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LOC

DIST


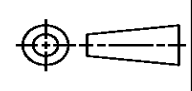
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B2	ECR-16-011296	03OCT2016	GK	SD






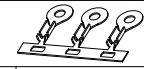




REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2836281-1



FOR REPLACEMENT PARTS FOR APPLICATOR 1528476
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

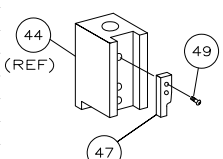
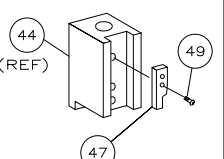
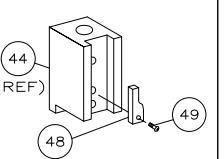
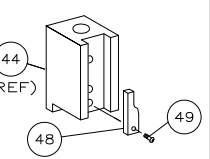
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528476

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity		
		CHK	GOPALAKRISHNA HV				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE		FINE ADJ SIDE FD HD-I APPL	
				PRODUCT SPEC			
				APPLICATION SPEC			
				WEIGHT			
MATERIAL		FINISH		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				A3		©- 1528476	
CUSTOMER DRAWING				SCALE	SHEET 1 OF 2	REV B2	

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528476-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528476-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528476-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528476-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528476-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528476-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528476-7	A	-	-	-	SPARE PARTS KIT

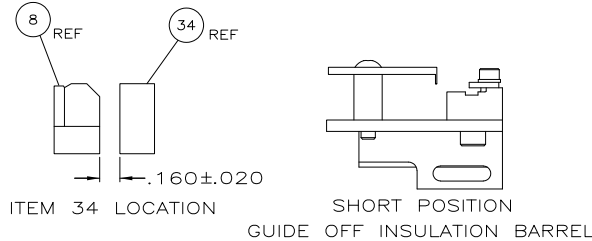
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: STANDARD POWER TIMER CONTACT 				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.79 [.110 IN]	F	1.50mm ² - 3.00mm ²	
INSUL	3.94 [.155 IN]	F	2x 3.4 MAX [2 X .134 IN MAX] 	
WIRE STRIP LENGTH REFER TO APPL SPEC 		APPL INSTRUCTION 408-8322 & 408-8490 		
TERMINAL	-	-		FEED
APPL SPEC	114-18037	-		16.00 [.630 IN]
TERMINALS APPLIED 				
964204	-	-	-	-
964052	-	-	-	-
1241174	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm ² AWG 		CRIMP HEIGHT * 	REF SETTING 	
3.00mm ²		2.20 ±0.05 [.087 ±.002 IN]	B 1	
14 AWG+20 AWG		2.08 ±0.05 [.082 ±.002 IN]	C 0	
2.50mm ²		2.07 ±0.05 [.081 ±.002 IN]	C 2	
2.25mm ²		2.01 ±0.05 [.079 ±.002 IN]	C 5	
14 AWG		1.96 ±0.05 [.077 ±.002 IN]	C 8	
2.00mm ²		1.94 ±0.05 [.076 ±.002 IN]	C 9	
1.50mm ²		1.81 ±0.05 [.071 ±.002 IN]	D 8	
16 AWG		1.76 ±0.05 [.069 ±.002 IN]	E 4	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
SET UP GAGE	LAYOUT			
458637-3	L1528476			

-  1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  THIS APPLICATOR IS DESIGNED FOR DOUBLE WIRE APPLICATION. DOUBLE WIRE INSULATION SIZES CANNOT EXCEED 2 X 3.40MM MAX.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
			


*** WARNING:**

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



REVISONS									
REV	DATE	BY	CHK	APPV	DESCRIPTION	DATE	BY	CHK	APPV
B1	01-2010				ECR-10-001335				GB

-	1	1	1	1	1	1	1490525-1	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1	1528476	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	3	3	3	3	3	3	2-23147-2	SPRING, DEPRESSOR	70
-	1	1	1	1	1	1	1490524-2	SPACER, DEPRESSOR	69
-	1	1	1	1	1	1			68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	1	1			64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	2	2	2	2	2	2			62
-	1	1	1	1	1	1	2-18032-5	SCR,SET,FLT POINT(M5X20)	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
-									58
-									57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4X12)SHEAR HOLDER	55
-	1	1	1	1	1	1			54
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	53
-	1	1	1	1	1	1	811242-6	BUMPER, HOLDDOWN	52
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	51
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	50
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	49
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	47
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	46
-	1	1	1	1	1	1	1333257-1	RAM	45
-									44
-									43
-									42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	1	1	1	1	1	1			40
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	1-469367-0	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
-									36
-									35
-	1	1	1	1	1	1	1-1320934-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	18
-									17
-									16
-									15
-									14
-									13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	4-1333207-7	ANVIL	8
-									7
-									6
-	1	1	1	1	1	1	2-455889-1	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-4	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	3-1424909-3	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	2
1	2	2	2	1	1	1	2-456408-8	CRIMPER, WIRE	1

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD F BACKHURST	25NOV04	NAME	FINE ADJ SIDE FD HD-I APPL
		0 PLC ± -		PRODUCT SPEC		-	
		1 PLC ± -		-		-	
		2 PLC ± -		APPLICATION SPEC		-	
		3 PLC ± -		-		-	
		4 PLC ± -		-		-	
MATERIAL	FINISH	-		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
-	-	-		WEIGHT	A1 00779 ©=1528476		-
CUSTOMER DRAWING				SCALE		SHEET 1 OF 1	REV B1

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