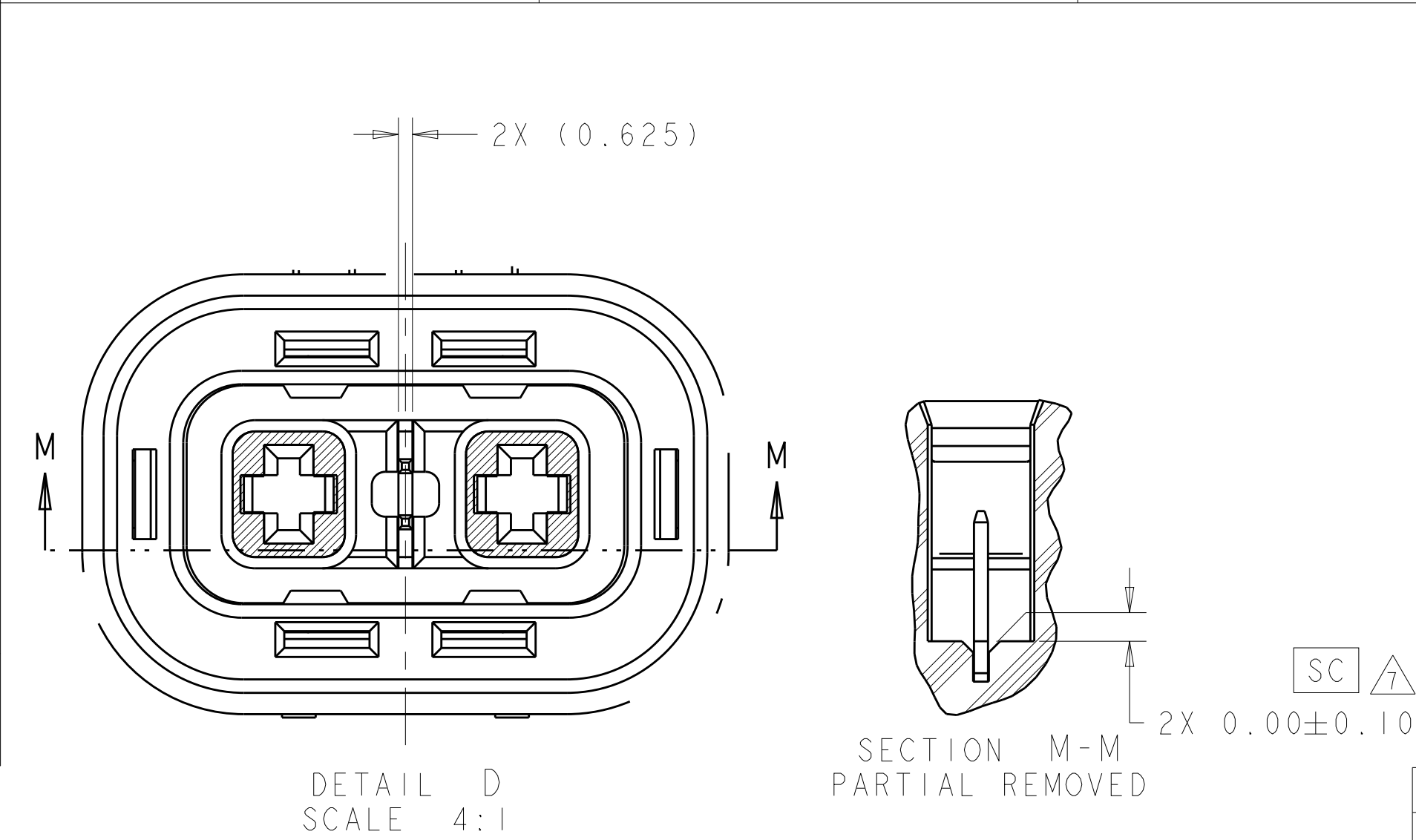
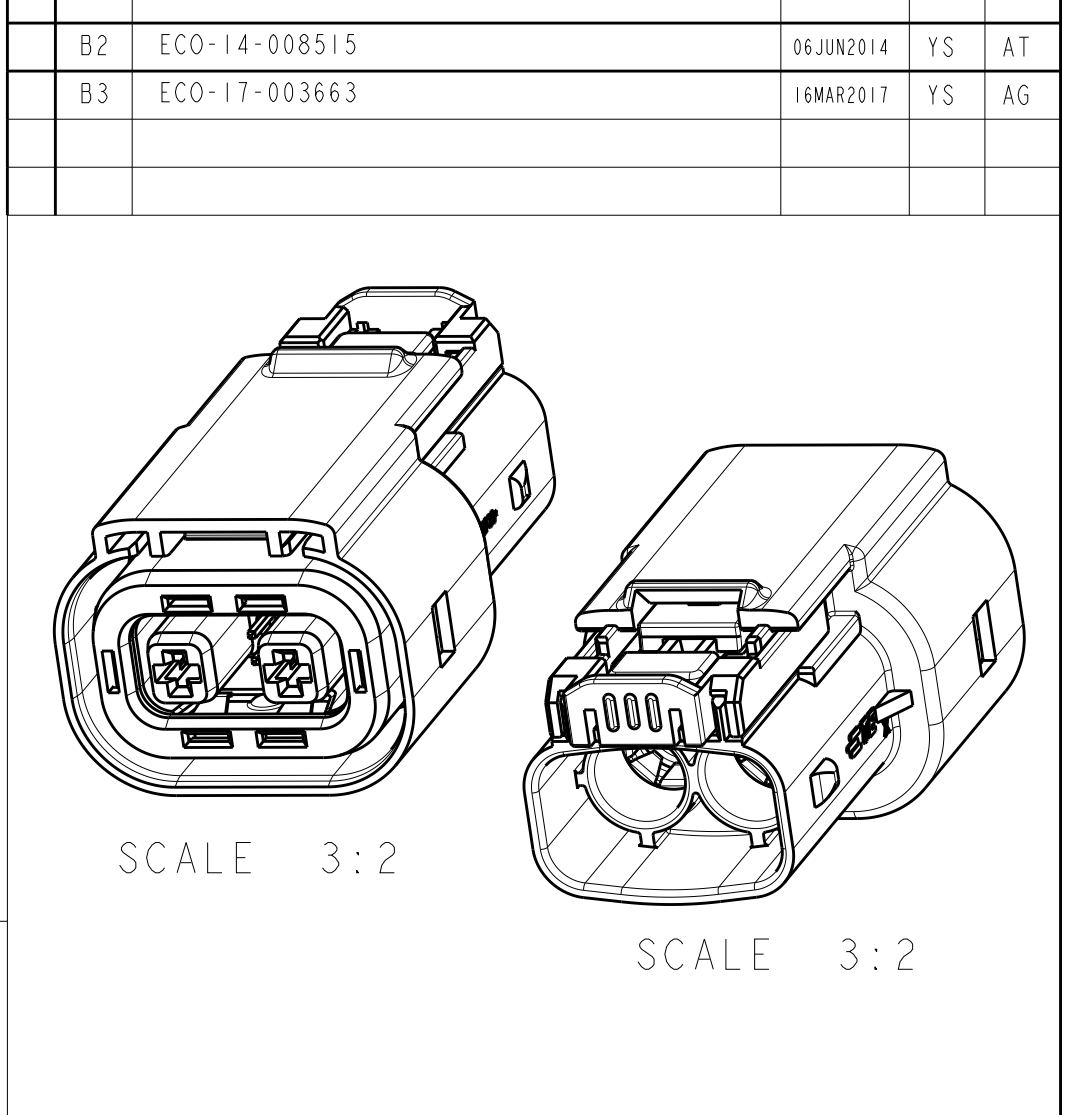
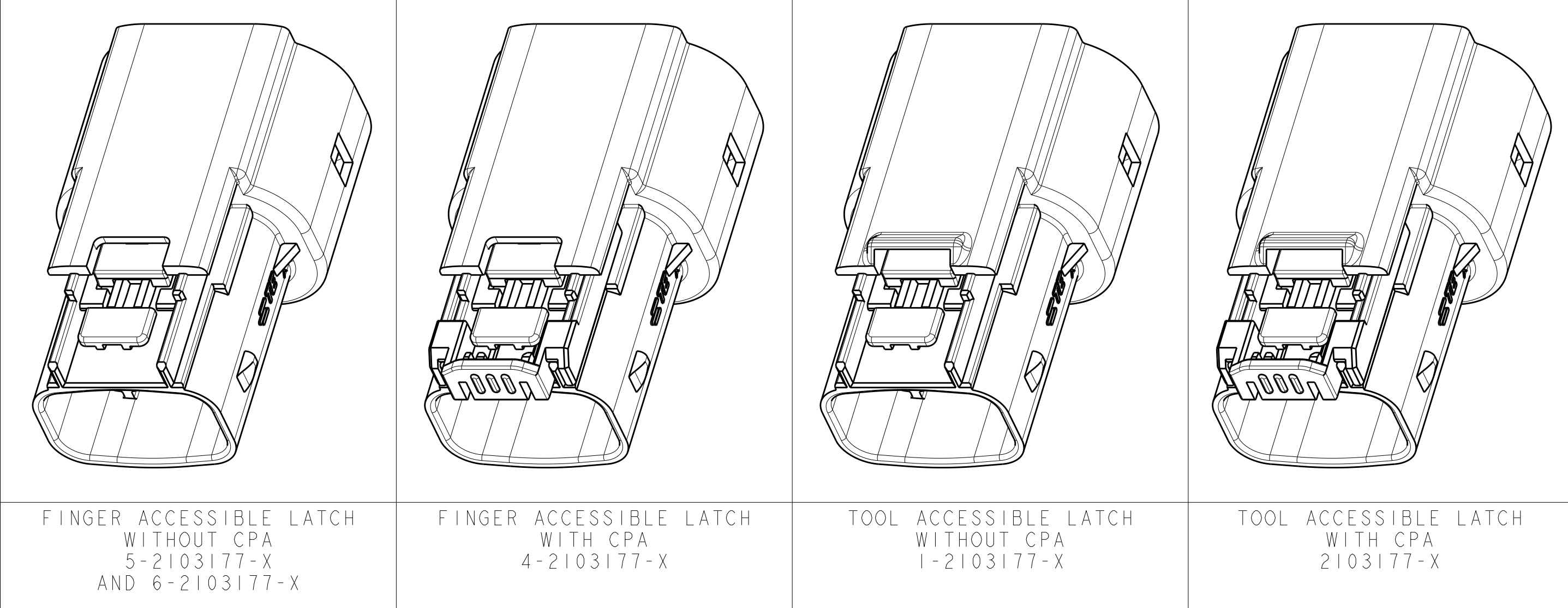
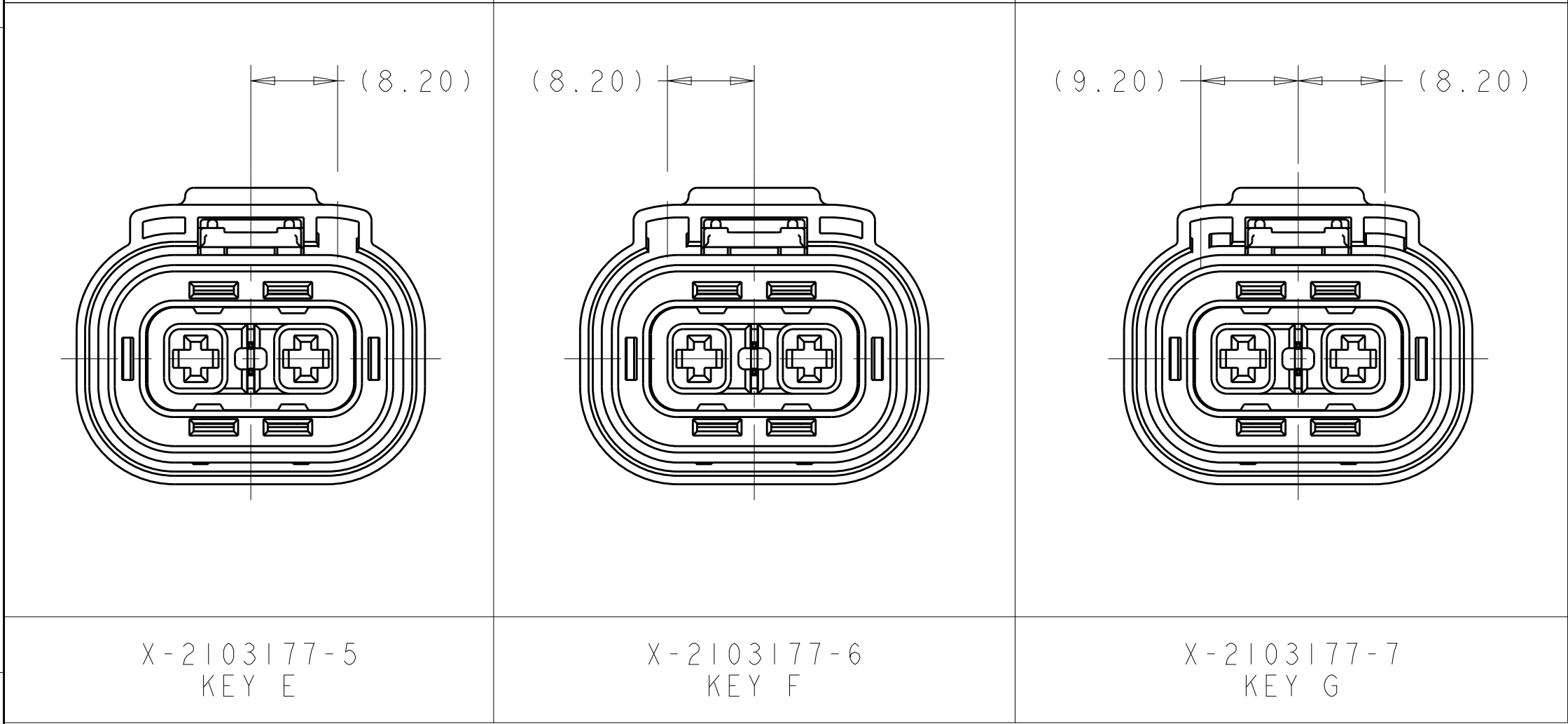
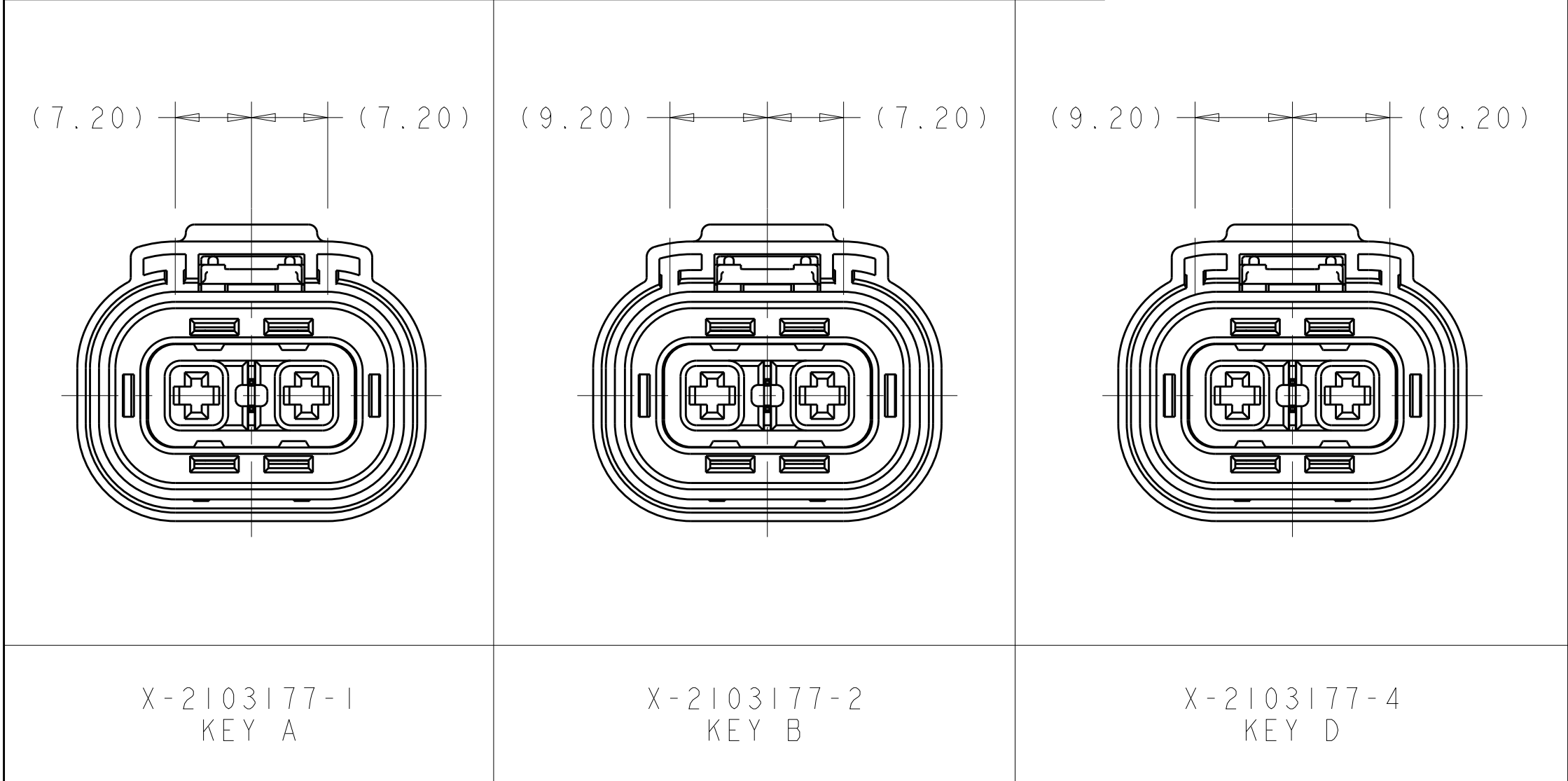
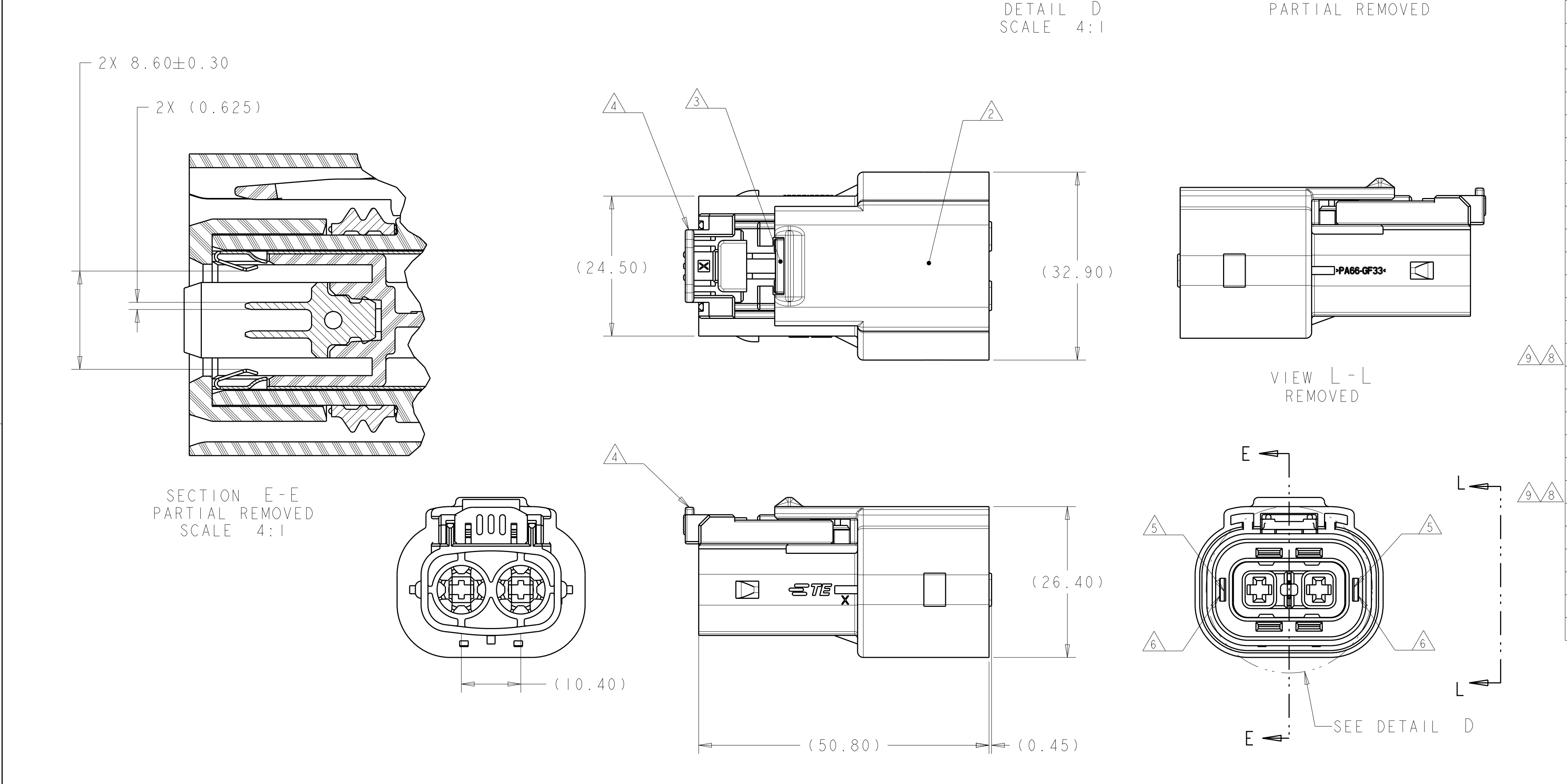




1. CONNECTOR MUST BE FREE OF ANY MECHANICAL DEFECTS WHICH MAY AFFECT FIT, FORM, OR PERFORMANCE
2. PART NUMBER AND JULIAN DATE CODE MARKED IN THIS AREA
3. FLOATING LATCH MUST BE FULLY INSTALLED AS SHOWN
4. CPA, WHEN PRESENT MUST BE INSTALLED IN PRE-STAGE POSITION AS SHOWN
5. INNER HOUSING SUB ASSEMBLY MUST BE FULLY LOCKED IN TWO LOCATIONS INTO OUTER HOUSING. INSPECTION PRIOR TO ASSEMBLY OF PERIPHERAL SEAL RETAINER PERMITTED
6. PERIPHERAL SEAL RETAINER MUST BE FULLY LOCKED IN TWO LOCATIONS INTO OUTER HOUSING.
7. MEASURE EACH STAMPING SHOULDER FLUSH CONDITION TO NEIGHBORING PLASTIC SURFACE
8. PRELIMINARY PART - NOT RELEASED FOR PRODUCTION
9. THIS PART HAS NOT COMPLETED VALIDATION TESTING



PLUG ASSY, KEY E, HVA280-2PHI XE, FINGER ACCESSIBLE, BLACK	B	6-2103177-5
PLUG ASSY, KEY D, HVA280-2PHI XE, FINGER ACCESSIBLE, BLACK	B	6-2103177-4
PLUG ASSY, KEY B, HVA280-2PHI XE, FINGER ACCESSIBLE, BLACK	B	6-2103177-2
PLUG ASSY, KEY G, HVA280-2PHI XE, FINGER ACCESSIBLE	B	5-2103177-7
PLUG ASSY, KEY F, HVA280-2PHI XE, FINGER ACCESSIBLE	B	5-2103177-6
PLUG ASSY, KEY E, HVA280-2PHI XE, FINGER ACCESSIBLE	B	5-2103177-5
PLUG ASSY, KEY D, HVA280-2PHI XE, FINGER ACCESSIBLE	B	5-2103177-4
PLUG ASSY, KEY B, HVA280-2PHI XE, FINGER ACCESSIBLE	B	5-2103177-2
PLUG ASSY, KEY A, HVA280-2PHI XE, FINGER ACCESSIBLE	B	5-2103177-1
PLUG ASSY, KEY G, HVA280-2PHI XE, FINGER ACCESSIBLE WITH CPA	B	4-2103177-7
PLUG ASSY, KEY F, HVA280-2PHI XE, FINGER ACCESSIBLE WITH CPA	B	4-2103177-6
PLUG ASSY, KEY E, HVA280-2PHI XE, FINGER ACCESSIBLE WITH CPA	B	4-2103177-5
PLUG ASSY, KEY D, HVA280-2PHI XE, FINGER ACCESSIBLE WITH CPA	B	4-2103177-4
PLUG ASSY, KEY B, HVA280-2PHI XE, FINGER ACCESSIBLE WITH CPA	B	4-2103177-2
PLUG ASSY, KEY A, HVA280-2PHI XE, FINGER ACCESSIBLE WITH CPA	B	4-2103177-1
PLUG ASSY, KEY G, HVA280-2PHI XE, TOOL ACCESSIBLE	I	1-2103177-7
PLUG ASSY, KEY F, HVA280-2PHI XE, TOOL ACCESSIBLE	B	1-2103177-6
PLUG ASSY, KEY E, HVA280-2PHI XE, TOOL ACCESSIBLE	B	1-2103177-5
PLUG ASSY, KEY D, HVA280-2PHI XE, TOOL ACCESSIBLE	B	1-2103177-4
PLUG ASSY, KEY B, HVA280-2PHI XE, TOOL ACCESSIBLE	B	1-2103177-2
PLUG ASSY, KEY A, HVA280-2PHI XE, TOOL ACCESSIBLE	B	1-2103177-1
PLUG ASSY, KEY G, HVA280-2PHI XE, TOOL ACCESSIBLE WITH CPA	I	2103177-7
PLUG ASSY, KEY F, HVA280-2PHI XE, TOOL ACCESSIBLE WITH CPA	B	2103177-6
PLUG ASSY, KEY E, HVA280-2PHI XE, TOOL ACCESSIBLE WITH CPA	B	2103177-5
PLUG ASSY, KEY D, HVA280-2PHI XE, TOOL ACCESSIBLE WITH CPA	B	2103177-4
PLUG ASSY, KEY B, HVA280-2PHI XE, TOOL ACCESSIBLE WITH CPA	B	2103177-2
PLUG ASSY, KEY A, HVA280-2PHI XE, TOOL ACCESSIBLE WITH CPA	B	2103177-1

DESCRIPTION		REV	PART NO
THIS DRAWING IS A CONTROLLED DOCUMENT.	DWN D SIMPSON 24FEB2011		
DIMENSIONS:	CHK A TYLER 24FEB2011		
mm	APVD J ROLEWITZ 24FEB2011		
	PRODUCT SPEC		
	108-2394		
	APPLICATION SPEC		
	114-13259		
MATERIAL	FINISH	WEIGHT	
-	-	-	
CUSTOMER DRAWING		SCALE 2:1	SHEET 1 OF 1

TE

TE Connectivity

PLUG ASSY
HVA280-2PHI XE

SIZE CAGE CODE DRAWING NO

A100779C=2103177

RESTRICTED TO

-

REV B3

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[2103177-1](#)