

Exploded view diagram of the terminal support assembly. The diagram shows the following components and their assembly sequence:

- Terminal Support Location:** Indicated by a dashed line and the text "TERMINAL SUPPORT LOCATION".
- Terminal Support Assembly:** Consists of a main support structure (44) and a terminal support plate (67).
- Terminal Support Plate (67):** A rectangular plate with mounting holes (66).
- Terminal Support Mounting:** Includes a mounting bracket (2) and a mounting plate (3).
- Terminal Support Mounting:** Includes a mounting plate (4) and a mounting plate (28).
- Terminal Support Mounting:** Includes a mounting plate (5) and a mounting plate (41).
- Terminal Support Mounting:** Includes a mounting plate (20) and a mounting plate (21).
- Terminal Support Mounting:** Includes a mounting plate (22) and a mounting plate (19).
- Terminal Support Mounting:** Includes a mounting plate (23) and a mounting plate (24).
- Terminal Support Mounting:** Includes a mounting plate (25) and a mounting plate (26).
- Terminal Support Mounting:** Includes a mounting plate (27) and a mounting plate (28).
- Terminal Support Mounting:** Includes a mounting plate (29) and a mounting plate (30).
- Terminal Support Mounting:** Includes a mounting plate (31) and a mounting plate (32).
- Terminal Support Mounting:** Includes a mounting plate (33) and a mounting plate (34).
- Terminal Support Mounting:** Includes a mounting plate (35) and a mounting plate (36).
- Terminal Support Mounting:** Includes a mounting plate (37) and a mounting plate (38).
- Terminal Support Mounting:** Includes a mounting plate (39) and a mounting plate (40).
- Terminal Support Mounting:** Includes a mounting plate (42) and a mounting plate (43).
- Terminal Support Mounting:** Includes a mounting plate (44) and a mounting plate (45).
- Terminal Support Mounting:** Includes a mounting plate (46) and a mounting plate (47).
- Terminal Support Mounting:** Includes a mounting plate (48) and a mounting plate (49).
- Terminal Support Mounting:** Includes a mounting plate (50) and a mounting plate (51).
- Terminal Support Mounting:** Includes a mounting plate (52) and a mounting plate (53).
- Terminal Support Mounting:** Includes a mounting plate (54) and a mounting plate (55).
- Terminal Support Mounting:** Includes a mounting plate (56) and a mounting plate (57).
- Terminal Support Mounting:** Includes a mounting plate (58) and a mounting plate (59).
- Terminal Support Mounting:** Includes a mounting plate (60) and a mounting plate (61).
- Terminal Support Mounting:** Includes a mounting plate (62) and a mounting plate (63).
- Terminal Support Mounting:** Includes a mounting plate (64) and a mounting plate (65).
- Terminal Support Mounting:** Includes a mounting plate (66) and a mounting plate (67).
- Terminal Support Mounting:** Includes a mounting plate (68) and a mounting plate (69).
- Terminal Support Mounting:** Includes a mounting plate (70) and a mounting plate (71).
- Terminal Support Mounting:** Includes a mounting plate (72) and a mounting plate (73).
- Terminal Support Mounting:** Includes a mounting plate (74) and a mounting plate (75).
- Terminal Support Mounting:** Includes a mounting plate (76) and a mounting plate (77).
- Terminal Support Mounting:** Includes a mounting plate (78) and a mounting plate (79).
- Terminal Support Mounting:** Includes a mounting plate (80) and a mounting plate (81).
- Terminal Support Mounting:** Includes a mounting plate (82) and a mounting plate (83).
- Terminal Support Mounting:** Includes a mounting plate (84) and a mounting plate (85).
- Terminal Support Mounting:** Includes a mounting plate (86) and a mounting plate (87).
- Terminal Support Mounting:** Includes a mounting plate (88) and a mounting plate (89).
- Terminal Support Mounting:** Includes a mounting plate (90) and a mounting plate (91).
- Terminal Support Mounting:** Includes a mounting plate (92) and a mounting plate (93).
- Terminal Support Mounting:** Includes a mounting plate (94) and a mounting plate (95).
- Terminal Support Mounting:** Includes a mounting plate (96) and a mounting plate (97).
- Terminal Support Mounting:** Includes a mounting plate (98) and a mounting plate (99).
- Terminal Support Mounting:** Includes a mounting plate (100) and a mounting plate (101).

Exploded view diagram of the front panel assembly. The diagram shows the following components and their assembly order:

- 30: Top panel
- 29: Middle panel
- 31: Bottom panel
- 32: Bottom panel (right side)
- 27: Bottom panel (left side)
- 25: Bottom panel (center)
- 61: Bottom panel (center)
- 26: Bottom panel (center)
- 23: Bottom panel (center)
- 46: Bottom panel (center)
- 59: Bottom panel (center)
- 20: Bottom panel (center)
- 56: Bottom panel (center)
- 54: Bottom panel (center)
- 60: Bottom panel (center)
- 34: Bottom panel (center)
- 8: Bottom panel (center)
- 54: Bottom panel (center)
- 17: Bottom panel (center)
- 10: Bottom panel (center)
- 11: Bottom panel (center)
- 9: Bottom panel (center)
- 12: Bottom panel (center)

-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	

2

SET UP GAGE
458637-3

LOC
A

DIST
66

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	SEE ECO-07-005696	12MAR2007	DP	MC

-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	72
-	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	-	71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	-	67
-	2	2	2	2	2	21017-2	SCREW, DRIVE	-	66
-	-	-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	-	-	64
-	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	-	63
-	-	-	-	-	-	-	-	-	62
-	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	-	61
-	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	-	60
-	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	-	59
-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1338685-1	PAWL, FEED	-	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	-	54
-	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	-	53
-	1	1	1	1	1	18030-1	NUT, HEX, REG M3	-	52
-	1	1	1	1	1	811242-6	BUMPER, HOLD DOWN	-	51
-	1	1	1	1	1	690753-2	SPACER, TONKER	-	50
-	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	-	49
-	-	-	-	-	-	1338675-1	CAM, UNIVERSAL PRE FEED	-	48
-	1	-	1	1	1	1338676-1	CAM, UNIVERSAL POST-FEED	-	47
-	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	-	46
-	1	1	1	1	1	690191-1	PLUG,NYLON	-	45
-	1	1	1	1	1	1338660-1	RAM	-	44
-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	42
-	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	-	41
-	-	-	-	-	-	-	-	-	40
-	1	1	1	1	1	690125-1	SHIM SUB-ASSY	-	39
-	1	1	1	1	1	469367-1	SHIM	-	38
-	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	-	37
-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	35
-	1	1	1	1	1	2-1320934-8	SUPPORT, TERMINAL	-	34
-	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	-	33
-	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	-	32
-	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	-	31
-	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	-	30
-	1	1	1	1	1	1633073-2	STRIP GUIDE ASSEMBLY	-	29
-	1	1	1	1	1	2-455888-2	SPACER, CRIMPER	-	28
-	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	-	27
-	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	-	26
-	1	1	1	1	1	240792-1	DRAG, TERMINAL	-	25
-	1	1	1	1	1	1320928-2	PLATE, STRIP GUIDE	-	24
-	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	-	23
-	1	-	1	1	1	690472-2	STRIPPER	-	22
-	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	-	21
-	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	-	20
-	-	1	-	-	1	690472-1	STRIPPER	-	19
-	-	-	-	-	-	-	-	-	18
-	1	-	-	1	-	1338684-1	SHEAR HOLDER, FRONT	-	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	-	12
-	1	1	1	1	1	356885-4	STOP, SHEAR	-	11
-	-	1	1	-	1	1320921-1	SHEAR HOLDER, FRONT, CUT	-	10
-	1	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	-	9
1	2	2	2	1	1	3-1633131-6	ANVIL, COMBINATION .080	-	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR	-	5
-	1	1	1	1	1	238011-8	BLOCK, CRIMPER SPACER	-	4
1	2	2	2	1	1	2-854830-1	CRIMPER, INSULATION SPECIAL	-	3
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	-	2
1	2	2	2	1	1	3-456405-9	CRIMPER, WIRE PREMIUM	-	1

1

2

3

4

-77

-76

-72

-71

-6

-2

-1

PART NO

1

2

3

4

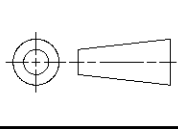
DESCRIPTION

ITEM NO

TEST SPECIMEN IS A CONTROLLED DOCUMENT FOR THE ENGINEERING ORGANIZATION
IT IS SUBJECT TO CHANGE AND THE CONTROL ENGINEERING ORGANIZATION
SHOULD BE CONTACTED FOR THE LATEST REVISION.

DWN
L LOFFHOUSE
15FEB2007

DIMENSIONS:
mm [IN]



MATERIAL
-

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES ±

APVD
M CLIFFORD
15FEB2007

PRODUCT SPEC
-

APPLICATION SPEC
See Table

WEIGHT
-

CUSTOMER DRAWING

tyco
Electronics

Tyco Electronics
Harrisburg, PA 17105-3608

NAME
FINE ADJUST SIDE FEED
HDI APPLICATOR
-

SIZE
A

CAGE CODE
00779

DRAWING NO
C=1528769

RESTRICTED TO
-

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

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[1528769-1](#)