

This exploded view diagram illustrates the assembly of a mechanical device. The components are numbered as follows:

- Top Section:** Includes parts 31, 20, 63, 45, 39, 38, 44, 50, 52, and 51.
- Central Assembly:** Features a main housing (46) with internal components like 67, 66, 65, 70, 73, 69, 3, 4, 5, and 41. A bracket (1) is also shown.
- Left Section:** Shows a bracket (33) with pins (24, 30, 29, 29), a spring (29), and a base (25) with pins (26, 23, 27, 31, 32).
- Bottom Section:** Includes a base (46) with pins (59, 20, 46 (REF), 56, 54, 60, 54), a spring (59), and a bracket (34) with pins (8, 12, 10, 17, 1).
- Assembly Labels:** 'A' is located near the top left, 'B' near the central housing, and 'C' near the bottom base.

		DIMENSIONS: mm [INCHES]		MATL	-	HT TR	-	FIN	-
		DO NOT SCALE PRINT.							
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 175SEP01		APP 175SEP01			
		1 PLC DEC +0.5 [0.02 IN]		N. CLIFFORD		F. BACKHURST		 AMP Incorporated Harrisburg, PA 17105-3608	
		2 PLC DEC ±-		CHK -		REL 30-10-01			
TE	12-03	3 PLC DEC ±-				M. CLIFFORD			
D5	6-02	ANGLES ±-		NAME		FINE ADJ SIDE FD HD-I APPL			
D5	APRO2	SURF TEXTURE: √		SCALE		MACHINE REF			
MC	0COT01	REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX		D		DWG NO		1528046	
APP	DATE							SHEET 1 of 1	
		CASE CODE		CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO	
		00779						-	

* WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

		D	ECN 0150-1338-03	TE	12-0-
		C	ECN 0150-0831-02	D5	6-02
		B	0150-0547-02	D5	APRO:
		A	SEE ECN 015A-0901-01	MC	OCTO
P	F	LTR	REVISION RECORD	APP	DATE

DIMENSIONS: mm [INCHES]		MATL		HT TR		FIN	
DO NOT SCALE PRINT.							
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 175EP01		APP 175EP01			
1 PLG DEC ± 0.5 [0.2 IN]		M. CLIFFORD		F. BACKHURST		 AMP Incorporated Harrisburg, PA 17105-3608	
2 PLG DEC $\pm$		CHK -		REL 30-10-01			
3 PLG DEC $\pm$				M. CLIFFORD			
ANGLES $\pm$		NAME		FINE ADJ SIDE FD HD-I APPL		MACHINE REF	
SURF TEXTURE: $\checkmark$						HD-I APPL	
REMOVE BURRS, BREAK SHARP EDGES 0.38 MAX		SCALE -		DWG NO 1528046		SHEET 1 of 1	
		D				REV D	

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