

4805 (3/11)

Pro/ENGINEER DRAWING

	2					1			
LOC	DIST	REVISIONS							
АD	00	Р	LTR		DESCRIPTION		DATE	DWN	APVD
			ΑI	REVISED PER	ECO-II-005027		I8MAR2011	RK	HMR

HOUSING MATERIAL: HIGH TEMPERATURE THERMOPLASTIC, COLOR: BLACK CONTACT MATERIAL: PHOSPHOR BRONZE

CONTACT FINISH: NICKEL UNDERPLATE ALL OVER, MATING SURFACES PLATED TO MEET PLI PERFORMANCE REQUIREMENTS OF INDUSTRY SPECIFICATION EIA-700AAAB, SOLDER TAILS PLATED TIN.

A DATUM LOCATIONS AND BASIC DIMENSIONS TO BE ESTABLISHED BY THE CUSTOMER. CONSULT AMP ENGINEERING WHEN PLACING MULTIPLE CONNECTORS ON A PC BOARD.

4. PACKAGED IN TAPE ON REEL PER EIA-48I.

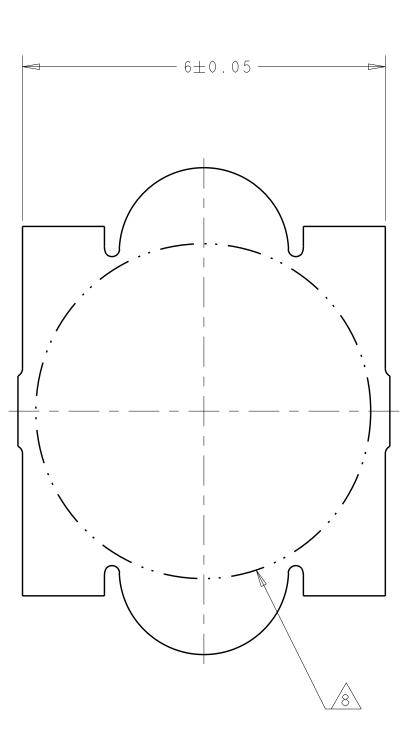
5. VACUUM COVER DESIGNED FOR 4mm DIA. NOZZLE. COVER TO BE REMOVED AFTER SOLDERING. COVER OMITTED FROM SOME VIEWS FOR DIMENSIONAL

6 SHORTER SOLDER LANDS MAY BE USED PER EIA 700AAAB, HOWEVER 2.4 LENGTH ASSURES OPTIMUM SOLDER FILLET REGARDLESS OF MANUFACTURER OF CONNECTOR.

 $\triangle$  REFERRED TO AS DIM H = 5.30±0.1 IN EIA 700AAAB SPECIFICATION.

▲ 5.5 MIN DIA TARGET AREA FOR VACUUM PICK-UP.

CONTACT FINISH: 0.00381 MINIMUM MATTE TIN PER ASTM B 545 ON SOLDER AREA, 0.00127 MINIMUM GOLD PER ASTM B 488 ON MATING AREA, BOTH OVER 0.00127 MINIMUM NICKEL PER SAE-AMS-QQ-N-290 ON ENTIRE CONTACT.



VACUUM COVER

44.22	4	20534-2	0	84	-5 20528-2					
44.22	4	20533-2	9	84	-5 20528-2					
44.22	4	20532-2	8	84	-5 20528-2					
34.22	31	20534 -	10	64	-5 20528-					
34.22	31	20533-	9	64	-5 20528-					
34.22	31	20532-	8	64	-5 20528-					
44.22	4	20534-2	10	84	5 20528-2	]				
44.22	4	20533-2	9	84	5 20528-2					
44.22	4	20532-2	8	84	5 20528-2					
34.22	31	20534 -	10	64	5 20528-					
34.22	31	20533-	9	64	5 20528-					
34.22	31	20532-	8	64	5 20528-					
DIM B	DIM A	MATING CONNECTOR	STACK HGTS	POS	PART NO	А				
CONTROLLED DOCUMENT. B.CARBO CHK 27SEP04 R.WERTZ TE Connectivity										
	RANCES UNLESS TISE SPECIFIED:	APVD 27SEP04 N/ R.WERTZ	AME							
$\begin{array}{cccc} 0 & PLC & \pm - \\ 1 & PLC & \pm - \\ 2 & PLC & \pm 0.03 \\ 3 & PLC & \pm 0.003 \end{array}$		502-1079 APPLICATION SPEC	RCPT ASSY, W/COVER, I.OmmFH(IEEEI386) CONNECTOR							
4 PLC ±- ANGLES ±0°-1′ FINISH		I   4 - 25045 weight	A 1 0 0 7 7 9 C = 5 1 2 0 5 2 8 -							
SEE	TABLE	CUSTOMER DRAWING		scale  0:	I SHEET OF REVAI					

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TE Connectivity: 5120528-2