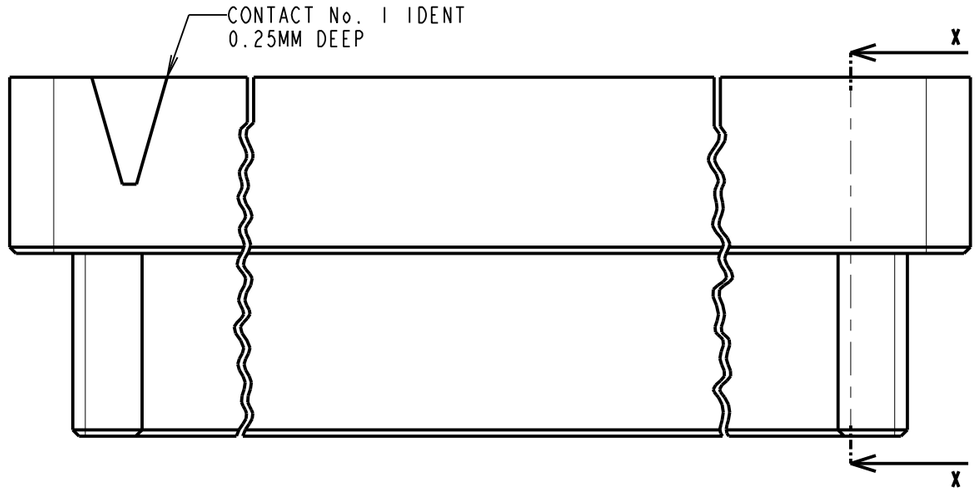
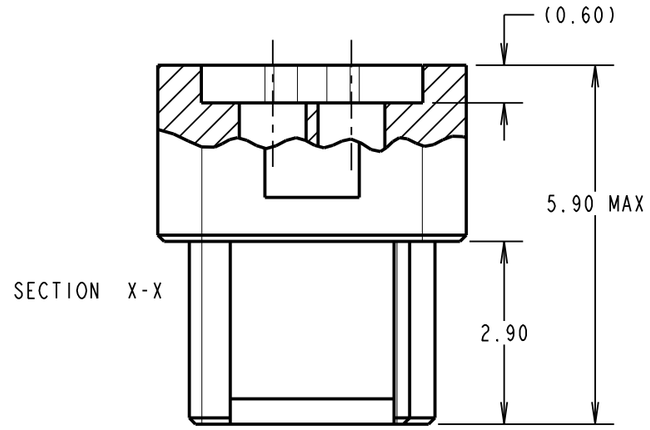
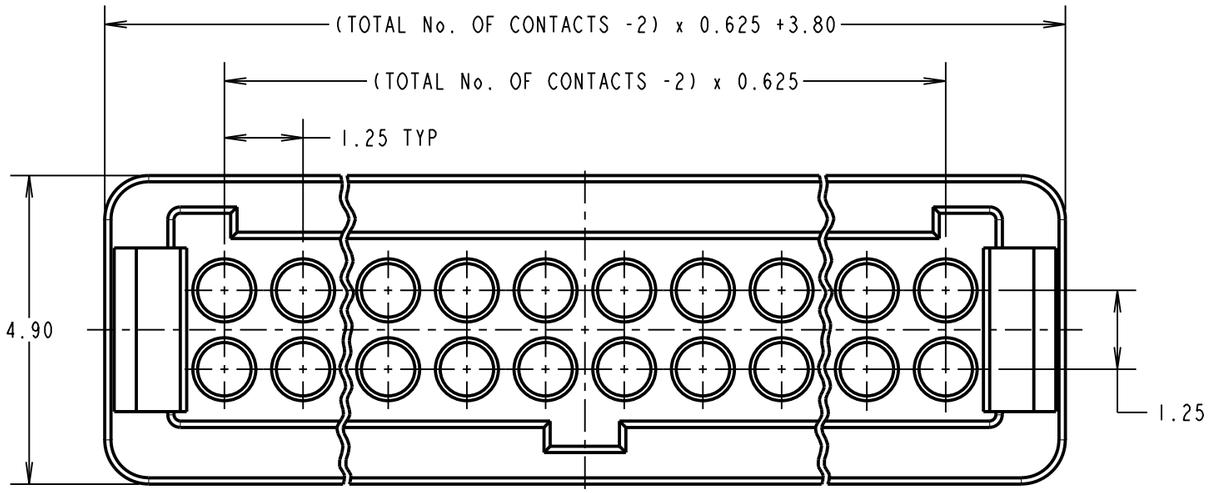
Customer Information Sheet

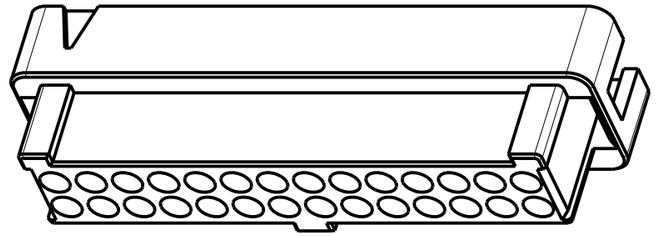
DRAWING No.: G125-204XX96L0	IF IN DOUBT - ASK	©	NOT TO SCALE	THIRD ANGLE PROJECTION	ALL DIMENSIONS IN mm





SECTION X-X





PATENT PENDING - UK 1205109.0

NOTES:
1. PACK SIZE: 10 PER BAG.
2. MOULDING TO BE USED WITH G125-0010005 AND G125-0020005 FEMALE CRIMP CONTACTS.
3. FOR ASSEMBLY INSTRUCTIONS SEE INSTRUCTION SHEET IS-38.

PRODUCT CODE:
G125-204XX96L0
TOTAL No. OF CONTACTS
06, 10, 12, 16, 20, 26, 34, 50.

SF	1	21.07.14	12538
NAME	ISS.	DATE	C/NOTE
APPROVED: S.FLOWER			
CHECKED: M.PLESTED			
DRAWN: S.FLOWER			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN
www.harwin.com
technical@harwin.com

TOLERANCES
X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL: SEE SHEET 3

FINISH: GREEN

S/AREA: mm²

TITLE: G125 SERIES
FEMALE CRIMP MOULDING
WITH POTTING WALL

DRAWING NUMBER: G125-204XX96L0

SHT 2 OF 3

Customer Information Sheet

DRAWING No.: G125-SERIES COMPONENT SPECIFICATION	IF IN DOUBT - ASK	©	NOT TO SCALE	THIRD ANGLE PROJECTION	ALL DIMENSIONS IN mm

SPECIFICATIONS:

MATERIALS:
MOULDING, PICK & PLACE CAP:
POLYAMIDE, PA4T-GF30 FR(40) UL94V-0,
HALOGEN FREE, FREE OF RED PHOSPHORUS

CONTACTS:
MALE PC-TAIL/SMT = PHOSPHOR BRONZE
MALE CRIMP = BRASS
ALL FEMALE CONTACTS = COPPER ALLOY

LOCKING HARDWARE:
LATCHES: COPPER NICKEL TIN ALLOY
SCREW LOCK: STAINLESS STEEL

BACK POTTING COMPOUND (CABLE ASSEMBLIES ONLY):
STYCAST 2651 MM BACK POTTING WITH CATALYST 9

FINISH:
ALL CONTACTS:
0.2-0.3µ GOLD OVER NICKEL
LATCHES:
3.0µ 100% TIN OVER NICKEL

MECHANICAL:
DURABILITY = 1000 OPERATIONS
INSERTION FORCE = 2.8N MAX
WITHDRAWAL FORCE = 0.2N MIN

ENVIRONMENTAL:
CLASSIFICATION: 65/150/56 DAYS AT 93% RH

TEMPERATURE RANGE:
EIA-364-32 : 2000 TEST CONDITION IV, DWELL
30mins, 5 CYCLES -65°C TO +150°C

* EIA-364-28D : 1999: TEST CONDITION IV: VIBRATION SEVERITY:
10Hz TO 2000Hz, 1.5MM, 198 mm/s² (20G). DURATION 2Hr

* EIA-364-27B : 1996: TEST CONDITION E SHOCK SEVERITY: 981 mm/s²
(100G) FOR 6ms IN Z AXIS, 490 mm/s² (50G) FOR 11m/s IN X & Y AXIS.

* EIA-364-01A : 2000: ACCELERATION: 490 mm/s² (50G)
* BUMP SEVERITY: 390 mm/s² (40G), 4000± 10 BUMPS
* TESTED WITH LATCHED CONNECTORS

ELECTRICAL:
CURRENT RATING:
EIA-364-70A : 1998: INDIVIDUAL CONTACT IN ISOLATION AT 25°C = 2.8A MAX
EIA-364-70A : 1998: ALL CONTACTS SIMULTANEOUSLY AT 25°C = 2.0A MAX

CONTACT RESISTANCE:
EIA-364-06C : 2006: INITIAL CONTACT RESISTANCE = 20mΩ MAX
EIA-364-06C : 2006: CONTACT RESISTANCE AFTER CONDITIONING = 25mΩ MAX

WORKING VOLTAGE:
EIA-364-20C : 2004: SEA LEVEL (1006mbar) = 450V DC/AC PEAK
EIA-364-20C : 2004: ALTITUDE LEVEL (44mbar) = 250V DC/AC PEAK

VOLTAGE PROOF AT SEA LEVEL (1013mbar) = 600V DC/AC PEAK

INSULATION RESISTANCE:
EIA-364-21C : 2000: INSULATION RESISTANCE (INITIAL)
= 10 GΩ MIN AT 500V DC
EIA-364-21C : 2000: INSULATION RESISTANCE (AFTER CONDITIONING
= >1 GΩ MIN AT 500V DC

FOR FULL COMPONENT SPECIFICATION SEE C125XX (LATEST ISSUE).

PATENT PENDING
UK 1205109.0

MGP	4	22.06.17	20668
NAME	ISS.	DATE	C/NOTE

APPROVED: MGP
CHECKED: SB
DRAWN: S.FLOWER
CUSTOMER REF.:
ASSEMBLY DRG:

HARWIN
www.harwin.com
technical@harwin.com

TOLERANCES
X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL: SEE ABOVE
FINISH: SEE ABOVE
S/AREA: mm²

TITLE: G125 SERIES COMPONENT SPECIFICATION
DRAWING NUMBER: G125-SERIES CONNECTORS
SHT 1 OF 1