

- 1 CONNECTOR BODY, COUPLING NUT & BACKSHELL MATERIAL: 6061-T6 ALUMINUM, ELECTROLESS NICKEL PLATED PER LOCKING RING MATERIAL: BERYLLIUM COPPER, ELECTROLESS NICKEL PLATED PER SAE-AMS-C-26074 OR SAE-AMS-2 INSULATOR MATERIAL: LIQUID CRYSTAL POLYMER (LCP) PER ASTM D5138 OR POLYPHENYLENE SULFIDE (PPS) PER AS O-RING MATERIAL: FLUOROSILICONE
- 2 WIRE TERMINATION: 28 AWG SOLID, 30 AWG STRANDED WIRE OR SMALLER
- 3 BONDING RESISTANCE BETWEEN CONNECTOR BODY AND BACKSHELL TO BE 25 MILLIOHMS MAXIMUM. BACKSHELL TO B TO PLUG SHELL WITH CONDUCTIVE EPOXY.
- 4 LUBRICATE O-RING WITH PARKER SUPER-O-LUBE PRIOR TO INSTALLATION
- 5 THIS DRAWING ALSO IDENTIFIED AS NANONICS 303-0092

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-2404E STM D4067	THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. SCHOLL	11 JUN 01	TE Connectivity	
STW D-007	DIMENSIONS:	TOLERANCES UNLESS	CHK M. STORRY APVD	13 JUN 01		
	INCHES	OTHERWISE SPECIFIED:	PRODUCT SPEC		PLUG ASSEMBLY,	
BE BONDED		$\begin{array}{cccccccccccccccccccccccccccccccccccc$			CIRCULAR, THREADED COUPLING, STRAIGHT BACKSHELL, METAL, 44 POSITION	
		4 PLC ± – ANGLES ± 1'	_			ICTED TO
	MATERIAL SEE NOTES	FINISH SEE NOTES	WEIGHT		A2 0PJN9 C- 1589694 -	_
			CUSTOMER DR	AWING	SCALE 6:1 SHEET 1 OF 1 RE	F

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TE Connectivity: TCM044PC2DC012B