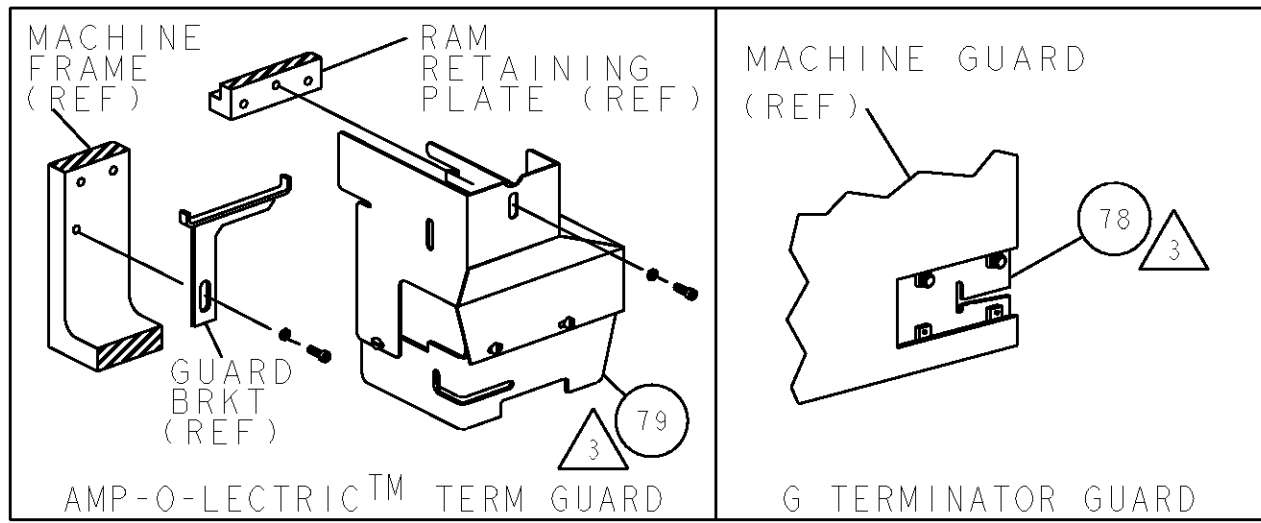
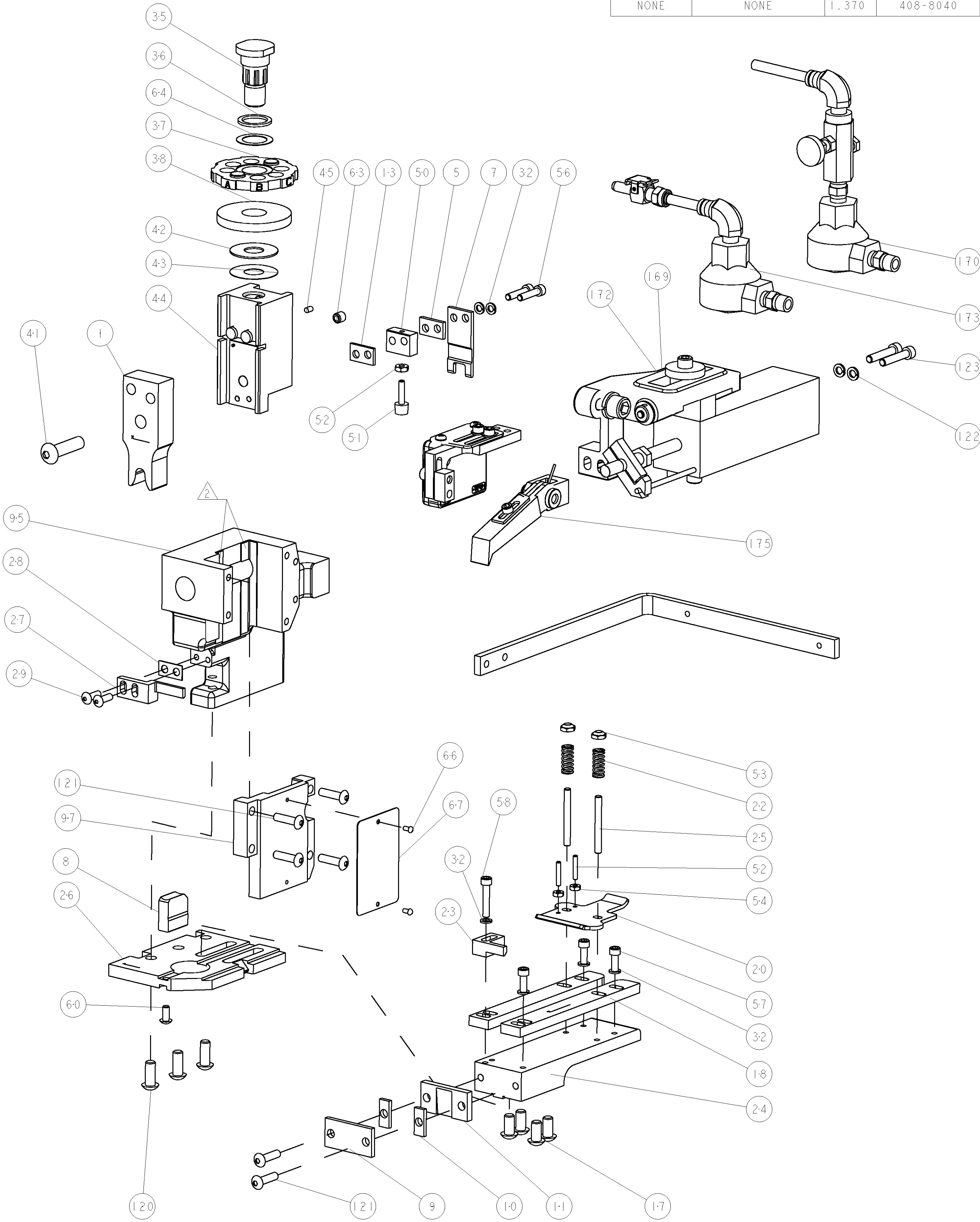
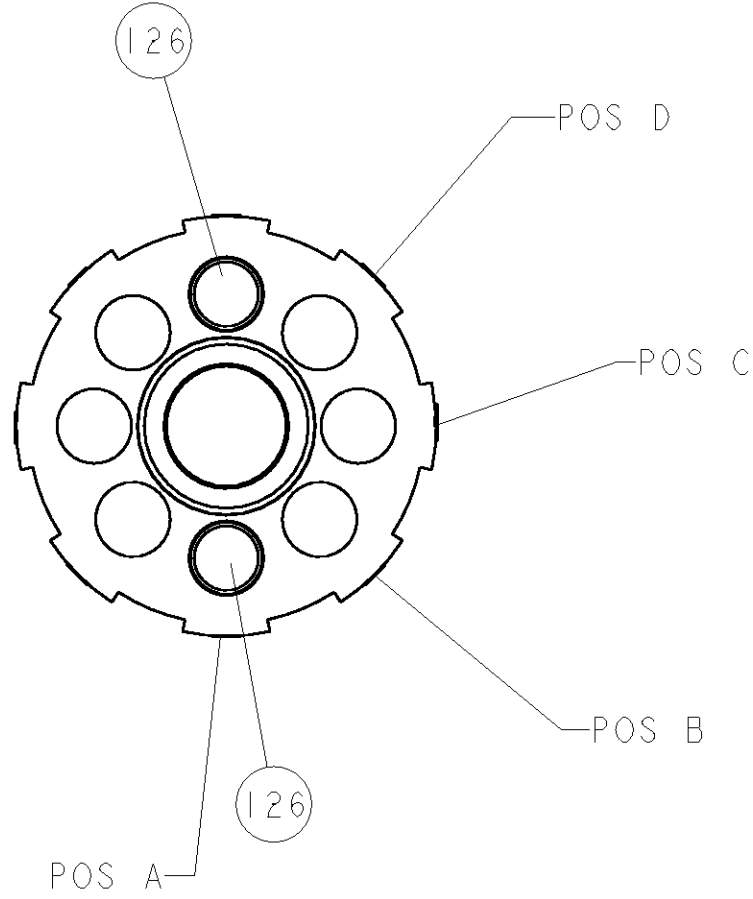


8			7		
THIS DRAWING IS UNPUBLISHED.			RELEASED FOR PUBLICATION		
COPYRIGHT 20			20		
BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.					
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	
1852433-1	A	122500-1	LEADMAKER & BENCH MODEL G	AIR FEED	
1852433-2	A	565435-5	BENCH MODEL K	AIR FEED	
7-1852433-7	A	-	SPARE PARTS	-	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: SPARK PLUG					
TYCO PN	MTA PN	MTA TERMINAL - TYCO CRIMP SPECS			
1949283	1400850				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.281±.005[7.14±0.13mm]	7mm	
-	-	B	-	-	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	-	-	-
-	-	INSUL	.300 [7.62mm]	Ø	Ø 7mm
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
NONE	NONE	1.370	408-8040	458638-1	



LOC	DIST	REVISONS			
A	66	P LTR	DESCRIPTION	DATE	DWN
		A	RELEASED	19APR2007	RK
					TE

-	1	1	-	460680-1	FEED FINGER ASSEMBLY	175
-	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	173
-	1	-	-	1-460277-5	AIR FEED ASSY	172
-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	170
-	-	1	-	1-460277-9	AIR FEED ASSY	169
-	2	2	-	8-354778-7	PIN, WIRE DISC, .2930	126
-	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	123
-	2	2	-	21024-5	WASHER, SPRG LOCK, REG NO 10	122
-	4	4	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	121
-	3	3	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	120
-	1	1	-	454220-1	CAP, RAM	97
-	1	1	-	453736-1	HOUSING, APPLICATOR	95
-	REF	-	-	455745-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	-	3-21000-0	SCR, SKT HD CAP 8-32 X .875	58
-	3	3	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	57
-	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	2-819307-1	RAM, SIDE FEED	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	469367-7	SHIM	42
-	1	1	-	2-24921-5	SCR, BTN SKT HD CAP 5/16-24 X 1.25	41
-	1	1	-	690223-2	SPACER, INS.	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	-	690212-1	POST, RAM	35
-	6	6	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	1-690451-7	SPACER, STRIPPER	28
-	1	1	-	1633547-1	STRIPPER	27
-	1	1	-	455676-2	PLATE, BASE	26
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	455678-1	PLATE, STRIP GUIDE	24
-	1	1	-	240825-2	PLATE, STRIP HOLD DOWN	23
-	2	2	-	4-22281-1	SPRING, DRAG	22
-	1	1	-	454177-1	DRAG	20
-	2	2	-	454204-8	GUIDE, LOWER STRIP	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	1-240641-3	SPACER	13
-	1	1	-	240644-1	PLATE, REAR SHEAR	11
-	2	2	-	1-240645-1	SPACER, SHEAR PLATE	10
-	1	1	-	240642-1	PLATE, FRONT SHEAR	9
-	1	1	-	1633279-6	ANVIL, COMBINATION	8
-	1	1	-	8-240651-3	BLADE, SLUG	7
-	1	1	-	1-240641-6	SPACER	5
-	1	1	-	5-459492-8	CRIMPER, WIRE O	1

-77		-2		-1		U/M		PART NO		DESCRIPTION				ITEM NO			
SEE DRAWING A-2 CONTROLS DOCUMENT FOR THE ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE CUSTOMER'S EXISTING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.										DWN	20MAR2007		tyco		Tyco Electronics		
										CHK	19APR2007		Electronics		Harrisburg, PA 17105-3608		
DIMENSIONS:										CIN	T. ELBIN		NAME	END FEED HDM APPLICATOR			
INCHES										APVD	T. BENCHOFF		PRODUCT SPEC	-			
										APPLICATION SPEC			-				
0 PLC ±.01													SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
1 PLC ±.01													A	00779	C=1852433	-	
2 PLC ±.01																	
3 PLC ±.001																	
4 PLC ±.0001																	
ANGLES ±.0001										WEIGHT	-						
FINISH																	
MATERIAL																	
-																	

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1852433-1](#)