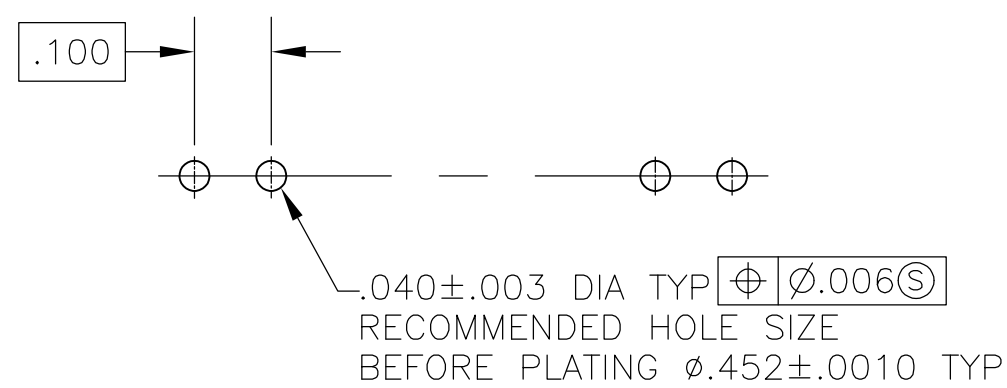
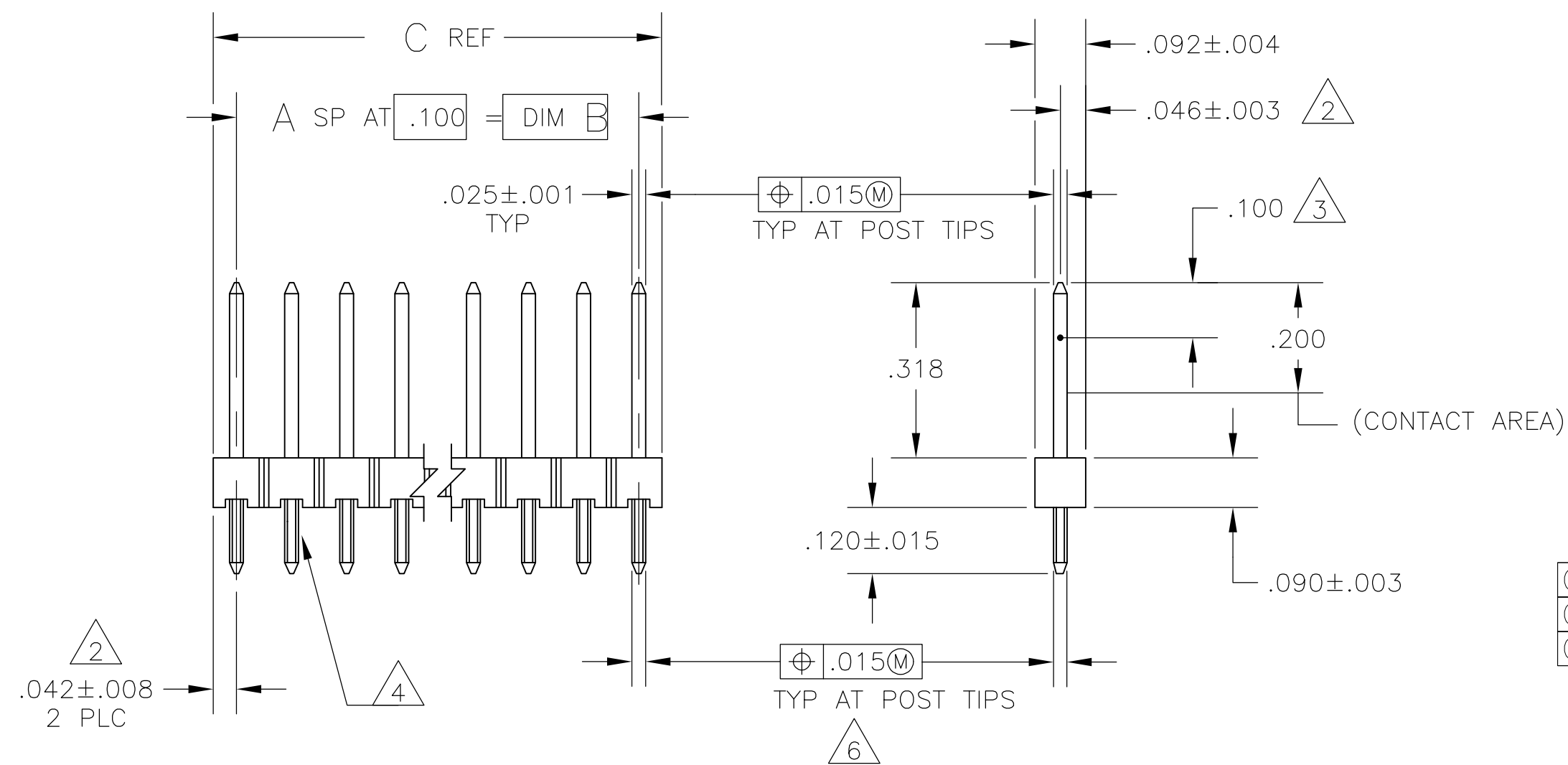
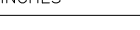




RECOMMENDED HOLE LAYOUT

- | | |
|---|--|
| 1 | TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD. |
| 2 | THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING. |
| 3 | POINT OF MEASUREMENT FOR PLATING THICKNESS. |
| 4 | RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION. |
| 5 | PARTS INDICATED ARE PACKED IN SINGLE TUBES. |
| 6 | $\varnothing .020 \text{ (M)}$ FOR KINKED TAILS |
| 7 | OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI. |

OBSOLETE—SUPERSEDED BY 104427-7			5	.884	.800	8	9	3-104427-0
OBSOLETE—SUPERSEDED BY 104427-6			5	.784	.700	7	8	2-104427-9
OBSOLETE—SUPERSEDED BY 104427-5			5	.684	.600	6	7	2-104427-8
7 OBSOLETE 7 OBSOLETE 7 OBSOLETE 7 OBSOLETE 7 SUPERCEDED BY 5-146288-6 7 SUPERCEDED BY 5-146288-5	5	3.984	3.900	39	40	2-104427-7		
		3.484	3.400	34	35	2-104427-6		
		2.984	2.900	29	30	2-104427-5		
		2.584	2.500	25	26	2-104427-4		
		2.484	2.400	24	25	2-104427-3		
		2.384	2.300	23	24	2-104427-2		
		2.284	2.200	22	23	2-104427-1		
		2.184	2.100	21	22	2-104427-0		
		2.084	2.000	20	21	1-104427-9		
		1.984	1.900	19	20	1-104427-8		
		1.884	1.800	18	19	1-104427-7		
		1.784	1.700	17	18	1-104427-6		
		1.684	1.600	16	17	1-104427-5		
		1.584	1.500	15	16	1-104427-4		
		1.484	1.400	14	15	1-104427-3		
		1.384	1.300	13	14	1-104427-2		
		1.284	1.200	12	13	1-104427-1		
		1.184	1.100	11	12	1-104427-0		
		1.084	1.000	10	11	—104427-9		
		.984	.900	9	10	—104427-8		
		.884	.800	8	9	104427-7		
		.784	.700	7	8	104427-6		
		.684	.600	6	7	—104427-5		
		.584	.500	5	6	—104427-4		
		.484	.400	4	5	—104427-3		
		.384	.300	3	4	104427-2		
		.284	.200	2	3	104427-1		
			REMARKS	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN H. MOLL 28JUN88		 TE Connectivity	
		CHK R. FEIDT 28JUN88			
DIMENSIONS: INCHES 		TOLERANCES UNLESS OTHERWISE SPECIFIED: R. FEIDT 28JUN88 APVD PRODUCT SPEC — APPLICATION SPEC —		NAME HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW,.100 CL, VERT, .025 SQ POSTS, WITH RETENTION FEATURE	
0 PLC ± — 1 PLC ± — 2 PLC ± — 4 PLC ± .005 ANGLES ± —		SIZE CAGE CODE DRAWING NO RESTRICTED TO			
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR—BLACK POSTS: COPPER ALLOY		FINISH POSTS: .000015 GOLD IN CONTACT AREA, .000100— .000200 MATTE TIN—LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL		WEIGHT — A2 — C-104427	
CUSTOMER DRAWING				SCALE 4:1	SHEET 1 of 1
				REV	M

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