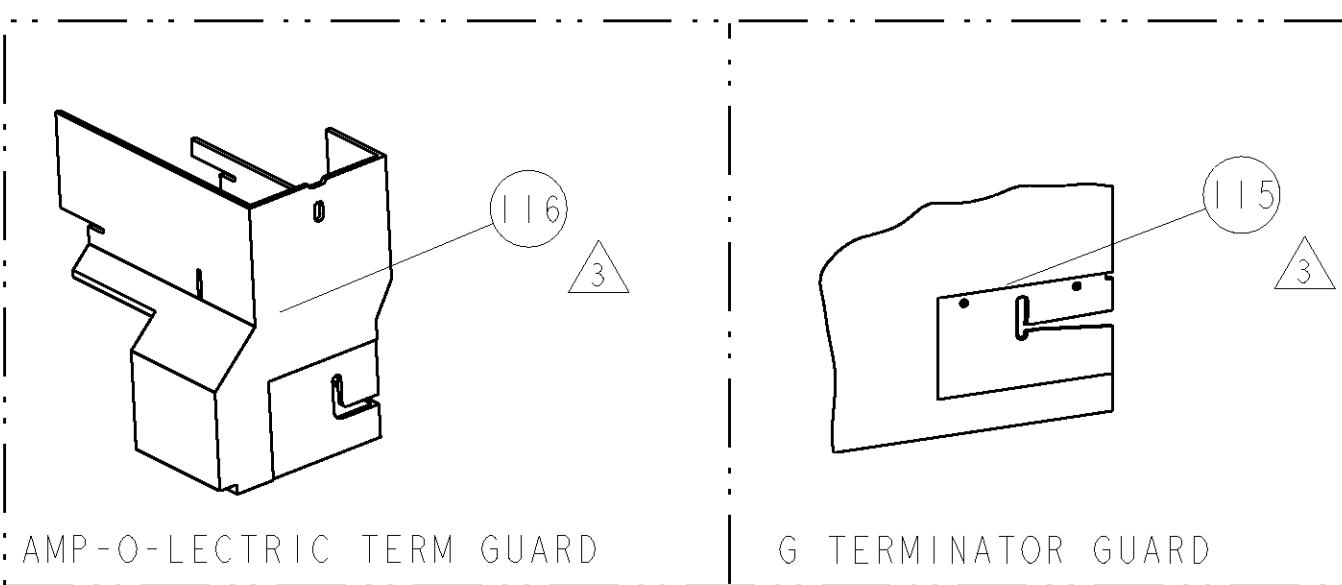


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PART NUMBER		REV	FIRST USED	POWER UNIT		FEED TYPE		DESCRIPTION
1852613-1		A	122500-1	LEADMAKER		AIR FEED		CUTS CARRIER
1852613-2		A	565435-5	BENCH MODEL K		AIR FEED		CUTS CARRIER
1852613-3		A	354500-1	BENCH MODEL G		AIR FEED		CUTS CARRIER
1852613-6		A	122500-1	LEADMAKER		AIR FEED		CONTINUOUS CARRIER
7-1852613-7		A	-	-		-		SPARE PARTS

RECOMMENDED SPARE PARTS

GREASE LIGHTLY

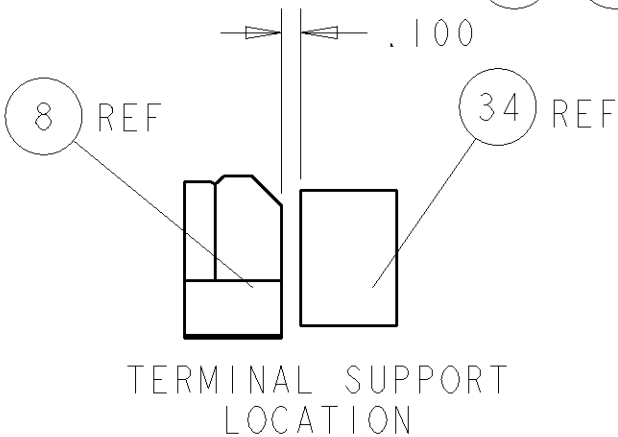
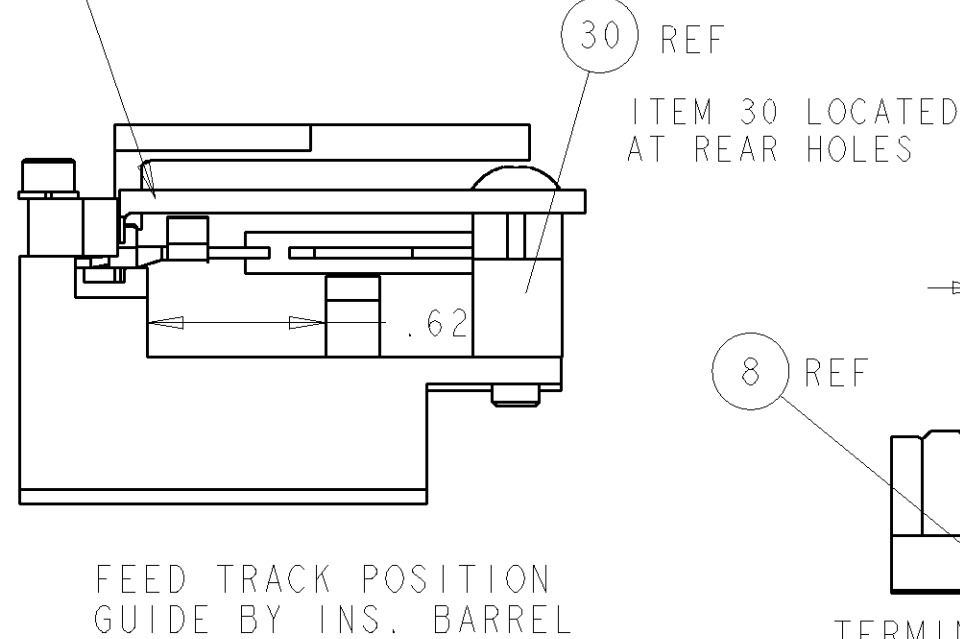
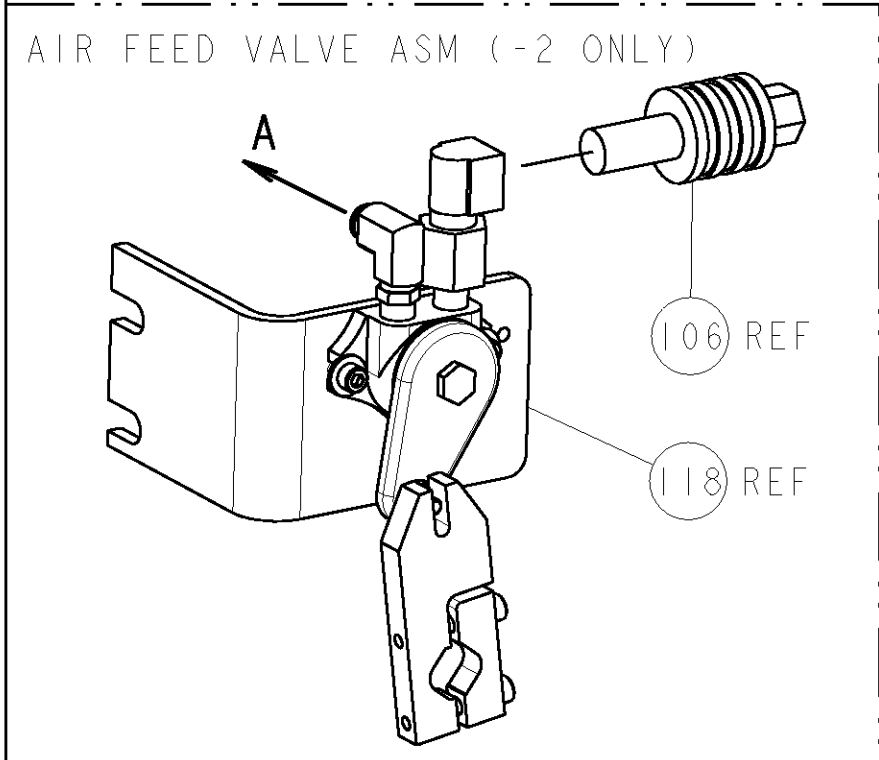
GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: ASM TERMINAL, RING AND WASHER					
TE PN	COMP PN	PACKARD TERMINAL-PACKARD CRIMP SPECS			
1949589-1	12089045	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	2.31±0.05mm[.091±.002]	16AWG	
-	-	B	2.20±0.05mm[.087±.002]	1mm2	
-	-	C	2.05±0.05mm[.081±.002]	18AWG or 0.8mm2	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.23mm [.127]	F	18-16 AWG
-	-	INSUL	3.81mm [.150]	F	Ø1.9-2.7
WIRE STRIP LENGTH 4.9-5.4	TERM APPL SPEC NONE	FEED 21.60mm	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REV		DATE		DWN		APVD	
A	66	F	LTR	DESCRIPTION		DATE		DWN		APVD	
		A		RELEASED		13FEB2008		BH		BH	

-	-	-	-	-	-	8-21000-7	SCR, SKT HD CAP 10-32 X 2.500	113
-	-	-	-	-	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	-	-	-	-	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	-	-	-	-	-	459610-1	MOUNT, FEED BRACKET	110
-	-	-	-	-	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	-	-	-	-	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	-	-	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	-	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	-	-	-	-	-	461065-1	ASSEMBLY, AIR FEED	104
-	-	-	-	-	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	-	-	-	-	-	1-22281-8	SPRING, COMPRESSION	102
-	-	-	-	-	-	318563-1	GUARD, FRONT CHIP	89
-	-	-	-	-	-	1-21000-4	SCR, SKT HD CAP 4-40 X .375	85
-	-	-	-	-	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	83
-	-	-	-	-	-	4088040	SF APPL INST 408-8040	72
-	-	-	-	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	-	-	-	-	-	461264-1	PLATE, IDENTIFICATION	67
-	-	-	-	-	-	21017-2	SCREW, DRIVE	66
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-	-	-	-	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	-	-	-	-	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	-	-	-	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	-	-	-	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	-	-	-	-	-	1-22284-0	SPRING, COMPRESSION	57
-	-	-	-	-	-	1-694433-7	FEED PAWL	56
-	-	-	-	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	-	-	-	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	-	-	-	-	-	21018-5	NUT, HEX, REG 6-32	52
-	-	-	-	-	-	811242-2	BUMPER, HOLD DOWN	51
-	-	-	-	-	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	-	-	-	-	-	690191-1	PLUG, NYLON	45
-	-	-	-	-	-	455673-1	RAM, SIDE FEED	44
-	-	-	-	-	-	690125-1	SHIM SUB-ASSY	43
-	-	-	-	-	-	690124-1	WASHER, RAM (.115)	42
-	-	-	-	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	-	-	-	-	-	23241-6	BALL, STEEL	40
-	-	-	-	-	-	690170-1	SPRING, COMPRESSION	39
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-	-	-	-	-	-	22480-5	SPRING, COMPRESSION	36
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-	-	-	-	-	-	1-690786-8	TERMINAL SUPPORT	34
-	-	-	-	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	-	-	-	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	-	-	-	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
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-	-	-	-	-	-	690472-2	STRIPPER	22
-	-	-	-	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	-	-	-	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
-	-	-	-	-	-	1-21002-3	SCR, BTN SKT HD CAP 4-40 X .250	18
-	-	-	-	-	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	17
-	-	-	-	-	-	189807-1	FENCE	14
-	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
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-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	6
-	-	-	-	-	-	1-455889-4	DEPRESSOR, SHEAR	5
-	-	-	-	-	-	238011-2	BLOCK, CRIMPER SPACER	4
-	-	-	-	-	-	1213077-5	CRIMPER, INSULATION PREMIUM	3
-	-	-	-	-	-	1-455888-5	SPACER, CRIMPER	2
-	-	-	-	-	-	9-1490019-5	CRIMPER, WIRE PREMIUM	1



-	2	2	2	2	-	6-354778-9	PIN, WIRE DISC, .2840	128
-	2	2	2	2	-	5-354778-7	PIN, WIRE DISC, .2780	127
-	2	2	2	2	-	4-354778-9	PIN, WIRE DISC, .2740	126
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	-	2	-	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		31DEC2007		Tyco Electronics		Tyco Electronics		Harrisburg, PA 17105-3608	
INCHES		9 PLC ±.01		B. HIGMAN		31DEC2007		Tyco Electronics		Harrisburg, PA 17105-3608		-	
MATERIAL		FINISH		B. HIGMAN		31DEC2007		Tyco Electronics		Harrisburg, PA 17105-3608		-	
WEIGHT		APPROX		B. HIGMAN		31DEC2007		Tyco Electronics		Harrisburg, PA 17105-3608		-	
CUSTOMER DRAWING		SCALE		B. HIGMAN		31DEC2007		Tyco Electronics		Harrisburg, PA 17105-3608		-	
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REV		A		B. HIGMAN		31DEC2007		Tyco Electronics		Harrisburg, PA 17105-3608		-	

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