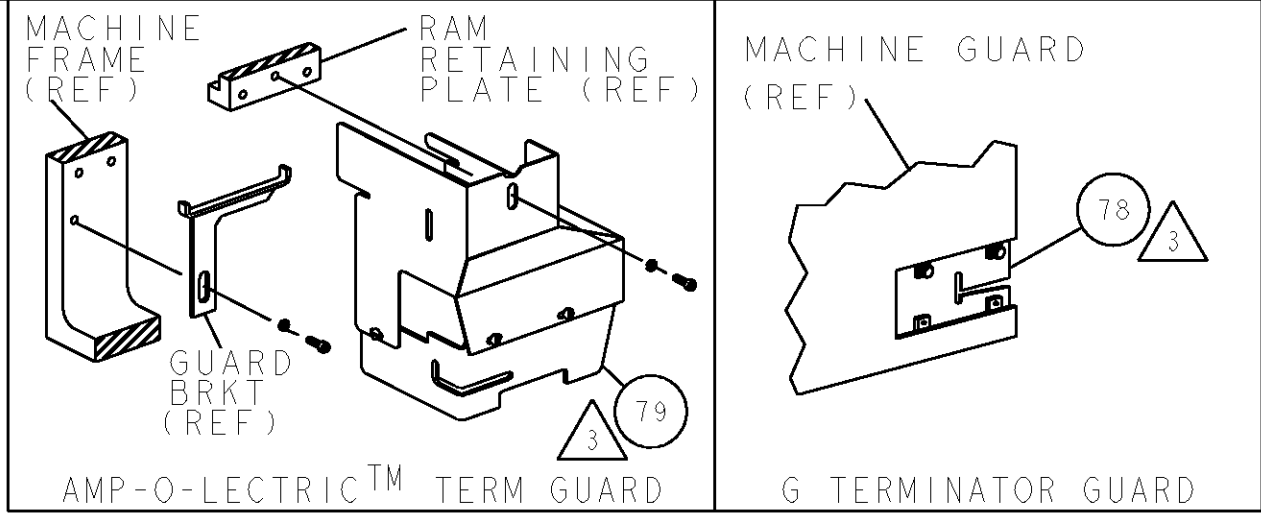
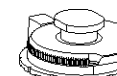


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PART NUMBER	REV	FIRST USED	POWER UNIT
1852819-1	A	122500-1	LEADMAKER & BENCH MODEL G
1852819-2	A	565435-5	BENCH MODEL K
7-1852819-7	A	-	SPARE PARTS
			FEED TYPE
			POST FEED
			POST FEED
			-

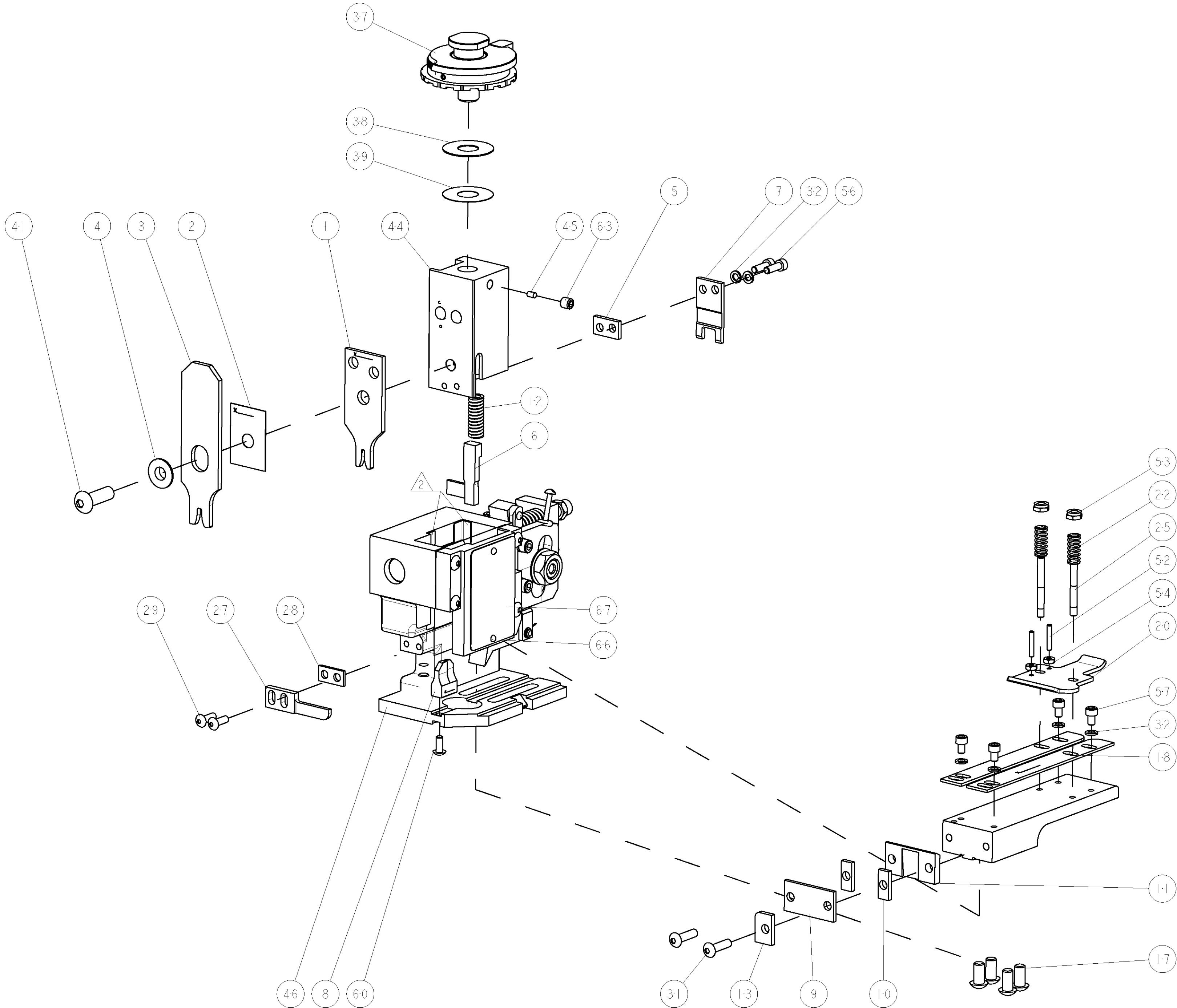
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

***WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: 2.8 SERIES FASTON RECEPTACLE						
TE PN	-	TE TERMINAL - TE CRIMP SPECS				
737107	-					
-	-	CRIMP HEIGHT			WIRE SIZE	REF SETTING*
-	-	1.22±0.05mm[.048±.002]			1.0mm ²	C7
-	-	1.15±0.05mm[.045±.002]			0.75mm ²	D1
-	-	1.07±0.05mm[.042±.002]			0.5mm ²	D7
-	-	-			-	-
-	-	CRIMP	SIZE	TYPE	RANGE	
-	-					
-	-	WIRE	1.78mm[.070]	F	0.5-1.0 mm ²	
-	-	INSUL	3.30mm[.130]	F	Ø2.00-3.30 mm	
WIRE STRIP LENGTH 3.90-4.70 mm		TERM APPL SPEC 114-3118		FEED 17.91	APPL INSTRUCTIONS 408-8039	SET UP GAGE 458638-1

LOC	DIST	REVISONS			
A	66	P	LTR	DESCRIPTION	DATE
		A		RELEASED	21APR2009
					RK
					GB



△	-	REF	-	..	455745-1	GUARD WINDOW	79
△	-	-	REF	..	679532-1	INSERT, GUARD	78
	-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
	-	1	1	-	4088039	EF APPL INST 408-8039	71
	-	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	4	4	-	2-21000-5	SCR, SKT HD CAP 8-32 X .250	57
	-	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	56
	-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
	-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
	-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
	-	1	1	-	1-21002-7	SCR, BTN SKT CAP 6-32 X .375	49
	-	1	-	..	690501-3	CAM, POST FEED, 1 1/8	48
	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
	-	1	1	-	458980-1	SUB ASSY, APPLICATOR FRAME	46
	-	1	1	-	690191-1	PLUG, NYLON	45
	-	1	1	-	455674-1	RAM	44
	-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	-	1-469367-2	SHIM	38
	-	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
	-	6	6	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
	-	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
	-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
	-	1	1	-	3-690451-2	SPACER, STRIPPER	28
	-	1	1	-	240639-1	STRIPPER (MACHINING)	27
	-	2	2	-	22354-8	STUD, THREADED	25
	-	1	1	-	455678-1	PLATE, STRIP GUIDE	24
	-	2	2	-	4-22281-1	SPRING, DRAG	22
	-	1	1	-	454177-1	DRAG	20
	-	2	2	-	454204-1	GUIDE, LOWER STRIP	18
	-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
	-	1	1	-	690481-7	SPACER, HOLD DOWN	13
	-	1	1	-	23846-1	SPRING, DIE	12
△	-	1	1	-	240833-1	PLATE, REAR SHEAR	11
△	-	2	2	-	1-240645-2	SPACER, SHEAR PLATE	10
△	-	1	1	-	240642-5	PLATE, FRONT SHEAR	9
△	1	1	1	-	2-1633248-9	ANVIL, COMBINATION	8
△	-	1	1	-	1-240651-1	BLADE, SLUG	7
△	-	1	1	-	2-455892-8	HOLD DOWN, TERMINAL	6
	-	1	1	-	240641-7	SPACER	5
	-	1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
△	1	1	1	-	1-456134-9	CRIMPER, INSULATION F PREMIUM	3
△	-	1	1	-	455888-3	SPACER, CRIMPER	2
△	1	1	1	-	1-456404-8	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: mm [INCH]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME FINE ADJUST END FEED HDM APPLICATOR	
		9 PLC ±.01 1 PLC ±0.1 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±.1		PRODUCT SPEC -	
		APPLICATION SPEC -		SIZE -	
MATERIAL -		WEIGHT -		CAGE CODE A 00779	
		CUSTOMER DRAWING		DRAWING NO C=1852819	
				RESTRICTED TO -	
				SCALE 3:5	
				SHEET 1	
				OF 1	
				REV A	

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