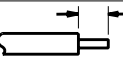
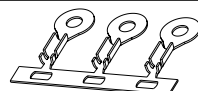
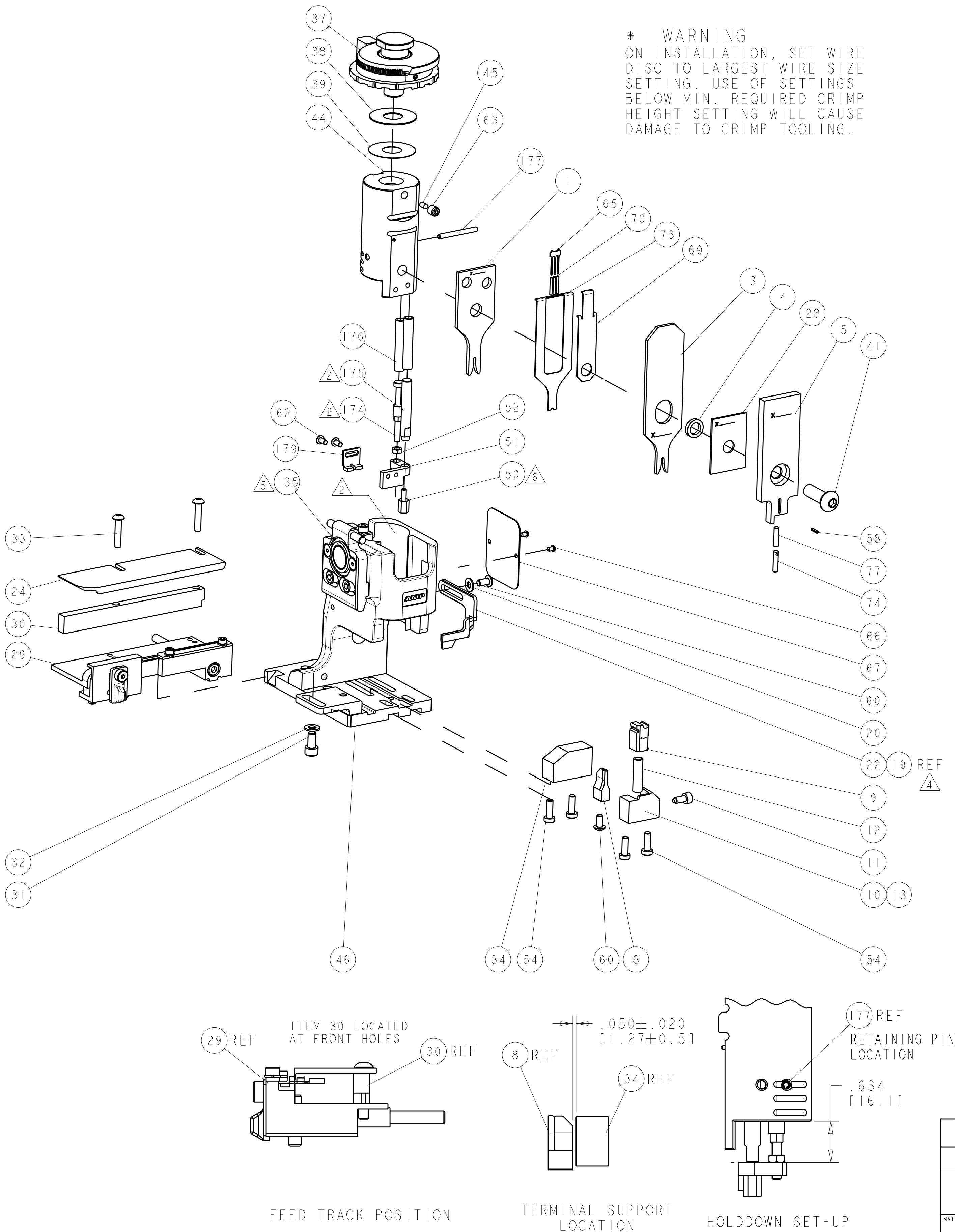


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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
2034039-1	A	CUTS CARRIER	8-2034039-1
2034039-6	A	CONTINUOUS CARRIER	8-2034039-6
7-2034039-1	A	-1 AND SPARE PARTS	9-2034039-1
7-2034039-6	A	-6 AND SPARE PARTS	9-2034039-6
7-2034039-7	A	SPARE PARTS KIT	-
APPLICATOR DATA			
CRIMP	SIZE	TYPE	
WIRE	1.40mm [.055]	F	
INSUL	2.03mm [.080]	O	
APPL INSTRUCTIONS			
408-10135			
TERMINAL DATA: TE TERMINAL TYCO ELECTRONICS CRIMP SPEC			
TERMINAL NAME: PIN, SOCKET CONTACT			
WIRE STRIP LENGTH			
3.4-3.7 mm [.133-.145 IN]		INSULATION DIAMETER RANGE	
		1.70-1.90mm [.067-.075 IN]	
TERMINAL APPL SPEC		114-18021	
		-	
		-	
TERMINALS APPLIED			
			
963715-1	963716-1	968221-5	1241920-1
963715-5	963716-2	1703282-2	-
963715-6	1-963716-2	1452013-1	-
1-963715-5	968221-1	1-1452013-1	-

WIRE SIZE	CRIMP HEIGHT	REF SETTING*
0.75mm ²	1.07±.03 [-.042±.001]	B2
0.5mm ²	.93±.03 [-.037±.001]	C2

- RECOMMENDED SPARE PARTS.
- GREASE BEARING SURFACES LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	1	1976053-4	LOCATER BLOCK,TERMINAL	179
-	1	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	1	1-22278-0	SPRING, COMPRESSION	77
-	1	1	1	1	1	854769-1	HOLDER, INS	74
-	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	7
-	3	3	3	3	3	2-23147-2	SPRING, COMPRESSION	70
-	1	1	1	1	1	1490524-1	DEPRESSOR, SPACER	69
-	1	1	1	1	1	1976552-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	2	2	2	2	2	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	4	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1	1901681-4	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1	1-1752354-7	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	1	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	1901069-1	RAM ASSEMBLY, SYSTEM III RETROFIT	44
-	1	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	1-469367-2	SHIM	38
-	1	1	1	1	1	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	-	1	-	-	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
1	2	2	1	1	1	1-1338690-1	ANVIL, COMBINATION	8
-	1	1	1	1	1	1-854772-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1-238011-0	BLOCK, CRIMPER SPACER	4
1	2	2	1	1	1	7-683454-8	CRIMPER, INSULATION O	3
1	2	2	1	1	1	1-456402-7	CRIMPER, WIRE PREMIUM	1

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