



har-flexicon terminal block horizontal, screwing, SMC



General information

PCB Terminal Block					
Design					
Type	3,50/3,81 TTSH	5,00 TTSH 1,5mm ²	5,00 TTSH 2,5mm ²	10,16 TTSH	15,00 TTSH
Part numbers	1402xx14402xxx 1402xx15402xxx	1402xx16402xxx	1402xx16404xxx	1402xx25402xxx	1402xx27402xxx
Contact pitch	3,5 mm/3,81mm	5mm	5,08mm	10,16mm	15mm
No. of contacts	2 - 12 poles	2 - 12 poles	2 - 8 poles	2 - 4 poles	2 - 4 poles
Rated surge voltage (II/2) ¹⁾	2,5 kV	4 kV	4 kV	8 kV	8 kV
Rated surge voltage (III/2) ¹⁾	2,5 kV	4 kV	4 kV	8 kV	8 kV
Rated surge voltage (III/3) ¹⁾	2,5 kV	4 kV	4 kV	8 kV	8 kV
Rated Voltage	300 V	300 V	300 V	600 V	600 V
Rated voltage (II/2) ¹⁾	300 V	600 V	600 V	1000 V	1000 V
Rated voltage (III/2) ¹⁾	150 V	300 V	300 V	1000 V	1000 V
Rated voltage (III/3) ¹⁾	150 V	220 V	300 V	1000 V	1000 V
Working current	12 A	13,5 A	17,5 A	60 A	135 A
Usegroup B, rated voltage / current	300 V / 12 A	300 V / 13,5 A	300 V / 17,5 A	300 V / 60 A	600 V / 135 A
Usegroup C, rated voltage / current	- / -	- / -	- / -	300 V / 60 A	600 V / 135 A
Usegroup D, rated voltage / current	300 V / 12 A	300 V / 13,5 A	300 V / 17,5 A	600 V / 5 A	- / -
Contact resistance	max. 15 mOhm				
Insulation resistance	min. 10 ⁹ Ohm (500 V DC)				
Temperature range	-40°C ... +110°C				
Termination technology	THR/SMC Reflow				
PCB thickness	-	-	-	max. 2,4mm	max. 2,4mm
Insertion force	n.a				
Withdrawal force	n.a				
Hot plugging	No				
Mechanical Shock IEC 61373 (05/10)	5 g, 30 ms, 5 shocks/axis and each direction no contact disturbance >= 1µs				
Random Vibration IEC 61373 (05/10)	Cat 1 class B 5,72m/s ² no contact disturbance >= 1µs				
RoHS - compliant	Yes				
UL file	E314677				

Isulator material

Material	PA/PPA
Color	black
UL classification	UL 94-V0
Material group acc. to IEC 60664-1	I (CTI > 600)

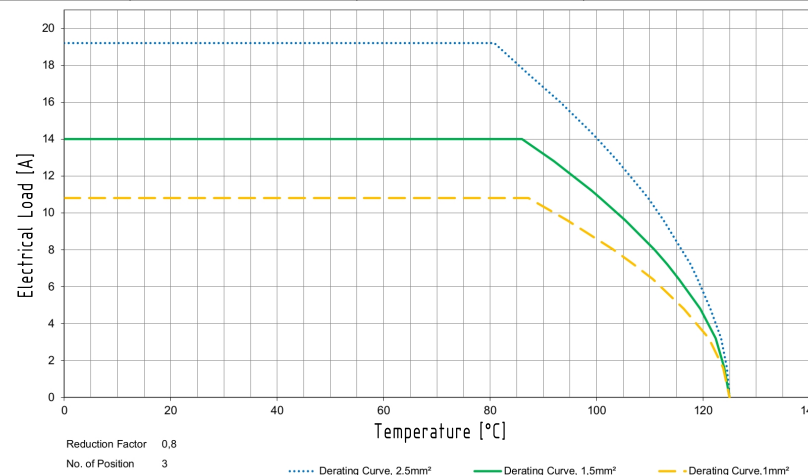
Contact material

Contact material	Copper alloy
Plating termination zone	Sn
Plating contact zone	Ni

Derating

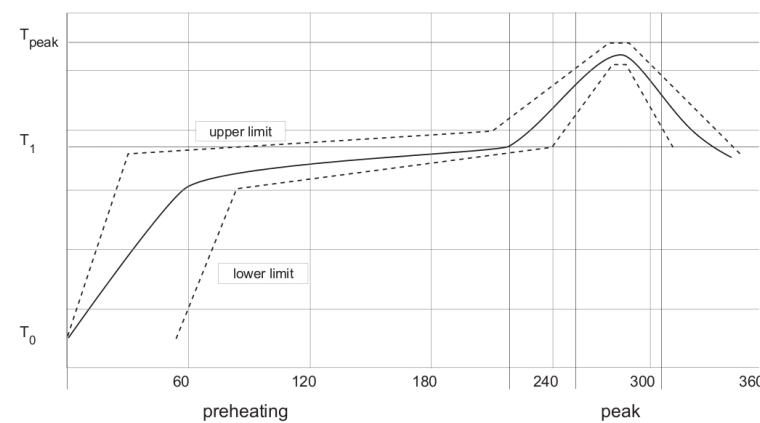
The current carrying capacity is limited by maximum temperature of materials for inserts and contacts including terminals.
The current capacity curve is valid for continuous, non interrupted current loaded contacts of connectors when simultaneous power on all contacts is given, without exceeding the maximum temperature.

Control and test procedures according to DIN IEC 60512-5



¹⁾(overvoltage cat. / pollution degree I)

Soldering instructions for lead-free tin soldering



preheating

T0	25°C (77°F)
T1	from 150°C (302°F) to 190°C (374°F)
time	from 150s to 180s
gradient	1,5°C/s (34°F/s)

peak

Tpeak	from 260°C (500°F) to 275°C (527°F)
time	from 10s to 30s

har-flexicon SMC products with pure tin plated pins without lead, can be soldered by a lead-free reflow process, with a peak temperature till 275°C/527°F according to the related profile.

Cable connection

Type	3,50/3,81 TTSH	5,00 TTSH 1,5mm ²	5,08 TTSH 2,5mm ²	10,16 TTSH	15,00 TTSH
Part numbers	1402xx14402xxx 1402xx15402xxx	1402xx16402xxx	1402xx16404xxx	1402xx25402xxx	1402xx27402xxx
Conductor size AWG max	16 AWG	16 AWG	12 AWG	6 AWG	1 AWG
Conductor size AWG min	28 AWG	30 AWG	30 AWG	20 AWG	20 AWG
Conductor size solid max	1,5 mm ²	1,5 mm ²	2,5 mm ²	16 mm ²	35 mm ²
Conductor size solid min	0,05 mm ²	0,05 mm ²	0,05 mm ²	0,5 mm ²	0,5 mm ²
Conductor size stranded max	1 mm ²	1,0 mm ²	2,5 mm ²	10 mm ²	25 mm ²
Conductor size stranded min	0,05 mm ²	0,05 mm ²	0,05 mm ²	0,5 mm ²	0,5 mm ²
Conductor size stranded for end sleeve					
Stripping length max	6 mm	6 mm	6,5 mm	11,5 mm	18 mm
Stripping length min	5 mm	5 mm	5,5 mm	10,5 mm	18 mm
Screw thread	M2	M3	M3	M4	M5
Tightening Torque max	0,25 Nm	0,6 Nm	0,6 Nm	1,5 Nm	2,5 Nm
Tightening Torque min	0,20 Nm	0,5 Nm	0,5 Nm	1,2 Nm	2,1 Nm

Packging unit

types 3.50/3.81/5.00/5.08 TTSH

Type of packaging	No. of poles (xx)	Quantity	MOQ	Index (xxx)	Remark
tropical bag	2 - 3	100	100	000	
tropical bag	4 - 5	75	75	000	
tropical bag	6 - 12	50	50	000	
box	2 - 12	1	1	333	samples

type 10.16 TTSH

Type of packaging	No. of poles (xx)	Quantity	MOQ	Index (xxx)	Remark
tropical bag	2 - 3	50	50	000	
tropical bag	4	40	40	000	
box	2 - 4	1	1	333	sample

type 15.00 TTSH

Type of packaging	No. of poles (xx)	Quantity	MOQ	Index (xxx)	Remark
tropical bag	2	50	50	000	
tropical bag	3	40	40	000	
tropical bag	4	30	30	000	
box	2 - 4	1	1	333	sample

1402xx14402xxx



All Dimensions in mm
Original Size DIN A3

Scale
1:1

Free size tol.

Ref.

Sub.



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Department EC PD - CN

Created by
ZHUANGJ

Inspected by
LUOK

Standardisation
HOFFMANN

Date
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State
Final Release

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HARTING Electronics GmbH

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