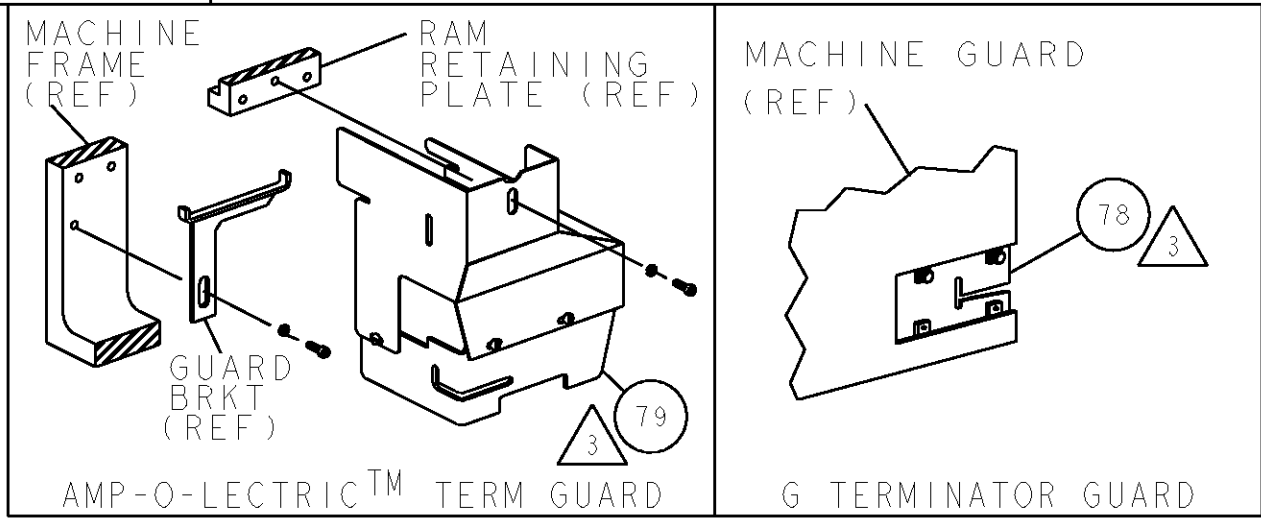


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PART NUMBER	REV	FIRST USED	POWER UNIT
1852752-1	A	122500-1	LEADMAKER & BENCH MODEL G
1852752-2	A	565435-5	BENCH MODEL K
7-1852752-7	A	-	SPARE PARTS
		FEED TYPE	
		POST FEED	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: RECEPTACLE, QC6.3					
TE TERM	-	TE TERMINAL - TE CRIMP SPECS			
1-1627057-4	-				
1-1627057-5	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.95±0.025mm [.077±.001]		1.5mm2
-	-	B	1.85±0.025mm [.073±.001]		0.75mm2
-	-	C	-		-
-	-	D	-		-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.04mm [.120]	F	0.75-1.50mm
-	-	INSUL	3.96mm [.156]	F	∅2.3mm-3.1mm
WIRE STRIP LENGTH 5.79-6.17		TERM APPL SPEC UTILUX		FEED 22.00	APPL INSTRUCTIONS 408-8039
				SET UP GAGE 458638-1	

LOC	DIST	REVISONS			
A	66	P LTR	DESCRIPTION		DATE
		A	RELEASED		14OCT2008
					BH
					BH

-	2	2	-	8-354778-9	PIN, WIRE DISC, .2940	127
-	2	2	-	8-354778-9	PIN, WIRE DISC, .2940	126
-	REF	-	-	455745-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	58
-	3	3	-	2-21000-5	SCR, SKT HD CAP 8-32 X .250	57
-	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	1-21002-7	SCR, BTN SKT CAP 6-32 X .375	49
-	1	-	-	690501-3	CAM, POST FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	-	458980-1	SUB ASSY, APPLICATOR FRAME	46
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	455674-1	RAM	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	23241-6	BALL, STEEL	40
-	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	-	690212-1	POST, RAM	35
-	7	7	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	1-690451-7	SPACER, STRIPPER	28
-	1	1	-	240639-1	STRIPPER (MACHINING)	27
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	455678-1	PLATE, STRIP GUIDE	24
-	1	1	-	240825-2	PLATE, STRIP HOLD DOWN	23
-	2	2	-	4-22281-1	SPRING, DRAG	22
-	1	1	-	454177-1	DRAG	20
-	2	2	-	454204-4	GUIDE, LOWER STRIP	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	690481-2	SPACER, HOLD DOWN	13
-	1	1	-	23846-1	SPRING, DIE	12
-	1	1	-	240644-1	PLATE, REAR SHEAR	11
-	-	-	-	-	-	10
-	1	1	-	690482-3	PLATE, FRONT SHEAR	9
-	1	1	-	2-1633248-4	ANVIL, COMBINATION	8
-	1	1	-	690474-3	BLADE, SLUG	7
-	1	1	-	2-455892-7	HOLD DOWN, TERMINAL	6
-	1	1	-	6-240641-9	SPACER	5
-	1	1	-	2-238009-9	BLOCK, FL CRIMPER SPACER	4
-	1	1	-	3-1633471-1	CRIMPER, INSULATION F	3
-	1	1	-	455888-5	SPACER, CRIMPER	2
-	1	1	-	456409-6	CRIMPER, WIRE .120 "F" PREMIUM	1

-77		-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG		Tyco Electronics		
INCHES		9 PLC ±.01		B. HIGMAN		Tyco Electronics		
		1 PLC ±.01		T. ELBIN		Harrisburg, PA 17105-3608		
		3 PLC ±.001		W. DEWING		NAME		
		4 PLC ±.0001		PRODUCT SPEC		END FEED HDM APPLICATOR		
		ANGLES ±.0001		APPLICATION SPEC		-		
MATERIAL		FINISH		WEIGHT		SIZE		
						CAGE CODE		
						DRAWING NO		
						RESTRICTED TO		
						A1 00779		
						C=1852752		
						CUSTOMER DRAWING		
						SCALE		
						3:5		
						SHEET		
						1 OF		
						REV		
						A		

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[1852752-2](#)