1|2 3 | POW ER SIGNAL **POWER** PRODUCT NO. ROW S E2 P21 P20 P16 P15 | P14 P13 P10 Р8 P5 P12 P2 E1 FFFFFF FFFFFF 51897-003__ B NOTE: 3 2.000 REF [50.8] 2X . 250 REF -1.750 REF-[6.35] [44.45] → 5X . 100 REF [2.54] 2X .300 REF -1.075 REF --А [7.62] [27.31] -SEE NOTE 4 .900 REF [22.86] . 470 [11,94] 15X .250 REF [6.35] POWER -SIGNAL POS. PI -¢ DATUM B POS. AI .500 [12.7] -6.600±.010 В $[167.64 \pm 0.25]$ mat'l code tolerances unless A SEE NOTE 2 CUSTOMER otherwise specified FCI ecn no. dr date XX±.01/0.X±0.3 www.fciconnect.com V03-0795 TAB 07/17/03 linear $\underline{XXX\pm.005/0.XX\pm0.13}$ projection title | 6 P + 24S + 2P + 3ACP DIM "M" B DG05-0240 GuoJM 07/26/05 CONTACT XXXX±.0020/0.XXX±0.05 CODE VERTICAL PRESS-FIT RECEPT MATING 0°±2° TYPE angles LENGTH PwrBlade code dr T.BRUNGARD 12/09/02 product family 213 engr MOSTOLLER 12/09/02 size dwa no SIGNAL N/A [N/A]MOSTOLLER 12/09/02 scale sheet 897-003 PC 042 [1.07]POWER MOSTOLLER 12/09/02 1:1 of 4 appd M. [2.34] 092 POWER В revision sheet В В РΗ 092 [2.34] POWER 2 index 3 sheet 4 1 2 Pro/E 3 | 22526 4

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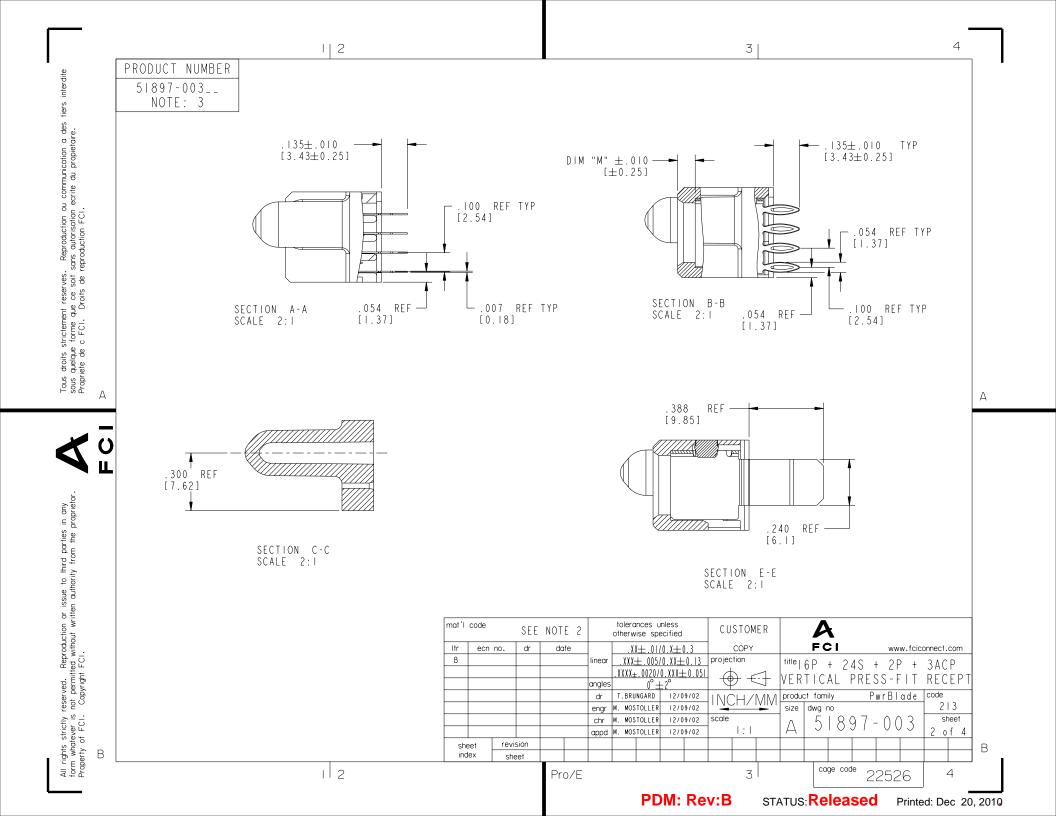
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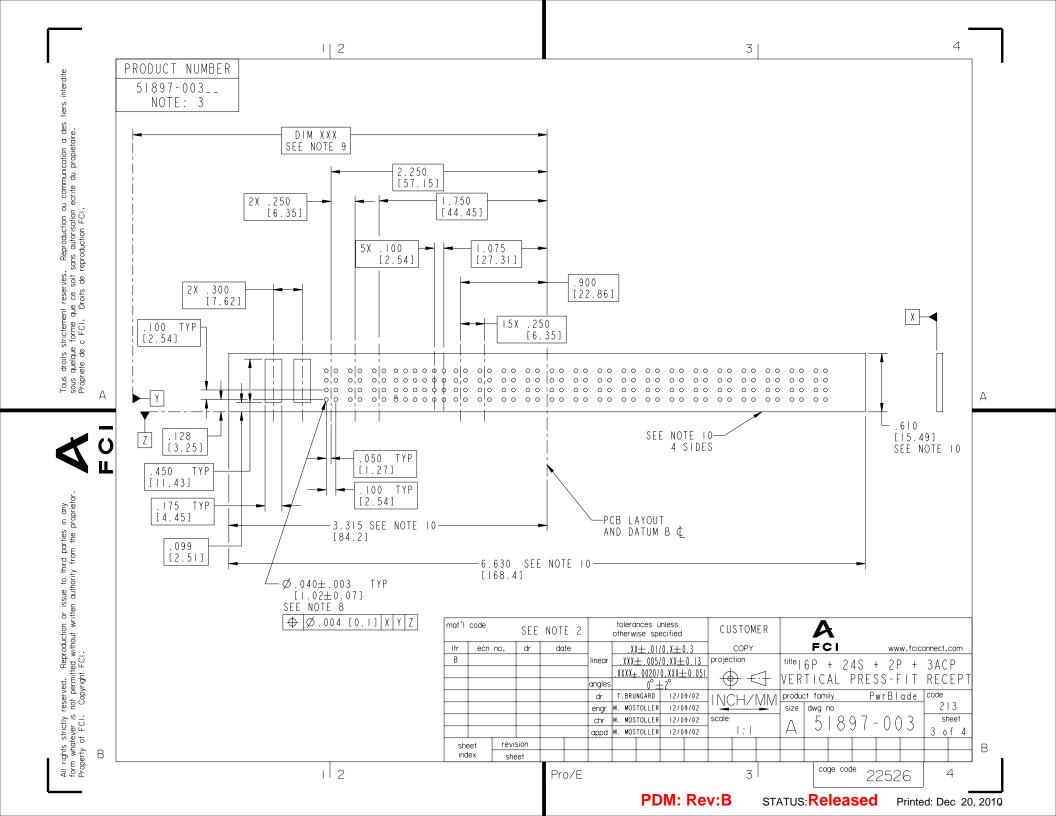
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PDM: Rev:B

STATUS: Released

Printed: Dec 20, 2010





В

PRODUCT NUMBER

51897-003__ NOTE: 3

NOTES:

I. DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME YI4.5M, 1994 UNLESS OTHERWISE SPECIFIED.

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CONNECTOR NOTES:

HOUSING MATERIAL: UL 94 V-0 GLASS FILLED

HIGH-TEMP THERMOPLASTIC

POWER CONTACT MATERIAL: COPPER ALLOY SIGNAL PIN MATERIAL: COPPER ALLOY

3. PLATING:

51897-003 Singal Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,

AND 100u"/2.54um SnPb PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION. Power Pin: 30u"/0.76um Au OVER 50u"/I.27um Ni ON THE CONTACT AREA,

AND 100u"/2.54um SnPb PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.

51897-003LF Singal Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,

AND 78u"/2.00um Sn PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.

Power Pin: 30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,

AND 78u"/2.00um Sn PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.

PART NUMBER 51897-003LF MEETS EUROPEAN UNION DIRECTIVE AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.

THE HOUSING WILL WITHSTAND EXPOSURE TO 260° PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A CIRCUIT BOARD. AND SnPb ON PCB INTERFACE)

MANUFACTURER'S NAME, P/N. AND DATE CODE TO APPEAR ON THIS SURFACE.

5. PRODUCT SPECIFICATION GS-12-149 APPLICATION SPECIFICATION BUS-20-067.

PCB NOTES:

6. ALL HOLE DIAMETERS ARE FINISHED HOLE SIZE.

7. MOUNTING HOLES, WHERE APPLICABLE, ARE UNPLATED.

Ø.0453±.0010 [1.151±0.025] DRILLED HOLES PLATED WITH

.0003 [0.008] MIN SnPb OVER .001 [0.03] TO .003 [0.08] Cu PLATING TO ACHIEVE Ø.040±.003 [1.02±.07] HOLE.

"DIM XXX" TO BE DETERMINED BY THE CUSTOMER.

CONNECTOR KEEP-OUT ZONE.

mat'l code			SEE	NOT	E 2	tolerances unless otherwise specified					CUSTOMER				D	k					
Itr	ecn no.		dr	do	ite		.XX±.01/0.X±0.3				COPY			FCI				www.fciconnect.com			
В					li		.XXX±.005/0.XX±0.13		projection		title	6 P	+ 2	45 -	+ 2F	+	340	Р			
						anales	.XXXX±.0020/0.XXX±0.051 0°±2° T.BRUNGARD 12/09/02						^{title} 16P + 24S + 2P VERTICAL PRESS-F								
						dr				INCH/MM scale		produ	ct fam	ily	Р	wrBl	a d e	code			
						engr	M. MOSTOLLER 12/09/02		size			dwg	10				2	l 3			
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