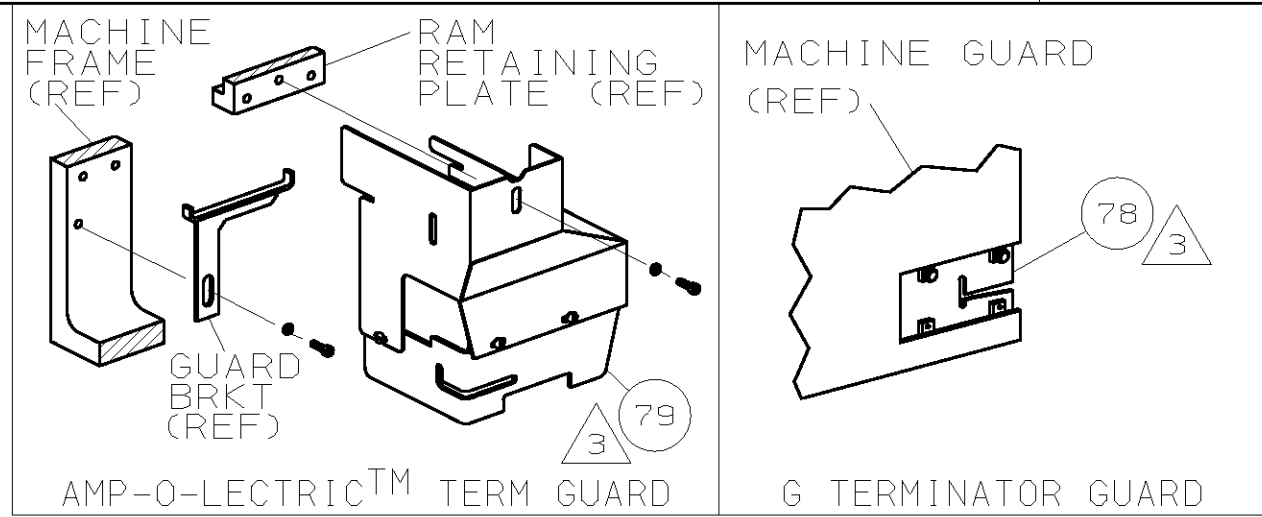


PART NUMBER	REV	FIRST USED
1385537-1	A	122500-1
1385537-2	A	565435-5



TERMINAL NAME: RECEPTACLE, FASTON, FLAG, REVERSIBLE, .250 SERIES									
1217904		AMP TERMINAL AMP CRIMP SPECS							
		PAD LTR	CRIMP HEIGHT			WIRE SIZE			
			A	.067 ±.002	[1.70 ±0.05mm]	16			
			B	.059 ±.002	[1.50 ±0.05mm]	18			
			C	.055 ±.002	[1.40 ±0.05mm]	20			
			D	.052 ±.002	[1.32 ±0.05mm]	22			
		CRIMP	SIZE		TYPE	RANGE			
		WIRE	.090		F	22-16			
		INSUL	.140		F	.090-.130			
WIRE STRIP LENGTH		TERM APPL SPEC	FEED		APPL INSTRUCTION	SET UP GAGE		LAYOUT	
.205-.235		114-2032	.937		408-8039	458638-1		L2763	

2	2	-	C	9-354778-2	PIN, WIRE DISC (.2955)D	129
2	2	-	C	8-354778-6	PIN, WIRE DISC (.2925)C	128
2	2	-	C	7-354778-9	PIN, WIRE DISC (.2890)B	127
2	2	-	C	6-354778-1	PIN, WIRE DISC (.2800)A	126
1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	-	4088039	EF APPL INST 408-8039	123
						122
						121
						120
						119
						118
						117
						116
						115
						114
2	2	-	A	21024-5	WASHER, LOCK (#10) AIR ASSY	113
						112
						111
6	6	-	A	21024-4	WASHER, LOCK (NO.8) SHEAR BL	110
						109
2	2	-	A	21018-4	NUT, HEX (4-40) DRAG	108
						107
						106
2	2	-	A	21022-2	NUT, HEX SL (8-32) DRAG STUD	105
						104
						103
2	2	-	A	2-21006-6	SCR, SKT SET (4-40x.62) DRAG	102
1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25) RAM	101
2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
						99
1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
						97
						96
2	2	-	A	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95
4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	94
1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	4	-	A	3-21002-3	SCR, BHC (1/4-20x.50) ST GD PL	92
3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HSG	91
						90
						89
						88
2	2	-	A	2-21000-8	SCR, SHC (8-32x.62) SLUG BLADE	87
4	4	-	A	2-21000-6	SCR, SHC (8-32x.38) STRIP GUIDE	86
						85
						84
						83
						82
						81
2	2	-	A	3-21002-1	SCR, BHC (10-32x1.00) SHEAR PL	80
1	-	-	A	455750-7	GUARD ASSY	79
-	REF	-	A	679532-1	INSERT, GUARD	78
						77
						76
						75
1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	-	A	23030-1	SCR, SKT CAP (6-32x.25) CP DSC	73
						72
						71

	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY RECD PER ASSY				PARTS LIST			

A2		0150-0527-03		BH		MAY03	
A1		0150-0295-03		CE		MAR03	
A		RELEASED		RK		FEB03	
P		F		L		T	
A		REVISION RECORD		APP		DATE	

-1	LEADMAKER & BENCH MODEL G			AIR FEED			
-2	BENCH MODEL K			AIR FEED			
4	-	1	-	B	1-460277-9	AIR FEED ASSY (2 INCH)	70
4	1	-	-	C	692655-5	AIR FEED VALVE ASSY	69
							68
	REF	-	-	A	24042-2	VALVE, SHUT OFF	67
4	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	66
4	1	-	-	B	1-460277-5	AIR FEED ASSY (2 INCH)	65
	2	2	-	A	3-21000-9	SCR, SHC (10-32x1.00) AIR ASSY	64
	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
	-	1	-	A	23238-1	QUICK DISCONNECT	62
	-	12.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	61
							60
	1	1	-	C	454220-1	CAP, RAM	59
	1	1	-	D	453736-1	HOUSING	58
							57
							56
							55
							54
4	1	1	-	B	460680-1	FEED FINGER ASSY	53
							52
							51
							50
							49
	-	1	-	A	22374-7	VALVE, QUICK EXHAUST	48
	-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47
							46
	1	1	-	A	690191-1	PLUG, NYLON	45
	1	1	-	C	455674-1	RAM	44
	1	1	-	A	690125-1	WASHER, LAMINATED	43
	1	1	-	A	690124-4	WASHER, RAM	42
	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
	1	1	-	A	23241-6	BALL, STEEL	40
	1	1	-	A	690170-1	SPRING, COMPRESSION	39
	1	1	-	C	690142-1	DISC, INSULATION	38
	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
	1	1	-	A	22480-5	WASHER, SPRING	36
	1	1	-	B	690212-1	POST, RAM	35
							34
							33
							32
							31
							30
							29
	1	1	-	B	3-690451-2	SPACER, STRIPPER	28
	1	1	-	A	240639-1	STRIPPER	27
	1	1	-	D	455676-1	PLATE, BASE	26
	2	2	-	A	22354-8	DRAG, STUD	25
	1	1	-	B	455678-4	PLATE, STRIP GUIDE	24
							23
	2	2	-	A	4-22281-1	SPRING, DRAG	22
							21
	1	1	-	A	454177-1	DRAG, STOCK	20
							19
	2	2	-	C	454204-3	GUIDE, STRIP (FRONT)	18
							17
							16
							15
							14
							13
	1	1	-	A	23846-1	SPRING, HOLD DOWN	12
4	1	1	-	B	240644-5	PLATE, REAR SHEAR	11
2	2	-	C		2-240645-4	SPACER, SHEAR PLATE	10
4	1	1	-	B	240644-9	PLATE, FRONT SHEAR	9
4	1	1	-	D	690946-7	ANVIL	8
4	1	1	-	B	1-240651-9	BLADE, SLUG	7
4	1	1	-	D	455892-5	HOLD DOWN, TERMINAL	6
4	1	1	-	C	4-240641-6	SPACER, SLUG BLADE	5
4	1	1	-	B	238009-1	SPACER, BLOCK CRIMPER	4
4	1	1	-	C	1-456134-4	CRIMPER, INSULATION	3
4	1	1	-	B	1-455888-6	SPACER, CRIMPER	2
4	1	1	-	C	1-456406-6	CRIMPER, WIRE	1

	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
					REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY RECD PER ASSY				PARTS LIST			

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL		HT TR		FIN	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR		21 JAN 03		APP	
2 PLC DEC ±.25		B.HIGMAN		T.ELBIN		R.KNEPPER	
3 PLC DEC ±.125		CHK 28 FEB 03		REL 28 FEB 03		R.KNEPPER	
4 PLC DEC ±.062		NAME		END FEED HDM APPLICATOR		MACHINE REF	
ANGLES ± -		SCALE		DWG NO		SHEET 1 OF 1	
SURF TEXTURE: ✓		1385537		REV A2		REV 1	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		00779		CUSTOMER AND ASSEMBLY DRAWING		RESTRICTED TO	

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