

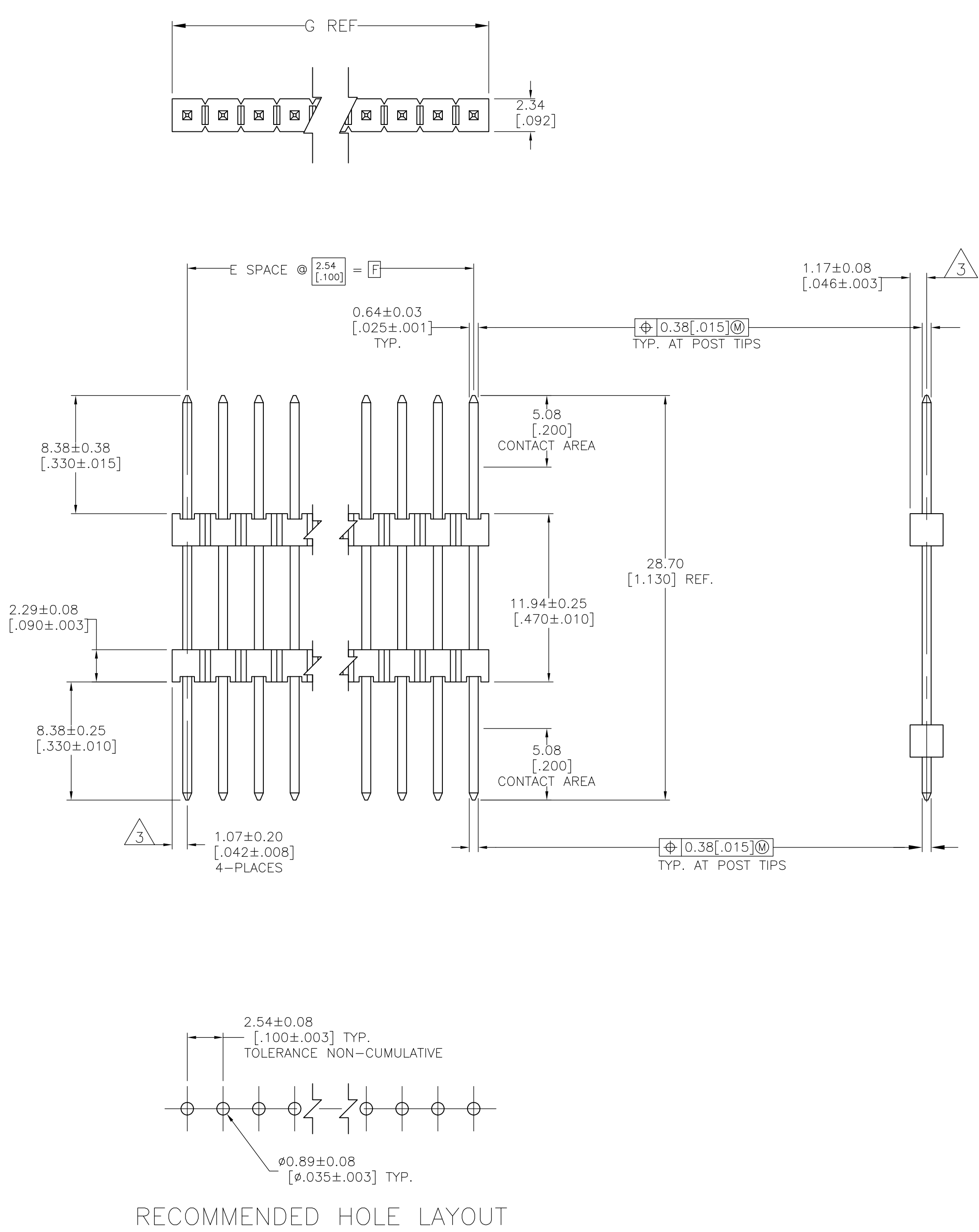
REVISIONS						
P	LTR	DESCRIPTION			DATE	DWN APVD
	R	REVISED	PER	ECO-16-006307	05AUG2016	NK MM
	S	REVISED	PER	ECR-16-016633	02DEC2016	RS KM

D

C

B

A



RECOMMENDED HOLE LAYOUT

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, ALL OVER 0.00127 [.000050] NICKEL ENTIRE POST.

OBSOLETE	101.19 [3.984]	99.06 [3.900]	39	40	4 146473 0
OBSOLETE	98.65 [3.884]	96.52 [3.800]	38	39	3 146473 9
OBSOLETE	96.11 [3.784]	93.98 [3.700]	37	38	3 146473 8
OBSOLETE	93.57 [3.684]	91.44 [3.600]	36	37	3 146473 7
OBSOLETE	91.03 [3.584]	88.90 [3.500]	35	36	3 146473 6
OBSOLETE	88.49 [3.484]	86.36 [3.400]	34	35	3 146473 5
OBSOLETE	85.95 [3.384]	83.82 [3.300]	33	34	3 146473 4
OBSOLETE	83.41 [3.284]	81.28 [3.200]	32	33	3 146473 3
OBSOLETE	80.87 [3.184]	78.74 [3.100]	31	32	3 146473 2
OBSOLETE	78.33 [3.084]	76.20 [3.000]	30	31	3 146473 1
OBSOLETE	75.79 [2.984]	73.66 [2.900]	29	30	3 146473 0
OBSOLETE	73.25 [2.884]	71.12 [2.800]	28	29	2 146473 9
OBSOLETE	70.71 [2.784]	68.58 [2.700]	27	28	2 146473 8
OBSOLETE	68.17 [2.684]	66.04 [2.600]	26	27	2 146473 7
OBSOLETE	65.63 [2.584]	63.50 [2.500]	25	26	2 146473 6
OBSOLETE	63.09 [2.484]	60.96 [2.400]	24	25	2 146473 5
OBSOLETE	60.55 [2.384]	58.42 [2.300]	23	24	2 146473 4
OBSOLETE	58.01 [2.284]	55.88 [2.200]	22	23	2 146473 3
OBSOLETE	55.47 [2.184]	53.34 [2.100]	21	22	2 146473 2
OBSOLETE	52.93 [2.084]	50.80 [2.000]	20	21	2 146473 1
OBSOLETE	50.39 [1.984]	48.26 [1.900]	19	20	2 146473 0
OBSOLETE	47.85 [1.884]	45.72 [1.800]	18	19	1 146473 9
OBSOLETE	45.31 [1.784]	43.18 [1.700]	17	18	1 146473 8
OBSOLETE	42.77 [1.684]	40.64 [1.600]	16	17	1 146473 7
OBSOLETE	40.23 [1.584]	38.10 [1.500]	15	16	1 146473 6
OBSOLETE	37.69 [1.484]	35.56 [1.400]	14	15	1 146473 5
OBSOLETE	35.15 [1.384]	33.02 [1.300]	13	14	1 146473 4
OBSOLETE	32.61 [1.284]	30.48 [1.200]	12	13	1 146473 3
OBSOLETE	30.07 [1.184]	27.94 [1.100]	11	12	1 146473 2
OBSOLETE	27.53 [1.084]	25.40 [1.000]	10	11	1 146473 1
OBSOLETE	24.99 [.984]	22.86 [.900]	9	10	1 146473 0
OBSOLETE	22.45 [.884]	20.32 [.800]	8	9	146473 9
OBSOLETE	19.91 [.784]	17.78 [.700]	7	8	146473 8
OBSOLETE	17.37 [.684]	15.24 [.600]	6	7	146473 7
OBSOLETE	14.83 [.584]	12.70 [.500]	5	6	146473 6
OBSOLETE	12.29 [.484]	10.16 [.400]	4	5	146473 5
	9.75 [.384]	7.62 [.300]	3	4	146473 4
OBSOLETE	7.21 [.284]	5.08 [.200]	2	3	146473 3
OBSOLETE	4.67 [.184]	2.54 [.100]	1	2	146473 2
OBSOLETE	2.13 [.084]	—	—	1	146473 1
	G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN E. BRANDBERG 14MAR97	TE Connectivity	
DIMENSIONS: mm [INCHES]		CHK G. DUBNICZKI 14MAR97	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± — 1 PLC ± — 2 PLC ± 0.51[.02] 3 PLC ± 0.127[.005] 4 PLC ± 0.0127[.0005] ANGLES ± —		APVD G. DUBNICZKI 14MAR97	PRODUCT SPEC	
MATERIAL 4		FINISH 5	APPLICATION SPEC	
WEIGHT —		SIZE A1		CAGE CODE 00779
CUSTOMER DRAWING		DRAWING NO. 146473		RESTRICTED TO —
SCALE 4:1		SHEET 1 OF 1		REV S

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[3-146473-4](#)