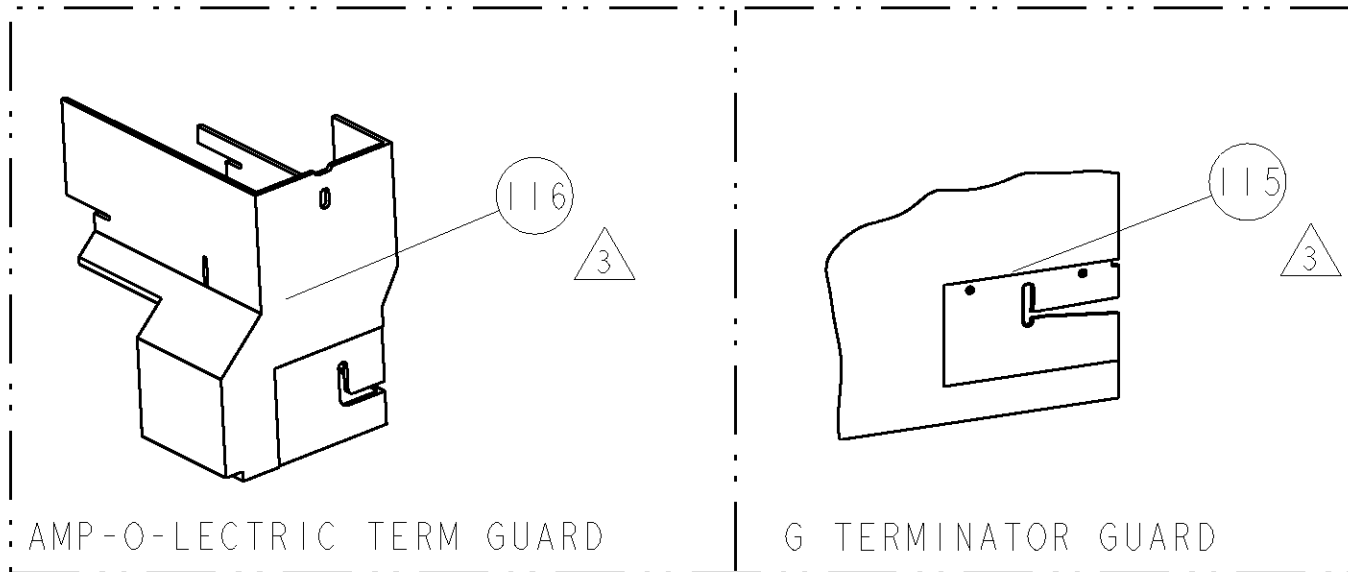


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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855390-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855390-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855390-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855390-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855390-7	A	-	-	-	SPARE PARTS		

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

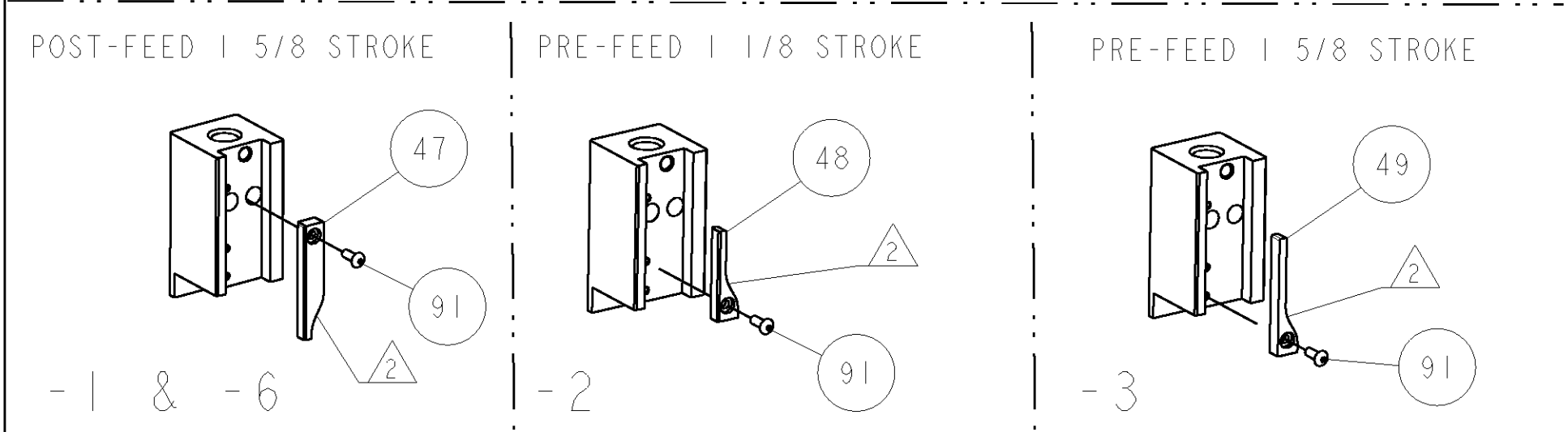


TERMINAL NAME: 1.5 SYSTEM SEALED CONNECTOR					
TE P/N	YAZAKI P/N	YAZAKI TERMINAL - YAZAKI CRIMP SPECS			
286813-1	7116-4103-02				
286813-2	7116-4103-08	CRIMP HEIGHT		WIRE SIZE	
-	-	1.20mm±0.05/-0.05[.047±.002/-0.002]		1.25mm2	
-	-	1.20mm±0.05/-0.05[.047±.002/-0.002]		1mm2	
-	-	1.10mm±0.05/-0.05[.043±.002/-0.002]		0.85mm2	
-	-	1.10mm±0.05/-0.05[.043±.002/-0.002]		0.8mm2	
-	-	CRIMP		SIZE	TYPE
SEAL PN	-			RANGE	
286814-1	7158-3031-90	WIRE		1.98mm [.078]	F
-	-	INSUL		3.38mm [.133]	O
WIRE STRIP LENGTH 5.000-5.500		TERM APPL SPEC NONE		FEED 11.430	
		APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1	

ADDITIONAL CRIMP HEIGHTS		
CRIMP HEIGHT	WIRE SIZE	REF SETTING
1.10±0.05mm[.043±.002]	0.75mm2	C7
1.10±0.05mm[.043±.002]	0.6mm2	C7
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-6	RAM, SIDE FEED	44
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	1-469367-2	SHIM	38
-	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-3	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	318707-2	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	2-1633330-1	ANVIL, COMBINATION	8
-	1	1	1	1	-	240641-5	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	1-238011-0	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	2-1633510-0	CRIMPER, INSUL O	3
-	1	1	1	1	-	455888-8	SPACER, CRIMPER	2
1	1	1	1	1	-	1490019-4	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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CHK G. BAILEY 31MAR2008		NAME		FINE ADJUST SIDE FEED HDM APPLICATOR	
APVD W. DEMING 13MAR2008		PRODUCT SPEC		-	
APPLICATION SPEC		WEIGHT		-	
MATERIAL		FINISH		-	
CUSTOMER DRAWING		SCALE 3:5		SHEET 1 OF 1	
REV A		REV A		REV A	



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