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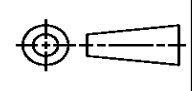
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	H6	ECR-13-019320	24DEC2013	RS	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151139-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1238041
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1238041

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME			
		PRODUCT SPEC		SIDE FEED HD-I APPLICATOR			
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				A 3		©- 1238041	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING				SCALE		SHEET 1 OF 2	REV H6

DESCRIPTION



CUTS CARRIER
CUTS CARRIER
CONTINUOUS CARRIER
-1 AND SPARE PARTS
-2 AND SPARE PARTS
-6 AND SPARE PARTS
SPARE PARTS KIT

The diagram is an exploded view of a mechanical assembly. It includes a central vertical shaft assembly with various components numbered 35 through 64. A horizontal assembly on the right includes components 1 through 57, with a dimension of 1.52 [.060 IN] indicated. A lower assembly includes components 19 through 61. A table in the top left corner lists the assembly steps and spare parts kit contents. The diagram uses standard engineering symbols for dimensions and references.

929983)		SEAL NO. 828920 828904	INS. RANGE 1.2 - 2.0mm [.047 - .083 IN] 1.2 - 2.0mm [.047 - .083 IN]
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	-	1	1	1	1	1	1	123804-	PRINT, APPLICATOR LOG SHEET	72
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
										70
										69
										68
	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
										65
	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6 LW)RAM	63
	-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
	-	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	61
	-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
										58
	-	1	1	1	1	1	1	985575-3	SCR,FHC(M3X10)DEP	57
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
}	-	2	2	2	2	2	2	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
	-	2	2	2	2	2	2	1-18023-2	SCR,SHC(M4x53)TERM HDWN	53
	-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
	-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
	-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
	-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
	-	1	1	1	1	1	1	690212-1	POST, RAM	35
										34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
	-	1	1	1	1	1	1	1-455888-9	SPACER, FRONT SHEAR DEP	28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	GUIDE, STRIP (REAR)	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
	-	-	1	-	-	1	-	690472-1	STRIPPER	19
										18
	-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
	-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
}	-	-	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	1338693-1	ANVIL	8
	-	1	1	1	1	1	1	3-240641-8	SPACER, DEPRESSOR (REAR)	7
										6
	-	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	3-238011-3	SPACER, BLOCK CRIMPER	4
	1	2	2	2	1	1	1	8-683454-9	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	1-455888-1	SPACER, CRIMPER	2
	1	2	2	2	1	1	1	1-456405-6	CRIMPER, WIRE	1

-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							PARTS LIST		
QTY REQD PER ASSY									

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN T.Y. KINT	10MAY00	 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	APPROVED T. FLIBIN	10MAY00	NAME SIDE FEED HD-I APPLICATOR
		0 PLC ± — 1 PLC ± — 2 PLC ± 0.5 [02 IN] 3 PLC ± — 4 PLC ± — ANGLES ± —	PRODUCT SPEC —		RESTRICTED TO
MATERIAL —		FINISH —	APPLICATION SPEC — SIZE CASE CODE DRAWING NO A1 00779 C-1238041		
WEIGHT —		CUSTOMER DRAWING		SCALE —	SHEET 1 OF 1 REV. H

GUIDE OFF
INSULATION BARREL

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

DRAWING NUMBER - 1238041 SHEET 2 OF 2 REV. H6

Mouser Electronics

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