

1.1 AFTER QUALIFICATION, DRILL AND PIN
ITEM 2 TO ITEM 1 USING ITEM 169,
2 PLACES (-4 ONLY)

1.2 ITEM 56 TO BE INSTALLED AT ASSEMBLY;
ITEMS 62,63 AND 64 TO BE SHIPPED
ALONG WITH APPLICATOR AS SPARE PARTS.

1.3. CANNOT RUN 2 WIRES ON LEADMAKER.

1.4. SPRING LOADED TONKER (P/N 354853-1)
MUST BE USED WHEN RUNNING THE
APPLICATOR ON A LEADMAKER.

1	1	1	1	—	23030-1	SCR,SOC HD CAP 6-32 X .25 LG	140
1	1	1	1	—	690212-1	POST, RAM	139
1	1	1	1	—	22480-5	WASHER, SPRING	138
1	1	1	1	—	354777-1	DISC, WIRE	137
1	1	1	1	—	690142-1	DISC, INSULATION	136
1	1	1	1	—	690124-9	WASHER, RAM	135
1	1	1	1	—	690125-1	WASHER, LAMINATED	134
1	1	1	1	—	21009-2	SCR., SOC SET 1/4-20 X .25 LG	133
1	1	1	1	—	690191-1	PLUG, NYLON	132
1	1	1	1	—	461690-1	SPACER	131
							130
—	—	1	—	—	692655-1	VALVE ASSEMBLY	129
4	4	4	4	—	2-21002-9	SCR. BUT HD 10-32 X .75	128
2	2	2	2	—	3-21000-7	SCR. SOC HD 10-32 X .75	127
1	1	1	1	—	853521-1	PAWL, FEED	126
1	1	1	1	—	461062-6	FEED FINGER ASSY	125
1	1	1	1	—	3-21001-4	SCREW, SOC HD CP 3/8-16 X .88 LG	124
1	1	1	1	—	852289-1	AIR FEED ASSY	123
1	1	1	1	—	21024-8	WASHER, LOCK, .38	122
							121
2	2	2	2	—	1-23030-2	SCR., SOC.HD. 8-32X.75 LOK-WEL	120
							119
1	1	1	1	—	852253-1	BLADE, SLUG	118
							117
							116
							115
							114
							113
							112
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							110
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							107
							106
							105
							104
							103
1	1	1	1	—	1-455888-3	SPACER, CRIMPER	102
2	2	2	2	—	3-21000-5	SCR. SOC HD 10-32 X .50	101
1	1	1	1	—	454220-1	CAP, RAM	100
1	1	1	1	—	1-456410-2	CRIMPER, WIRE	99
1	1	1	1	—	463692-4	CRIMPER, INS "F"	98
1	1	1	1	—	238009-1	BLOCK, CRIMPER SPACER	97
1	1	1	1	—	455888-6	SPACER, CRIMPER	96
1	1	1	1	—	7-21002-7	SCR., BUT. HD. 5/16 UNF-24 X .75	95
							94
1	1	1	1	—	1-22183-7	PIN, GROOVE TYP 67 .125 DIA X .63	93
1	1	1	1	—	2-22286-2	SPRING, EXT. LE-031B-2	92
1	1	1	1	—	1-21919-1	PIN, DOWEL .094 DIA X .375	91
1	1	1	1	—	852281-2	ROLLER	90
1	1	1	1	—	354385-2	PNEUMATIC ASSY	89
1	1	1	1	—	852287-1	PLATE, RETAINER	88
1	1	1	1	—	852286-1	LATCH, INSERT	87
2	2	2	2	—	852521-1	PIN, DOWEL MOD. .094 DIA X .49	86
1	1	1	1	—	852284-1	ARM, LATCH	85
1	1	1	1	—	1-21030-7	PIN, DOWEL .188 DIA X 1.50	84
							83
							82
							81
2	2	2	2	—	980282-3	CONNECTOR, MALE 1/8 X .25	80
							79
3	3	2	3	—	980285-2	ELBOW, MALE, SWIVEL 1/8 X .25T	78
							77
							76
							75
1	1	1	1	—	852247-1	SLIDE, STRIPPER	74
1	1	1	1	—	4-22279-9	SPRING, COMP. LC-026B-9	73
							72
5	5	5	5	—	22733-3	SCR, BUT HD CP 6-32 X .25 LOK-WEL	71
-4	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
					PARTS LIST		

1	1	1	1	1	—	852248-1	STRIPPER	70
1	1	1	1	—		852245-1	CAM, INSERT	69
1	1	—	1	—		22374-7	EXHAUST, QUICK	68
1	1	1	1	—		852246-1	CAM,VALVE	67
1	1	—	1	—		22304-1	NIPPLE, HEX 1/8NPT	66
1	1	1	1	—		856287-1	RAM	65
1	1	1	1	—		852294-4	BACKUP, TERMINAL	64
1	1	1	1	—		852294-2	BACKUP, TERMINAL	63
1	1	1	1	—		852294-1	BACKUP, TERMINAL	62
1	1	1	1	—		1-23619-6	PIN,GROOVED .188 DIA	61
1	1	1	1	—		852298-1	LINK	60
4	4	4	4	—		21045-3	CRESCENT RING	59
1	1	1	1	—		4-23619-0	PIN,GROOVED, .188 DIA	58
1	1	1	1	—		852296-1	CLEVIS	57
1	1	1	1	—		852294-9	BACKUP, TERMINAL	56
5	5	5	5	—		6-21002-1	SCR.BHC(10-24x.25)AIR CL	55
								54
1	1	1	1	—		852323-1	MOUNT,AIR CYL.	53
1	1	1	1	—		852297-1	ARM,PIVOT	52
1	1	1	1	—		856179-2	ANVIL	51
1	1	1	1	—		985314-1	AIR CYL., 3/4 BORE X 7/16 ST.	50
1	1	1	1	—		852295-1	ROD,BACKUP	49
								48
1	1	1	1	—		21021-4	NUT,FLEXLOC 10-32	47
								46
								45
3	3	3	3	—		21899-2	WASHER, FLAT	44
								43
								42
								41
1	1	1	1	—		852250-2	GUIDE,FRONT STRIP	40
2	2	2	2	—		22354-7	STUD,8-32	39
1	1	1	1	—		852251-2	DRAW	38
2	2	2	2	—		2-22280-9	SPRING, COMP. LC-032C-6	37
2	2	2	2	—		21021-3	NUT,FLEXLOC 8-32	36
1	1	1	1	—		90594-1	GUIDE, REAR STRIP	35
4	4	4	4	—		1-21899-3	WASHER, FLAT #8	34
								33
1	1	1	1	—		90591-1	SHEAR, LEFT	32
								31
1	1	1	1	—		853981-1	SHEAR, RIGHT	30
								29
4	4	4	4	—		2-21002-2	SCR., BUT.HD. 8-32X.50	28
1	1	1	1	—		856231-1	PLATE, STRIP GUIDE	27
								26
								25
								24
								23
								22
4	4	4	4	—		23030-2	SCR. SOC.HD. 6-32X.38 LOK-WEL	21
								20
								19
								18
13	13	13	13	—		2-21002-1	SCR.,BUT.HD. 8-32X.38	17
								16
								15
								14
1	1	1	1	—		354993-1	AIR CYL 1 1/8 BORE X 5/8 ST	13
								12
1	1	1	1	—		5-21028-1	PIN, SPRING .125 DIA x .50	11
1	1	1	1	—		1-23470-7	SPRING, COMP. LC-035C-19	10
1	1	1	1	—		90777-1	GIB, HOUSING	9
1	1	1	1	—		318198-1	INSERTOR, POD	8
1	1	1	1	—		22733-8	SCR.,BUT.HD.8-32X.38	7
1	1	1	1	—		90775-1	HOUSING, INSERT SLIDE	6
								5

	P	ECR-13-003259	2-2013	MY	GB
P	LTR	REVISION RECORD	DATE	DWN	APVD

INCHES		0 PLC	± -
		1 PLC	± -
		2 PLC	± -
		3 PLC	± -
		4 PLC	± -
ANGLES ± -			
SURFACE TEXTURE			

DIN	7-6-93	MATERIAL	HEAT TREAT
M. O'BRIEN		-	-
CHK	7-8-93	-	-
C. ERISMAN		 TE Connectivity	
APVD	7-8-93		
B. WOLFE			
NAME			
ULTRA-POD APPLICATOR .250 10 GA			
SCALE	SIZE	DRAWING NO	SHEET
1:1	A1	680017	1 of 2
			REV
			P

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