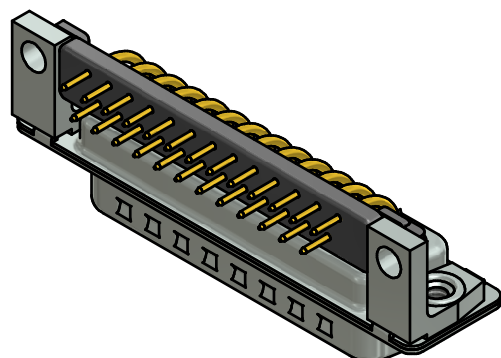
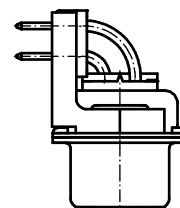
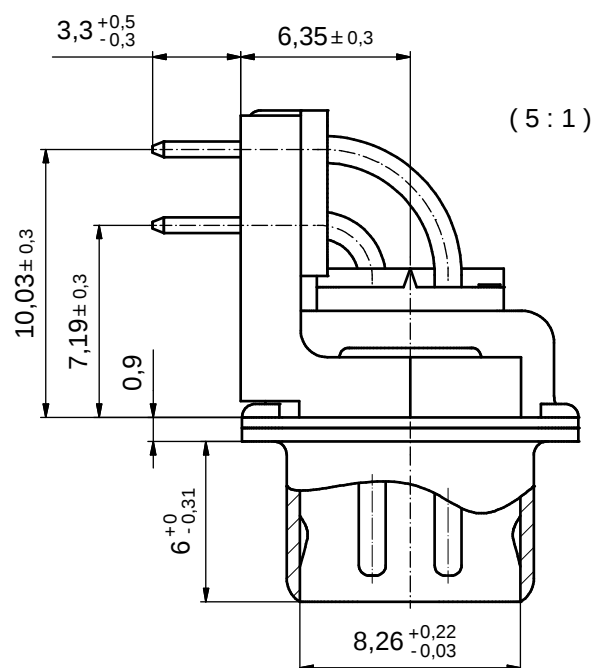




1. METALSHELLS: STEEL; min. 315µin TIN over 40-80µin NICKEL
2. INSULATORS: PBT GF UL 94 V-0, BLACK
3. SIGNAL CONTACTS: COPPER ALLOY; PLATING (SEE PART NO.):
 - ☐ PLEASE ADD A for GOLD FLASH over NICKEL (PREFERRED TYPE)
 - ☐ PLEASE ADD B for 20µin HARD GOLD over min. 50µin NICKEL
 - ☐ PLEASE ADD C for 30µin HARD GOLD over min. 50µin NICKEL
4. METAL BRACKETS: ZINC DIE CAST; 300µin COPPER/40-120µin NICKEL/120-200µin TIN
5. THREADED INSERTS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
6. FIXING-PLATE: PBT GF UL 94 V-0, BLACK
7. PCB HOLE DRILLINGS ON SHEET 2
8. MAXIMUM TORQUE VALUE FOR THREAD: 6 in.LB
9. CONNECTOR IS PART MARKED: 163□13089X CONEC ABC (see note 3)

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								material:		SEE NOTES	
						date	name		title: D-SUB MALE 90° 25pos. SOLDER PIN ANGLED 0.318inch with threaded insert, metal bracket, fixing-plate		
					drawn	21.02.14	Schmidt				
					appd.	21.02.14	Lehmenkühler				
					norm						
					d-old	16K1A1323		dwg no:		DIN-A3	
	1 x b	Ä5104	21.02.14	HS			16K1A3401		(b)	sh: 1/2	
	a	Original					part no:			163□13089X (see note 3)	
	rev.	description	date	name							



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								material: SEE SHEET 1		
					date	name		title: P.C.B. HOLE DRILLINGS D-SUB MALE 90° 25pos. solder pin angled with threaded insert, metal bracket, fixing-plate		
					drawn	21.02.14 Schmidt				
					appd.	21.02.14 Lehmenkühler				
					norm					
					d-old			dwg no: 16K1A3401 b		
	1 x b	Ä5104	21.02.14	HS			DIN-A3			
	a	Original					sh: 2/2			
	rev.	description	date	name			part no: SEE SHEET 1			

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