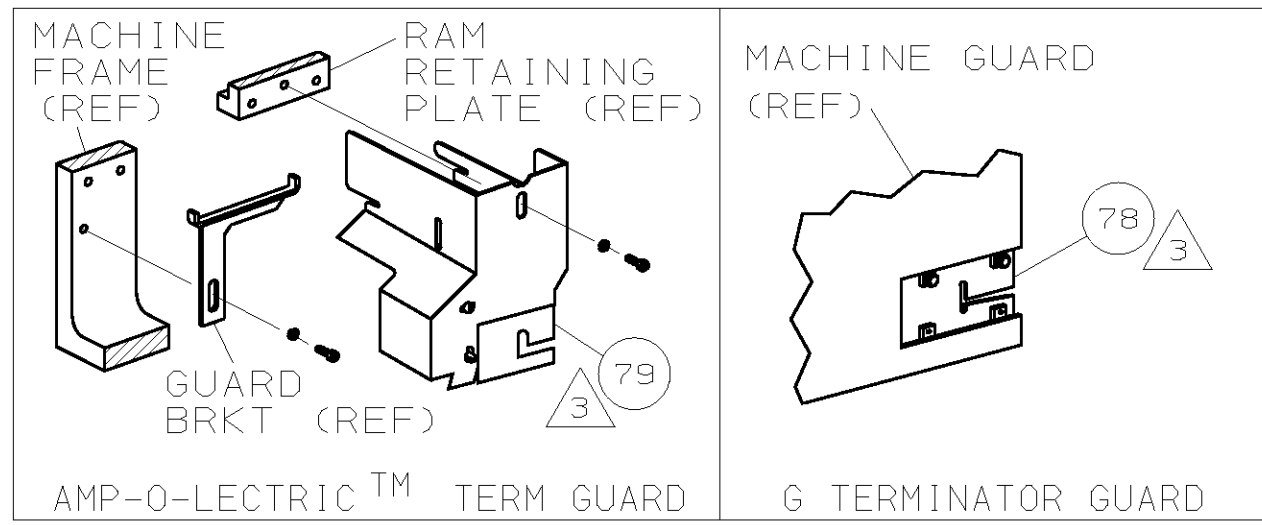
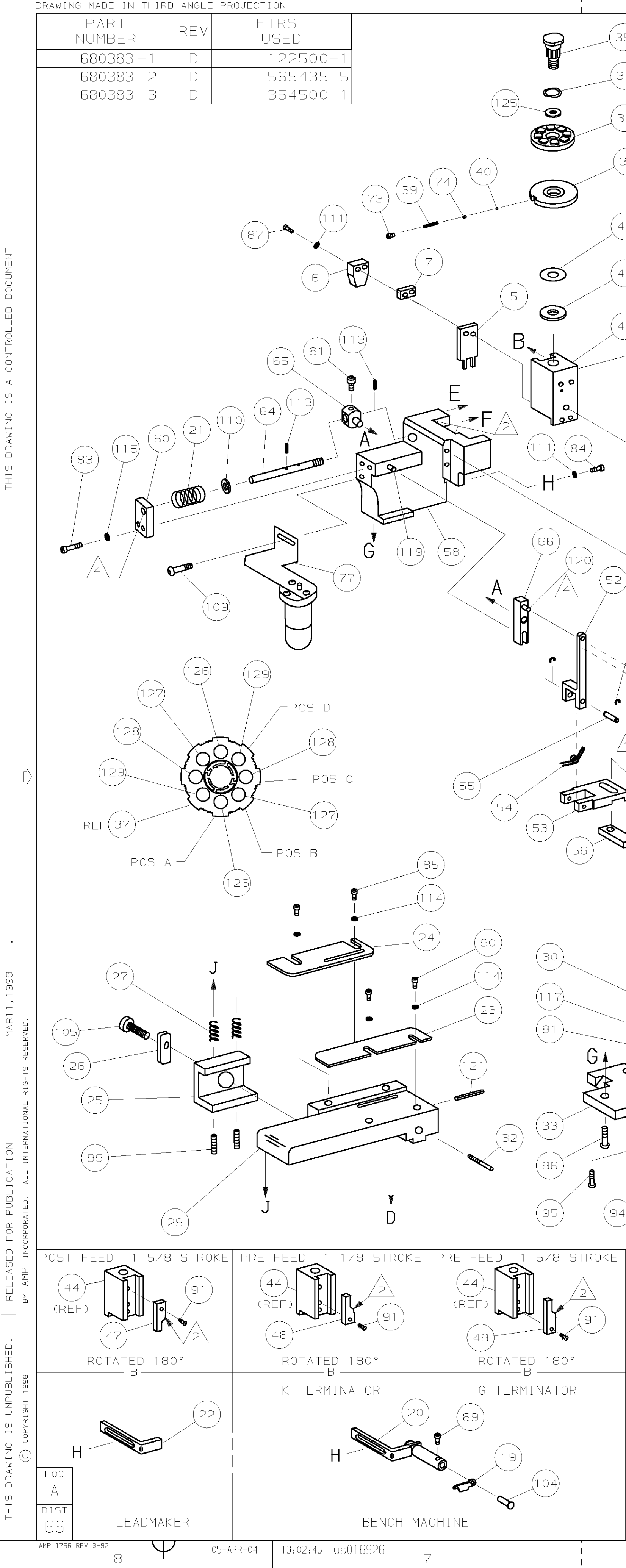




TERMINAL NAME: CONTACT, VARILOCK												
		286531		CRIMPING DATA								
		PAD LTR		CRIMP HEIGHT			WIRE SIZE					
AMP		MFG P/N		A .064 ±.002 [1.63 ±0.05mm]			18					
286531		80-8017-03-23		B .060 ±.002 [1.52 ±0.05mm]			20					
				C .058 ±.002 [1.47 ±0.02mm]			22					
				D .056 ±.002 [1.42 ±0.05mm]			24 OR 26					
				CRIMP		SIZE		TYPE		RANGE		
				WIRE		.100 [2.54mm]		F		26-18		
				INSUL		.110 [2.794mm]		0		.070 MAX		
WIRE STRIP LENGTH			TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE		LAYOUT	
-			NONE		.335		408-8040		458637-1		L1840	

2	2	2	-	C	1-354779-0	PIN, WIRE DISC (.3040)D	129
2	2	2	-	C	354779-6	PIN, WIRE DISC (.3020)C	128
2	2	2	-	C	354779-2	PIN, WIRE DISC (.3000)B	127
2	2	2	-	C	9-354778-3	PIN, WIRE DISC (.2960)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL	121
1	1	1	-	A	1-21030-1	PIN,DOWL(ø.187x.50)LEVER	120
1	1	1	-	A	1-21030-6	PIN,DOWL(ø.187x1.25)HOUSING	119
2	2	2	-	A	21045-3	RING,RET "C"(ø.187)FD FING PIN	118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
2	2	2	-	A	21024-5	WASHER, LOCK (#10)ADJ PLATE	116
2	2	2	-	A	21024-5	WASHER, LOCK (#10)FEED GDE ROD	115
4	4	4	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE	114
2	2	2	-	A	5-21028-1	PIN,SLT SPR(ø.125x.50)ADJ ROD	113
							112
4	4	4	-	A	21024-4	WASHER,LOCK (#8)STRIPPER	111
1	1	1	-	A	21899-4	WASHER,FLAT(ø5/16)SCREW ADJ	110
-	1	-	-	A	2-21002-6	SCR,BHC(10-32x.38)LUBE ASSY	109
							108
1	1	1	-	A	21018-5	NUT,HEX(6-32)FEED ADJ	107
							106
1	1	1	-	A	22353-8	SCR,5HLD(ø.187x.25)DRAG LEVER	105
1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
1	1	1	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	5-21006-6	SCR,SET(10-32x.75)DRAG	99
1	1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
2	2	2	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
1	1	1	-	A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
4	4	4	-	A	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
1	1	1	-	A	1-21000-9	SCR,BHC(8-32X.38)SHEAR	93
							92
1	1	1	-	A	1-21002-7	SCR,BHC(6-32x.38)CAM	91
2	2	2	-	A	1-21000-4	SCR,SHC(4-40x.38)F STR GDE	90
1	1	-	-	A	7-21000-9	SCR,SHC(4-40x.19)STRIPPER	89
2	2	2	-	A	1-21003-9	SCR,FL HD(6-32X.25)R SH PLATE	88
2	2	2	-	A	8-21002-9	SCR,SHC(8-32x1.00)DEP-HOLD	87
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
2	2	2	-	A	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
2	2	2	-	A	3-21000-6	SCR,SHC(10-32x.62)FEED ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
1	1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
-	1	-	-	C	1-465184-0	LUBRICATOR ASSY	77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
1	1	1	-	A	458109-1	WASHER, SPECIAL	72
1	1	1	-	A	690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY RECD PER ASSY		PARTS LIST					

-1	LEADMAKER			MECH POST FEED			
-2	BENCH MODEL K			MECH PRE FEED			
-3	BENCH MODEL G			MECH PRE FEED			
1	1	1	-	B	22594-8	NUT,HEX(1/2-20)	70
1	1	1	-	B	240628-1	PLATE, ADJUSTMENT	69
1	1	1	-	B	240626-1	SHAFT, PIVOT	68
1	1	1	-	B	240633-1	BUSHING	67
1	1	1	-	A	455680-1	LEVER, INTERMEDIATE	66
1	1	1	-	B	240629-1	BLOCK, PIVOT	65
1	1	1	-	A	240632-2	SCREW, ADJ FEED ROD	64
1	1	1	-	B	240659-3	PIN, CAM ROLLER	63
1	1	1	-	B	240658-1	ROLLER, CAM	62
1	1	1	-	B	454398-2	ROD, FEED	61
1	1	1	-	A	454178-1	GUIDE, FEED ROD	60
1	1	1	-	C	454220-1	CAP, RAM	59
1	1	1	-	D	454485-1	HOUSING	58
							57
1	1	1	-	B	694433-2	PAWL, FEED	56
1	1	1	-	B	240624-1	PIN, FEED FINGER	55
1	1	1	-	B	691499-1	SPRING, FEED FINGER	54
1	1	1	-	A	690541-1	HOLDER, FEED FINGER	53
1	1	1	-	B	455679-1	LEVER, TERMINAL FEED ARM	52
							51
							50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
							46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-1	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
1	1	1	-	A	23241-6	BALL, STEEL	40
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	1	-	C	690142-1	DISC, INSULATION	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
							34
1	1	1	-	D	1-455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
							31
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	1-844048-2	PLATE, STRIP GUIDE	29
							28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	240793-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	240792-5	DRAG, TERMINAL	25
1	1	1	-	D	690438-1	GUIDE, STRIP (REAR)	24
1	1	1	-	A	189124-5	GUIDE, STRIP (FRONT)	23
-	-	1	-	B	690472-2	STRIPPER	22
1	1	1	-	A	4-22284-9	SPRING, FEED RETURN	21
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
1	1	-	-	B	458949-1	STRIPPER	19
							18
1	1	1	-	A	691668-1	GUARD, CHIP (REAR)	17
							16
1	1	1	-	B	904234-1	PLATE, SHEAR (REAR)	15
1	1	1	-	B	904235-1	HOLDER, SHEAR (REAR)	14
1	1	1	-	C	690463-1	SHEAR, FLOAT (REAR)	13
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	-	B	690461-1	STOP, SHEAR	11
							10
1	1	1	-	C	662688-1	PLATE, SHEAR	9
1	1	1	-	C	662659-1	ANVIL	8
1	1	1	-	C	6-240641-8	SPACER, DEPRESSOR (REAR)	7
1	1	1	-	A	690468-7	DEPRESSOR, SHEAR (REAR)	6
1	1	1	-	C	662653-1	BLADE, SLUG	5
1	1	1	-	B	238009-1	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	456135-7	CRIMPER, INSULATION	3
							2
1	1	1	-	C	2-456407-3	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY RECD PER ASSY		PARTS LIST					
		REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
		DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:					
		2 PLC DEC ± -					
		3 PLC DEC ± -					
		4 PLC DEC ± -					
		ANGLES ± -					
		SURF TEXTURE: ✓					
		REMOVE BURRS, BREAK SHARP EDGES R.015 MAX					
		CAGE CODE 00779					
		CUSTOMER AND ASSEMBLY DRAWING					
		RESTRICTED TO					

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