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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

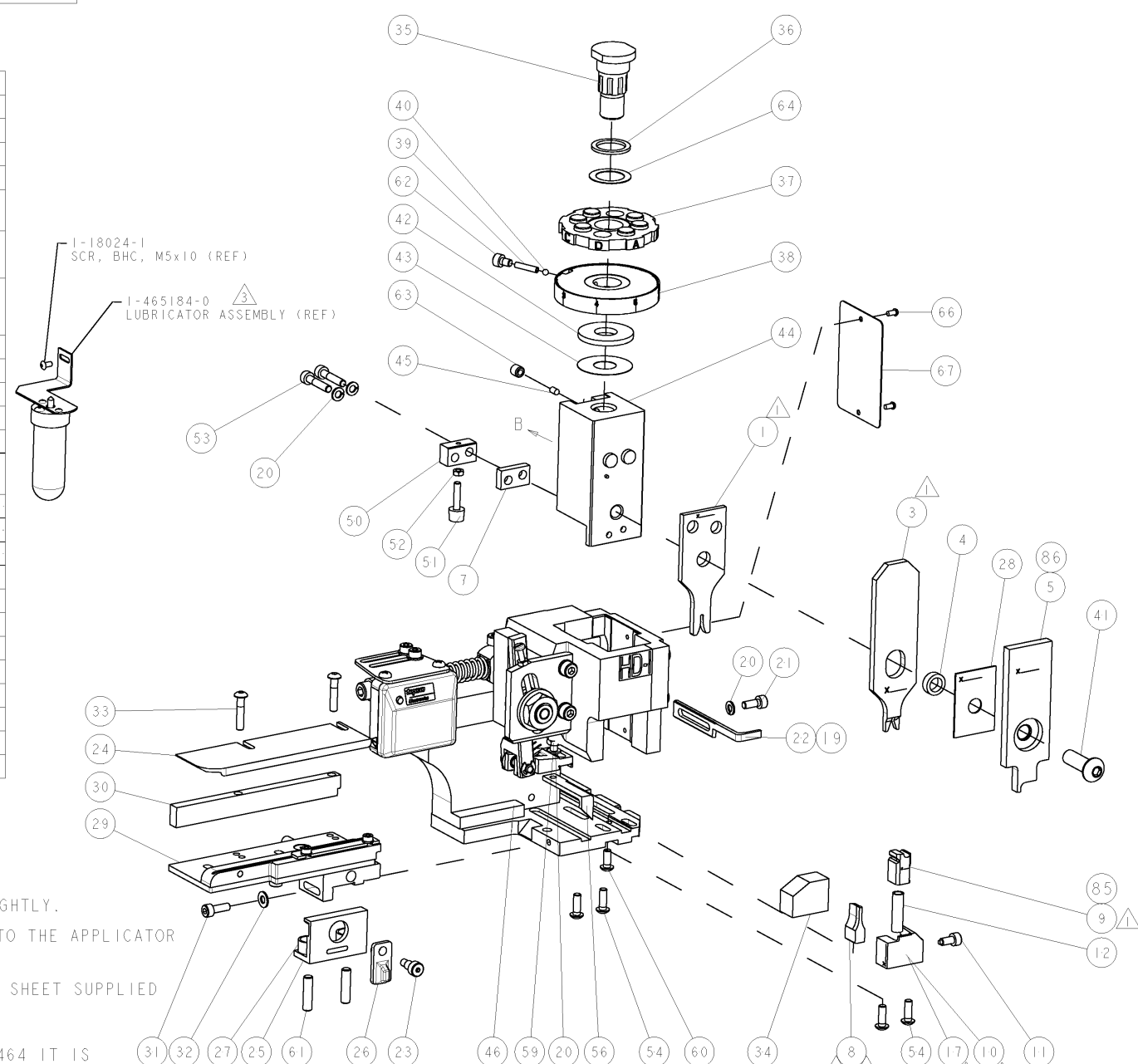
SHEET OF

REV

1470-19 (3/11)

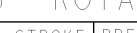
Pro/ENGINEER DRAWING

8		7		
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20		20		
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1426416-1	B	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426416-2	B	BENCH	MECH PRE FEED	CUTS CARRIER
1426416-6	B	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426416-1	B	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426416-2	B	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426416-6	B	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426416-7	B	-	-	SPARE PARTS KIT

[illegible][illegible]

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1. RECOMMENDED SPARE PARTS.
 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 3. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
 4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
 5. DUE TO THE DEMANDS OF APPLICATION SPEC 114-18464 IT IS IMPORTANT, IF THE ANVIL IS MOVED OR REPLACED, THAT IT IS BIASED TOWARDS THE OPERATOR'S POSITION AS FAR AS POSSIBLE WHEN RE-SECURING TO THE BASE PLATE.
 6. MAXIMUM INSULATION CRIMP WIDTH 2.05MM & MAXIMUM INSULATION CRIMP HEIGHT 2.05MM. SEE APPLICATION SPECIFICATION TO CLARIFY.
 7. TOOLING APPROVED BY GB GATD & TERMINAL PRODUCT ENGINEERING GERMANY.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			

△	-	-	-	-	-	-	562605-2	SHEAR DEPRESSOR	86
	-	-	-	-	-	-	1-879745-2	FLOATING SHEAR, FRONT	85
	-	-	-	-	-	-	-	-	84
	-	-	-	-	-	-	-	-	83
	-	-	-	-	-	-	-	-	82
	-	-	-	-	-	-	-	-	81
	-	-	-	-	-	-	-	-	80
	-	-	-	-	-	-	-	-	79
	-	-	-	-	-	-	-	-	78
	-	-	-	-	-	-	-	-	77
	-	-	-	-	-	-	-	-	76
	-	-	-	-	-	-	-	-	75
	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

LOC		DIST		REVISIONS							
A		66		Y	LYR	DESCRIPTION	DATE	OWN	APVD		
				B		ECR-08-022094	03SEP2008	MB	MC		
-	-	-	-	-	-	-	-	-	73		
-	-	-	-	-	-	-	-	-	72		
-	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	-	71		
-	-	-	-	-	-	-	-	-	70		
-	-	-	-	-	-	-	-	-	69		
-	-	-	-	-	-	-	-	-	68		
-	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	-	67		
-	2	2	2	2	2	21017-2	SCREW, DRIVE	-	66		
-	-	-	-	-	-	-	-	-	65		
-	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	-	64		
-	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	-	63		
-	1	1	1	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	-	62		
-	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	-	61		
-	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	-	60		
-	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	-	59		
-	-	-	-	-	-	-	-	-	58		
-	-	-	-	-	-	-	-	-	57		
-	1	1	1	1	1	1338685-1	PAWL, FEED	-	56		
-	-	-	-	-	-	-	-	-	55		
-	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	-	54		
-	2	2	2	2	2	1-18023-4	SCR, SKT HD CAP M4 X 20.0	-	53		
-	1	1	1	1	1	18030-1	NUT, HEX, REG M3	-	52		
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	-	51		
-	1	1	1	1	1	690753-2	SPACER, TONKER	-	50		
-	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	-	49		
-	-	1	-	-	1	1338675-1	CAM, UNIVERSAL PRE FEED	-	48		
-	1	-	1	1	-	1338676-1	CAM, UNIVERSAL POST-FEED	-	47		
-	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	-	46		
-	1	1	1	1	1	690191-1	PLUG,NYLON	-	45		
-	1	1	1	1	1	1338660-1	RAM	-	44		
-	1	1	1	1	1	690125-1	SHIM SUB-ASSY	-	43		
-	1	1	1	1	1	690124-1	WASHER, RAM (.115)	-	42		
-	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	-	41		
-	1	1	1	1	1	23241-1	BALL, STEEL	-	40		
-	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	-	39		
-	1	1	1	1	1	1-1320922-3	DISC, ADJUST, INSULATION CRIMP	-	38		
-	1	1	1	1	1	354777-1	WIRE DISC, ASSEMBLY	-	37		
-	1	1	1	1	1	22480-5	SPRING, COMPRESSION	-	36		
-	1	1	1	1	1	690212-1	POST, RAM	-	35		
-	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	-	34		
-	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	-	33		
-	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	-	32		
-	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	-	31		
-	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	-	30		
-	1	1	1	1	1	1633073-2	STRIP GUIDE ASSEMBLY	-	29		
-	1	1	1	1	1	455888-6	SPACER, CRIMPER	-	28		
-	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	-	27		
-	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	-	26		
-	1	1	1	1	1	240792-1	DRAG, TERMINAL	-	25		
-	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	-	24		
-	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	-	23		
-	1	-	1	1	-	690472-2	STRIPPER	-	22		
-	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	-	21		
-	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	-	20		
-	-	1	-	-	1	1424364-1	STRIPPER/ WIRE STOP ASSY	-	19		
-	-	-	-	-	-	-	-	-	18		
-	1	-	-	1	-	1338684-1	SHEAR HOLDER, FRONT	-	17		
-	-	-	-	-	-	-	-	-	16		
-	-	-	-	-	-	-	-	-	15		
-	-	-	-	-	-	-	-	-	14		
-	-	-	-	-	-	-	-	-	13		
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	-	12		
-	1	1	1	1	1	356885-4	STOP, SHEAR	-	11		
-	-	1	1	-	1	1320921-1	SHEAR HOLDER, FRONT, CUT	-	10		
-	-	1	-	-	1	1-462006-6	FLOATING SHEAR, FRONT	-	9		
1	2	2	2	1	1	133231-4	ANVIL, COMBINATION, SPECIAL	-	8		
-	1	1	1	1	1	5-240641-0	SPACER	-	7		
-	-	-	-	-	-	-	-	-	6		
-	-	1	-	-	1	1-455889-4	DEPRESSOR, SHEAR	-	5		
-	1	1	1	1	1	4-238011-2	BLOCK, CRIMPER SPACER	-	4		
1	2	2	2	1	1	1752766-1	CRIMPER, INSULATION, SPECIAL	-	3		
-	-	-	-	-	-	-	-	-	2		
1	2	2	2	1	1	3-456402-3	CRIMPER, WIRE PREMIUM	-	1		
-77	-76	-72	-71	-6	-2	-1	PART NO		DESCRIPTION	ITEM NO	
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DIMENSIONS: mm [IN]										APVD M. CLIFFORD 03SEP2008	NAME SIDE FEED HDI APPLICATOR
TOLERANCES UNLESS OTHERWISE SPECIFIED:										PRODUCT SPEC	
0 PLC ±										APPLICATION SPEC	
1 PLC ±										See Table	
2 PLC ±										WEIGHT	
3 PLC ±										SIZE CASE CODE DRAWING NO	
4 PLC ±										A 00779 C=1426416	
ANGLES ±										RESTRICTED TO	
MATERIAL										SCALE 2:1	
FINISH										SHEET 1 OF 1	REV
CUSTOMER DRAWING											

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