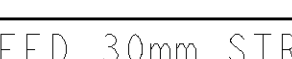
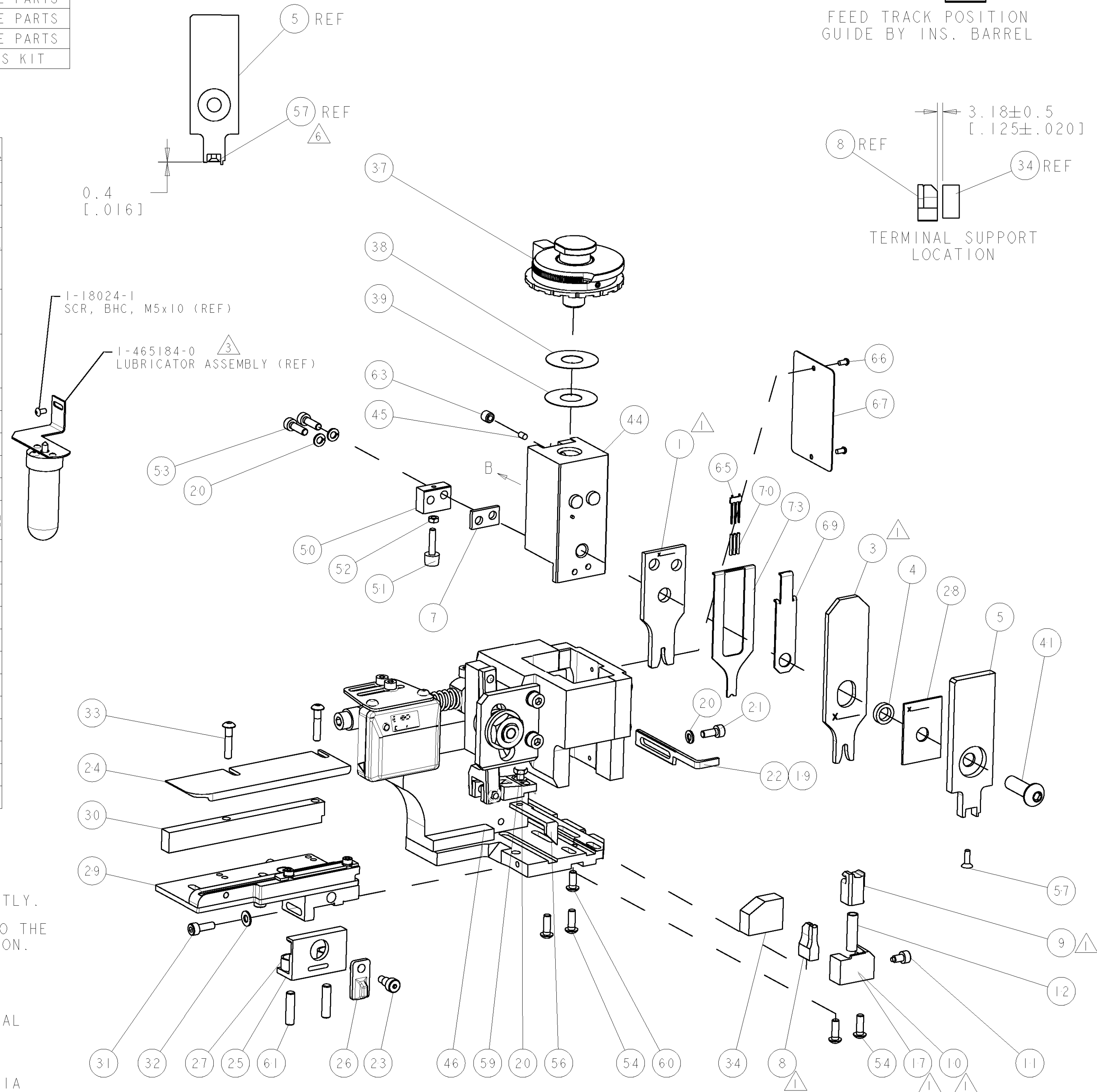


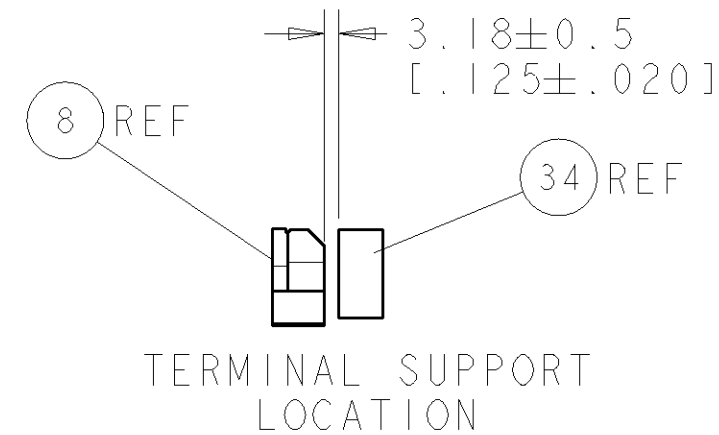
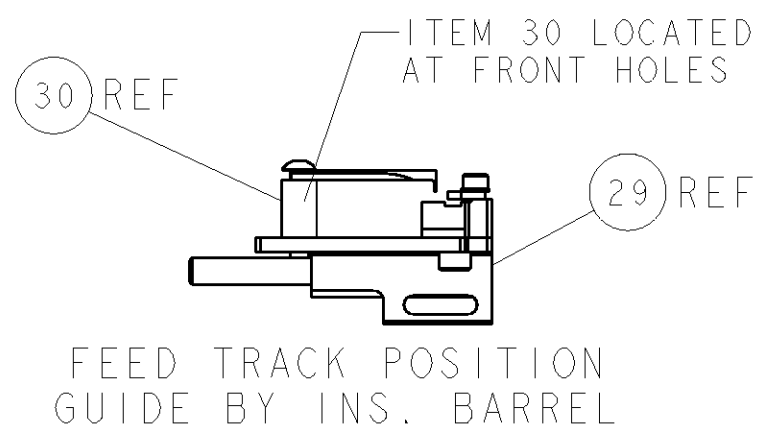
VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
 Diagram showing the assembly for Post-Feed 40mm Stroke. It includes a vertical plate (47) and a horizontal plate (49) attached to the side of the main unit.	 Diagram showing the assembly for Post-Feed 30mm Stroke. It includes a vertical plate (47) and a horizontal plate (49) attached to the side of the main unit.	 Diagram showing the assembly for Pre-Feed 30mm Stroke. It includes a vertical plate (48) and a horizontal plate (49) attached to the side of the main unit.	 Diagram showing the assembly for Pre-Feed 40mm Stroke. It includes a vertical plate (48) and a horizontal plate (49) attached to the side of the main unit.



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO



SET UP PAGE 458637-3					LOC A	DIST 66	REVISIONS				
P	LTR	DESCRIPTION			DATE	DWN	APVD				
	A	SEE ECO-07-001305			17JAN2007	DP	MC				
I	I	I	I	I	1490525-1	DEPRESSOR, WIRE	73				
-	-	-	-	-	-	-	72				
I	I	I	I	I	1338705-3	DOCUMENTATION PACKAGE	71				
3	3	3	3	3	1-23147-4	SPRING, COMPRESSION	70				
I	I	I	I	I	1490524-2	DEPRESSOR, SPACER	69				
-	-	-	-	-	-	-	68				
I	I	I	I	I	461264-5	PLATE, IDENTIFICATION	67				
2	2	2	2	2	21017-2	SCREW, DRIVE	66				
I	I	I	I	I	1424350-1	HOLDER, PIN, WIRED	65				
-	-	-	-	-	-	-	64				
I	I	I	I	I	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63				
-	-	-	-	-	-	-	62				
2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61				
I	I	I	I	I	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60				
I	I	I	I	I	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59				
-	-	-	-	-	-	-	58				
I	I	I	I	I	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57				
I	I	I	I	I	1338685-1	PAWL, FEED	56				
-	-	-	-	-	-	-	55				
4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54				
2	2	2	2	2	9-18023-6	SCR, SKT HD CAP M4 X 14.0	53				
I	I	I	I	I	18030-1	NUT, HEX, REG M3	52				
I	I	I	I	I	811242-5	BUMPER, HOLD DOWN	51				
I	I	I	I	I	690753-2	SPACER, TONKER	50				
I	I	I	I	I	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49				
I	-	-	I	-	1338675-1	CAM, UNIVERSAL PRE FEED	48				
-	I	I	-	I	1338676-1	CAM, UNIVERSAL POST-FEED	47				
I	I	I	I	I	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46				
I	I	I	I	I	690191-1	PLUG,NYLON	45				
I	I	I	I	I	1338660-1	RAM	44				
-	-	-	-	-	-	-	43				
-	-	-	-	-	-	-	42				
I	I	I	I	I	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41				
-	-	-	-	-	-	-	40				
I	I	I	I	I	690125-1	SHIM SUB-ASSY	39				
I	I	I	I	I	469367-1	SHIM	38				
I	I	I	I	I	879103-2	FINE ADJUST HEAD ASSEMBLY	37				
-	-	-	-	-	-	-	36				
-	-	-	-	-	-	-	35				
I	I	I	I	I	1320934-1	SUPPORT, TERMINAL	34				
2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33				
I	I	I	I	I	18027-2	WASHER, FLAT, REG M4	32				
I	I	I	I	I	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31				
I	I	I	I	I	1320908-1	SPACER, STRIP GUIDE	30				
I	I	I	I	I	1633073-2	STRIP GUIDE ASSEMBLY	29				
I	I	I	I	I	1-455888-0	SPACER, CRIMPER	28				
2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27				
I	I	I	I	I	356835-1	LEVER, DRAG RELEASE	26				
I	I	I	I	I	240792-1	DRAG, TERMINAL	25				
I	I	I	I	I	1320928-1	PLATE, STRIP GUIDE	24				
I	I	I	I	I	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23				
-	I	I	-	I	690472-2	STRIPPER	22				
I	I	I	I	I	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21				
4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20				
I	-	-	I	-	690472-1	STRIPPER	19				
-	-	-	-	-	-	-	18				
-	-	I	-	-	1338684-2	SHEAR HOLDER, FRONT	17				
-	-	-	-	-	-	-	16				
-	-	-	-	-	-	-	15				
-	-	-	-	-	-	-	14				
-	-	-	-	-	-	-	13				
I	I	I	I	I	3-22280-3	SPRING, COMPRESSION	12				
I	I	I	I	I	356885-5	STOP, SHEAR	11				
I	I	-	I	I	1-1320921-0	SHEAR HOLDER, FRONT, CUT	10				
I	I	I	I	I	318707-1	FLOATING SHEAR, FRONT	9				
2	2	I	I	I	1-1633132-5	ANVIL, COMBINATION .090	8				
I	I	I	I	I	240641-9	SPACER	7				
-	-	-	-	-	-	-	6				
I	I	I	I	I	1338680-1	DEPRESSOR, SHEAR	5				
I	I	I	I	I	238011-2	BLOCK, CRIMPER SPACER	4				
2	2	I	I	I	456135-6	CRIMPER, INSULATION O PREMIUM	3				
-	-	-	-	-	-	-	2				
2	2	I	I	I	2-456406-2	CRIMPER, WIRE PREMIUM	1				
6-72-71	-6	-2	-1	PART NO	DESCRIPTION		ITEM NO				
DWG L OF THOUSE					19DEC2006						
CHK					-						
APVD M. CLIFFORD					19DEC2006						
PRODUCT SPEC					NAME						
APPLICATION SPEC					SIZE						
See Table					CAGE CODE						
WEIGHT					DRAWING NO						
CUSTOMER DRAWING					A 00779 C=1528748						
SCALE					3:5						
SHEET					1 OF 1						
REV					A						

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