

|   |   |   |   |   |   |   |   |           |                             |    |
|---|---|---|---|---|---|---|---|-----------|-----------------------------|----|
|   |   |   |   |   |   |   |   |           |                             | 73 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1426458   | PRINT, APPLICATOR LOG SHEET | 72 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1338705-1 | DOCUMENTATION PACKAGE       | 71 |
|   |   |   |   |   |   |   |   |           |                             | 70 |
|   |   |   |   |   |   |   |   |           |                             | 69 |
|   |   |   |   |   |   |   |   |           |                             | 68 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 461264-1  | PLATE, IDENTIFICATION       | 67 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 21017-2   | SCR,DRIVE (#2x.19) ID PLATE | 66 |
|   |   |   |   |   |   |   |   |           |                             | 65 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 986950-1  | WASHER, FLAT PRECISION      | 64 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3-18031-0 | SCR,SKT SET(M6X6)RAM        | 63 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 18023-9   | SCR,SHC (M4X6) INS DISC     | 62 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 1-18024-5 | SCR,BHC (M5X25) DRAG        | 61 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 18024-7   | SCR,BHC (M4X10) ANVIL       | 60 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 5-18022-2 | SCR,HEX (M4X8) FEED FINGER  | 59 |

|   |   |   |   |   |   |   |           |            |    |
|---|---|---|---|---|---|---|-----------|------------|----|
|   |   |   |   |   |   |   |           |            | 58 |
|   |   |   |   |   |   |   |           |            | 57 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338685-1 | PAWL, FEED | 56 |

|   |   |   |   |   |   |   |         |                             |
|---|---|---|---|---|---|---|---------|-----------------------------|
|   |   |   |   |   |   |   |         | 55                          |
| - | 4 | 4 | 4 | 4 | 4 | 4 | 18024-8 | SCR,BHC(M4x12) SHEAR HOLDER |
|   |   |   |   |   |   |   |         | 54                          |
|   |   |   |   |   |   |   |         | 53                          |

|   |   |   |   |   |   |   |           |                              |    |
|---|---|---|---|---|---|---|-----------|------------------------------|----|
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18030-1   | NUT, HEX (M3) HOLD DOWN      | 52 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 811242-5  | BUMPER, HOLDDOWN             | 51 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690753-2  | SPACER, TONKER               | 50 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18024-3   | SCR, BHC (M3X10) CAM         | 49 |
| - | - | 1 | - | - | 1 | - | 1338675-1 | CAM, PRE FEED 30 & 40 mm ST  | 48 |
| - | 1 | - | 1 | 1 | - | 1 | 1338676-1 | CAM, POST FEED 30 & 40 mm ST | 47 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320999-3 | APPLICATOR BASIC SUBASSY     | 46 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690191-1  | PLUG, NYLON                  | 45 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338660-3 | RAM                          | 44 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690125-1  | WASHER, LAMINATED            | 43 |

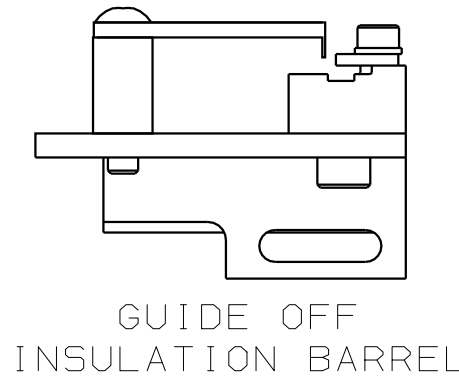
|   |   |   |   |   |   |   |           |                             |    |
|---|---|---|---|---|---|---|-----------|-----------------------------|----|
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690123-1  | WASHER, LAMINATED           | 43 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690124-1  | WASHER, RAM                 | 42 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 2-18024-6 | SCR,BHC (M8X25) RAM         | 41 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 23241-1   | BALL, STEEL                 | 40 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 2-22278-7 | SPRING, COMPRESSION         | 39 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320922-1 | DISC, INSULATION            | 38 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 354777-1  | WIRE DISC, PLASTIC          | 37 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 22480-5   | WASHER, SPRING              | 36 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690212-1  | POST, RAM                   | 35 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320934-1 | SUPPORT, TERMINAL           | 34 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 1-18024-0 | SCR,BHC (M4X20) STRIP GUIDE | 33 |

|   |   |   |   |   |   |   |           |                               |    |
|---|---|---|---|---|---|---|-----------|-------------------------------|----|
| - | 1 | 1 | 1 |   | 1 | 1 | 18027-2   | WASHER, FLAT (M4)             | 32 |
| - | 3 | 3 | 3 | 3 | 3 | 3 | 1-18023-2 | SCR,SKT CAP(M4X12)MOUNT BLOCK | 31 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320908-4 | SPACER, STRIP GUIDE           | 30 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1633073-1 | STRIP GUIDE PLATE ASSY        | 29 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 455888-1  | SPACER, FRONT SHEAR DEP       | 28 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 1-22284-0 | SPRING, DRAG                  | 27 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 356835-1  | LEVER, DRAG RELEASE           | 26 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 240792-1  | DRAG, TERMINAL                | 25 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320928-1 | PLATE, STRIP GUIDE            | 24 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 980371-4  | SCR,SHC SHLD                  | 23 |
| - | 1 | - | 1 | 1 | - | 1 | 690472-2  | STRIPPER                      | 22 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1-18023-1 | SCR,SHC (M4X10) STRIPPER      | 21 |
| - | 4 | 4 | 4 | 4 | 4 | 4 | 18025-2   | WASHER,LOCK (M4) STRIPPER     | 20 |
| - | - | 1 | - | - | 1 | - | 690472-1  | STRIPPER                      | 19 |

|   |   |   |   |   |   |   |             |                               |    |
|---|---|---|---|---|---|---|-------------|-------------------------------|----|
| - | 1 | - | - | 1 | - | - | 1338684-1   | HOLDER, SHEAR, FRONT (NO-CUT) | 18 |
|   |   |   |   |   |   |   |             |                               | 17 |
|   |   |   |   |   |   |   |             |                               | 16 |
|   |   |   |   |   |   |   |             |                               | 15 |
|   |   |   |   |   |   |   |             |                               | 14 |
|   |   |   |   |   |   |   |             |                               | 13 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 5-22280-0   | SPRING, SHEAR                 | 12 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 356885-4    | STOP, SHEAR                   | 11 |
| - | - | 1 | 1 | - | 1 | 1 | 1320921-1   | HOLDER, SHEAR, FRONT (CUT)    | 10 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 462006-1    | SHEAR, FLOAT (FRONT)          | 9  |
| 1 | 2 | 2 | 2 | 1 | 1 | 1 | 3-1333200-5 | ANVIL                         | 8  |

|   |   |   |   |   |   |   |            |                          |   |
|---|---|---|---|---|---|---|------------|--------------------------|---|
|   |   |   |   |   |   |   |            |                          | 7 |
|   |   |   |   |   |   |   |            |                          | 6 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 2-455889-0 | DEPRESSOR, SHEAR (FRONT) | 5 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 238011-6   | SPACER, BLOCK CRIMPER    | 4 |
| 1 | 2 | 2 | 2 | 1 | 1 | 1 | 3-683453-3 | CRIMPER, INSULATION      | 3 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 455888-5   | SPACER, CRIMPER          | 2 |
| 1 | 2 | 2 | 2 | 1 | 1 | 1 | 456401-2   | CRIMPER, WIRE            | 1 |

|                                                                                                                                                                                        |  |            |  |  |  |         |  |  |  |                           |  |         |  |              |  |           |  |                                                                                                                                                 |  |   |  |  |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------|--|--|--|---------|--|--|--|---------------------------|--|---------|--|--------------|--|-----------|--|-------------------------------------------------------------------------------------------------------------------------------------------------|--|---|--|--|--|
| -77 -76 -72 -71 -6 -2 -1                                                                                                                                                               |  |            |  |  |  | PART NO |  |  |  | DESCRIPTION               |  |         |  | ITEM NO      |  |           |  |                                                                                                                                                 |  |   |  |  |  |
| ← REVISION OF EACH ASSY NO. (WHEN BLANK, USE DWG REVISION)                                                                                                                             |  |            |  |  |  |         |  |  |  |                           |  |         |  |              |  |           |  |                                                                                                                                                 |  |   |  |  |  |
| QTY REQD PER ASSY                                                                                                                                                                      |  |            |  |  |  |         |  |  |  | PARTS LIST                |  |         |  |              |  |           |  |                                                                                                                                                 |  |   |  |  |  |
| <div>DIMENSIONS: mm [INCHES]<br/>DO NOT SCALE PRINT.<br/>TOLERANCES UNLESS OTHERWISE SPECIFIED:<br/>1 PLC DEC ±<br/>2 PLC DEC ±<br/>3 PLC DEC ±<br/>ANGLES ±<br/>SURF TEXTURE: ✓</div> |  |            |  |  |  |         |  |  |  | MATL                      |  | -       |  | HT TR        |  | -         |  | FIN                                                                                                                                             |  | - |  |  |  |
|                                                                                                                                                                                        |  |            |  |  |  |         |  |  |  | DR                        |  | 30SEP03 |  | APP          |  | 30SEP03   |  | <div> Tyco Electronics<br/>Harrisburg, PA 17105-3608</div> |  |   |  |  |  |
|                                                                                                                                                                                        |  |            |  |  |  |         |  |  |  | M. CLIFFORD               |  |         |  | F. BACKHURST |  |           |  |                                                                                                                                                 |  |   |  |  |  |
|                                                                                                                                                                                        |  |            |  |  |  |         |  |  |  | CHK                       |  | -       |  | REL          |  | 31OCT03   |  |                                                                                                                                                 |  |   |  |  |  |
|                                                                                                                                                                                        |  |            |  |  |  |         |  |  |  |                           |  |         |  | L. LOFTHOUSE |  |           |  |                                                                                                                                                 |  |   |  |  |  |
| NAME                                                                                                                                                                                   |  |            |  |  |  |         |  |  |  | SIDE FEED HD-1 APPLICATOR |  |         |  |              |  |           |  |                                                                                                                                                 |  |   |  |  |  |
| SCALE                                                                                                                                                                                  |  |            |  |  |  |         |  |  |  | -                         |  | D       |  | DWG NO       |  | 1426458   |  |                                                                                                                                                 |  |   |  |  |  |
| REMOVE BURRS, BREAK SHARP EDGES R.38 MAX                                                                                                                                               |  |            |  |  |  |         |  |  |  |                           |  |         |  |              |  |           |  |                                                                                                                                                 |  |   |  |  |  |
| RK APP                                                                                                                                                                                 |  | FEB03 DATE |  |  |  |         |  |  |  |                           |  |         |  | MACHINE REF  |  | HD-1 APPL |  |                                                                                                                                                 |  |   |  |  |  |
|                                                                                                                                                                                        |  |            |  |  |  |         |  |  |  |                           |  |         |  | SHEET        |  | REV       |  |                                                                                                                                                 |  |   |  |  |  |
|                                                                                                                                                                                        |  |            |  |  |  |         |  |  |  |                           |  |         |  | 1 of 1       |  | B         |  |                                                                                                                                                 |  |   |  |  |  |



# Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1426458-1](#)