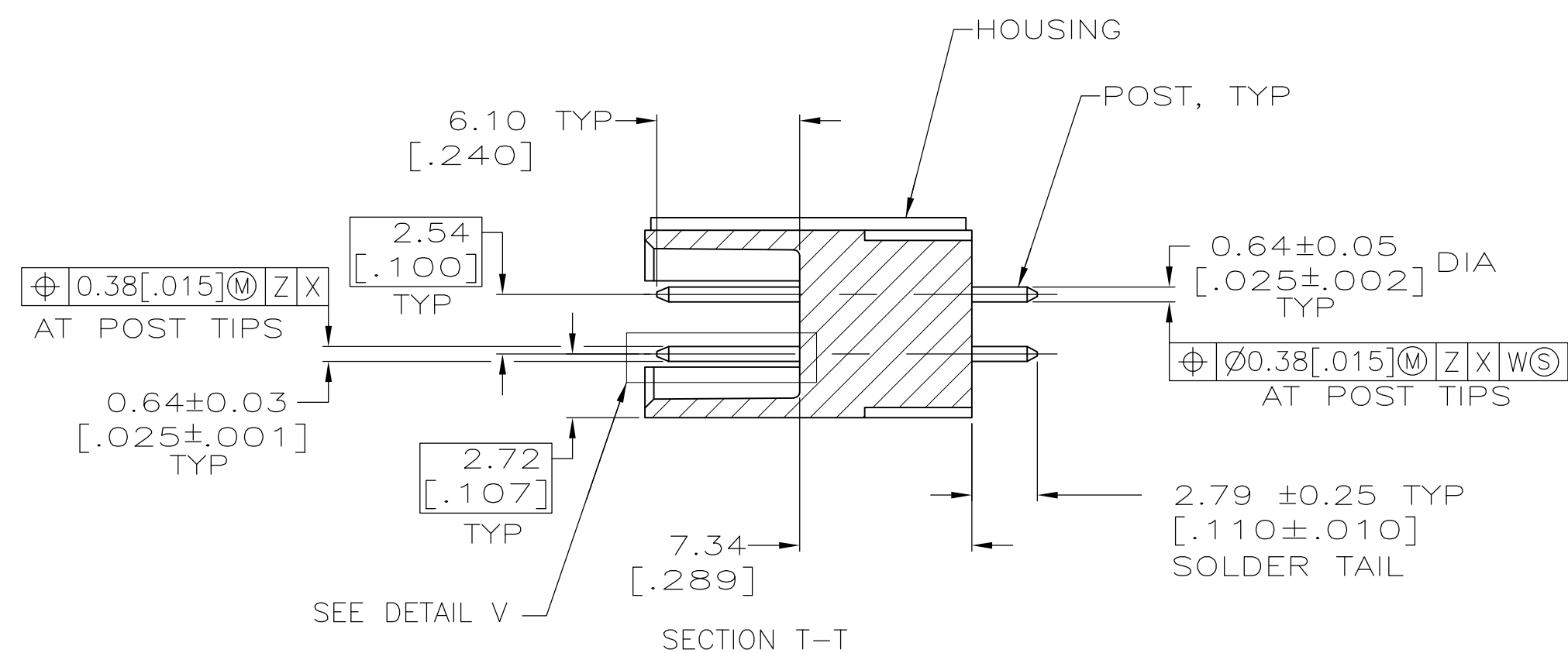
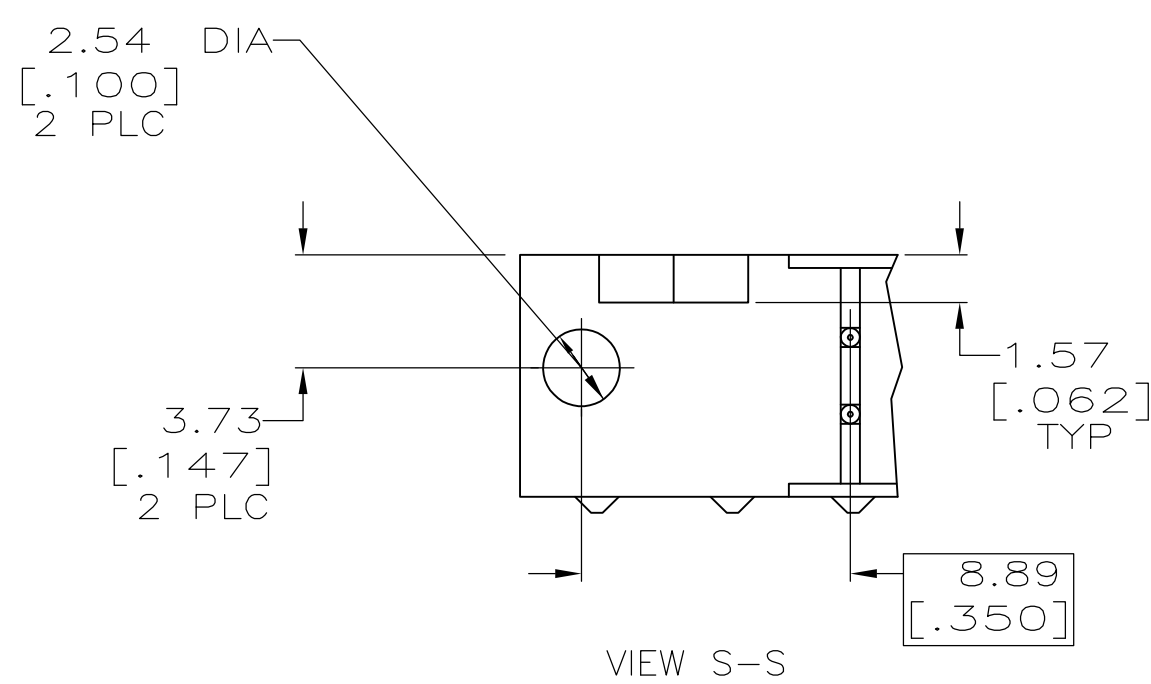
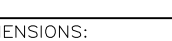




-
- POSN NO 1 INDICATOR
- 0.64 ± 0.03
[.025 ± .001]
TYP
- $\phi 0.38 [0.015] \text{ M Z Y}$
AT POST TIPS
- 2.44 ± 0.08 DIA
[.096 ± .003]
2 PLC
- 13.94 ± 0.20
[.549 ± .008]
TYP
- Z-
- S S
- 2.74 ± 0.15
[.108 ± .006]
2 PLC
- 4.95
[.195]
2 PLC
- D ± 0.25
[±.010]
- 3.8
[.150]



OBSOLETE	53.34 [2.100]	71.12 [2.800]	65.02 [2.560]	75.18 [2.960]	71.12 [2.800]	60.96 [2.400]	44	1-102153-3
	78.74 [3.100]	96.52 [3.800]	90.42 [3.560]	100.58 [3.960]	96.52 [3.800]	86.36 [3.400]	64	1-102153-2
	73.66 [2.900]	91.44 [3.600]	85.34 [3.360]	95.50 [3.760]	91.44 [3.600]	81.28 [3.200]	60	1-102153-
	60.96 [2.400]	78.74 [3.100]	72.64 [2.860]	82.80 [3.260]	78.74 [3.100]	68.58 [2.700]	50	1-102153-0
	48.26 [1.900]	66.04 [2.600]	59.94 [2.360]	70.10 [2.760]	66.04 [2.600]	55.88 [2.200]	40	102153-9
	40.64 [1.600]	58.42 [2.300]	52.32 [2.060]	62.48 [2.460]	58.42 [2.300]	48.26 [1.900]	34	102153-8
	35.56 [1.400]	53.34 [2.100]	47.24 [1.860]	57.40 [2.260]	53.34 [2.100]	43.18 [1.700]	30	102153-7
	30.48 [1.200]	48.26 [1.900]	42.16 [1.660]	52.32 [2.060]	48.26 [1.900]	38.10 [1.500]	26	102153-6
	27.94 [1.100]	45.72 [1.800]	39.62 [1.560]	49.78 [1.960]	45.72 [1.800]	35.56 [1.400]	24	102153-5
	22.86 [.900]	40.64 [1.600]	34.54 [1.360]	44.70 [1.760]	40.64 [1.600]	30.48 [1.200]	20	102153-4
	17.78 [.700]	35.56 [1.400]	29.46 [1.160]	39.62 [1.560]	35.56 [1.400]	25.40 [1.000]	16	102153-3
	15.24 [.600]	33.02 [1.300]	26.92 [1.060]	37.08 [1.460]	33.02 [1.300]	22.86 [.900]	14	102153-2
	10.16 [.400]	27.94 [1.100]	21.84 [.860]	32.00 [1.260]	27.94 [1.100]	17.78 [.700]	10	102153-1
	F	E	D	C	B	A	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 4-23-90 H.MOLL CHK —		 TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0. PLC ± — 1. PLC ± 0.1% [.005] 2. PLC ± — 3. PLC ± — 4. PLC ± — ANGLES ± —		NAME HEADER ASSY, UNIVERSAL, AMP—LATCH	
		APVD — PRODUCT SPEC 108-40018 APPLICATION SPEC —		SIZE A1	
MATERIAL 		FINISH 		CAGE CODE 00779	
		WEIGHT —		DRAWING NO 102153	
		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 of 1 REV L	

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