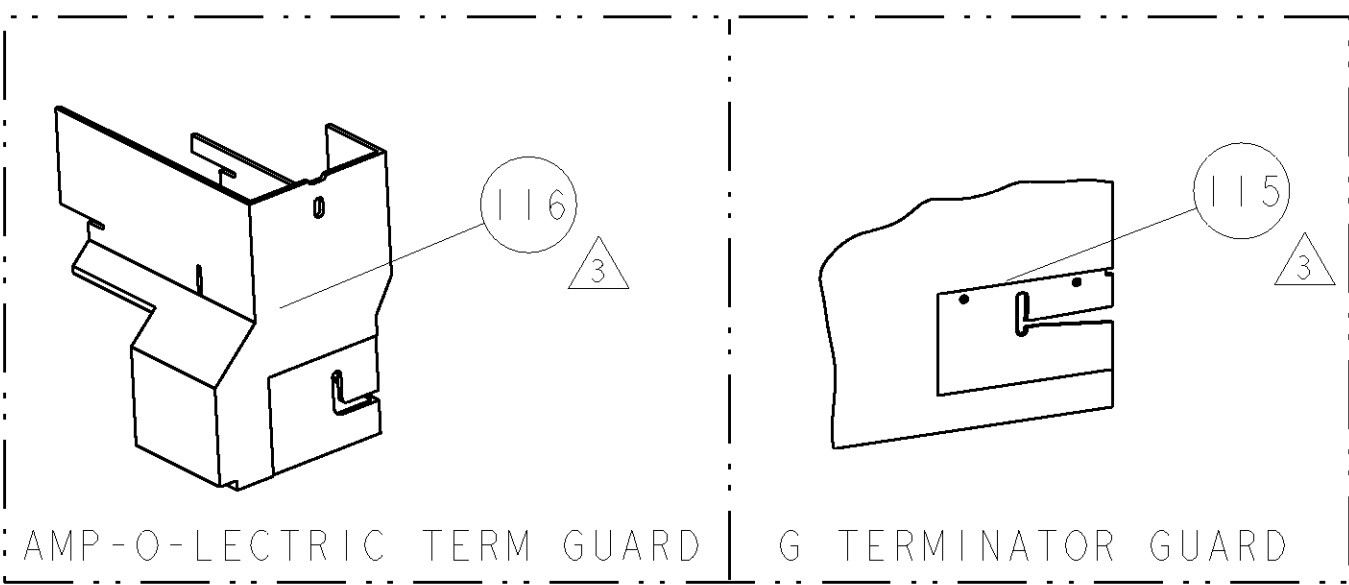


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855393-1		B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855393-2		B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855393-3		B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855393-6		B	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855393-7		A	-	-	-	SPARE PARTS	

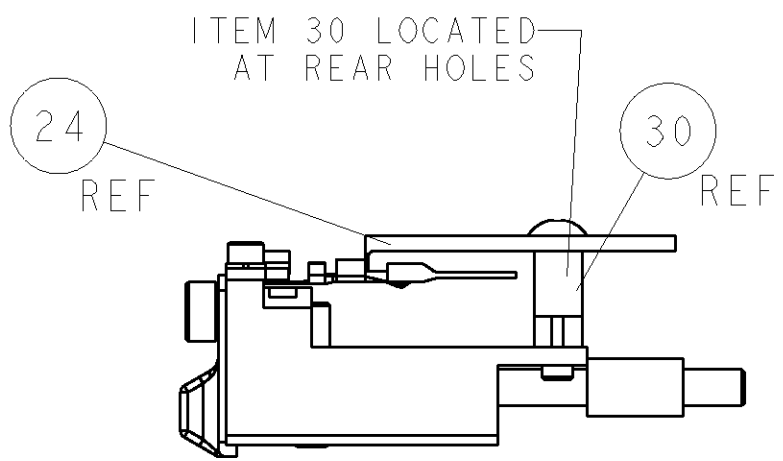
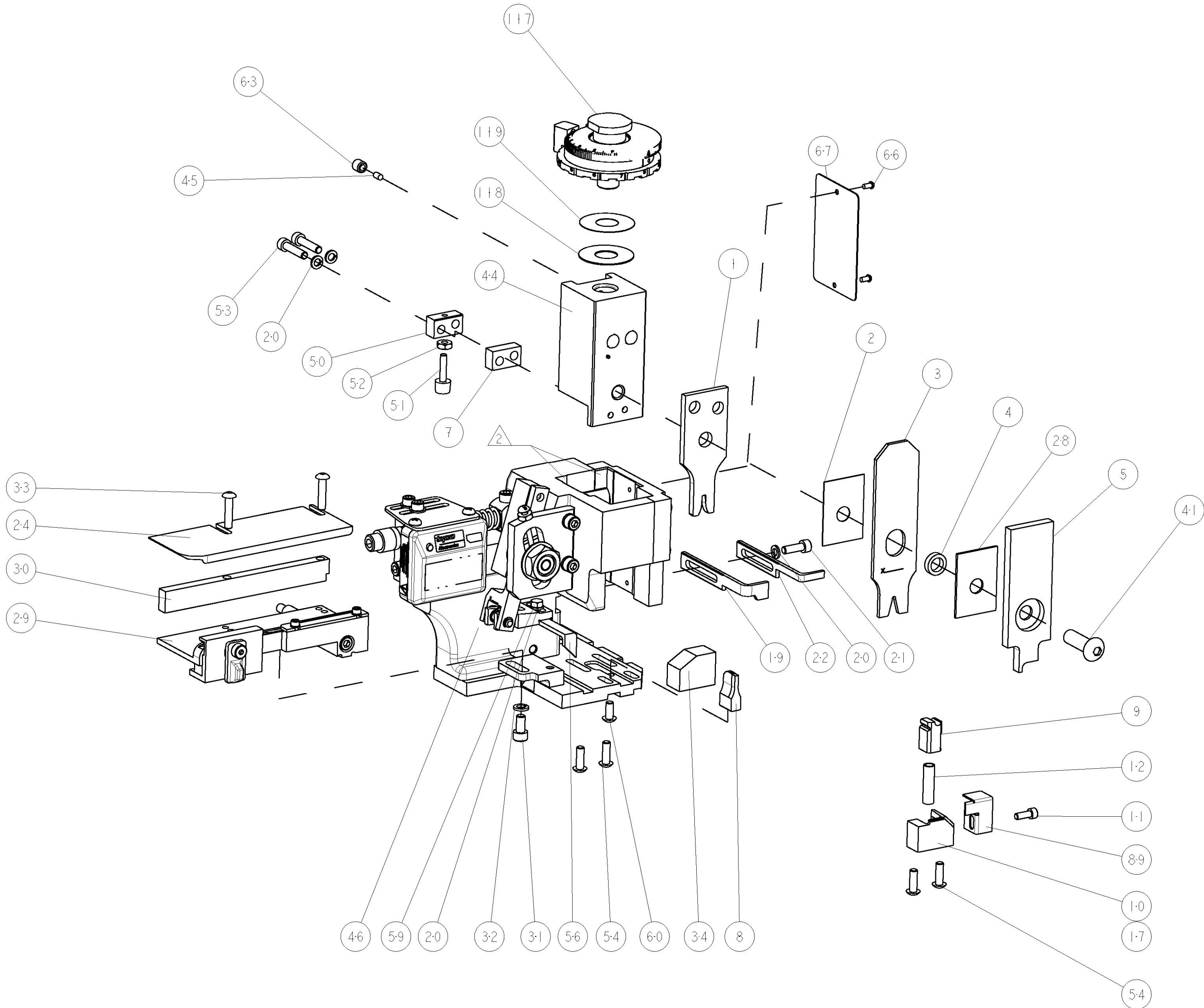
- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

* WARNING ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

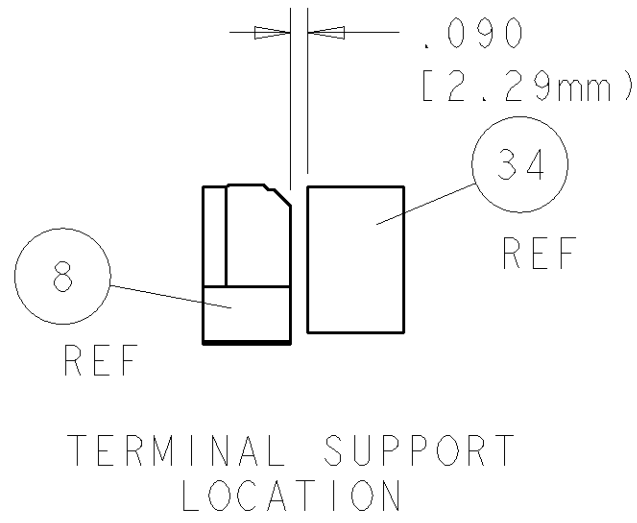


TERMINAL NAME: TERMINAL, PIN					
TE PN	MANU PN	MOLEX TERMINAL - MOLEX CRIMP SPECS			
1572949	312960008				
-	-	REF SETTING	CRIMP HEIGHT	WIRE SIZE	
-	-	C7	1.25±0.05mm [.049±.002]	18 AWG	
-	-	D9	1.15±0.05mm [.045±.002]	20 AWG	
-	-	-	-	-	
-	-	-	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	-	-	-	-
-	-	WIRE	2.13mm [.084]	F	18-20 AWG
-	-	INSUL	2.41mm [.095]	O	Ø2.84 MAX
WIRE STRIP LENGTH 4.55-4.93	TERM APPL SPEC NONE	FEED 9.65	APPL INSTRUCTIONS 408-8040	SET UP GAGE 458637-1	

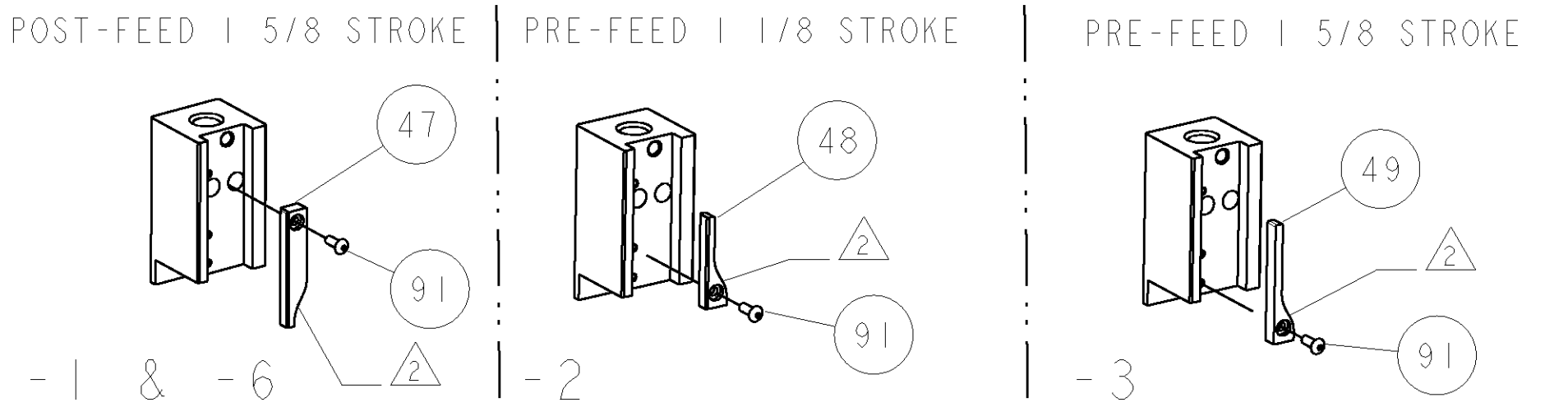
LOC		DIST		REVISIONS			
A	66	F	LTR	DESCRIPTION	DATE	OWN	APVD
		A		PRODUCT RELEASE	APR2008	CMR	TE
		B		ECR 08-014386	05JUN2008	MEH	GB



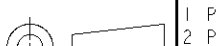
FEED TRACK POSITION



TERMINAL SUPPORT LOCATION



-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	119
-	1	1	1	1	-	1-469367-2	SHIM	118
-	1	1	1	1	-	879103-3	FINE ADJUST HEAD SUBASSY	117
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1633005-4	ANVIL, COMBINATION BOX	8
-	1	1	1	1	-	2-240641-2	SPACER	7
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	3-238011-8	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	1633660-1	CRIMPER, INSULATION, SPECIAL	3
-	1	1	1	1	-	455888-3	SPACER, CRIMPER	2
1	1	1	1	1	-	1-1633609-2	CRIMPER, WIRE	1

77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION			ITEM NO
THIS DRAWING IS A CUSTOMER DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS THE CUSTOMER'S RESPONSIBILITY TO OBTAIN THE LATEST REVISIONS AND TO FOLLOW THE INSTRUCTIONS FOR THE LATEST EDITION. IT SHOULD BE CONTACTED FOR THE LATEST REVISION.						DATE: 25MARCH2008 BY: C. REICHEL CHKD: T. ELBIN APVD: N. DEWING	Tyco Electronics Harrisburg, PA 17105-3608			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		NAME		SIDE FEED HDM APPLICATOR FINE ADJUST -		
		9 PLC ±.01 1 PLC ±.01 2 PLC ±.00 .01 3 PLC ±.00 .001 4 PLC ±.00 .001 ANGLES		APPLICATION SPEC		SIZE		CAGE CODE		
MATERIAL		FINISH		WEIGHT		DRAWING NO		RESTRICTED TO		
-		-		-		A 00779 C=1855393		-		
CUSTOMER DRAWING						SCALE 3:5		SHEET 1 OF 1 REV B		

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