

NOTES:

I- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

△ PARTS WITH QTY OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

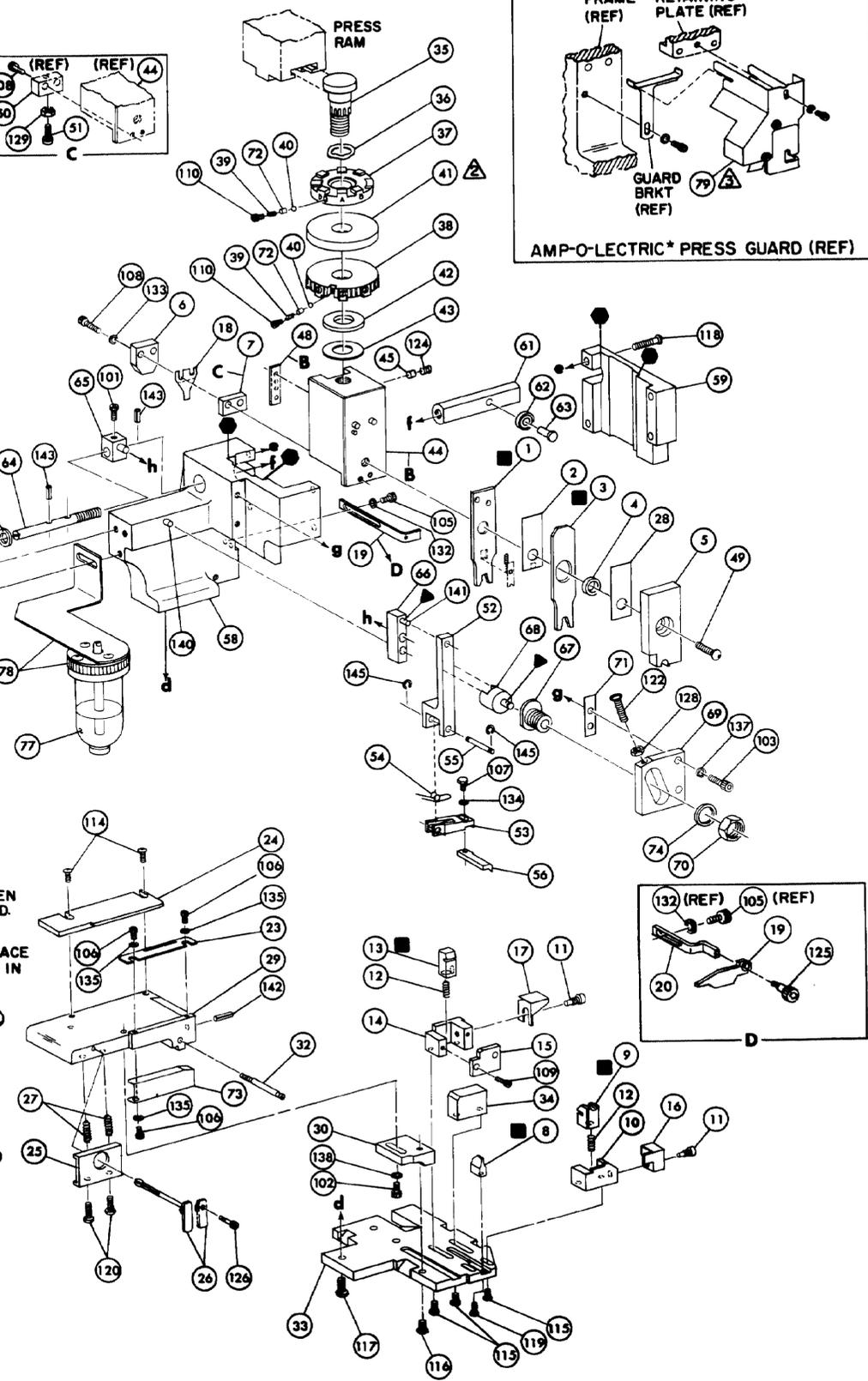
△ CUT TO LENGTH AT ASSY.

KEY:

■ RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY



REF.	QTY	PART NO	DESCRIPTION	ITEM NO
REF.		21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145
REF.		5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143
REF.		4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142
REF.		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141
REF.		1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140
REF.		21024-5	WASHER, LOCK (NO 10) LUB ASSY	139
REF.		21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138
REF.		21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137
REF.		21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136
REF.		21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135
REF.		21024-4	WASHER, LOCK (NO 8) FEED FINGER	134
REF.		21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133
REF.		21024-4	WASHER, LOCK (NO 8) STRIPPER	132
REF.		21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131
REF.		21899-2	WASHER, FLAT (NO 10) LUB ASSY	130
REF.		21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129
REF.		21068-5	NUT, HEX MACH (6-32) FEED ADJ	128
REF.		22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126
REF.		456567-1	SCR, SHLD. (.188 DIA X .125 LG) STRIPPER	125
REF.		21002-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124
REF.		3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	123
REF.		2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	122
REF.		2-21002-9	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	121
REF.		2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	120
REF.		1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	119
REF.		2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	118
REF.		2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	117
REF.		2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	116
REF.		2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	115
REF.		3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	114
REF.		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	113
REF.		2-21000-7	SCR, SKT HD CAP (6-32 X .50) REAR SHEAR PLATE	112
REF.		2-21000-7	SCR, SKT HD CAP (8-32 X .50) DEPRESSOR	111
REF.		2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	110
REF.		1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	109
REF.		2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	108
REF.		3-21000-6	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	107
REF.		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	106
REF.		3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	105
REF.		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	104
REF.		455749-1	GUARD, WINDOW	103
REF.		1-485184-0	LUBRICATOR ASSY	102
REF.		852931-2	OIL, LUBRICATING	101
REF.		458109-1	WASHER, SPECIAL	78
REF.		454877-3	PLATE, STRIP GUIDE COVER	77
REF.		690603-1	SPRING, ASSIST	76
REF.		690517-1	SPACER	75
REF.		22594-8	NUT, HEX	74
REF.		240628-1	PLATE, ADJUSTMENT	73
REF.		240626-1	SHAFT, PIVOT	72
REF.		240633-1	BUSHING	71
REF.		455680-1	LEVER, INTERMEDIATE	70
REF.		240629-1	BLOCK, PIVOT	69
REF.		240632-2	SCREW, ADJUSTMENT FEED ROD	68
REF.		240659-3	PIN, CAM ROLLER	67
REF.		240658-1	ROLLER, CAM	66
REF.		454398-2	ROD, FEED	65
REF.		454178-1	GUIDE, FEED ROD	64
REF.		454220-1	CAP, HOUSING	59
REF.		454485-1	HOUSING	58
REF.		690542-2	PAWL, FEED	57
REF.		240624-1	PIN, FEED FINGER	56
REF.		691499-1	SPRING, FEED FINGER	55
REF.		690541-1	FINGER, FEED	54
REF.		455679-1	LEVER, TERMINAL FEED ARM	53
REF.		811242-2	BUMPER, HOLDDOWN	52
REF.		690753-1	SPACER, TONKER	51
REF.		7-21002-9	BOLT, CRIMPER	50
REF.		690602-5	CAM PRE FEED 1/8 STROKE	49
REF.		459456-1	APPLICATOR, BASIC (SUB ASSY)	48
REF.		690191-1	PLUG, NYLON	47
REF.		455673-1	RAM	46
REF.		690125-1	WASHER, LAMINATED	45
REF.		690124-1	WASHER, RAM	44
REF.		23241-6	DISC, SPACER	43
REF.		690170-1	BALL, STEEL	42
REF.		690170-1	SPRING, COMPRESSION	41
REF.		690142-1	DISC, INSULATION	40
REF.		690141-5	DISC, WIRE	39
REF.		22480-5	WASHER, SPRING	38
REF.		690212-1	POST, RAM	37
REF.		690786-3	SUPPORT, TERMINAL	36
REF.		455675-1	PLATE, BASE	35
REF.		690432-3	SCREW, ADJUSTMENT	34
REF.		455689-1	BLOCK, STRIP GUIDE ADJ	33
REF.		1-458144-2	PLATE, STRIP GUIDE	32
REF.		1-455888-0	SPACER, FRONT SHEAR DEPRESSOR	31
REF.		1-22284-0	SPRING, DRAG	30
REF.		240793-1	LEVER, DRAG RELEASE	29
REF.		240792-1	DRAG, STOCK	28
REF.		7-690504-2	GUIDE STRIP (REAR)	27
REF.		690438-1	GUIDE, STRIP (FRONT)	26
REF.		4-22284-9	SPRING, FEED RETURN	25
REF.		458950-1	ARM, STRIPPER	24
REF.		458949-1	STRIPPER	23
REF.		691667-1	HOLDER, TERMINAL	22
REF.		690459-1	GUARD, CHIP (REAR)	21
REF.		454276-1	GUARD, CHIP (FRONT)	20
REF.		8-690512-0	PLATE, SHEAR (REAR)	19
REF.		5-22280-0	HOLDER, SHEAR (REAR)	18
REF.		690461-1	SHEAR, FLOAT (REAR)	17
REF.		690459-1	SHEAR, FLOAT (FRONT)	16
REF.		454276-1	SHEAR, FLOAT (FRONT)	15
REF.		8-690512-0	ANVIL	14
REF.		455889-9	SPACER, DEPRESSOR (REAR)	13
REF.		1-238011-0	DEPRESSOR, SHEAR (REAR)	12
REF.		7-456134-7	DEPRESSOR, SHEAR (FRONT)	11
REF.		455888-7	SPACER, TUBULAR, INS CRIMPER	10
REF.		456404-1	CRIMPER, INSULATION	9
REF.		456404-1	SPACER, CRIMPER	8
REF.		456404-1	CRIMPER, WIRE	7

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH		
A	.055	18			62622
B	.050	20			
C	.047	22			
D	NOT USED				

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

SET UP GAGE 10-1
4-58637-1 943
DR 4-1-77 APP 417
KCK 2-1-77 (K) 11-83

REL. AUTH. LOC. NO. 46660-2

NAME: MINIATURE QUICK CHANGE APPLICATOR
SIDE FEED (LAMP CONTACT)

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Members, Pa.

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