

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-003272	05MAR2014	GK	HMR

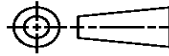
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266091-6

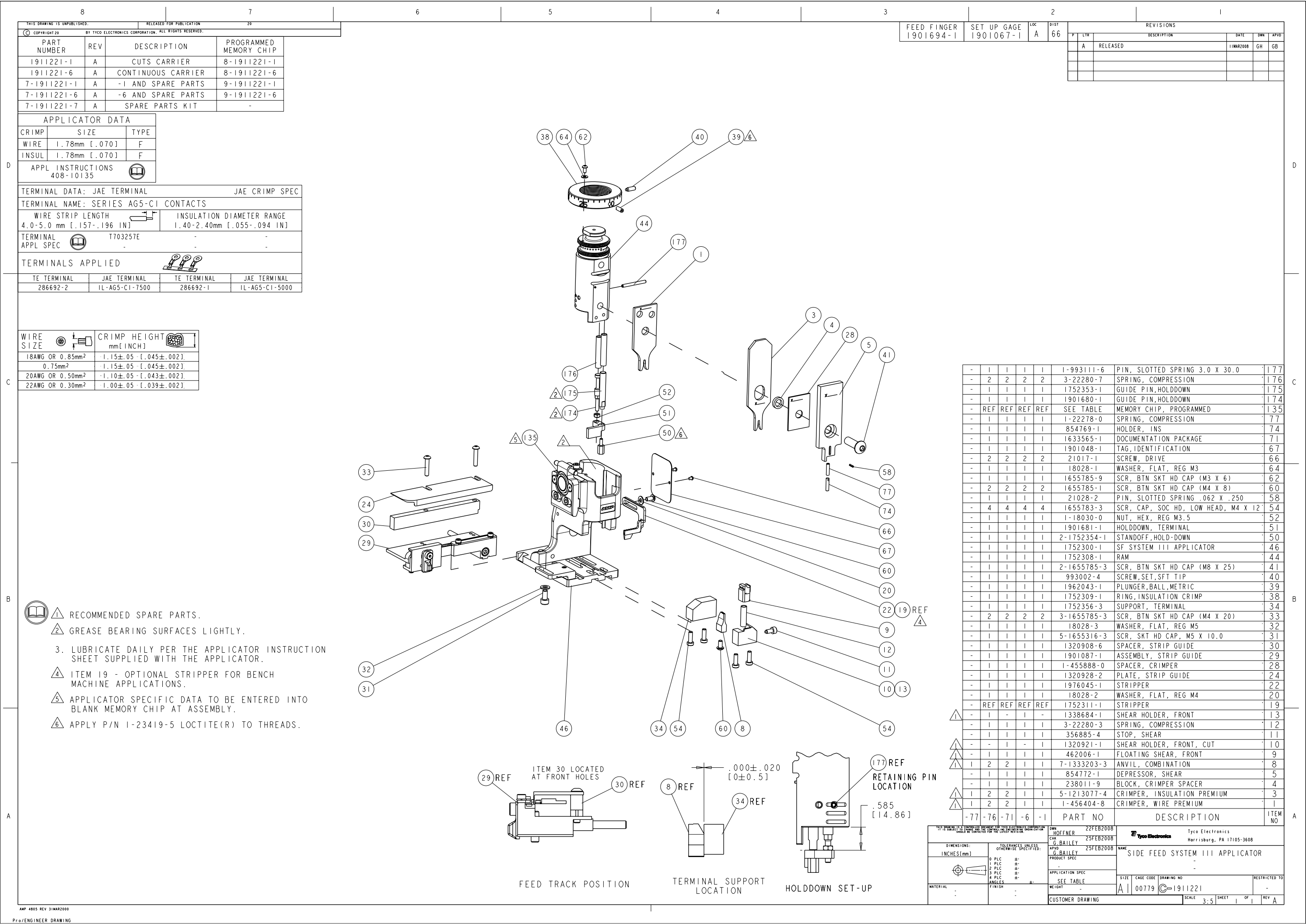
FOR REPLACEMENT PARTS FOR APPLICATOR 1911221
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1911221

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	A1	

TE Connectivity			
SIDE FEED SYSTEM III APPLICATOR			
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3		©- 1911221	

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH
MATERIAL	



WIRE SIZE	CRIMP HEIGHT mm [INCH]
18AWG OR 0.85mm ²	1.15±.05 [.045±.002]
0.75mm ²	1.15±.05 [.045±.002]
20AWG OR 0.50mm ²	1.10±.05 [.043±.002]
22AWG OR 0.30mm ²	1.00±.05 [.039±.002]

- ⚠ RECOMMENDED SPARE PARTS.
- ⚡ GREASE BEARING SURFACES LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⚡ ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- ⚡ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- ⚡ APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.

FEED FINGER		SET UP GAGE		LOC	DIST	REVISIONS						
1901694-1		1901067-1		A	66	P	LTR	DESCRIPTION		DATE	DWN	APPD
							A	RELEASED		11MAR2008	GH	GB

-	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-1	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-1	GUIDE PIN, HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	1-22278-0	SPRING, COMPRESSION	77
-	1	1	1	1	854769-1	HOLDER, INS	74
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1901048-1	TAG, IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	2-1752354-1	STANDOFF, HOLD-DOWN	50
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	1752308-1	RAM	44
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	993002-4	SCREW, SET, SFT TIP	40
-	1	1	1	1	1962043-1	PLUNGER, BALL, METRIC	39
-	1	1	1	1	1752309-1	RING, INSULATION CRIMP	38
-	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1320928-2	PLATE, STRIP GUIDE	24
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	1	1	1	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	356885-4	STOP, SHEAR	11
-	1	1	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
-	1	2	2	1	7-1333203-3	ANVIL, COMBINATION	8
-	1	1	1	1	854772-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
-	1	2	2	1	5-1213077-4	CRIMPER, INSULATION PREMIUM	3
-	1	2	2	1	1-456404-8	CRIMPER, WIRE PREMIUM	1

DIMENSIONS: INCHES [mm]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: 22FEB2008		HOF: 25FEB2008		G. BAILEY: 25FEB2008		G. BAILEY: 25FEB2008		NAME: SIDE FEED SYSTEM III APPLICATOR		APPLICATION SPEC: SEE TABLE		SIZE: A1		CAGE CODE: 00779		DRAWING NO: 1911221		RESTRICTED TO: -	
MATERIAL: -		FINISH: -		APPROVED: -		APPROVED: -		APPROVED: -		APPROVED: -		APPROVED: -		APPROVED: -		APPROVED: -		APPROVED: -		APPROVED: -		APPROVED: -	
CUSTOMER DRAWING		SCALE: 3:5		SHEET: 1		OF: 1		REV: A		REV: A		REV: A		REV: A		REV: A		REV: A		REV: A		REV: A	

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1911221-1](#)