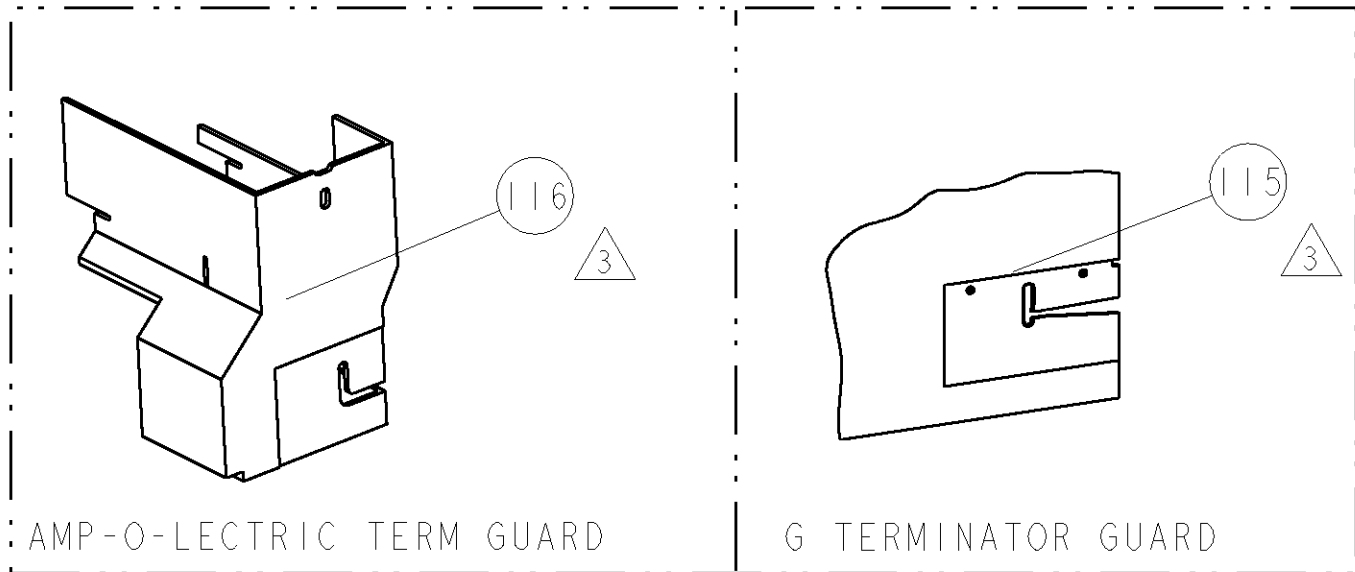
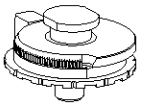


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855357-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855357-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855357-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855357-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855357-7		A	-	-	-	SPARE PARTS	

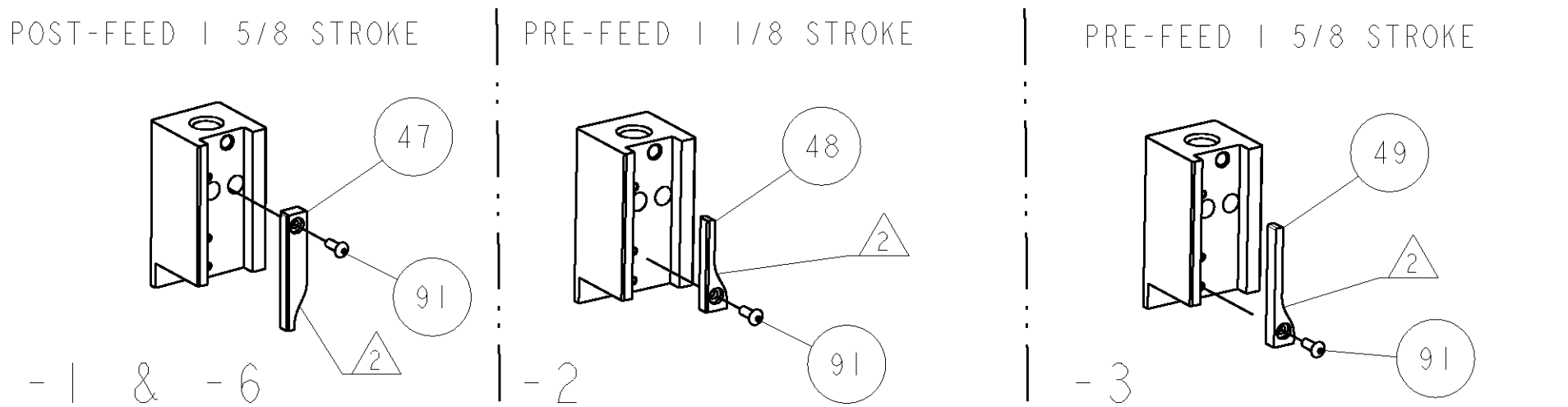
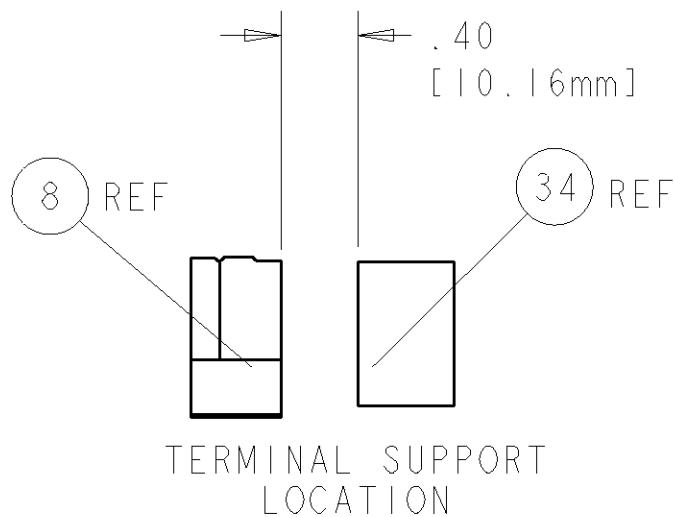
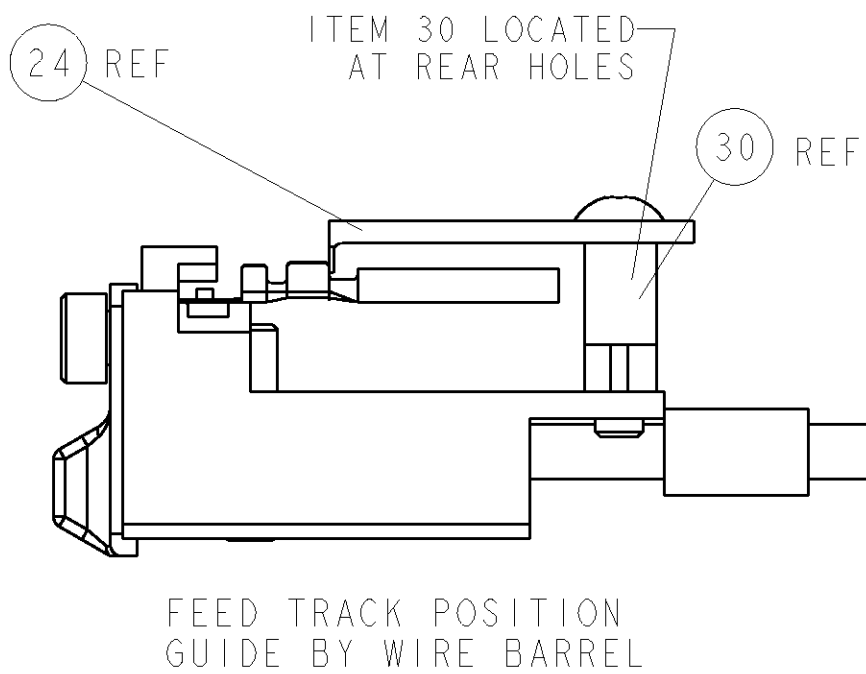
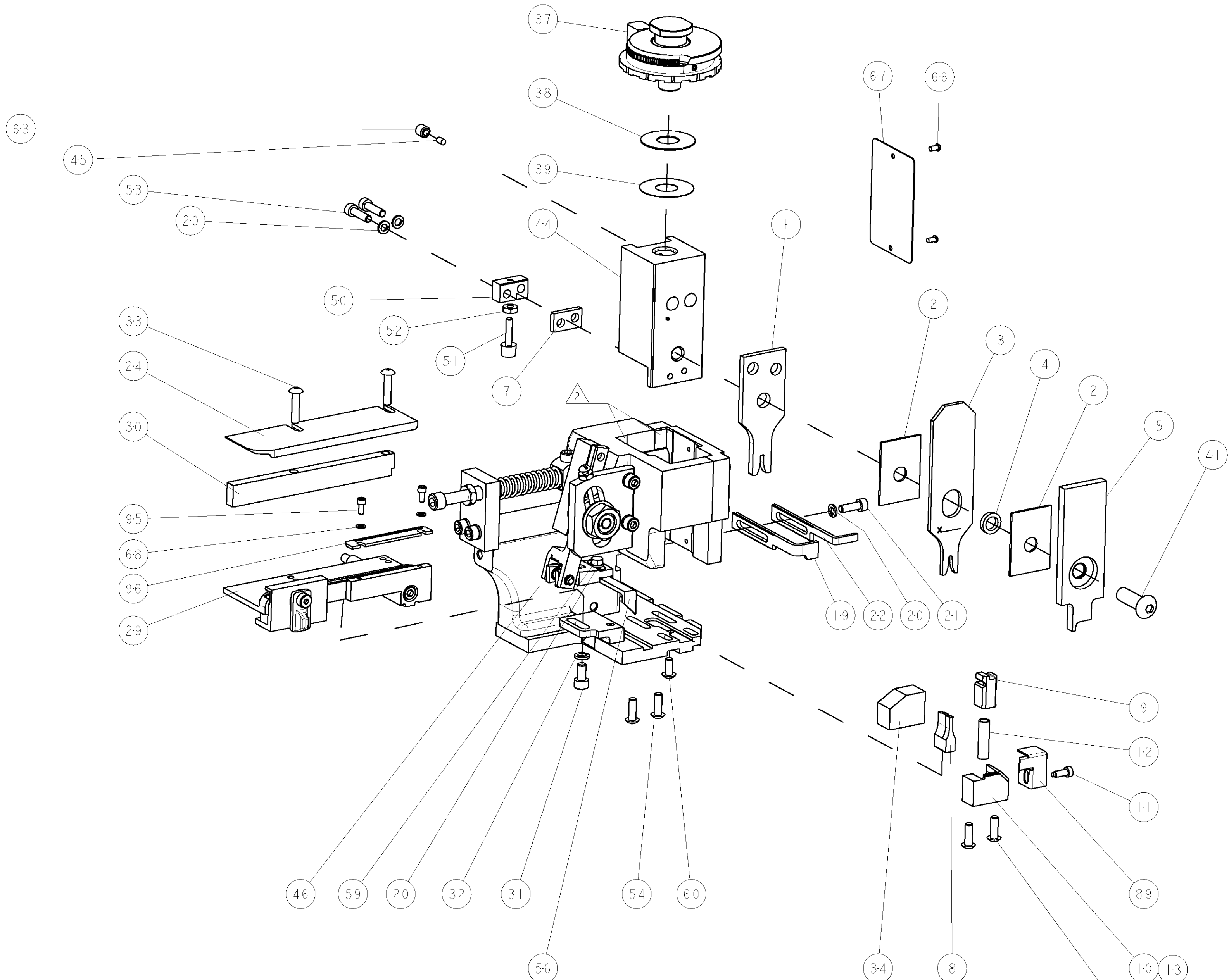
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: CONNECTOR, ASSEMBLY-WIRE					
TE PN	MFR PN	FORD TERMINAL - FORD CRIMP SPECS			
1949591	F67B-14487-AB				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	1.20±0.05mm[.047±.002]		18AWG or 1mm ²	C0
-	-	1.10±0.05mm[.043±.002]		20AWG or 0.75mm ²	C8
-	-	-		-	-
-	-	-		-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.98mm [.078]	F	18-20 AWG
-	-	INSUL	2.29mm [.090]	O	Ø2.0 MAX
WIRE STRIP LENGTH 4.60-4.98	TERM APPL SPEC NONE	FEED 9.65	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REVISIONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	05FEB2008
							ROW
							GEB



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-		2-690438-1	FRONT STRIP GUIDE	96
-	2	2	2	2	-		1-21000-3	SCR, SKT HD CAP 4-40 X .250	95
-	1	1	1	1	-		1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-		318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-		4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-		217238-1	GENERAL INSTRUCTION PKG	71
-	2	2	2	2	-		21024-2	WASHER, SPRG LOCK, REG NO 4	68
-	1	1	1	1	-		461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-		21017-2	SCREW, DRIVE	66
-	1	1	1	1	-		21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-		22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-		2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-		458537-2	PAWL, FEED	56
-	4	4	4	4	-		2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-		2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-		21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-		811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-		690753-1	SPACER, TONKER	50
-	-	1	-	-	..		690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..		690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-		690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-		459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-		690191-1	PLUG,NYLON	45
-	1	1	1	1	-		455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-		7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-		690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-		1-469367-2	SHIM	38
-	1	1	1	1	-		879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-		690786-6	TERMINAL SUPPORT	34
-	2	2	2	2	-		2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-		21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-		3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-		1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	-		1-1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-		1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-		1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-		690472-2	STRIPPER	22
-	1	1	1	1	-		2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-		21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-		691353-1	STRIPPER	19
1	1	-	-	-	-		679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-		3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-		690461-1	STOP, SHEAR	11
-	-	1	1	1	-		690459-1	SHEAR HOLDER, FRONT	10
1	1	1	1	1	-		454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-		2-1633381-1	ANVIL, COMBINATION	8
-	1	1	1	1	-		240641-5	SPACER	7
-	-	-	-	-	..		-	-	6
-	1	1	1	1	-		2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-		238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-		1-683454-4	CRIMPER, INSULATION O	3
-	1	1	1	1	-		1-455888-0	SPACER, CRIMPER	2
1	1	1	1	1	-		8-1633305-0	CRIMPER, WIRE PREMIUM	1

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