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	LOC	DIST			REVISIONS			
	GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
-				H	REVISED PER ECO-09-001588	03JUN2009	CJV	CWR

FINISH: .000100 MIN THK BRIGHT TIN-LEAD IN LOCALIZED CRIMP PLATING AREA AND .000015 THK GOLD IN LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT. -OR-

.000100 MIN THK BRIGHT TIN-LEAD IN LOCALIZED CRIMP PLATING AREA, GOLD FLASH OVER PALLADIUM-NICKEL, .000015 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA, BOTH OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.

2. FOR 22-24 AWG WIRE WITH AN INSULATION RANGE OF .040-.056 DIA.

FINISH: .000100 MIN THK TIN IN LOCALIZED CRIMP PLATING AREA AND .000015 THK GOLD IN LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT. -OR-

.000100 MIN THK TIN IN LOCALIZED CRIMP PLATING AREA, GOLD FLASH OVER PALLADIUM-NICKEL, .000015 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA, BOTH OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.

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		OBSOLETE		1	2	494033-2			49403		
		FINI		ISH		REELED			RT	NO	
						PART	NO		1 \ 1		
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. GALLUCCI	6-27-89		<b>I</b> vco	T	Tyco Electroni	cs Corporati	on		
		снк 6–28–89 D.L. ROCKER		i	Électroni	ectronics Harrisburg, PA 17105-3608					
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005	APVD PRODUCT SPEC 108-90 APPLICATION SPEC	-			)UND WI	ACT, PIN, . RE, .100 FFC				
MATERIAL	4 PLC ± – ANGLES ± – FINISH SEE TABLE	<u>114-16</u> Weight -	<u>003</u> -			drawing no				RESTRICTED TO	
PHOS. BRONZE	JEL TABLE	CUSTOMER D	RAWING	• · · · ·			scale 8:1	SHEET 1	0F 1	REV	

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