

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

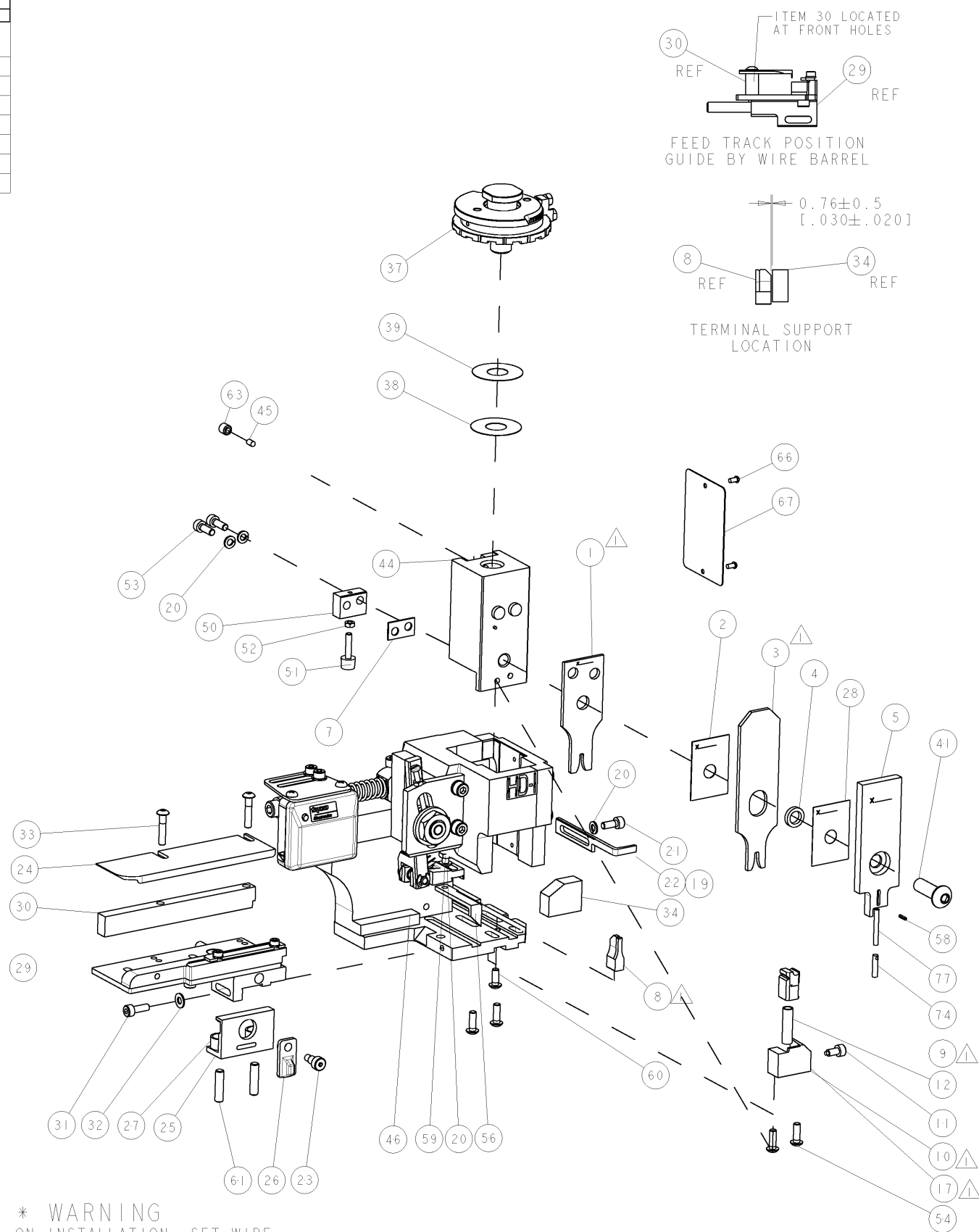
REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

 RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-							5-547505-2	SPRING, COMPRESSION	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-							854769-1	HOLDER, INS	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3		LOC	DIST	REVISIONS							
		A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD		
				A		SEE ECO-05-013517	10NOV2005	LJL	MC		
				A1		SEE ECR-06-005832	10MAR2006	MC	MC		
				B		ECR-07-011500	10MAY2007	MY	GB		
-	-	-	-	-	-	-	-	-	73		
-	-	-	-	-	-	-	-	-	72		
-						1338705-3	DOCUMENTATION PACKAGE		71		
-	-	-	-	-	-	-	-	-	70		
-	-	-	-	-	-	-	-	-	69		
-	-	-	-	-	-	-	-	-	68		
-						461264-5	PLATE, IDENTIFICATION		67		
-	2	2	2	2	2	21017-2	SCREW, DRIVE		66		
-	-	-	-	-	-	-	-	-	6		
-	-	-	-	-	-	-	-	-	64		
-						3-18031-0	SCR, SET, CUP POINT M6 X 6.0		63		
-	-	-	-	-	-	-	-	-	62		
-	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0		61		
-						18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)		60		
-						5-18022-2	SCR, HEX HD CAP M4 X 8.0		59		
-						21028-2	PIN, SLOTTED SPRING .062 X .250		58		
-	-	-	-	-	-	-	-	-	57		
-						1338685-1	PAWL, FEED		56		
-	-	-	-	-	-	-	-	-	55		
-	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)		54		
-	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0		53		
-						18030-	NUT, HEX, REG M3		52		
-						811242-5	BUMPER, HOLD DOWN		51		
-						690753-2	SPACER, TONKER		50		
-						18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)		49		
-	-		-	-		1338675-1	CAM, UNIVERSAL PRE FEED		48		
-		-			-	1338676-1	CAM, UNIVERSAL POST-FEED		47		
-						1320999-3	APPLICATOR SUBASSEMBLY, HDI		46		
-						690191-1	PLUG,NYLON		45		
-						1338660-1	RAM		44		
-	-	-	-	-	-	-	-	-	43		
-	-	-	-	-	-	-	-	-	42		
-						2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)		41		
-	-	-	-	-	-	-	-	-	40		
-						690125-1	SHIM SUB-ASSY		39		
-						469367-1	SHIM		38		
-						879103-2	FINE ADJUST HEAD SUBASSY		37		
-	-	-	-	-	-	-	-	-	36		
-	-	-	-	-	-	-	-	-	35		
-						1320934-1	SUPPORT, TERMINAL		34		
-	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)		33		
-						18027-2	WASHER, FLAT, REG M4		32		
-						1-18023-2	SCR, SKT HD CAP M4 X 12.0		31		
-						1320908-8	SPACER, STRIP GUIDE		30		
-						1633073-1	STRIP GUIDE ASSEMBLY		29		
-						455888-1	SPACER, CRIMPER		28		
-	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION		27		
-						356835-1	LEVER, DRAG RELEASE		26		
-						240792-1	DRAG, TERMINAL		25		
-						1320928-1	PLATE, STRIP GUIDE		24		
-						980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0		23		
-		-		-		690472-2	STRIPPER		22		
-						1-18023-1	SCR, SKT HD CAP M4 X 10.0		21		
-	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4		20		
-	-		-	-		690472-1	STRIPPER		19		
-	-	-	-	-	-	-	-	-	18		
-		-	-		-	1338684-1	HOLDER, SHEAR, NO-CUT		17		
-	-	-	-	-	-	-	-	-	16		
-	-	-	-	-	-	-	-	-	15		
-	-	-	-	-	-	-	-	-	14		
-	-	-	-	-	-	-	-	-	13		
-						3-22280-3	SPRING, COMPRESSION		12		
-	-			-		356885-4	STOP, SHEAR		11		
-	-			-		1320921-1	SHEAR HOLDER, FRONT, CUT		10		
-						462006-1	FLOATING SHEAR, FRONT		9		
	2	2	2			4-1333205-8	ANVIL, COMBINATION		8		
-						2-240641-8	SPACER		7		
-	-	-	-	-	-	-	-	-	6		
-						854772-1	DEPRESSOR, SHEAR		5		
-						238011-4	BLOCK, CRIMPER SPACER		4		
	2	2	2			6-456134-5	CRIMPER, INSULATION F PREMIUM		3		
-						455888-4	SPACER, CRIMPER		2		
	2	2	2			5-456406-6	CRIMPER, WIRE PREMIUM		1		
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO		
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DIMENSIONS: mm [IN]		TOLERANCES UNLESS OTHERWISE SPECIFIED:				CHK - APVD W. CLIFFORD 11OCT2005	NAME	FINE ADJUST SIDE FEED HDI APPLICATOR			
		9 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES				PRODUCT SPEC - APPLICATION SPEC See Table	SIZE A	CAGE CODE 00779	DRAWING NO C=1528582		
MATERIAL -		FINISH -				WEIGHT -	RESTRICTED TO				
CUSTOMER DRAWING						SCALE 3:5	SHEET 1	OF 1	REV -		

Mouser Electronics

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