SPECIFICATION CONTROL DRAWING

55PC1891

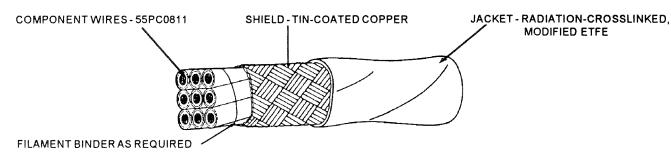
TITLE

NINE CONDUCTOR CABLE, SHIELDED, JACKETED, 600 VOLT

Date 9-16-94

Revision

This specification sheet forms a part of the latest issue of Raychem Specification 55PC.



				CONSTRUC	TION DETAILS				
PARTNUMBER	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (in.)		DIAMETER (in.)			WEIGHT (lbs/1000 ft.)	
			LOWER SPEC LIMIT	TARGET WALL	LOWER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT
55PC1891-24-*	24	38	.006	.008	,150	.187	.217	32.26	33.75
55PC1891-22-*	22	38	.006	.008	.175	.209	.243	42.32	44.12
55PC1891-20-*	20	38	.007	.009	.202	.241	.280	58.85	61.23
55PC1891-18-*	18	38	.007	.009	.230	.276	.322	83.08	86.15
55PC1891-16-*	16	36	.007	.009	.258	.309	.360	102.15	109.66
55PC1891-14-*	14	36	.008	.010	.307	.368	.429	154.74	160.01
55PC1891-12-*	12	36	.009	.011	.361	. 435	.509	225.08	232.36

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms)

DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz CROSSLINKING PROOF TEST: 300 ± 3°C for 1 hour

JACKET COLOR: White preferred

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 50% (minimum)

Tensile Strength, 5000 lbf/in2 (minimum)

JACKET FLAWS:

Spark Test, 1000 volts (rms), 60 Hz, 100% test Impulse Dielectric Test, 6.0 kV (peak), 100% test

SHIELD COVERAGE: 85% (minimum)

VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL):

1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:

The "*" in the part numbers above shall be replaced by color code designators with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color.

Example: AWG 22, red, blue, yellow, green, black, purple, orange, brown and pink component wires; white jacket:

55PC1891-22-2/6/4/5/0/7/3/1/2L-9

COLOR AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.

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TE Connectivity:

55PC1891-20-CML9-3CS2433