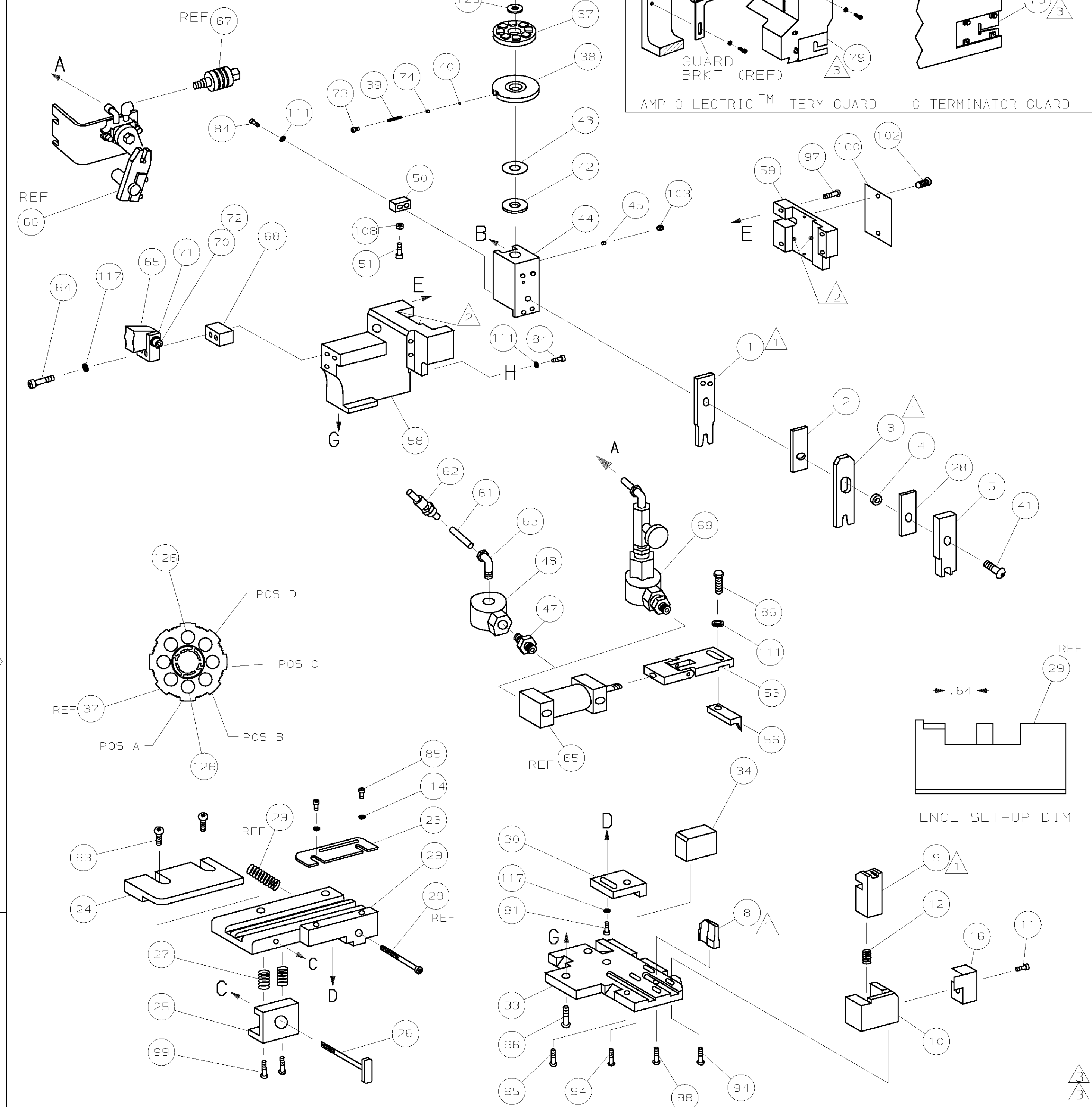
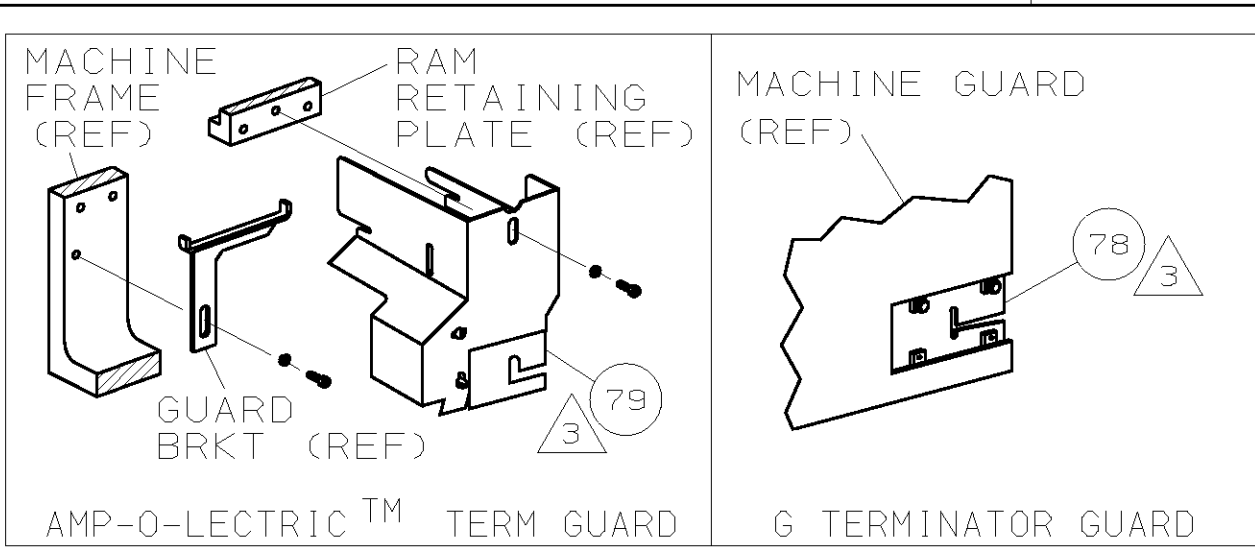
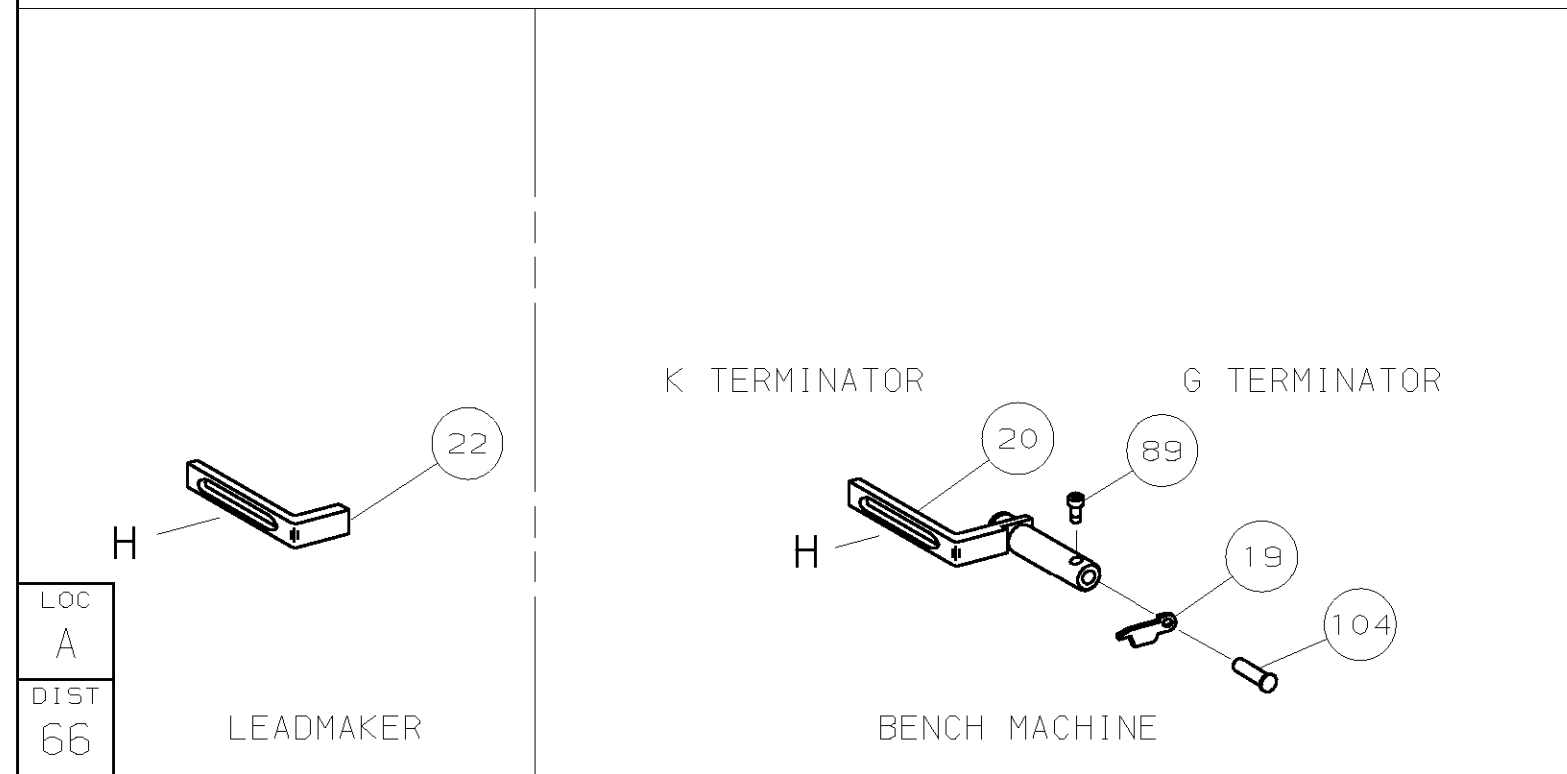


PART NUMBER	REV	FIRST USED
1385170-1	A	122500-1
1385170-2	A	565435-5
1385170-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS



TERMINAL NAME: RECEPTACLE					
286876					
CRIMP DATA (NON-AMP TERMINAL-AMP SPEC)					
PAD LTR	CRIMP HEIGHT		WIRE SIZE		
A	.096 ±.002 [2.44 ±0.05mm]		5mm²		
B	NOT		USED		
C	NOT		USED		
D	NOT		USED		
CRIMP		SIZE	TYPE	RANGE	
WIRE		.190 [4.83mm]	F	5mm²	
INSUL		.220 [5.59mm]	F	ø.190 MAX	
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.281-.312	NONE	1.084	408-8040	458637-1	L2421

2	2	2	-	C	354779-7	PIN, WIRE DISC (.3025)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
2	2	2	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114
4	4	4	-	A	21024-4	WASHER, LOCK (#8)STRIPPER	111
1	1	1	-	A	21018-5	NUT, HEX (NO. 6) HOLDDOWN	108
1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
4	4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HSG	96
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50) 5G ADJ BLK	95
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
2	2	2	-	A	2-21002-3	SCR, BHC (8-32x.62) R STP GDE	93
1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19) STRIPPER	90
1	1	1	-	A	2-22603-1	SCR, HEX HD (8-32x.38) FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
3	3	3	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) 5G ADJ BL	81
-	1	-	-	B	462992-7	GUARD ASSY	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
1	1	1	-	A	4-21002-8	SCR, BHC (3/8x1.00) FEED MT	72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST			

LOC A		DIST 66		RELEASED		TE 8-00	
P/F		LTR		REVISION RECORD		DATE	
A		RELEASED		TE 8-00		DATE	
P/F		LTR		REVISION RECORD		DATE	

	-1	LEADMAKER			AIRFEED			
	-2	BENCH MODEL K			AIRFEED			
	-3	BENCH MODEL G			AIRFEED			
A	1	1	1	-	A	21024-8	WASHER, LOCK (3/8) FEED BRKT	70
	-	1	-	-	C	692655-5	AIR FEED VALVE ASSY	69
	1	1	1	-	A	461690-1	SPACER, AIR FEED	68
A	-	REF	-	-	A	24042-2	VALVE, SHUT OFF	67
	-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	66
A	1	1	1	-	B	461065-2	AIR FEED ASSY (2 INCH)	65
	2	2	2	-	A	4-21000-3	SCR, SHC (10-32x2.00) AIR ASSY	64
	1	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
	1	-	1	-	A	23238-1	QUICK DISCONNECT	62
	21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	61
								60
	1	1	1	-	C	454220-1	CAP, RAM	59
	1	1	1	-	D	454485-1	HOUSING	58
								57
	1	1	1	-	B	458537-2	PAWL, FEED	56
								55
								54
A	1	1	1	-	B	461062-1	FEED FINGER ASSY	53
								52
	1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
	1	1	1	-	A	690753-1	SPACER, TONKER	50
								49
	1	-	1	-	A	22374-7	VALVE, QUICK EXHAUST	48
	1	-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47
								46
	1	1	1	-	A	690191-1	PLUG, NYLON	45
	1	1	1	-	C	819307-7	RAM	44
	1	1	1	-	A	690125-1	WASHER, LAMINATED	43
	1	1	1	-	A	690124-1	WASHER, RAM	42
	1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
	1	1	1	-	A	23241-6	BALL, STEEL	40
	1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
	1	1	1	-	C	1-690142-0	DISC, INSULATION	38
	1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
	1	1	1	-	A	22480-5	WASHER, SPRING	36
	1	1	1	-	B	690212-1	POST, RAM	35
	1	1	1	-	B	690786-1	SUPPORT, TERMINAL	34
	1	1	1	-	D	455675-1	PLATE, BASE	33
								32
								31
	1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
	1	1	1	-	C	318042-1	STRIP GUIDE PLATE ASSY	29
	1	1	1	-	C	1-455888-6	SPACER, FRONT SHEAR DEP	28
	2	2	2	-	A	1-22284-0	SPRING, DRAG	27
	1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
	1	1	1	-	B	240792-1	DRAG, TERMINAL	25
	1	1	1	-	D	5-690504-8	GUIDE, STRIP (REAR)	24
	1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
	-	-	1	-	B	690472-2	STRIPPER	22
								21
	1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
	1	1	-	-	B	458949-1	STRIPPER	19
								18
								17
	1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16
								15
								14
								13
	1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
	1	1	1	-	B	690461-2	STOP, SHEAR	11
A	1	1	1	-	C	1-690459-0	HOLDER, SHEAR (FRONT)	10
	1	1	1	-	C	454276-5	SHEAR, FLOAT (FRONT)	9
A	1	1	1	-	C	3-662520-7	ANVIL	8
								7
								6
	1	1	1	-	C	1-455889-8	DEPRESSOR, SHEAR (FRONT)	5
A	1	1	1	-	B	238011-2	SPACER, BLOCK CRIMPER	4
	1	1	1	-	C	1-683453-3	CRIMPER, INSULATION	3
A	1	1	1	-	C	2-455888-1	SPACER, CRIMPER	2
	1	1	1	-	C	456429-2	CRIMPER, WIRE	1
	-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
					← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
	QTY REQD PER ASSY				PARTS LIST			

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATERIAL		HT TR		FIN	
2 PLC DEC ±.02		DR. 04AUG00		APP. 07AUG00		T. ELBIN	
3 PLC DEC ±.01		CHK. 07AUG00		REL. -		AMP	
4 PLC DEC ±.01		NAME		SIDE FEED HDM APPLICATOR		MACHINE REF	
ANGLES ± -		SCALE		DWG NO		1385170	
SURF TEXTURE: ✓		REVISION RECORD		TE 8-00		DATE	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		P/F		LTR		DATE	
CAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING		SHEET 1 OF 1		REV A	
RESTRICTED TO							

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1385170-2](#)