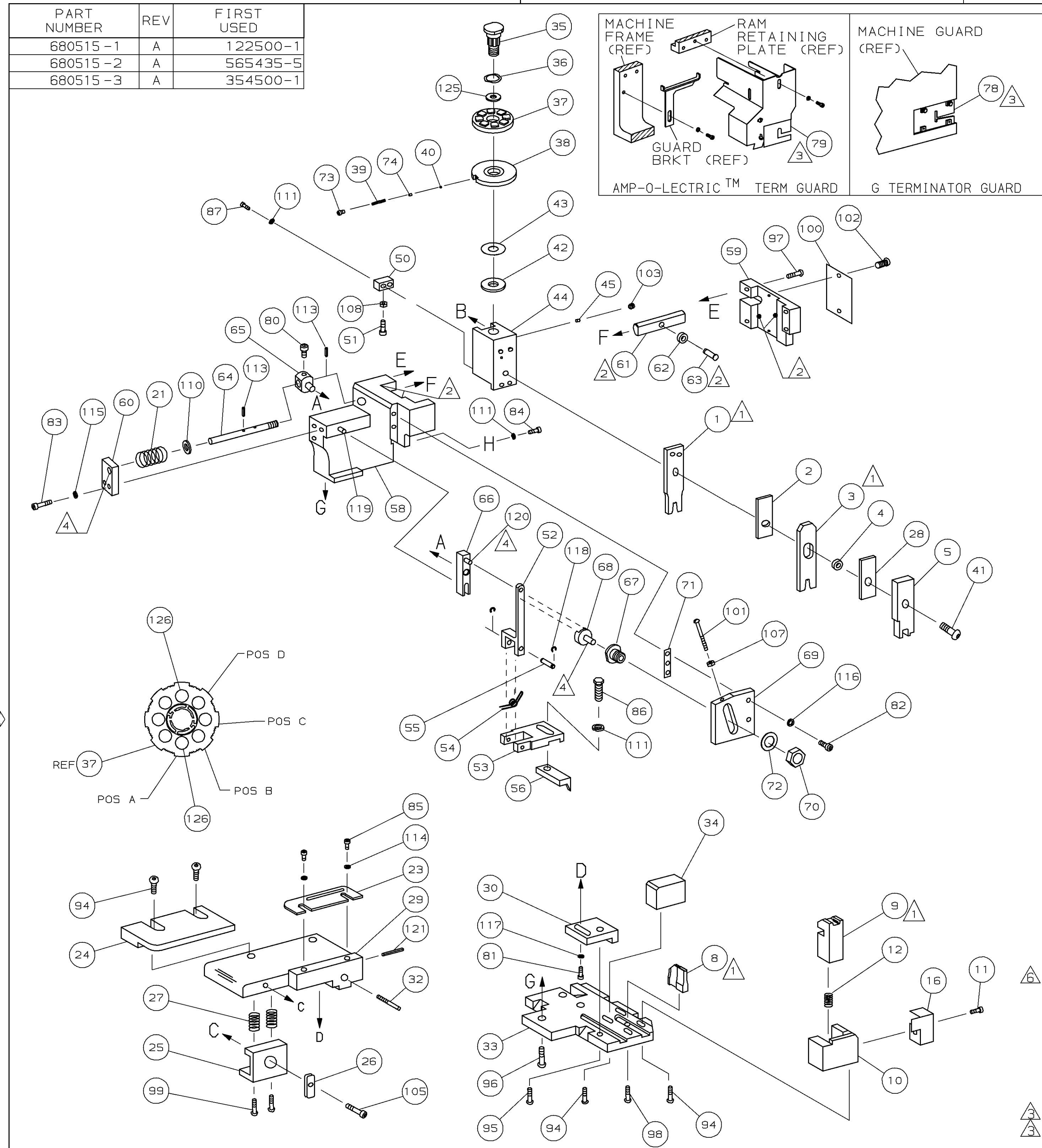


3	2	1	3/16"	SIZE	PART NO	SEQUENCE NO	NO
				←	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY				PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:				MATL	HT TR	FIN	
				-	-	-	-
2 PLC DEC +/-				DR 25JUL97	APP 25JUL97	 AMP Incorporated Harrisburg, PA 17105-3608	
3 PLC DEC +/-				M. OBRINE	J. HIRNISEN		
4 PLC DEC +/-				CHK 25JUL97	REL -		
ANGLES +/-				C. ERISMAN	-		
SURF TEXTURE: ✓				NAME SIDE FEED HDM APPLICATOR			MACHINE REF
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				SCALE -	D	DWG NO 680515	SHEET 1 OF 1
							REV A



POST FEED 1 5/8 STROKE

PRE FEED 1 1/8 STROKE

PRE FEED 1 5/8 STROKE

ROTATED 180°

ROTATED 180°

ROTATED 180°

K TERMINATOR

G TERMINATOR

LOC A

DIST 66

LEADMAKER

BENCH MACHINE

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
6. CUT TO LENGTH AT ASSY

							129
							128
							127
2	2	2	-	C	9-354778-3	PIN, WIRE DISC (.2960)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (Ø.187x.50) LEVER	120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (Ø.187x1.25)HOUSING	119
REF	REF	REF	-	A	21045-3	RING,RET "C"(Ø.187)FD FING PIN	118
1	1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE	116
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD	115
2	2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(Ø.125x.50) ADJ ROD	113
							112
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
REF	REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ	110
							109
1	1	1	-	A	21018-5	NUT, HEX (NO.6) HOLDDOWN	108
REF	REF	REF	-	A	21018-5	NUT, HEX (6-32) FEED ADJ	107
							106
1	1	1	-	A	22353-8	SCR,SHLD (Ø.187x.25) DRAG LEVER	105
1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR,SKT SET (1/4-20x.25 LW) RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD (6-32x1.50) FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88) DRAG	99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW) ANVIL	98
REF	REF	REF	-	A	2-21002-9	SCR,BHC (10-32x.75) CAP	97
REF	REF	REF	-	A	2-22733-8	SCR,BHC (1/4-20x.62) HOUSING	96
REF	REF	REF	-	A	2-21002-7	SCR,BHC (10-32x.50) SG ADJ BLOCK	95
6	6	6	-	A	2-21002-2	SCR,BHC (8-32x.50) TERM H DWN	94
							93
							92
1	1	1	-	A	1-21002-7	SCR,BHC (6-32x.38) CAM	91
							90
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19) STRIPPER	89
							88
2	2	2	-	A	2-21000-7	SCR,SHC (8-32x.48) DEP-HOLD	87
1	1	1	-	A	2-22603-0	SCR,HEX HD (8-32x.31) FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25) F ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR,SHC (8-32x.50) STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR,SHC (10-32x.75) FEED ROD GD	83
REF	REF	REF	-	A	3-21000-6	SCR,SHC (10-32x.62) FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38) SG ADJ BL	81
REF	REF	REF	-	A	3-21000-4	SCR,SHC (10-32x.38) PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL) INS DISC	73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A	690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST			



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