



-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY	REQD	PER	ASSY	PARTS LIST			
					A	REVISED	MEH
				P/F	LTR	REVISION RECORD	APP

	-1	LEADMAKER			AIRFEED			
	-2	BENCH MODEL K			AIRFEED			
	-3	BENCH MODEL G			AIRFEED			
A	-	1	-	-	C	692655-5	AIR FEED VALVE ASSY	70
	-	REF	-	-	A	24042-2	VALVE, SHUT OFF	67
	-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	66
A	1	1	1	-	B	461065-1	AIR FEED ASSY (1 INCH)	65
A	2	2	2	-	A	3-21000-7	SCR,SHC (10-32x.75) AIR ASSY	64
	1	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
	1	-	1	-	A	23238-1	QUICK DISCONNECT	62
	21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	61
								60
	1	1	1	-	C	454220-1	CAP, RAM	59
	1	1	1	-	D	454485-1	HOUSING	58
								57
	1	1	1	-	B	2-694433-9	PAWL, FEED	56
								55
								54
A	1	1	1	-	B	461062-1	FEED FINGER ASSY	53
								52
								51
								50
								49
	1	-	1	-	A	22374-7	VALVE, QUICK EXHAUST	48
	1	-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47
								46
	1	1	1	-	A	690191-1	PLUG, NYLON	45
	1	1	1	-	C	819307-4	RAM	44
	1	1	1	-	A	690125-1	WASHER, LAMINATED	43
	1	1	1	-	A	690124-1	WASHER, RAM	42
	1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
								40
								39
	1	1	1	-	C	690223-2	DISC, INSULATION	38
	1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
	1	1	1	-	A	22480-5	WASHER, SPRING	36
	1	1	1	-	B	690212-1	POST, RAM	35
								34
	1	1	1	-	D	455675-1	PLATE, BASE	33
	1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
								31
	1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
	1	1	1	-	C	455671-1	PLATE, STRIP GUIDE	29
								28
	2	2	2	-	A	1-22284-0	SPRING, DRAG	27
	1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
	1	1	1	-	B	240792-1	DRAG, TERMINAL	25
	1	1	1	-	D	7-690440-8	GUIDE, STRIP (REAR)	24
	1	1	1	-	B	693855-2	GUIDE, STRIP (FRONT)	23
	-	-	1	-	B	1-690472-3	STRIPPER	22
								21
	1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
	1	1	-	-	B	458949-1	STRIPPER	19
								18
								17
	1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16
								15
								14
								13
	1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
	1	1	1	-	B	690461-2	STOP, SHEAR	11
A	1	1	1	-	C	1-690459-0	HOLDER, SHEAR (FRONT)	10
A	1	1	1	-	C	454276-5	SHEAR, FLOAT (FRONT)	9
A	1	1	1	-	C	2-904132-1	ANVIL	8
								7
								6
	1	1	1	-	C	1-455889-8	DEPRESSOR, SHEAR (FRONT)	5
								4
	1	1	1	-	C	455888-4	SPACER, CRIMPER	3
	1	1	1	-	C	455888-8	SPACER, CRIMPER	2
A	1	1	1	-	C	3-459492-9	CRIMPER, WIRE	1
	-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
						← REVISION OF EACH ASSY NO. (WHEN BLANK, USE DWG REVISION)		
	QTY REQD PER ASSY				PARTS LIST			
	DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±.25 3 PLC DEC ±- 4 PLC DEC ±- ANGLES ±- SURF TEXTURE: ✓				MATL - HT TR - FIN -			
	DR M.HERR 26JUL99 APP 26JUL99 T.ELBIN				CHK 26JUL99 REL -		AMP AMP Incorporated Harrisburg, PA 17105-3608	
	NAME				SIDE FEED HDM APPLICATOR			
	SCALE -				D DWG NO 680865		MACHINE REF MINI APPL	
9/99 DATE	REMOVE BURRS, BREAK SHARP EDGES R.015 MAX						SHEET 1 OF 1 REV A	
	CASE CODE 00279				CUSTOMER AND ASSEMBLY DRAWING			
					RESTRICTED TO			

Mouser Electronics

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[680865-3](#)