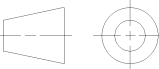


DWG NO
C-1-528041-0

CRIMP DATA (TE TERMINAL)

TERMINAL NAME		SHIELD CRIMP HVA630-2phm										
CRIMP		SIZE		TYPE		RANGE						
WIRE		(X)		(X)		(X)						
INSULATION		(X)		HEX		12,8						
WIRE STRIP LENGTH				APPLICATOR INSTRUCTION								
TERMINAL APPLICATION SPEC 114-94100			PRODUCT SPECIFICATION			FEED						
TERMINALS APPLIED		CABLE				SEALS						
2141261-1		COROPLAST (2x6mm ²) 9-2641										
2141262-3												
2141263-4												
WIRE SIZE		CRIMP HEIGHT			REF SETTINGS							
2x6mm ²		Pos.D 13,00 ±0,15										
		Pos.E 15,80 ±0,15										
REMARK:												
DIE-SET only used in combination with COROPLAST FHLR2GCB2G 2x6,0 mm ² (LV216-2)												
TYPE: DIE-SET WITH LOCATOR FOR SHIELD CRIMP												
TERMINATOR:												
EMEA: HV CRIMPING MACHINE 528008-4												
USA: HV CRIMPING MACHINE 1-528008-4												
P	LTR	REVISION RECORD	DATE	DWN	APVD	DWN	CHK	APVD				
	B	INITIAL RELEASE	08MAR12	GS	GS	G.Sowa	G.Sowa	G.Stegmayer				
	C	ECR-12-013044	24JUL12	BM	GS	WEIGHT, kg	DIMENSION	MATERIAL				
	C1	ECR-13-005243	25MAR13	LS	GS	-	mm	HT TR				
	D	ECR-17-012558	28FEB18	MG	GS							
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									DIE SET, INCL. LOCATOR HVA630 2PHM, 6.0 SQMM		RESTRICTED TO	
									SCALE		SIZE	DRAWING NO
-		A4	C-1-528041-0		1 of 3	D						

POS	QTY	TE P/N	REV	DESCRIPTION	S=Spare Parts W=Wear Parts	S	W		
1	1	6-1579019-9	D	DIE SET HV CONTACTS AK CAT1		☒	☐		
2	1	1-1722206-8	B	HOLDER		☒	☐		
3	1	2-519680-8	A	JAW, RIGHT		☒	☐		
4	1	2-519680-9	A	JAW, LEFT		☒	☐		
5	2	1722266-8	B	LEVER		☒	☐		
6	1	519719-4	A	STOP PLATE		☒	☐		
7	1	1-1722206-9	A	HOLDER		☒	☐		
8	1	1722322-3	A	PLATE		☒	☐		
9	1	1722266-9	A	LEVER		☒	☐		
10	2	7-519072-6	A	SCREW, CAP, SOCKET HD, METRIC		☒	☐		
11	2	4-519072-1	A	SCREW, CAP, SOCKET HD, METRIC		☒	☐		
12	2	519152-2	A	FITTING SCREW		☒	☐		
13	1	519014-9	A	SCREW, SET, SOCKET, CUP POINT		☒	☐		
14	2	510500-2	A	SPRING, COMPRESSION		☒	☒		
15	1	4-659650-5	A	SPRING, COMPRESSION		☒	☒		
16	2	8-659650-5	A	SPRING, COMPRESSION		☒	☒		
17	2	9-547505-4	A	SPRING, COMPRESSION		☒	☒		
18	2	519051-8	A	2M6*10 DIN 6325		☒	☐		
19	2	5-519051-3	A	4M6*24 DIN 6325		☒	☐		
20	2	2-519051-7	A	2,5M6*30 DIN 6325		☒	☐		
21	1	3-519051-0	A	3M6*10 DIN 6325		☒	☐		
22	1	4-519051-6	A	4M6*10 DIN 6325		☒	☐		
25	1	519610-3	B	LABEL 40 X 20		☒	☐		
REMARKS:						USED ON			
						-			
P	LTR	REVISION RECORD	DATE	DWN	APVD	PRINTED	DWN 30JUN11	CHK 30JUN11	APVD 30JUN11
-	-	SEE SHEET 1	-	-	-	09APR18	G.Sowa	G.Sowa	G.Stegmayer
-	-	-	-	-	-		CUSTOMER PART LIST	 TE Connectivity	
-	-	-	-	-	-				
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						DIE SET HVA630 2PHM, 6SQMM		-	
						SCALE	SIZE	DRAWING NO	
-	A4	C-1-528041-0		2 / 3	D				

