

4

3

2

1

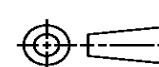
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				P LTR DESCRIPTION DATE DWN APVD			
				A2	ECR-14-001894	13FEB2014	GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151457-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855187
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855187

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		SIZE A3	
MATERIAL		FINISH		CAGE CODE	
		DRAWING NO C- 1855187		DRAWING NO	
				SCALE	
				SHEET 1 OF 2	
				REV A2	

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855187-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855187-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855187-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855187-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855187-7	A	-	-	-	SPARE PARTS

⚠ RECOMMENDED SPARE PARTS

2 GREASE LIGHTLY

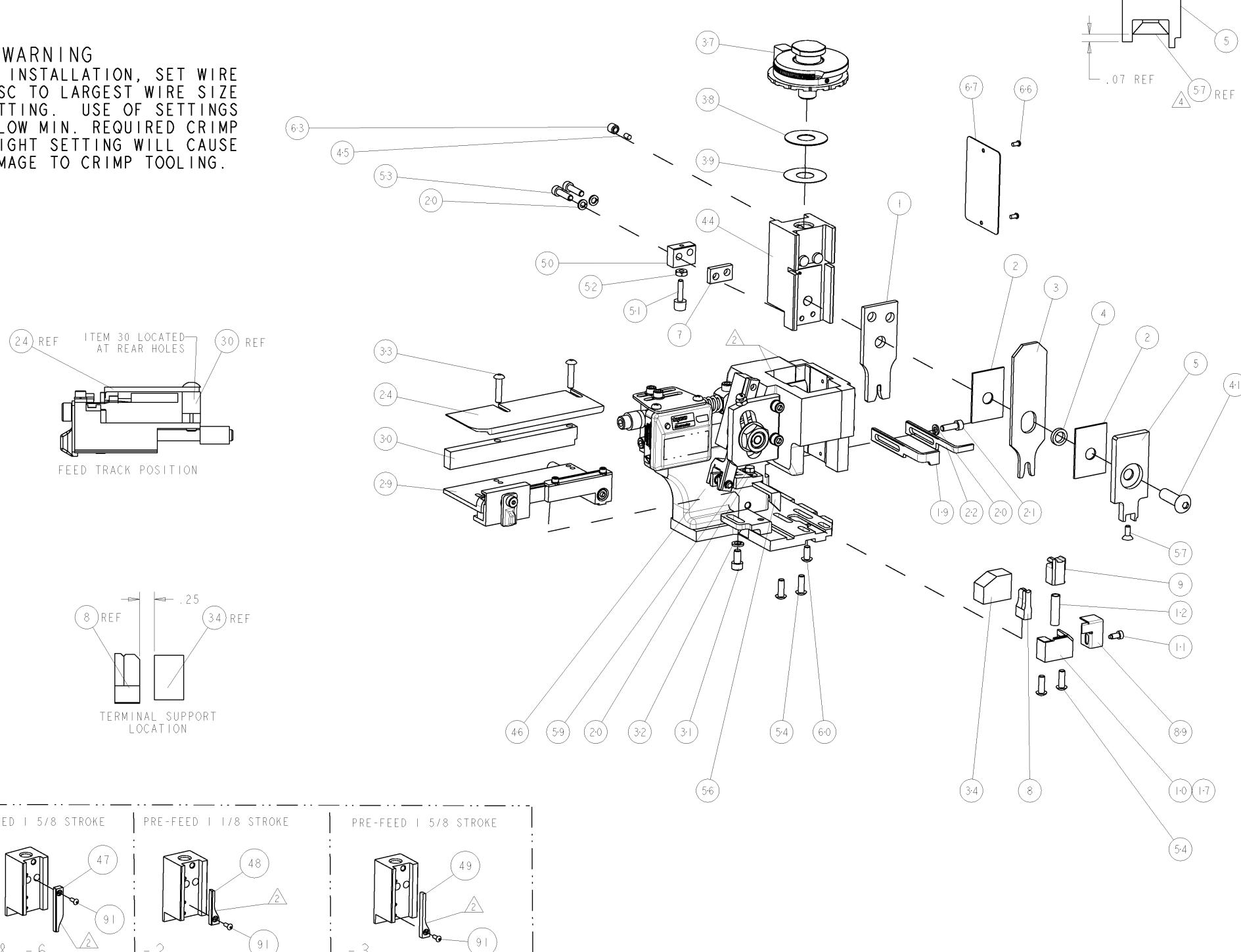
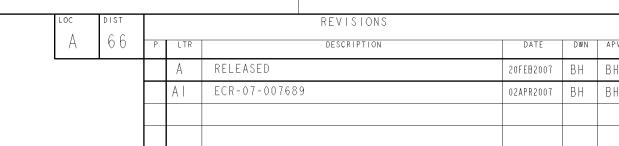
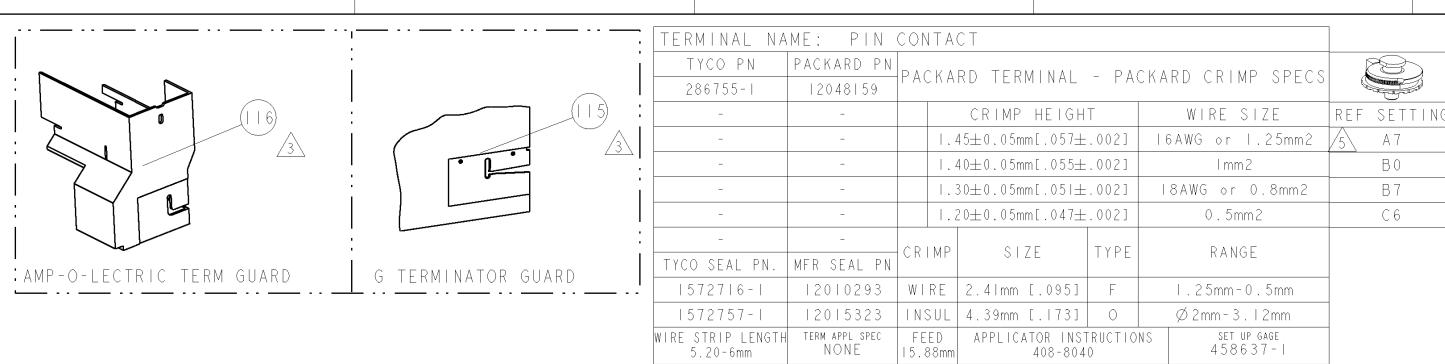
③ GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE

⚠️ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN I-23419-5 LOC-TITE TO THREADS.

5 WIRE SIZE NOT RECOMMENDED BY
PACKARD FOR THIS TERMINAL.

* WARNING

ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



				REF	-	..	455749-1	GUARD WINDOW	11
		REF		-	-	..	679532-1	INSERT, GUARD	11
-	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	9
-	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	8
-	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	7
-	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	7
-	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	6
-	2	2	2	2	-		21017-2	SCREW, DRIVE	6
-	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	6
-	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	6
-	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	5
-	-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	5
-	-	1	1	1	1	-	458537-2	PAWL, FEED	5
-	4	4	4	4	-		2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	5
-	2	2	2	2	-		2-21000-8	SCR, SKT HD CAP 8-32 X .625	5
-	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	5
-	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	5
-	-	1	1	1	1	-	690753-1	SPACER, TONKER	5
-	-	1	-	-	..		690602-6	CAM, PRE FEED, 1 5/8	4
-	-	1	-	-	..		690602-5	CAM, PRE FEED, 1 1/8	4
-	-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	4
-	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	4
-	-	1	1	1	1	-	690191-1	PLUG, NYLON	4
-	-	1	1	1	1	-	1-819307-3	RAM, SIDE FEED	4
-	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	4
-	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	3
-	-	1	1	1	1	-	1-469367-2	SHIM	3
-	-	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	3
-	-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	3
-	2	2	2	2	-		2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	3
-	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	3
-	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	3
-	-	1	1	1	1	-	1320908-2	SPACER, STRIP GUIDE	3
-	-	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	2
-	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
-	-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	2
-	-	1	-	-	1	-	690472-2	STRIPPER	2
-	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	2
-	4	4	4	4	-		21024-4	WASHER, SPRG LOCK, REG NO 8	2
-	-	1	1	1	1	-	691353-1	STRIPPER	1
-	-	1	-	-	-		679625-2	SHEAR HOLDER, FRONT (NO CUT)	1
-	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	1
-	-	1	1	1	1	-	690461-2	STOP, SHEAR	1
-	-	1	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	1
-	-	1	1	1	1	-	318707-2	FLOATING SHEAR, FRONT	9
-	-	1	1	1	1	-	3-1633116-7	ANVIL, COMBINATION	8
-	-	1	1	1	1	-	2-240641-4	SPACER	7
-	-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
-	-	1	1	1	1	-	5-1583690-3	CRIMPER, INSUL O	3
-	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
-	-	1	1	1	1	-	7-1490019-5	CRIMPER, WIRE PREMIUM	1

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		DWN B.HIGMAN	30 JAN 2007	
		CHG B.HIGMAN	30 JAN 2007	
		APPRO FIRIN	30 JAN 2007	
DIMENSIONS: INCHES		TOLERANCES: UNLESS OTHERWISE SPECIFIED:		
		0.005		
		0 PLC	$\pm .005$	
		1 PLC	$\pm .01$	
		2 PLC	$\pm .03$	
		4 PLC	$\pm .001$	
		ANGLES	$\pm .0001$	
		PRODUCT SPEC		
		APPLICATION SPEC		
		WEIGHT	-	
MATERIAL		FINISH		
		-		
		CUSTOMER DRAWING		
		SCALE	3:5	
		SHEET	1 OF 1	
		REV	A	
TYCO Electronics				
Tyco Electronics Harrisburg, PA 17105-3608				
FINE ADJUST SIDE FEED HDM APPLICATOR				
-				
SIZE CAGE CODE DRAWING NO RESTRICTED				
A1		00779	C-1855187	-
CUSTOMER VIEWABLE ASSEMBLY				

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[1855187-6](#)