

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

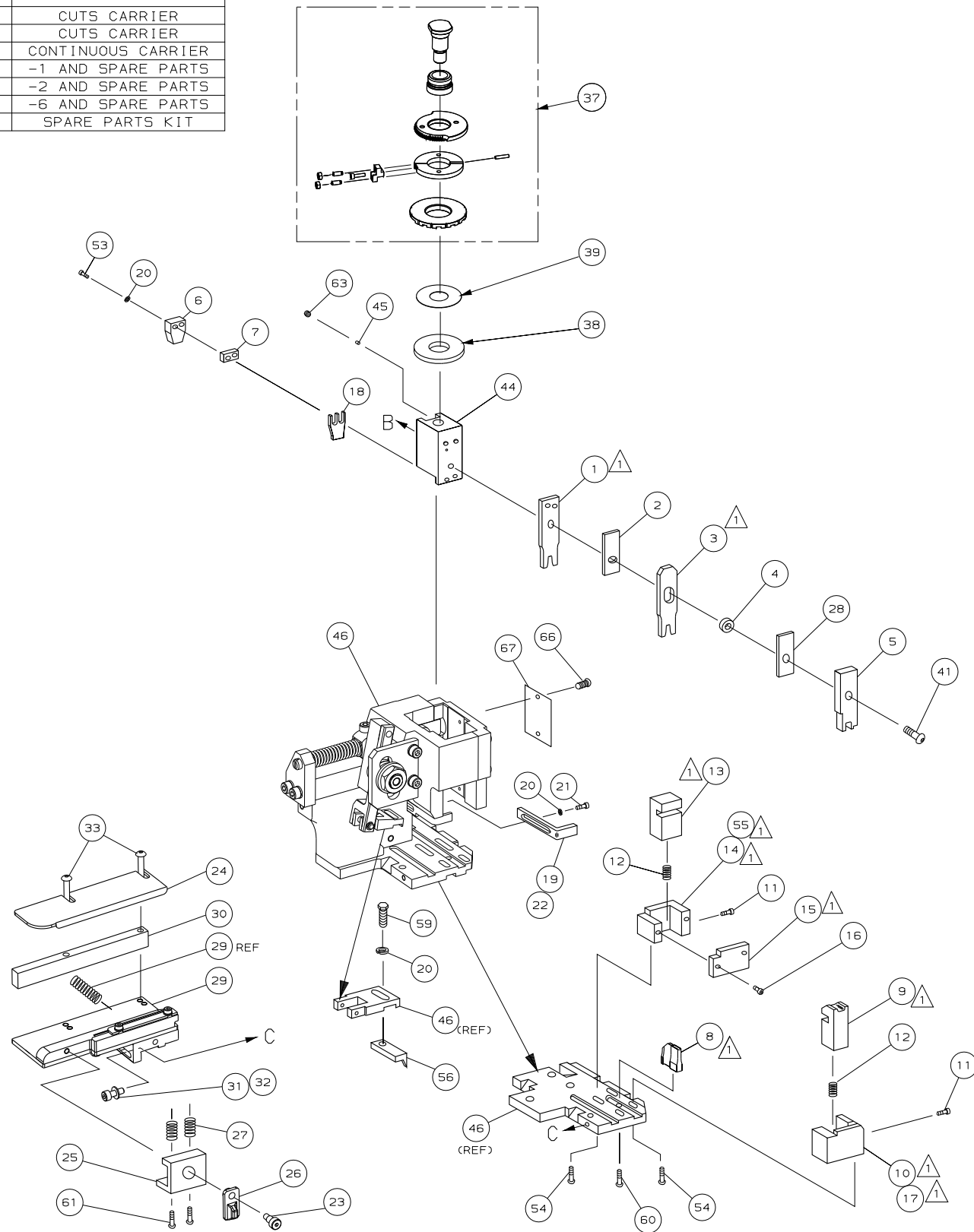
REV

1470-19 (3/11)

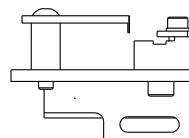
Pro/ENGINEER DRAWING



1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



* WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



	-	1	1	1	1	1	1	1528043	PRINT, APPLICATOR LOG SHEET	73	
	-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	72	
										71	
										70	
										69	
										68	
	-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67	
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66	
										65	
										64	
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63	
										62	
	-	2	2	2	2	2	2	2-18032-5	SCR,SOC SET (M5X20) DRAG	61	
	-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60	
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59	
										58	
										57	
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56	
▲	-	1	-	-	1	-	-	1338723-1	HOLDER,SHEAR, REAR (NO CUT)	55	
	-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54	
	-	2	2	2	2	2	2	1-18023-3	SCR,SHC (M4x16) TERM HLD DWN	53	
										52	
										51	
										50	
	-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49	
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48	
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47	
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46	
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45	
	-	1	1	1	1	1	1	1338660-1	RAM	44	
										43	
										42	
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41	
										40	
	-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39	
	-	1	1	1	1	1	1	469367-7	SPACER, FINE ADJUST	38	
	-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37	
										36	
										35	
										34	
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33	
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32	
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31	
	-	1	1	1	1	1	1	1320908-9	SCAPER, STRIP GUIDE	30	
	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29	
	-	1	1	1	1	1	1	1-455888-6	SPACER, FRONT SHEAR DEP	28	
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27	
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26	
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25	
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24	
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23	
	-	1	-	1	1	-	1	690472-2	STRIPPER	22	
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21	
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20	
	-	-	1	-	-	1	-	690472-1	STRIPPER	19	
▲	-	1	1	1	1	1	1	690518-1	HOLDER, TERMINAL	18	
▲	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17	
▲	-	2	2	2	2	2	2	18023-2	SCR,SHC (M3X6) REAR SHEAR PL	16	
▲	-	1	1	1	1	1	1	1-690691-1	PLATE, SHEAR (REAR)	15	
▲	-	-	1	1	-	1	1	1320920-1	HOLDER, SHEAR, REAR (CUT)	14	
▲	-	1	1	1	1	1	1	690463-1	SHEAR, FLOAT (REAR)	13	
▲	-	2	2	2	2	2	2	3-22280-3	SPRING, SHEAR	12	
▲	-	2	2	2	2	2	2	356885-4	STOP, SHEAR	11	
▲	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10	
▲	-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9	
▲	1	2	2	2	1	1	1	1-1333200-6	ANVIL	8	
	-	1	1	1	1	1	1	240641-5	SPACER, DEPRESSOR (REAR)	7	
	-	1	1	1	1	1	1	690468-2	DEPRESSOR, SHEAR (REAR)	6	
	-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5	
	-	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER	4	
▲	1	2	2	2	1	1	1	8-456135-3	CRIMPER, INSULATION	3	
▲	-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2	
▲	1	2	2	2	1	1	1	217885-6	CRIMPER, WIRE	1	
	-77	-76	-72	-71	-6	-2	-1	PART NO DESCRIPTION		ITEM NO	
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
	QTY REQD PER ASSY							PARTS LIST			
			DIMENSIONS, mm (INCHES)				MATL	HT TR	FIN		
			DO NOT SCALE PRINT.								
			TOLERANCES UNLESS OTHERWISE SPECIFIED,								
			1 PLC DEC ±0.5 (0.02 IN)				DR	30-08-01	APP	30-08-01	
			3 PLC DEC ±0.3				M.C.LIFFORD	F. BACKHURST	REL	01-10-01	
			ANGLES ±				CHK			M.C.LIFFORD	
			SURF TEXTURE: ✓				NAME FINE ADJ SIDE FD HD-I APPL			MACHINE REF	
			REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX				SCALE -			HD-I APPL	
			CAGE CODE 00779				D			1528043	
			CUSTOMER AND ASSEMBLY DRAWING				SHEET 1 OF 1			REV E	
										RESTRICTED TO -	

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