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				P LTR DESCRIPTION		
				A1	ECR-14-002344	20FEB2014 GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151104-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855072
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855072

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity		
DIMENSIONS:		CHK RAGHAVENDRA				
		APVD RAGHAVENDRA				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC				
0 PLC ±		APPLICATION SPEC				
1 PLC ±						
2 PLC ±						
3 PLC ±						
4 PLC ±						
ANGLES ±		WEIGHT		SIZE CAGE CODE DRAWING NO		
MATERIAL		CUSTOMER DRAWING		A3 C- 1855072		
FINISH		SCALE		SHEET 1 OF 2 REV A1		

8	7	6	5	4	3	2	1																																																							
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION																																																									
1855072-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER																																																									
1855072-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER																																																									
1855072-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER																																																									
1855072-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER																																																									
7-1855072-7	A	-	-	-	SPARE PARTS																																																									
<p>△ RECOMMENDED SPARE PARTS △ GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY. △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE. 4. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 115 & 116) ARE USED ON ITEM 46. 5. CUT TO LENGTH AT ASSEMBLY. 6. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD SCREW HAS BEEN ADJUSTED TO HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS OF FLAT HEAD SCREW. 7. USE SEAL #967067-1. 8. USE SEAL #967067-2. 9. O/D OF SEAL WITH WIRE.</p>																																																														
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