PR01, PR02, PR03

Vishay BCcomponents





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DESCRIPTION

A homogeneous film of metal alloy is deposited on a high grade ceramic body. After a helical groove has been cut in the resistive layer, tinned connecting wires of electrolytic copper or copper-clad iron are welded to the end-caps. The resistors are coated with a red, non-flammable lacquer which provides electrical, mechanical and climatic protection. This coating is not resistant to aggressive fluxes and cleaning solvents. The encapsulation is resistant to all cleaning solvents in accordance with IEC 60068-2-45.

FEATURES

- High power in small packages (1 W / 0207 size to 3 W / 0617 size)
- Defined fusing characteristics
- Technology: metal film
- Meets active and passive flammability requirements as defined in IEC 60115-1
- AEC-Q200 qualified (PR01 and PR02)
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

APPLICATIONS

- All general purpose power applications
- Automotive electronics
- Lighting ballast

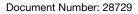
DESCRIPTION	PR01	PR02 Cu-lead	PR02 FeCu-lead	PR03 Cu-lead	PR03 FeCu-lead		
DIN size	0207	0411	0411	0617	0617		
Resistance range ⁽¹⁾	0.22 Ω to 1 MΩ	0.33 Ω to 1 $M\Omega$	1 Ω to 1 $M\Omega$	0.68 Ω to 1 M Ω	1 Ω to 1 $M\Omega$		
Resistance tolerance ⁽²⁾	± 1 %; ± 5 %	± 1 %; ± 5 %	±1%;±5%	± 1 %; ± 5 %	±1%;±5%		
Temperature coefficient	± 250 ppm/K	± 250 ppm/K	± 250 ppm/K	± 250 ppm/K	± 250 ppm/k		
Rated dissipation, P70							
$1 \Omega \leq R$	1 W	2 W	1.3 W	3 W	2.5 W		
<i>R</i> < 1 Ω	0.6 W	1.2 W	-	1.6 W	-		
Thermal resistance (R _{th})	135 K/W	75 K/W	115 K/W	60 K/W	75 K/W		
Operating voltage, Umax. AC/DC	350 V	500 V	500 V	750 V	750 V		
E-series		E24,	E96 (± 1 %); E24 (±	± 5 %)			
Basic specification			IEC 60115-1				
Stability after:							
Endurance test (1000 h, P ₇₀)		Δ <i>R</i> max.: ± (5 % <i>R</i> + 0.1 Ω)					
Damp heat test (56 days)		Δ <i>R</i> max.: ± (3 % <i>R</i> + 0.1 Ω)					
Soldering (10 s, 260 °C)		ΔR max.: ± (1 % R + 0.05 Ω)					

Notes

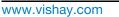
⁽¹⁾ *R* value is measured with probe distance of 24 mm \pm 1 mm using 4-terminal method

⁽²⁾ 1 % tolerance is available for R_n -range from 1 Ω upwards

Revision: 11-Jul-2018



Pb-free RoHS COMPLIANT HALOGEN



PR01, PR02, PR03

Vishay BCcomponents

TERMINATION WIRE TYPES					
PRODUCT TYPE	PACKAGING CODE	STYLE	MATERIAL	WIRE DIAMETER	PITCH
	A1, A5, R5	Axial	Cu	0.58 mm	n/a
	N4	Radial	Cu	0.58 mm	4.8 mm
PR01	L1	Radial	Cu	0.58 mm	17.8 mm
	L1	Radial	FeCu	0.58 mm	17.8 mm
	K1	Radial	FeCu	0.58 mm	12.5 mm
	A1, R5	Axial	Cu	0.78 mm	n/a
	A1	Axial	FeCu	0.58 mm	n/a
PR02	N3, R2	Radial	Cu	0.78 mm	4.8 mm
PR02	L1	Radial	Cu	0.78 mm	17.8 mm
	L1	Radial	FeCu	0.58 mm	17.8 mm
	B1	Radial	FeCu	0.78 mm	15 mm
	AC	Axial	Cu	0.78 mm	n/a
	AC	Axial	FeCu	0.58 mm	n/a
PR03	DC	Radial	Cu	0.78 mm	25.4 mm
	DC	Radial	FeCu	0.58 mm	25.4 mm
	PC	Radial	FeCu	0.78 mm	20 mm

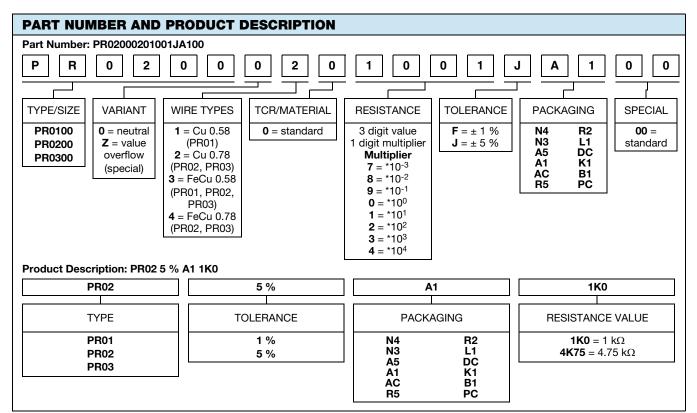
APPLICATION INFORMATION

The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature is not exceeded. Furthermore, a high level of ambient temperature or of power dissipation may raise the temperature of the solder joint, hence special solder alloys or board materials may be required to maintain the reliability of the assembly.

These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime. The designer may estimate the performance of the particular resistor application or set certain load and temperature limits in order to maintain a desired stability.

OPERATION MODE		POWER
		P ₇₀
	PR01	1 W
Rated dissipation	PR02	2 W
	PR03	3 W
Applied maximum film temperatu	re, ${\mathcal G}_{Fmax.}$	250 °C
	PR01	0.22 Ω to 1 M Ω
Max. resistance change at rated dissipation for resistance range:	PR02	0.33 Ω to 1 M Ω
	PR03	0.68 Ω to 1 M Ω
$ \Delta R/R _{\text{max.}}$ (at P_{70}) after:	1000 h	5.0 % <i>R</i> + 0.1 Ω





Note

• The products can be ordered using either the PRODUCT DESCRIPTION or the PART NUMBER

PACKAG	ING					
PRODUCT TYPE	CODE	QUANTITY	DESCRIPTION	РІТСН	TAPE WIDTH	DIMENSION
	A5	5000	Ammo pack acc. to IEC 60286-1	5 mm	52 mm	75 mm x 114 mm x 260 mm
	A1	1000	Ammo pack acc. to IEC 60286-1	5 mm	52 mm	78 mm x 31 mm x 260 mm
PR01	N4	4000	Ammo pack acc. to IEC 60286-2	-	-	45 mm x 262 mm x 330 mm
FNUI	L1	1000	Loose in bulk	-	-	105 mm x 70 mm x 205 mm
	K1	1000	Loose in bulk	-	-	105 mm x 70 mm x 205 mm
	R5	5000	Reel pack acc. to IEC 60286-1	5 mm	52 mm	93 mm x 300 mm x 298 mm
	A1	1000	Ammo pack acc. to IEC 60286-1	5 mm	52 mm	72 mm x 60 mm x 258 mm
	N3	3000	Ammo pack acc. to IEC 60286-2	-	-	45 mm x 262 mm x 330 mm
PR02	L1	1000	Loose in bulk	-	-	105 mm x 70 mm x 205 mm
PRUZ	B1	1000	Loose in bulk	-	-	105 mm x 70 mm x 205 mm
	R5	5000	Reel pack acc. to IEC 60286-1	5 mm	52 mm	100 mm x 375 mm x 375 mm
	R2	2000	Reel pack acc. to IEC 60286-2	-	-	90 mm x 375 mm x 375 mm
	AC	500	Ammo pack acc. to IEC 60286-1	10 mm	63 mm	83 mm x 58 mm x 256 mm
PR03	DC	500	Loose in bulk	-	-	105 mm x 70 mm x 205 mm
	PC	500	Loose in bulk	-	-	105 mm x 70 mm x 205 mm



DESCRIPTION

Production is strictly controlled and follows an extensive set of instructions established for reproducibility. A homogeneous film of metal alloy is deposited on a high grade ceramic body and conditioned to achieve the desired temperature coefficient. Plated steel termination caps are firmly pressed on the metalized rods. Mostly, a special laser is used to achieve the target value by smoothly cutting a helical groove in the resistive layer without damaging the ceramics. Connecting wires of electrolytic copper plated with 100 % pure tin are welded to the termination caps. The resistor elements are covered by a red, non-flammable lacquer protective coating designed for electrical, mechanical, and climatic protection. Four or five color code rings designate the resistance value and tolerance in accordance with IEC 60062.

The result of the determined production is verified by an extensive testing procedure performed on 100 % of the individual resistors. Only accepted products are stuck directly on the adhesive tapes in accordance with **IEC 60286-1** or for the radial versions in accordance to **IEC 60286-2**.

MATERIALS

Vishay acknowledges the following systems for the regulation of hazardous substances:

- IEC 62474, Material Declaration for Products of and for the Electrotechnical Industry, with the list of declarable substances given therein ⁽¹⁾
- The Global Automotive Declarable Substance List (GADSL) (2)
- The REACH regulation (1907/2006/EC) and the related list of substances with very high concern (SVHC) ⁽³⁾ for its supply chain

The products do not contain any of the banned substances as per IEC 62474, GADSL, or the SVHC list, see www.vishay.com/how/leadfree.

Hence the products fully comply with the following directives:

- 2000/53/EC End-of-Life Vehicle Directive (ELV) and Annex II (ELV II)
- 2011/65/EU Restriction of the Use of Hazardous Substances Directive (RoHS) with amendment 2015/863/EU
- 2012/19/EU Waste Electrical and Electronic Equipment Directive (WEEE)

Vishay pursues the elimination of conflict minerals from its supply chain, see the Conflict Minerals Policy at www.vishay.com/doc?49037.

ASSEMBLY

The resistors are suitable for processing on automatic insertion equipment and cutting and bending machines. Excellent solderability is proven, even after extended storage. They are suitable for automatic soldering using wave or dipping.

The resistors are completely lead (Pb)-free, the pure tin plating provides compatibility with lead (Pb)-free and lead-containing soldering processes. The immunity of the plating against tin whisker growth, in compliance with IEC 60068-2-82, has been proven under extensive testing.

The encapsulant is resistant to cleaning solvent specified in IEC 60115-1. The suitability of conformal coatings, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system.

RELATED PRODUCTS

For a correlated range of Metal Film Resistors see the datasheet:

"High Ohmic / High Voltage Metal Film Leaded Resistors", <u>www.vishay.com/doc?30260</u>

For product that offers high power dissipation and metal oxide film technology see the datasheet:

"High Power Metal Oxide Leaded Resistors", www.vishay.com/doc?20128

Notes

- (1) The IEC 62474 list of declarable substances is maintained in a dedicated database, which is available at <u>http://std.iec.ch/iec62474</u>
- ⁽²⁾ The Global Automotive Declarable Substance List (GADSL) is maintained by the American Chemistry Council, and available at www.gadsl.org
- ⁽³⁾ The SVHC list is maintained by the European Chemical Agency (ECHA) and available at <u>http://echa.europa.eu/candidate-list-table</u>

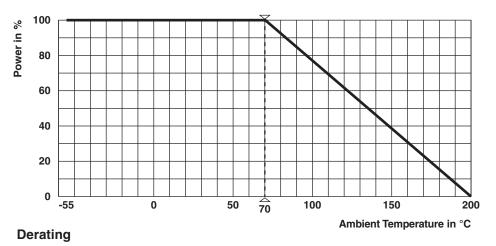
Revision: 11-Jul-2018

Document Number: 28729

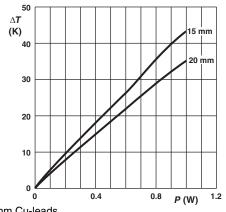


FUNCTIONAL PERFORMANCE

The power that the resistor can dissipate depends on the operating temperature.



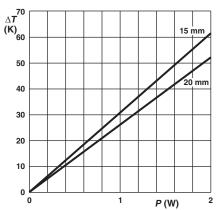
Maximum dissipation (P_{max}) in percentage of rated power as a function of the ambient temperature (T_{amb})



Ø 0.58 mm Cu-leads

Minimum distance from resistor body to PCB = 1 mm

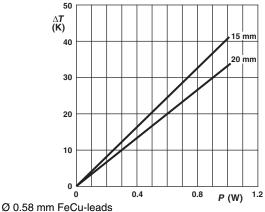
PR01 Temperature rise (ΔT) at the lead end (soldering point) as a function of dissipated power at various lead lengths after mounting.



Ø 0.58 mm FeCu-leads

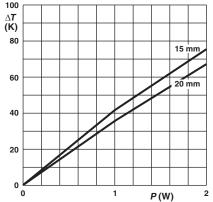
Minimum distance from resistor body to PCB = 1 mm

PR02 Temperature rise (ΔT) at the lead end (soldering point) as a function of dissipated power at various lead lengths after mounting.



Minimum distance from resistor body to PCB = 1 mm

PR01 Temperature rise (ΔT) at the lead end (soldering point) as a function of dissipated power at various lead lengths after mounting.



Ø 0.78 mm Cu-leads Minimum distance from resistor body to PCB = 1 mm

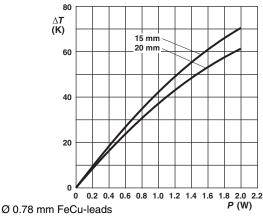
PR02 Temperature rise (ΔT) at the lead end (soldering point) as a function of dissipated power at various lead lengths after mounting.

5 echnical questions, contact: filmresistorsleaded@visba

For technical questions, contact: <u>filmresistorsleaded@vishay.com</u>

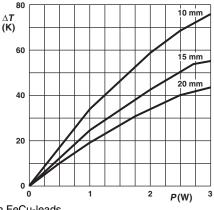
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Minimum distance from resistor body to PCB = 1 mm

PR02 Temperature rise (ΔT) at the lead end (soldering point) as a function of dissipated power at various lead lengths after mounting.

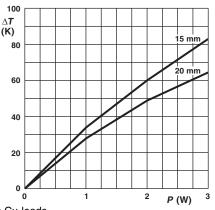


Ø 0.58 mm FeCu-leads

Minimum distance from resistor body to PCB = 1 mm

PR03 Temperature rise (ΔT) at the lead end (soldering point) as a function of dissipated power at various lead lengths after mounting.

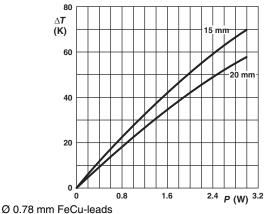
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Minimum distance from resistor body to PCB = 1 mm

PR03 Temperature rise (ΔT) at the lead end (soldering point) as a function of dissipated power at various lead lengths after mounting.

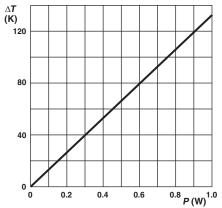


Minimum distance from resistor body to PCB = 1 mm

PR03 Temperature rise (ΔT) at the lead end (soldering point) as a function of dissipated power at various lead lengths after mounting.

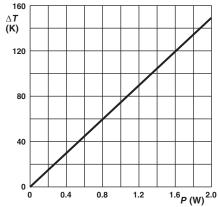
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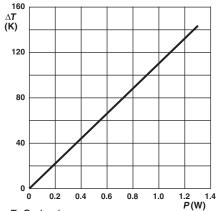
Ø 0.58 mm Cu-leads

PR01 Hot-spot temperature rise (ΔT) as a function of dissipated power.



Ø 0.78 mm Cu-leads

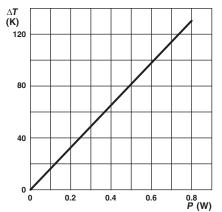
PR02 Hot-spot temperature rise (ΔT) as a function of dissipated power.



Ø 0.58 mm FeCu-leads

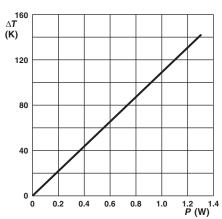
PR02 Hot-spot temperature rise (ΔT) as a function of dissipated power.

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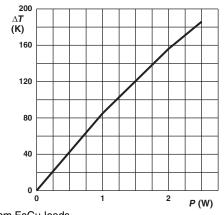
Ø 0.58 mm FeCu-leads

PR01 Hot-spot temperature rise (ΔT) as a function of dissipated power.



Ø 0.78 mm FeCu-leads

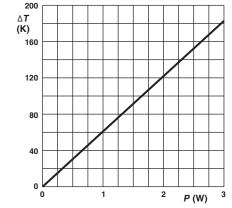
PR02 Hot-spot temperature rise (ΔT) as a function of dissipated power.





PR03 Hot-spot temperature rise (ΔT) as a function of dissipated power.

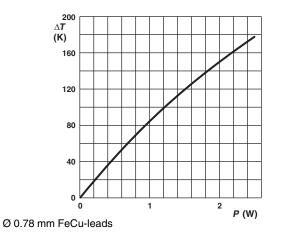




Ø 0.78 mm Cu-leads

PR03 Hot-spot temperature rise (ΔT) as a function of dissipated power.

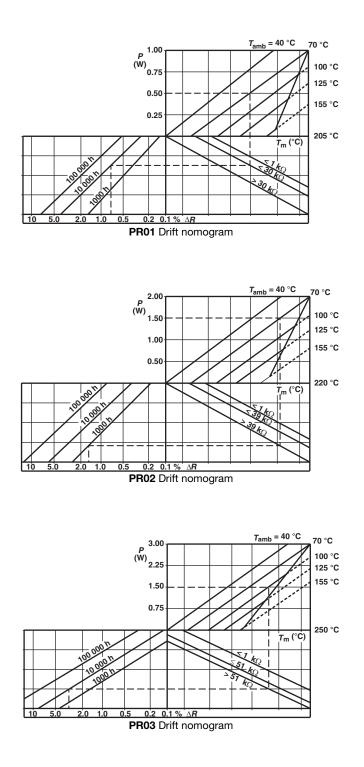
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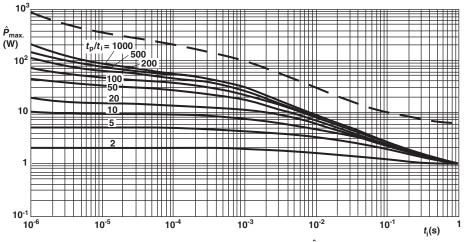
PR03 Hot-spot temperature rise (ΔT) as a function of dissipated power.



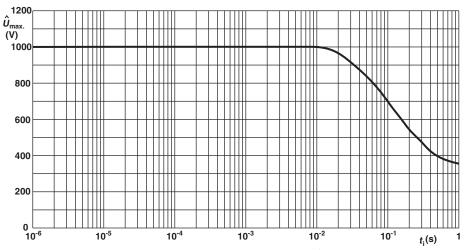
The maximum permissible hot-spot temperature is 205 °C for PR01, 220 °C for PR02 and 250 °C for PR03.



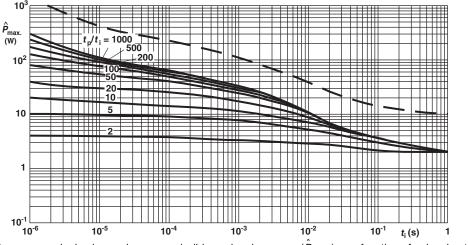




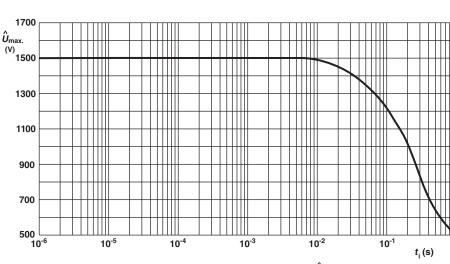
PR01 Pulse on a regular basis; maximum permissible peak pulse power (P_{max}) as a function of pulse duration (t_i)



PR01 Pulse on a regular basis; maximum permissible peak pulse voltage (\hat{U}_{max}) as a function of pulse duration (t_i)

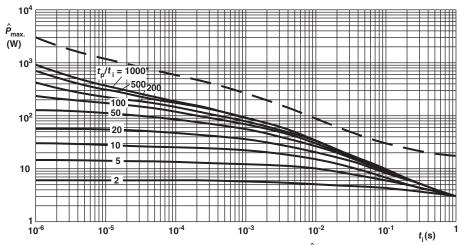


PR02 Pulse on a regular basis; maximum permissible peak pulse power (P max) as a function of pulse duration (ti)

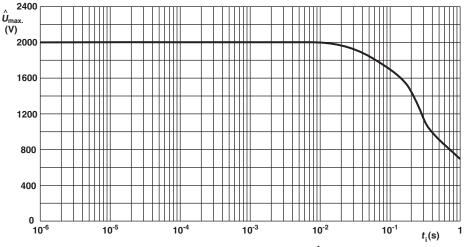


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PR02 Pulse on a regular basis; maximum permissible peak pulse voltage (\hat{U}_{max}) as a function of pulse duration (t_i)

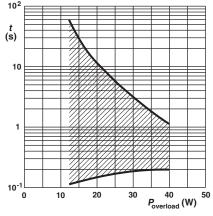


PR03 Pulse on a regular basis; maximum permissible peak pulse power (P max) as a function of pulse duration (t_i)



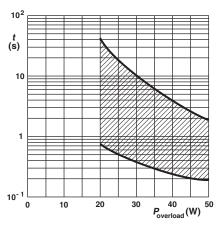
PR03 Pulse on a regular basis; maximum permissible peak pulse voltage (\hat{U}_{max}) as a function of pulse duration (t_i)





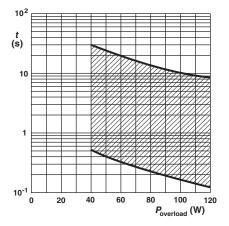
PR01 Time to interruption as a function of overload power for range: $0.22 \ \Omega \le R_n < 1 \ \Omega$

This graph is based on measured data under constant voltage conditions; the data may deviate according to the applications.



PR01 Time to interruption as a function of overload power for range: 1 $\Omega \leq R_n \leq$ 15 Ω

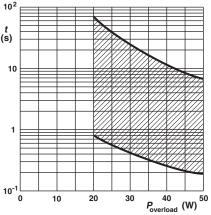
This graph is based on measured data under constant voltage conditions; the data may deviate according to the applications.



PR02 Time to interruption as a function of overload power for range: 5 $\Omega \leq R_{\text{n}} \leq$ 68 Ω

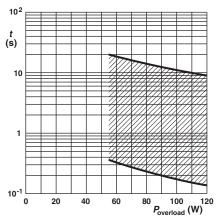
This graph is based on measured data under constant voltage conditions; the data may deviate according to the applications.

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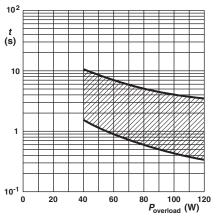
PR01 Time to interruption as a function of overload power for range: 16 $\Omega \le R_n \le 560~\Omega$

This graph is based on measured data under constant voltage conditions; the data may deviate according to the applications.



PR02 Time to interruption as a function of overload power for range: 0.33 $\Omega \le R_n \le 5 \Omega$

This graph is based on measured data under constant voltage conditions; the data may deviate according to the applications.



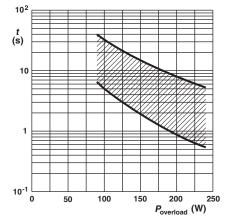
PR02 Time to interruption as a function of overload power for range: 68 $\Omega \le R_n \le 560 \ \Omega$

This graph is based on measured data under constant voltage conditions; the data may deviate according to the applications.

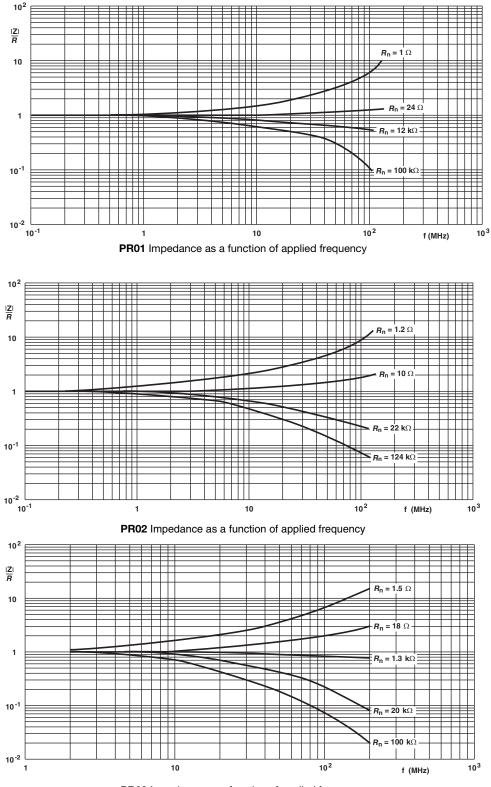
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PR03 Time to interruption as a function of overload power for range: $0.68 \Omega \le R_n \le 560 \Omega$ This graph is based on measured data under constant voltage conditions; the data may deviate according to the applications.



PR03 Impedance as a function of applied frequency

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TESTS PROCEDURES AND REQUIREMENTS

All tests are carried out in accordance with the following specifications:

• IEC 60115-1, generic specification (includes tests)

The test and requirements table contains only the most important tests. For the full test schedule refer to the documents listed above.

The tests are carried out in accordance with IEC 60068-2-xx test method and under standard atmospheric conditions in accordance with IEC 60068-1, 5.3.

Climatic category LCT / UCT / 56 (rated temperature range: lower category temperature, upper category temperature; damp heat, steady state, test duration: 56 days) is valid.

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Unless otherwise specified the following values apply:

- Temperature: 15 °C to 35 °C
- Relative humidity: 45 % to 75 %
- Air pressure: 86 kPa to 106 kPa (860 mbar to 1060 mbar).

For performing some of the tests, the components are mounted on a test board in accordance with IEC 60115-1, 4.31.

In test procedures and requirements table, only the tests and requirements are listed with reference to the relevant clauses of IEC 60115-1 and IEC 60068-2-xx test methods. A short description of the test procedure is also given.

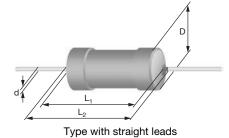
TEST PROCEDURES AND REQUIREMENTS					
IEC 60115-1 CLAUSE	IEC 60068-2- TEST METHOD	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE ($\Delta R_{max.}$)	
4.4.1	-	Visual examination		No holes; clean surface; no damage	
4.4.2	-	Dimensions (outline)	Gauge (mm)	See Straight and Kinked Dimensions tables	
4.5	-	Resistance		± 5 % R	
4.6.1.1	-	Insulation resistance	Maximum voltage (DC) after 1 min; metal block method	$R_{ m ins\ min.}$: 10 ⁴ M Ω	
4.7	-	Voltage proof	$U_{\rm RMS} = U_{\rm ins};$ 60 s	No breakdown or flashover	
4.8	-	Temperature coefficient	At (20 / -55 / 20) °C and (20 / 155 / 20) °C	≤ ± 250 ppm/K	
4.16	21 (Ua ₁) 21 (Ub) 21 (Uc)	Robustness of terminations	Tensile, bending, and torsion	No damage ΔR _{max} : ± (0.5 % R + 0.05 Ω)	
4.47	00 (T-)	O dela sete 111	+235 °C; 2 s; solder bath method; SnPb40	Good tinning (≥ 95 % covered, no visible damage)	
4.17	20 (Ta)	Solderability	+245 °C; 3 s; solder bath method; SnAg3Cu0.5	Good tinning (≥ 95 % covered, no visible damage)	
4.18.2	20 (Tb)	Resistance to soldering heat	Unmounted components (260 \pm 5) °C; (10 \pm 1) s	$\Delta R_{max.}$: ± (1 % R + 0.05 Ω)	
4.19	14 (Na)	Rapid change of temperature	30 min at -55 °C and 30 min at +200 °C; 5 cycles	No visual damage PR01 : ΔR_{max} : ± (1 % R + 0.05 Ω) PR02 : ΔR_{max} : ± (1 % R + 0.05 Ω) PR03 : ΔR_{max} : ± (2 % R + 0.05 Ω)	
4.20	29 (Eb)	Bump	3 x 1500 bumps in three directions; 40 g	No damage ΔR _{max} : ± (0.5 % R + 0.05 Ω)	
4.22	6 (Fc)	Vibration	10 sweep cycles per direction; 10 Hz to 2000 Hz; 1.5 mm or 200 m/s ²	No damage ΔR_{max} : ± (0.5 % R + 0.05 Ω)	

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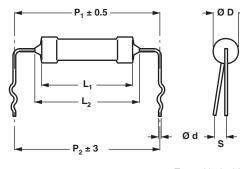


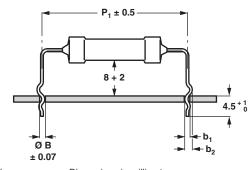
TEST P	TEST PROCEDURES AND REQUIREMENTS					
IEC 60115-1 CLAUSE	IEC 60068-2- TEST METHOD	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE (\(\(\AR_max.))		
4.23		Climatic sequence:				
4.23.2	2 (Ba)	Dry heat	200 °C; 16 h			
4.23.3	30 (Db)	Damp heat, cyclic	55 °C; 24 h; 90 % to 100 % RH; 1 cycle			
4.23.4	1 (Aa)	Cold	-55 °C; 2 h	$R_{\text{ins min}}$: 10 ³ MΩ		
4.23.5	13 (M)	Low air pressure	8.5 kPa; 2 h; 15 °C to 35 °C	ΔR_{max} : ± (1.5 % R + 0.1 Ω)		
4.23.6	30 (Db)	Damp heat, cyclic	55 °C; 5 days; 95 % to 100 % RH; 5 cycles			
4.24	78 (Cab)	Damp heat (steady state)	(40 ± 2) °C; 56 days; (93 ± 3)% RH	$\Delta R_{max.}$: ± (3 % R + 0.1 Ω)		
4.25.1	-	Endurance (at 70 °C)	$U = \sqrt{P_{70} \times R}$ or $U = U_{max}$; 1.5 h on; 0.5 h off; 70 °C; 1000 h	ΔR_{max} : ± (5 % R + 0.1 Ω)		
4.26	-	Active flammability	Accidental overload test	No damage, no flamming of gauze cylinder		
4.29	45 (Xa)	Component solvent resistance	Isopropyl alcohol (used in industrial application) +23 °C; toothbrush method	Marking legible; no visible damage		
4.35	-	Passive flammability	Needle flame test	No ignition of product, no ignition of under layer burning time is less than 30 s		

DIMENSIONS



DIMENSIO	DIMENSIONS - Straight lead type and relevant physical dimensions; see straight leads outline											
TYPE	Ø D _{MAX.} L _{1 MAX.} L _{2 MAX.}		TERMINATION WIRE M AND WIRE DI	TERMINATION WIRE MATERIAL (Cu OR FeCu) AND WIRE DIAMETER (Ø d)								
TYPE	Ø D _{MAX.} (mm)	(mm)	(mm)	MATERIAL	Ø d (mm)	(mg)						
PR01	2.5	6.5	0.0	Cu	0.58 ± 0.05	212						
FNUI	2.5	0.0	0.5	0.5	8.0	0.0	FeCu	0.58 ± 0.05	207			
		10.0 12.0		Cu	0.78 ± 0.05	504						
PR02	3.9		10.0 12.0	10.0	10.0	10.0	10.0	10.0	12.0	FeCu	0.58 ± 0.05	455
						FeCu	0.78 ± 0.05	496				
				Cu	0.78 ± 0.05	1192						
PR03	PR03 5.2	16.7	19.5	FeCu	0.58 ± 0.05	1079						
				FeCu	0.78 ± 0.05	1185						





Type with double kink

Dimensions in millimeters

DIMI	ENSION	S - Do	uble kir	nk lead type a	and relev	vant ph	iysical	dimen	sions;	see double l	kinked outline	э	
ТҮРЕ	PE Ø DMAX. L1 MAX. (mm) (mm)		L _{2 MAX.} (mm)	TERMINATIO MATERI (Cu OR FeCu WIRE DIAMET	AL u) AND	MASS (mg)	PITCH (mm)	P ₁ (mm)	P ₂ (mm)	b ₁ (mm)	b2 (mm)	S _{MAX.} (mm)	ØB (mm)
				MATERIAL	Ød (mm)								
				Cu	0.58 ± 0.05	212	17.8	17.8 ± 0.5	17.8 ± 3	1.10 + 0.25 / - 0.20	1.45 + 0.25 / - 0.20	2	0.8 ± 0.07
PR01	2.5	6.5	8.0	FeCu	0.58 ± 0.05	207	12.5	12.5 ± 0.5	12.5 ± 3	1.10 + 0.25 / - 0.20	1.45 + 0.25 / - 0.20	2	0.8 ± 0.07
				FeCu	0.58 ± 0.05	207	17.8	17.8 ± 0.5	17.8 ± 3	1.10 + 0.25 / - 0.20	1.45 + 0.25 / - 0.20	2	0.8 ± 0.07
				Cu	0.78 ± 0.05	504	17.8	17.8 ± 0.5	17.8 ± 3	1.10 + 0.25 / - 0.20	1.45 + 0.25 / - 0.20	2	1.0 ± 0.07
PR02	3.9	10.0	12.0	FeCu	0.58 ± 0.05	455	17.8	17.8 ± 0.5	17.8 ± 3	1.10 + 0.25 / - 0.20	1.45 + 0.25 / - 0.20	2	0.8 ± 0.07
				FeCu	0.78 ± 0.05	496	15.0	15.0 ± 0.5	15.0 ± 3	1.30 + 0.25 / - 0.20	1.65 + 0.25 / - 0.20	2	1.0 ± 0.07
				Cu	0.78 ± 0.05	1192	25.4	25.4 ± 0.5	25.4 ± 3	1.10 + 0.25 / - 0.20	1.65 + 0.25 / - 0.20	2	1.0 ± 0.07
PR03	5.2	16.7	19.5	FeCu	0.58 ± 0.05	1079	25.4	25.4 ± 0.5	25.4 ± 3	1.10 + 0.25 / - 0.20	1.65 + 0.25 / - 0.20	2	1.0 ± 0.07
				FeCu	0.78 ± 0.05	1185	20	22.0 ± 0.5	20.0 ± 3	1.30 + 0.25 / - 0.20	2.15 + 0.25 / - 0.20	2	1.0 ± 0.07

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MARKING

marking codes for resistors and capacitors.

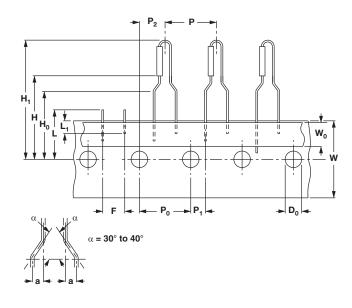
The nominal resistance and tolerance are marked on the resistor using four or five colored bands in accordance with IEC 60062,

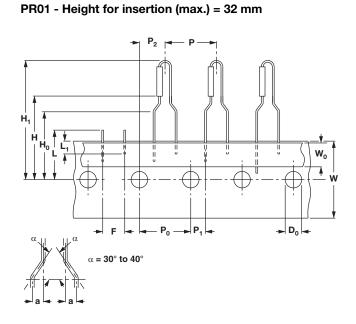
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PR02 - Height for insertion (max.) = 29 mm





DIMENSIONS in millimeters					
Pitch of components	Р	12.7 ± 1.0			
Feed-hole pitch	P ₀	12.7 ± 0.2			
Feed-hole centre to lead at topside at the tape	P ₁	3.85 ± 0.5			
Feed-hole center to body center	P ₂	6.35 ± 1.0			
Lead spacing	F	4.8 +0.7/-0			
Width of carrier tape	W	18.0 ± 0.5			
Minimum hold down tape width	W ₀	5.5			
Height for insertion (max.)	H1	32			
Lead wire clinch height	H ₀	16.5 ± 0.5			
Body to hole center	Н	19.5 ± 1			
Feed-hole diameter	D ₀	4.0 ± 0.2			
Height for cutting (max.)	L	11.0			
Minimum lead wire (tape portion) shortest lead	L ₁	2.5			

DIMENSIONS in millimeters		
Pitch of components	Р	12.7 ± 1.0
Feed-hole pitch	P ₀	12.7 ± 0.2
Feed-hole centre to lead at topside at the tape	P ₁	3.85 ± 0.5
Feed-hole center to body center	P ₂	6.35 ± 1.0
Lead spacing	F	4.8 +0.7/-0
Width of carrier tape	W	18.0 ± 0.5
Minimum hold down tape width	W ₀	5.5
Height for insertion (max.)	H1	29
Lead wire clinch height	H ₀	16.5 ± 0.5
Body to hole center	Н	19.5 ± 1
Feed-hole diameter	D ₀	4.0 ± 0.2
Height for cutting (max.)	L	11.0
Minimum lead wire (tape portion) shortest lead	L ₁	2.5



PR01, PR02 WITH RADIAL TAPING

12NC INFORMATION FOR HISTORICAL CODING REFERENCE

The resistors have a 12-digit numeric code starting with 23 For 5 % tolerance:

- The next 7 digits indicate the resistor type and packing
- The remaining 3 digits indicate the resistance value:

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- The first 2 digits indicate the resistance value
- The last digit indicates the resistance decade For 1 % tolerance:
- The next 6 digits indicate the resistor type and packing
- The remaining 4 digits indicate the resistance value:
 - The first 3 digits indicate the resistance value
 - The last digit indicates the resistance decade

Last Digit of 12NC Indicating Resistance Decade

RESISTANCE DECADE	LAST DIGIT
0.22 Ω to 0.91 Ω	7
1 Ω to 9.76 Ω	8
10 Ω to 97.6 Ω	9
100 Ω to 976 Ω	1
1 Ω to 9.76 kΩ	2
10 Ω to 97.6 kΩ	3
100 Ω to 976 k Ω	4
1 MΩ	5

12NC Example

The 12NC for resistor type PR02 with Cu leads and a value of 750 Ω with 5 % tolerance, supplied on a bandolier of 1000 units in ammopack, is: 2306 198 53751.

12NC - Resistor Type and Packaging ⁽¹⁾									
TYPE	LEAD Ø mm	TOL. (%)	23 (BANDOLIER)						
			AMMOPACK				REEL		
			RADIAL TAPED		STRAIGHT LEADS				RADIAL TAPED
					52 mm	52 mm	63 mm	52 mm	
			4000 UNITS	3000 UNITS	5000 UNITS	1000 UNITS	500 UNITS	5000 UNITS	2000 UNITS
PR01	Cu 0.58	1	-	-	22 196 1	06 191 2	-	06 191 5	-
PRUI		5	06 197 03	-	22 193 14	06 197 53	-	06 197 23	-
	Cu 0.78	1	-	22 197 2	-	22 197 1	-	-	2322 197 5
PR02		5	-	06 198 03	-	06 198 53	-	-	2322 198 04
	FeCu 0.58	5	-	-	-	22 194 54	-	-	-
PR03	Cu 0.78	5	-	-	-	-	22 195 14	-	-
		1	-	-	-	-	06 199 6	-	-
	FeCu 0.58	5	_	_	_	_	22 195 54	_	_

Notes

Preferred types in bold

⁽¹⁾ Other packaging versions are available on request

12NC - Resistor Type and Packaging								
TYPE		TOL. (%)	23 (LOOSE IN BOX) DOUBLE KINK					
	LEAD Ø mm							
			PITCH = 17.8 mm	PITCH = 25.4 mm	PITCH	PITCH ⁽²⁾⁽³⁾⁽⁴⁾		
			1000 UNITS	500 UNITS	1000 UNITS	500 UNITS		
PR01	Cu 0.58	5	22 193 03	-	-	-		
	FeCu 0.58	5	22 193 43	-	22 193 53 ⁽²⁾	-		
PR02	Cu 0.78	5	22 194 23	-	-	-		
	FeCu 0.58	5	22 194 83	-	-	-		
	FeCu 0.78	5	-	-	22 194 63 ⁽³⁾	-		
PR03	Cu 0.78	5	-	22 195 23	-	-		
	FeCu 0.58	5	-	22 195 83	-	-		
	FeCu 0.78	5	-	-	-	22 195 63 ⁽⁴⁾		

Notes

Preferred types in bold

⁽²⁾ PR01 pitch 12.5 mm

(3) PR02 pitch 15.0 mm

⁽⁴⁾ PR03 pitch 20.0 mm, with reversed kinking direction as opposed to the drawing for the type with double kink figure



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