19-3974; Rev 1; 4/07

EVALUATION KIT AVAILABLE



# **High-Speed, Dual-Phase Driver** with Integrated Boost Diodes

### **General Description**

The MAX8811 2-phase gate driver controls power MOSFETs in multiphase synchronous step-down converter applications, providing up to 30A output current per phase. The MAX8811 and MAX8810A (multiphase power-supply controller) combine to provide an efficient. low-cost solution for a wide range of multiphase powersupply applications. The MAX8811 handles system input voltages up to 26V. Each MOSFET driver is capable of driving 3000pF capacitive loads with 11ns typical rise and fall times.

Adaptive shoot-through protection circuitry is implemented to prevent shoot-through currents for the "highside off to low-side on" transition. A programmable delay is provided for the "low-side off to high-side on" transition. This maximizes overall converter efficiency while supporting operation with a variety of MOSFETs.

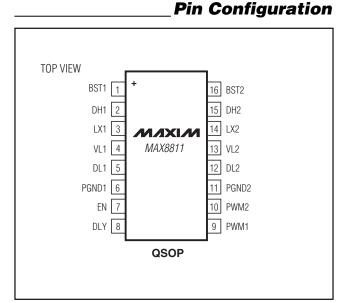
The MAX8811 provides an easy upgrade path from the MAX8523 dual driver. Integrated bootstrap diodes reduce external component count, while an enable input provides flexibility for power sequencing. The MAX8811 is available in a space-saving, 16-pin QSOP.

#### Applications

For pricing, delivery, and ordering information, please contact Maxim/Dallas Direct! at

1-888-629-4642, or visit Maxim's website at www.maxim-ic.com.

Processor Core Voltage Regulators Multiphase Buck Converters Voltage-Regulator Modules (VRMs) Switching Power Supplies **DC-DC** Converter Modules



# M/X/M

Maxim Integrated Products 1

**Features** 

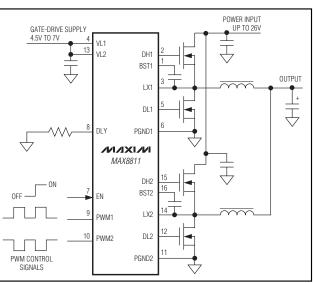
- Dual-Phase Synchronous Buck Driver
- Integrated Bootstrap Diodes
- Up to 26V System Input Voltage
- 6A Peak Gate Drive Current
- Capable of 30A per Phase
- ♦ 0.4Ω/0.9Ω Low-Side, 0.7Ω/1.0Ω High-Side Drivers (typ)
- Typical 11ns Rise/Fall Times with 3000pF Load
- Adaptive Dead-Time Control
- User-Programmable Delay Time
- Enable Function with 0.04µA (typ) Quiescent **Current in Shutdown**
- Space-Saving, Lead-Free, 16-Pin QSOP

### **Ordering Information**

PART	TEMP RANGE	PIN- PACKAGE	PKG CODE
MAX8811EEE+	-40°C to +85°C	16 QSOP	E16-4

+Denotes a lead-free package.

# **Typical Operating Circuit**



### **ABSOLUTE MAXIMUM RATINGS**

DLY, EN, PWM_, DL_ to PGND	
BST_ to PGND BST_ to VL	
LX_ to PGND	
DH_ to PGND	( 20 )
DH_, BST_ to LX	0.3V to +8V
VL_ to PGND	0.3V to +8V
DH_, DL_ Current	±200mA RMS

VL_ to BST_ Internal Diode Current	±50mA RMS
PGND1 to PGND2	0.3V to +0.3V
Continuous Power Dissipation ( $T_A = +70^{\circ}C$	
16-Pin QSOP (derate 8.3 mW/°C above -	+70°C)666.7 mW
Operating Temperature Range	40°C to +85°C
Junction Temperature	+150°C
Storage Temperature Range	
Lead Temperature (soldering, 10s)	+300°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

### **ELECTRICAL CHARACTERISTICS**

 $(V_{DLY} = V_{EN} = V_{BST} = V_{VL} = 6.5V, V_{PGND} = V_{LX} = V_{PWM} = 0V, T_A = -40^{\circ}C \text{ to } +85^{\circ}C$ , unless otherwise noted. Typical values are at T<sub>A</sub> = +25^{\circ}C.) (Note 1)

PARAMETER	CONDITIONS	MIN	ТҮР	MAX	UNITS
GENERAL		•			
VL_ Input Voltage Range		4.5		7	V
LX Operating Range				26	V
VL_ Undervoltage Lockout (UVLO)	V <sub>VL</sub> rising, 250mV hysteresis (typ)	3.25		3.8	V
Supply Current (per Channel)	V <sub>PWM</sub> = 0V		0.7	1.5	
I <sub>BST</sub> + I <sub>VL</sub>	$V_{PWM} = V_{DLY} = V_{VL}$		1.4	2	mA
Shutdown Supply Current (per Channel) I <sub>BST</sub> + I <sub>VL</sub>	$V_{EN} = 0V$ , $V_{PWM} = 0V$ or $V_{VL}$		0.04	1	μA
PWM_					
Input Leakage	$V_{PWM}$ = 0V or 7.0V, $V_{EN}$ = 0V or 7.0V		0.01		μA
Input Voltage High Threshold				3.5	V
Input Voltage Low Threshold		1.2			V
Input Threshold Hysteresis			20		%
EN					
Input Leakage	$V_{PWM}$ = 0V or 7.0V, $V_{EN}$ = 0V or 7.0V		0.01		μA
Input Voltage High Threshold				2.6	V
Input Voltage Low Threshold		0.8			V
Input Voltage Hysteresis			0.5		V
DLY					
Delay Disable Threshold V <sub>VL_</sub> - V <sub>DLY</sub>			0.8	1.2	V

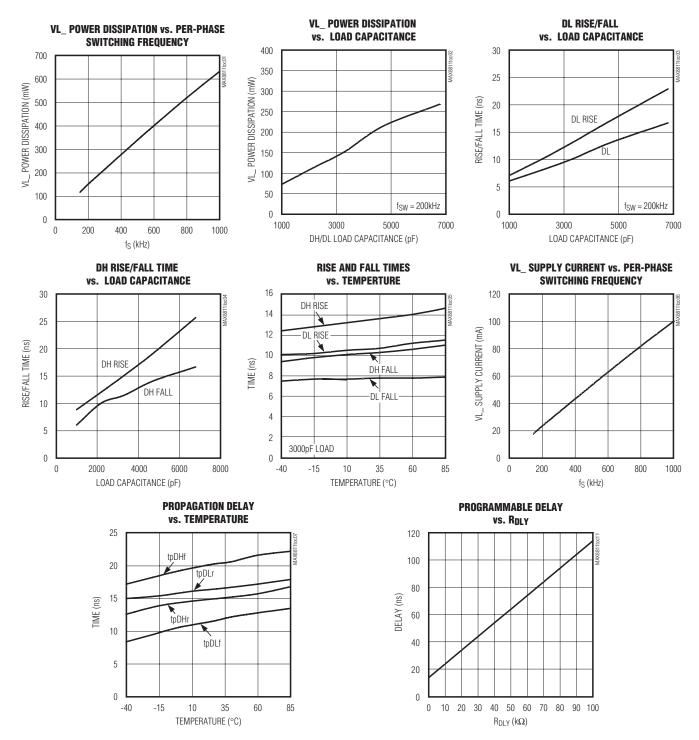
### **ELECTRICAL CHARACTERISTICS (continued)**

 $(V_{DLY} = V_{EN} = V_{BST_{-}} = V_{VL_{-}} = 6.5V, V_{PGND_{-}} = V_{LX_{-}} = V_{PWM_{-}} = 0V, T_A = -40^{\circ}C \text{ to } +85^{\circ}C, \text{ unless otherwise noted. Typical values are at T_A = +25^{\circ}C.) (Note 1)$ 

PARAMETER		CONDITIONS	MIN	TYP	МАХ	UNITS
GATE DRIVER SPECIFICATI	ONS					•
DH_ Driver Resistance	$V_{PWM} = V_{VL},$ sourcing current	$V_{BST_} = 6.5V, I_{DH_} = -0.1A$		1.0	1.6	
	V <sub>PWM</sub> _ = 0V, sinking current	$V_{BST_{}} = 6.5V, I_{DH_{}} = 0.1A$		0.7	1.1	
	V <sub>PWM</sub> = 0V, sourcing current	$V_{VL} = 6.5V, I_{DL} = -0.1A$		0.9	1.5	Ω
DL_ Driver Resistance	$V_{PWM} = V_{VL},$ sinking current	V <sub>VL</sub> _= 6.5V, I <sub>DL</sub> _= 0.1A		0.4	0.7	
DH_ Rise Time (t <sub>rDH</sub> )	$V_{PWM} = V_{VL}$	V <sub>BST</sub> = 6.5V, 3000pF load		14		ns
DH_ Fall Time (t <sub>fDH</sub> )	$V_{PWM} = 0V$	V <sub>BST</sub> = 6.5V, 3000pF load		9		ns
DL_ Rise Time (trDL)	$V_{PWM} = 0V$	V <sub>VL</sub> = 6.5V, 3000pF load		11		ns
DL_ Fall Time (t <sub>fDL</sub> )	$V_{PWM_} = V_{VL_}$	V <sub>VL</sub> = 6.5V, 3000pF load		8		ns
DH_ Propagation Delay	V <sub>PWM</sub> falling (t <sub>pDHf</sub> )	V <sub>BST_</sub> = 6.5V		20		ns
	$V_{PWM} = V_{VL},$ $V_{DL}$ falling (t <sub>pDHr</sub> )			14		
	V <sub>PWM</sub> rising (t <sub>pDLf</sub> )	- V <sub>BST_</sub> - V <sub>LX_</sub> = 6.5V		12		ns
DL_ Propagation Delay	V <sub>PWM</sub> = GND, LX falling (t <sub>pDLr</sub> )			16		
INTERNAL BOOST DIODE S	PECIFICATIONS		•			
On-Resistance	$I_{BST_} = 40 \text{mA}$	I <sub>BST</sub> = 40mA		6		Ω
THERMAL SHUTDOWN						
Thermal Shutdown	Rising temperature,	hysteresis = 15°C (typ)		+165		°C

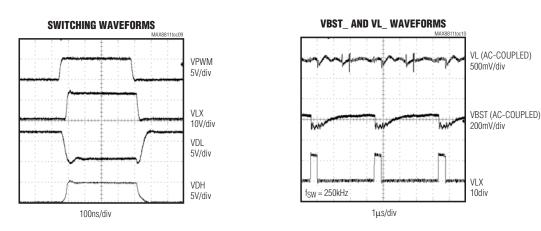
Note 1: Specifications at -40°C guaranteed by design.

**Typical Operating Characteristics** (V<sub>VL1</sub> = V<sub>VL2</sub> = V<sub>EN</sub> = V<sub>DLY</sub> = 6.5V, 3000pF capacitive load, T<sub>A</sub> = +25°C, unless otherwise noted.)



# Typical Operating Characteristics (continued)

(V<sub>VL1</sub> = V<sub>VL2</sub> = V<sub>EN</sub> = V<sub>DLY</sub> = 6.5V, 3000pF capacitive load, T<sub>A</sub> = +25°C, unless otherwise noted.)



### **Pin Description**

	1		
PIN	NAME	FUNCTION	
1	BST1	Boost Capacitor Connection for Phase 1. Connect a 0.22µF ceramic capacitor between BST1 and LX1.	
2	DH1	High-Side Gate-Driver Output for Phase 1. DH1 is pulled low during shutdown and UVLO.	
3	LX1	Inductor Connection for Phase 1	
4	VL1	Gate-Drive Supply for DL1. Connect VL1 to a 4.5V to 7V supply. VL1 must be connected to VL2 externally. Bypass the VL1/VL2 connection with a $2.2\mu$ F or larger ceramic capacitor to the power grouplane.	
5	DL1	Low-Side Gate-Driver Output for Phase 1. DL1 is pulled low during shutdown and UVLO.	
6	PGND1	Power Ground for DL1. Connect PGND1 and PGND2 to the power ground plane at the IC.	
7	EN	Enable Input. Drive EN high for normal operation, or low for shutdown.	
8	DLY	Delay Time Setting Input. Connect a resistor from DLY to PGND1 to set the dead time between DL falling and DH rising, or connect DLY to VL1 to use the default delay.	
9	PWM1	PWM Logic Input for Phase 1. DH1 is high when PWM1 is high; DL1 is high when PWM1 is low.	
10	PWM2	PWM Logic Input for Phase 2. DH2 is high when PWM2 is high; DL2 is high when PWM2 is low.	
11	PGND2	Power Ground for DL2. Connect PGND1 and PGND2 to the power ground plane at the IC.	
12	DL2	Low-Side Gate-Driver Output for Phase 2. DL2 is pulled low during shutdown and UVLO.	
13	VL2	Gate-Drive Supply for DL2. Connect VL2 to a 4.5V to 7V supply. VL1 must be connected to VL2 externally. Bypass the VL1/VL2 connection with a 2.2µF or larger ceramic capacitor to the power ground plane.	
14	LX2	Inductor Connection for Phase 2	
15	DH2	High-Side Gate-Driver Output for Phase 2. DH2 is pulled low during shutdown and UVLO.	
16	BST2	Boost Capacitor Connection for Phase 2. Connect a 0.22µF ceramic capacitor between BST2 and LX2.	

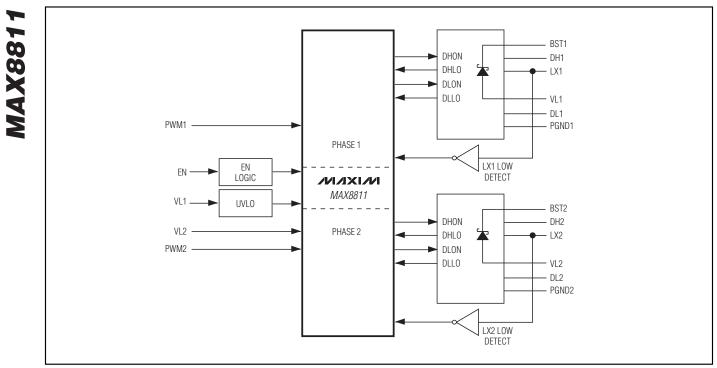


Figure 1. Functional Diagram

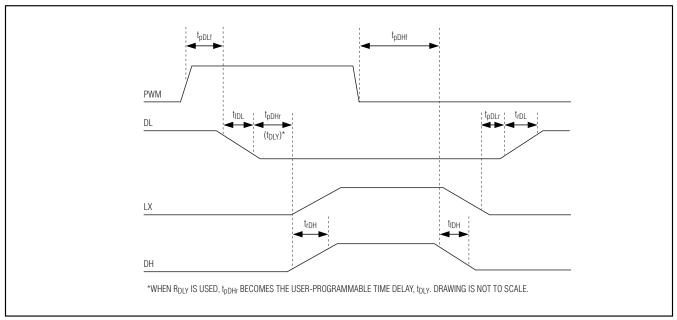


Figure 2. Driver Timing Diagram

### **Detailed Description**

**Principles of Operation** 

#### MOSFET Gate Drivers (DH\_, DL\_)

DH\_ is driven high when the PWM\_ is high; DL\_ is driven high when PWM\_ is low. PWM pulsewidths under 20ns (typ) are rejected, and no switching occurs.

The low-side drivers (DL\_) have typical  $0.9\Omega$  sourcing resistance and  $0.4\Omega$  sinking resistance, and are capable of driving 3000pF capacitive loads with 11ns typical rise and 8ns typical fall times. The high-side drivers (DH\_) have typical  $1.0\Omega$  sourcing resistance and  $0.7\Omega$  sinking resistance, and are capable of driving 3000pF capacitive loads with 14ns typical rise and 9ns typical fall times. This facilitates fast switching, reducing switching losses, and makes the MAX8811 ideal for both high-frequency and high-output current applications.

#### **Shoot-Through Protection**

Adaptive shoot-through protection is incorporated for the switching transition after the high-side MOSFET is turned off and before the low-side MOSFET is turned on. The low-side driver is turned on when the LX voltage falls below 2.5V, or after 135ns typical delay, whichever occurs first. Furthermore, the delay time between the low-side MOSFET turn-off and high-side MOSFET turn-on can be adjusted by selecting the value of R1 (see the *Setting the Dead Time* section).

#### **Undervoltage Lockout (UVLO)**

When the voltage at the VL1/VL2 connection is below the UVLO threshold, all driver outputs are held low. This prevents switching when the supply voltage is too low for proper operation.

#### **Thermal Protection**

Thermal-overload protection limits total power dissipation in the MAX8811. When the junction temperature exceeds +165°C, all driver outputs are held low. The IC resumes normal operation after the junction temperature cools by  $15^{\circ}$ C (typ).

#### **Boost Capacitor Selection**

The MAX8811 uses a bootstrap circuit to generate the supply voltages for the high-side drivers (DH\_). The selected high-side MOSFET determines the appropriate boost capacitance values, according to the following equation:

$$C_{BST} = \frac{Q_{GATE}}{\Delta V_{BST}}$$

Table 1. Components for Figure 3, 800kHz,
20A/Phase Typical Application Circuit

DESIGNATION	ESIGNATION DESCRIPTION		
C1	2 x 10µF ±20%, X7R 25V capacitor 12103D106MAT2W	AVX	
C2	2 x 10µF ±20%, X7R 25V capacitor 12103D106MAT2W	AVX	
C3	2.2µF ±20%, 10V X5R capacitor GRM39X5R225K10	Murata	
C4, C5	0.22µF ±20%, 10V X7R capacitors GRM39X7R224K10	Murata	
C6–C9	100µF ±20%, 6.3V X5R capacitors C3225X5R0J107M	TDK	
L1, L2	0.2μH, 28A inductors FDV0630- R20M,1.9mΩ DCR	ТОКО	
Q1, Q3	HAT2168, 8mΩ, 30V MOSFET	Renesas	
Q2	2 x HAT2164H, 3mΩ, 30V, MOSFET	Renesas	
Q4	2 x HAT2164H, 3mΩ, 30V MOSFET	Renesas	
R1	Dead-time delay programming resistor; see Programmable Delay vs. R <sub>DLY</sub> in the <i>Typical Operating</i> <i>Characteristics</i>		

where Q<sub>GATE</sub> is the total gate charge of the high-side MOSFET and  $\Delta V_{BST}$  is the voltage variation allowed on the high-side MOSFET drive. Choose  $\Delta V_{BST} = 0.1V$  to 0.2V when determining C<sub>BST</sub>. Low-ESR ceramic capacitors should be used.

#### **VL\_ Decoupling**

VL1 and VL2 provide the supply voltage for the low-side drivers. The decoupling capacitors at VL\_ also charge the BST capacitors during the time period when DL\_ is high. Therefore, the decoupling capacitor C3 for VL\_ should be large enough to minimize the ripple voltage during switching transitions. Choose the VL capacitor approximately 10 times the value of the BST capacitor value.

r			
DESIGNATION	DESCRIPTION	MANUFACTURER	
C1	2 x 10µF ±20%, X7R 25V capacitor 12103D106MAT2W	AVX	
C2	2 x 10μF ±20%, X7R 25V capacitor 12103D106MAT2W	AVX	
C3	2.2µF ±20%, 10V X5R capacitor GRM39X5R225K10	Murata	
C4, C5	0.22µF ±20%, 10V X7R capacitors GRM39X7R224K10	Murata	
C6, C7, C8	2700µF ±20%, 6.3V capacitors MFZ series, 7mΩ max ESR	Rubycon	
L1, L2	T50183, 250nH inductors at 35A ±20%, 0.68mΩ DCR	Falco Electronics	
Q1	2 x HAT2168, 8mΩ, 30V MOSFET	Renesas	
Q2	2 x HAT2164H, 3mΩ, 30V MOSFET	Renesas	
Q3	2 x HAT2168, 8mΩ, 30V MOSFET	Renesas	
Q4	2 x HAT2164H, 3mΩ, 30V MOSFET	Renesas	

### Table 2. Components for Figure 4, 300kHz, **30A/Phase Typical Application Circuit**

#### Setting the Dead Time

Connect DLY to VL\_ for the default delay time, typically 14ns. To increase the delay between the low-side MOSFET drive turn-off and the high-side MOSFET turnon, connect a resistor from DLY to PGND1. See the Typical Operating Characteristics section for a plot of the delay time vs. resistor value. The equation for this resistor is:

$$tDLY = 14\mu s + (1pF) \times RDLY$$

#### Avoiding dV/dt-Induced Low-Side MOSFET Turn-On

At high input voltages, fast turn-on of the high-side MOSFET could momentarily turn on the low-side MOS-FET due to the high dV/dt appearing at the drain of the low-side MOSFET. The high dV/dt causes a current flow through the Miller capacitance (CRSS) and the input capacitance (CISS) of the low-side MOSFET. Improper selection of the low-side MOSFET that has a high ratio of CRSS/CISS makes the problem more severe. To avoid the problem, give special attention to the ratio of CRSS/CISS when selecting the low-side MOSFET. Adding a resistor between BST\_ and the BST\_ capacitor slows the high-side MOSFET turn-on. Adding a capacitor from the gate to the source of the high-side MOSFET has the same effect. However, both methods are at the expense of increasing the switching losses.

### **Applications Information**

#### **Power Dissipation**

Power dissipation in the IC package comes mainly from switching the MOSFETs. Therefore, it is a function of both switching frequency and the total gate charge of the selected MOSFETs. The total power dissipation when both drivers are switching is given by:

$$\begin{split} & P_{C} = 2 \times f_{S} \times [N \times Q_{G\_TOTAL\_HS} \times \\ & \frac{R_{HS}}{R_{HS} + (R_{G\_HS} / N)} + M \times Q_{G\_TOTAL\_LS} \times \\ & \frac{R_{LS}}{R_{LS} + (R_{G\_LS} / M)}] \times V_{PV\_} + V_{VCC} \times I_{VCC} \end{split}$$

where fs is the switching frequency, QG TOTAL HS is the total gate charge of the selected high-side MOS-FET, QG TOTAL LS is the total gate charge of the selected low-side MOSFET, N is the total number of the high-side MOSFETs in parallel, M is the total number of the low-side MOSFETs in parallel, VvL is the voltage at VL, R<sub>HS</sub> is the on-resistance of the high-side MOSFET, and RG LS is the gate resistance of the selected lowside MOSFETs.

#### **PCB** Layout

The MAX8811 sources and sinks large currents to drive MOSFETs at high switching speeds. The high di/dt can cause unacceptable ringing if the trace lengths and impedances are not well controlled. The following PCB layout guidelines are recommended when designing with the MAX8811:

- 1) Place all decoupling capacitors as close to their respective pins as possible.
- 2) Minimize the high-current loops from the input capacitor, upper switching MOSFET, and low-side MOSFET back to the input capacitor negative terminal.
- Provide enough copper area at and around the switching MOSFETs and inductors to aid in thermal dissipation.

- 4) Connect PGND1 and PGND2 as close as possible to the source of the low-side MOSFETs.
- 5) Keep LX1 and LX2 away from sensitive analog components and nodes.
- 6) Gate drive traces should be at least 20 mils wide, kept as short as possible, and tightly coupled to reduce EMI and ringing induced by high-frequency gate noise. Adjacent DH\_ and LX\_ traces should be tightly coupled.

A sample evaluation layout is available in the MAX8811 Evaluation Kit.

**Chip Information** 

PROCESS: BICMOS



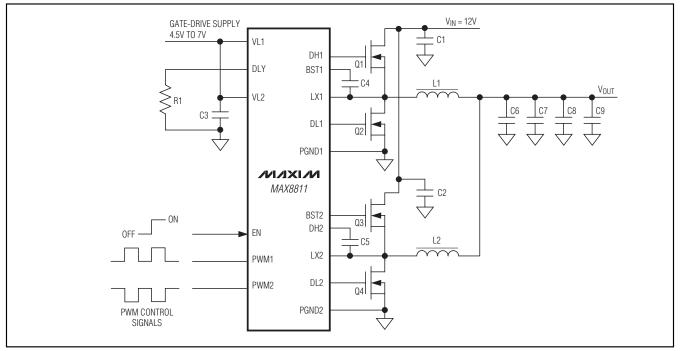


Figure 3. 800kHz, 20A/Phase Typical Application Circuit

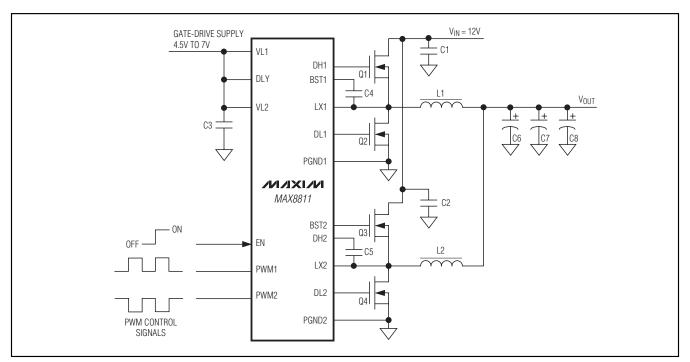
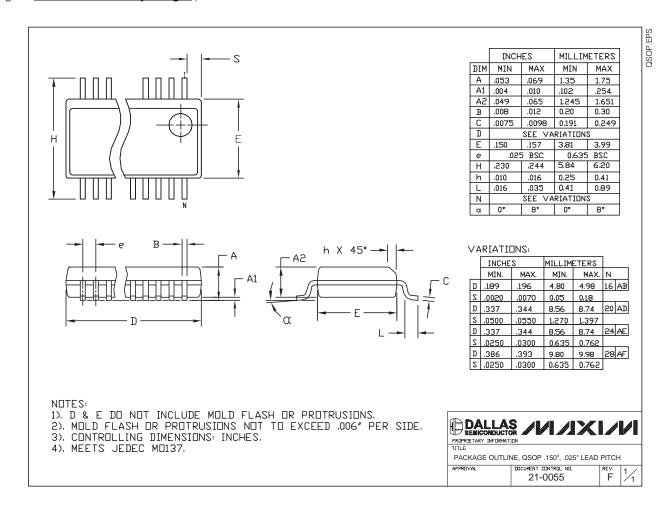


Figure 4. 300kHz, 30A/Phase Typical Application Circuit

### **Package Information**

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to <u>www.maxim-ic.com/packages</u>.)



### **Revision History**

Pages changed at Rev 1: 1, 2, 7, 8, 11

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