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						H6		ECR-13-019320		24DEC2013		
										R5 LZ		

REPLACED BY OCEAN STYLE APPLICATOR PART

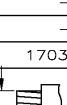
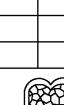
NUMBER 2151139-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1238041
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1238041

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		TE Connectivity	
DIMENSIONS:		CHK L.J.ZHANG			
		APVD U.GUO		NAME	
0 PLC ±		PRODUCT SPEC		SIDE FEED HD-I APPLICATOR	
1 PLC ±		APPLICATION SPEC			
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		SIZE A3	
MATERIAL		FINISH		CAGE CODE C- 1238041	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING		DRAWING NO		RESTRICTED TO	

PART NUMBER		REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1238041-1	H		-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1238041-2	H		-	BENCH	MECH PRE FEED	CUTS CARRIER
1238041-6	H		-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1238041-1	H		-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1238041-2	H		-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1238041-6	H		-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1238041-7	C		-	-	-	SPARE PARTS KIT

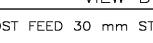
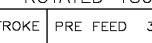
CRIMP DATA (AMP TERMINAL)				
TERMINAL NAME: SOCKET, PIN				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.03 [.080 IN]	F	0.5 - 1 mm ²	
INSUL	4.06 [.160 IN]	0		
WIRE STRIP LENGTH		APPL INSTRUCTION 4.5±0.3mm		
		408-8322		
TERMINAL	114-18040 B	-	FEED	
APPL SPEC	114-18020 A	-		
TERMINALS APPLIED				
TERMINAL	TERMINAL	SEAL	APPL SPEC	
SOCKET	SOCKET	-	-	
929989	1418497	828904	B	
929974	-	828920	A	
PIN	PIN	-	-	
929967	-	828920	A	
929983	-	828904	B	
1703013	1703049	828904	B	
WIRE SIZE mm ² AWG		CRIMP HEIGHT		PIN PN & LENGTH [IN]
1 mm ²		1.45 ±0.05 [.057 ±.002 IN]		354779-6 [.3020]
0.75 mm ² OR 18 AWG		1.36 ±0.05 [.054 ±.002 IN]		1-354779-2 [.3050]
0.5 mm ²		1.27 ±0.05 [.050 ±.002 IN]		2-354779-1 [.3095]
-		-		-
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-		-		-
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SET UP GAGE	LAYOUT			
150277-7	17774			

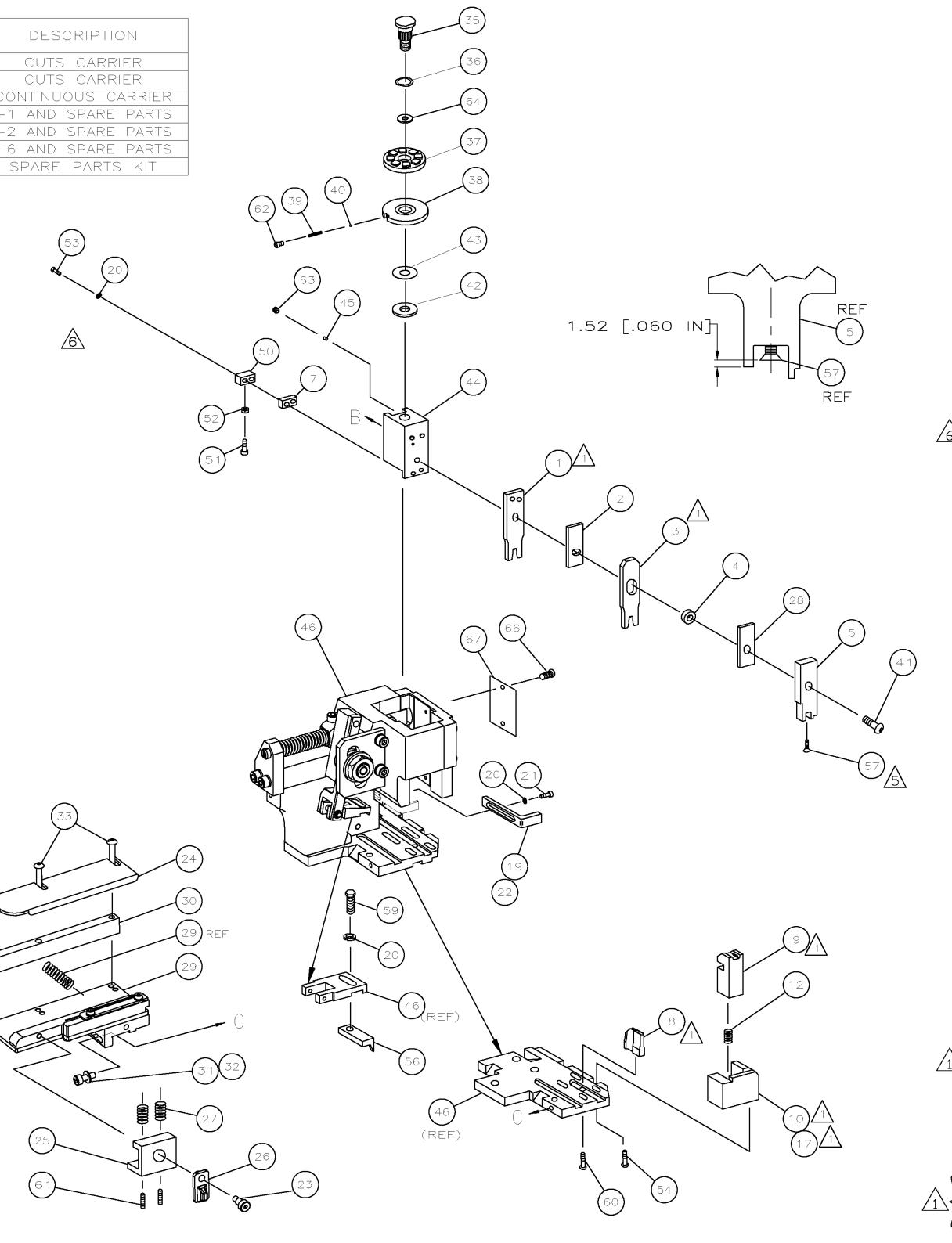
- 1** RECOMMENDED SPARE PARTS.
- 2** GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3** LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4** THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 5** APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- 6** CUT SCREW TO LENGTH AT ASSY

- 7** FEED 14.5(.571 IN)(929974,929967), 12.5(.492 IN)(929989)

7 FEED 14.5(.571 IN)(929974,929967), 12.5(.492 IN)(929989,929983)

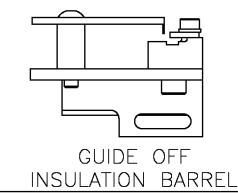
VIEW B ROTATED 180°

POST FEED 40 mm STROKE 	POST FEED 30 mm STROKE 	PRE FEED 30 mm STROKE 	PRE FEED 40 mm STROKE 
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10 SEAL NO.
828920
828904

INS. RANGE
1.2 - 2.0mm [.047 - .083 IN]
1.2 - 2.0mm [.047 - .083 IN]



THIS DRAWING IS A CONTROLLED DOCUMENT.		QTY REUD PER ASSY		
		QIN	10MAY00	
		T.KINT		
		OKH		
DIMENSIONS: INCHES		APVD T.FELBIN	10MAY00	
TOLERANCES (UNLESS OTHERWISE SPECIFIED):		PRODUCT SPEC		
0 PLC		± -		
1 PLC		± -		
2 PLC		± 0.5 [±0.2]		
3 PLC		± -		
4 PLC		± -		
ANGLES		± -		
MATERIAL		FINISH		
		WEIGHT	—	
		CUSTOMER DRAWING		SCALE —
				Sheet 1 of 1 Rev H5
		Tyco Electronics		Tyco Electronics Corporation Harrisburg, PA 17105-3608
		SIDE FEED HD-I APPLICATOR		—
		—		—
		SIZE	CAGE CODE	DRAWING NO
		A1 00779 C		1238041
				—
				RESTRICTED TO

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1238041-6](#)