

с I

68086			30865 1e: stra	IN RELIEF, WING	TYPE		_	_		- 1	L	EADMAK	ER	AIRFEED	/home/amp185	77/edmmod
NING MACHINE GUARD			4241	<sup>2-5</sup> CRIMP [	DATA (AMP TERMINAL)				-2 BENCH MODEL -3 BENCH MODEL			A I RFEED A I RFEED	_	202		
					IMP HEIG 62 REF	;HT	INSUL . 180-		_							
				B	NOT		USE			_	1		· C	692655-5	AIR FEED VALVE ASSY	69 LO 68
				C	NOT		USE	D			REF		A	24042-2	VALVE, SHUT OFF	67
3 79				D CRIMP S	NOT 5 I Z E	TYPE	USE RAN		$-\frac{4}{4}$	-	REF	 1 -	· C · B	692655-6 461065-1	AIR FEED VALVE ASSY AIR FEED ASSY (1 INCH)	66 65 D
GUARD G TERMINATOR GUARD				WIRE -				9L		2	2	2 -	· A	3-21000-7 980285-2	SCR,SHC(10-32×.75)AIR ASSY ELBOW, SWIVEL 1/8 NPT - 1/4 T	64 63
$\sim$ (102)					[5.59mm]	0	. 180-			1	_	1 -	· A	23238-1	QUICK DISCONNECT	62
	WIRE STRIP —	LENGIE		APPL SPEC FEED IONE .660		STRUCTION -8040	set up gag 458637-			21.00	- 2	21.00 I	A	27319-4	TUBING, POLY-FLO Ø.25	61 60
	2 2	2	– C	7-354778-1	PIN. W	IRE DISC(	.2850) C	129 128		1	1	1 -	· C	454220-1 454485-1	CAP, RAM Housing	59 58
	$\begin{array}{c c} 2 \\ 2 \\ 2 \\ 2 \\ \end{array}$	2	- C	6-354778-1	PIN, W	IRE DISCO	.2800) B .2750) A	127		1	1	1	· B	2-694433-9	PAWL, FEED	57
	1 1	2	– A	986950-1	WASHER	, FLAT PR	ECISION	125						2-034433-3		55
2	1 1	1	- A	10000.10		INSTRUCTI _ INST 40	on package 8-8040	124 123	4	1	1	1 -	· B	461062-1	FEED FINGER ASSY	54 53
	1 1	1	– A	4-21028-0	PIN,SLT S	5PR(ø.093×.7	'5)ST GDE PL	122								52 51
								120								50
								118		1	_	1 -	· A	22374-7	VALVE, QUICK EXHAUST	49 48
2	3 3	3	- A	21024-5	WASHER,	LOCK (#10)	ADJ BLOCK	117 116		1	_	1 -	A	22304-1	NIPPLE, HEX 1/8 NPT	47 46
	2 2	2	— А	21024-2	WASHER, L	0CK (#4) FR0N	IT STP GUIDE	115		1	1	1 -	· A	690191-1 819307-4	PLUG, NYLON Ram	45 44
								113		1	1	1 -	· A	690125-1 690124-1	WASHER, LAMINATED WASHER, RAM	43 C 42
(41)	2 2	2	– A	21024-4	WASHER	,LOCK (#8)	STRIPPER	111		1	1	1 -	· A	7-21002-9	BOLT, CRIMPER(5/16×1.00)	41
								110 109								40
								108 107		1	1	1 -	· C	690223-2 354777-1	DISC, INSULATION WIRE DISC, PLASTIC	38 37
								106		1	1	1 -	· A	22480-5	WASHER, SPRING	36
	1 1	_	– A		PIN, CI	_EVIS		105					B	690212-1	POST, RAM	35 34
	1 1 2 2	1 2	- A - A	21009-2 21017-2			0.25 LW)RAM	103 102		1	1	1 -	· D	455675-1 690432-3	PLATE, BASE SCREW, ADJUSTMENT	33 32 (]
	1 1	1	– B	461264-1	PLATE.	IDENTIFI	CATION	101 100		1	1	1 -	· B	455689-1	BLOCK, STRIP GUIDE ADJ	31
	2 2	2	- A	3-21002-0	SCR,BH	C(10-32×.	88) DRAG	99		1	1	1 -	C C	455671-1	PLATE, STRIP GUIDE	29
	4 4	4	- A - A	22733-8 2-21002-9	SCR, BHC (	10-32×.75)(		97		2	2	2 -	· A	1-22284-0	SPRING, DRAG	28 27
	3 3 1 1	3	- A - A	2-22733-8 2-21002-7		1/4-20×.62) 10-32×.50)5		96 95		1	1	1 -	B B	690546-1 240792-1	LEVER, DRAG RELEASE DRAG, TERMINAL	26 25
	2 2	2	– A – A	2-21002-2 2-21002-4		8-32×.50)TE 8-32×.75)R		94 93		1	1	1 -	· D · B	7-690440-8 693855-2	GUIDE, STRIP (REAR) GUIDE, STRIP (FRONT)	24 23
								92			_	1 -	B	1-690472-3	STRIPPER	22 21 B
								91 90		1	1		A	679218-1	STRIPPER WIRE STOP ASSY	20
	1 1	_	- A	7-21000-9	SCR,SHO	(4-40×.15	3) STRIPPER	89 88		1	1		B	458949-1	STRIPPER	19 18
	1 1	1	– A	2-22603-1	SCR.HEX H	HD (8-32×.38)	FEED FINGER	87 86		1	1	1 -	B	318563-1	GUARD, CHIP, FRONT	17 16
	2 2	2	- A	1-21000-3	SCR,SHC	(4-40x.25)F	ST GUIDE	85				· ·				15
			- A	2-21000-7	ЗСК, ЗНС	(8-32x.50)	JIKIPPEK	84								14
		1	– A	3-21000-4	SCR,SHC	(10-32x.38)	SG ADJ BL	82 81		1	1	1 - 1 -	· A · B	5-22280-0 690461-2	SPRING, SHEAR STOP, SHEAR	12
	– REF		– B		GUARD			80	$\wedge$	1	1	1 -	C	1-690459-0 454276-5	HOLDER, SHEAR (FRONT) SHEAR, FLOAT (FRONT)	10
	REF -	_	— В — В			, GUARD		78		1	1	1 -	- C	454276-5	ANVIL	8
								77 76								7
PARTS.								75 74		1	1	1 -	C	1-455889-8	DEPRESSOR, SHEAR (FRONT)	5
ACE WHEN ODEDATING								73		1	1	1 -	C	455888-4	SPACER, CRIMPER	3
LACE WHEN OPERATING NCH MACHINE.	1 1	1	– B		MOUNT,	FEED BRA	CKET	72 71	1			1 - 1 -	- C - C	455888-8 3-459492-9	SPACER, CRIMPER CRIMPER, WIRE	1
OMPONENTS	-3 -2	- 1	U/M DWG SIZ	E PART NO		DESCRIPTIO	DN	ITEM NO		-3	-2	-1 U/	M DWG SIZE	PART NO REVISION OF EACH	DESCRIPTION ASSY NO (WHEN BLANK, USE DWG REVIS	ITEM NO SION) A
PPLICATORS ONLY.	QTY REQD	PER AS	SSY		PARTS LIS	T						PER ASSY N INCHES		_ HT T	PARTS LIST	
										DO NO Toler	T SCALE ANCES U	PRINT. NLESS		_		
										2 PLC 3 PLC	DEC ±. DEC ±-		M.HERF CHK 2	26JUL99 APP 26JUL9 R T.ELB3 6JUL99 REL -	IN AMP Incorporated Harrisburg, PA 17105	-3608
										4 PLC ANGLE	DEC ±-	_	NAME (	SIDE FEED HI	DM APPLICATOR MACHINE F	
							EVISED Revision reg		H 9/99 P Date			: ∨ , break r.015 ma	SCALE X -	- D Dwg NO	680865 SHEET I	rev A
5				4			З				code 779	CUST	OMER	AND ASSEMB	LY DRAWING -	

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