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C COPYRIGHT		ALL RIGHTS RESERVED.				P	LTR	DESCRIPTION			DATE	DWN	APVD
						B1		ECR-14-003278			05MAR2014	GK	HMR

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2151186-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528266  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1528266

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN GOPALAKRISHNA HV		CHK RAGHAVENDRA		APVD RAGHAVENDRA		NAME		TE Connectivity	
				0 PLC	±										
				1 PLC	±										
				2 PLC	±										
				3 PLC	±										
				4 PLC	±										
				ANGLES	±										
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO			
						A 3		C- 1528266							

1470-19 (3/11)

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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528266-1	B	LEADMAKER	MECH POST FEED	CUTS CARRI
1528266-2	B	BENCH	MECH PRE FEED	CUTS CARRI
1528266-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CA
7-1528266-1	B	LEADMAKER	MECH POST FEED	-1 AND SPARE
7-1528266-2	B	BENCH	MECH PRE FEED	-2 AND SPARE
7-1528266-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE
7-1528266-7	A	-	-	SPARE PARTS

 RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

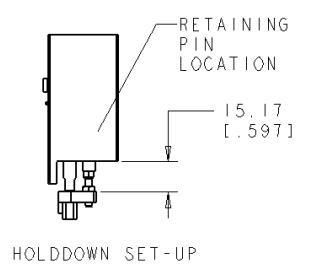
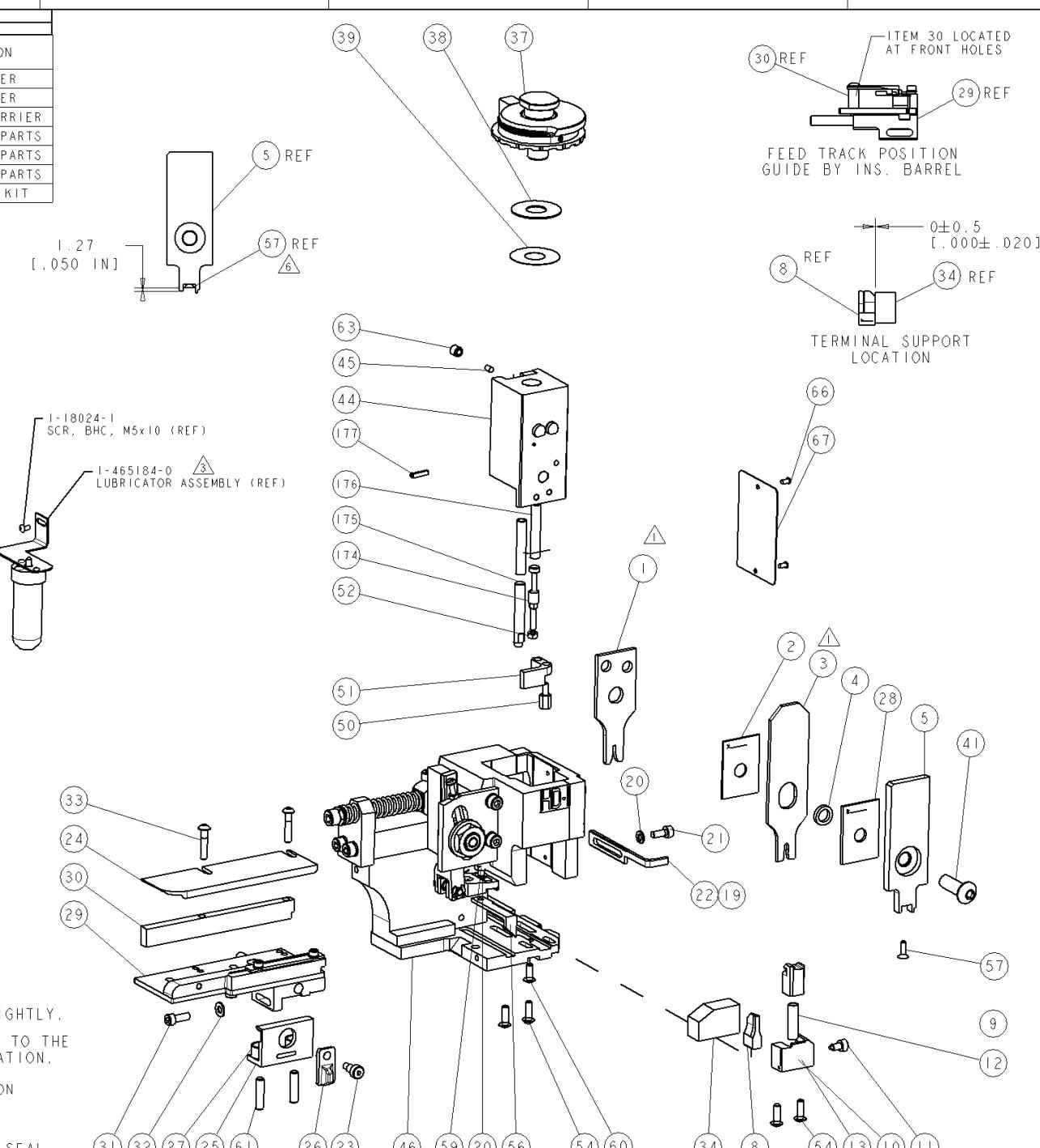
 CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.

4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

5 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.  
INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL.  
WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING  
APPLIED. SEAL PN - INS. DIA RANGE IS -.

**⚠ 6) APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.**

\* **WARNING**  
ON INSTALLATION, SET WIRE  
DISC TO LARGEST WIRE SIZE  
SETTING. USE OF SETTINGS  
BELOW MIN. REQUIRED CRIMP  
HEIGHT SETTING WILL CAUSE  
DAMAGE TO CRIMP TOOLING.



SET UP GAGE 458637-3		LOC A	1616 66	REVISIONS			
				DESCRIPTION	DATE	DNW	AFVD
				I DEVELOPMENT	03APR2009	C.C	N.D
				A RELEASED	24APR2009	L.G	GB
				B REVISED ECR-10-005761	22MAY2010	C.C	S.X

-	1	1	1	1	1	1	993111-8	PIN, SLOTTED SPRING 3.0 X 12.0	177		
-	2	2	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176		
-	1	1	1	1	1	1	1752353-1	GUIDE PIN, HOLDDOWN	175		
-	1	1	1	1	1	1	1901680-1	GUIDE PIN, HOLDDOWN	174		
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71		
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67		
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66		
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63		
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61		
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60		
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59		
-	1	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57		
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56		
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54		
-	1	1	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52		
-	1	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51		
-	1	1	1	1	1	1	1-1752354-9	STANDOFF, HOLD-DOWN	50		
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49		
-	-	-	-	-	-	-	1338675-1	CAM, UNIVERSAL PRE FEED	48		
-	-	-	-	-	-	-	1338676-1	CAM, UNIVERSAL POST-FEED	47		
-	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46		
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45		
-	1	1	1	1	1	1	1633724-1	RAM, (SIDE FEED)	44		
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41		
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39		
-	1	1	1	1	1	1	469367-8	SHIM	38		
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	37		
-	1	1	1	1	1	1	1752356-6	SUPPORT, TERMINAL	34		
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33		
-	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32		
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31		
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30		
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29		
-	1	1	1	1	1	1	1-455888-6	SPACER, CRIMPER	28		
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27		
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26		
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25		
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24		
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23		
-	-	-	-	-	-	-	690472-2	STRIPPER	22		
-	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21		
-	2	2	2	2	2	2	18025-2	WASHER, SPRG LOCK, REG M4	20		
-	-	-	-	-	-	-	690472-1	STRIPPER	19		
-	-	-	-	-	-	-	1338684-2	SHEAR HOLDER, FRONT	13		
-	-	-	-	-	-	-	-	-	13		
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12		
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11		
-	-	1	1	-	1	1	1-1320921-0	SHEAR HOLDER, FRONT, CUT	10		
-	1	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9		
I	2	2	2	1	1	1	1333225-6	ANVIL, COMBINATION	8		
-	-	-	-	-	-	-	-	-	7		
-	-	-	-	-	-	-	-	-	6		
-	1	1	1	1	1	1	1338680-2	DEPRESSOR, SHEAR	5		
-	1	1	1	1	1	1	1-238011-7	BLOCK, CRIMPER SPACER	4		
I	2	2	2	1	1	1	409415-1	INSULATION CRIMPER	3		
-	1	1	1	1	1	1	455888-8	SPACER, CRIMPER	2		
I	2	2	2	1	1	1	409414-1	WIRE CRIMPER	1		
-77-76-72-71-6	-2	-1	PART NO	DESCRIPTION	ITEM NO						
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DIMENSIONS	mm [IN]	OTHERWISE SPECIFIED	0.000	03APR2009	03APR2009	NAME	Tyco Electronics				
mm [IN]	0.000	0.000	0.000	0.000	0.000	TYCO ELECTRONICS	Harrisburg, PA 17105-3608				
0 PLC	±		0.000	03APR2009	03APR2009	PRODUCT SPEC	FINE ADJUST SIDE FEED				
2 PLC	±		0.000	03APR2009	03APR2009	APPLICATION SPEC	HDI APPLICATOR				
3 PLC	±		0.000	03APR2009	03APR2009	See Table	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
4 PLC	±		0.000	03APR2009	03APR2009		A	00779	C-1528266		
ANGLES	°		0.000	03APR2009	03APR2009						
MATERIAL	FINISH	-	WEIGHT				SCALE	3.5	SHEET	1	REV B
				CUSTOMER DRAWING							

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