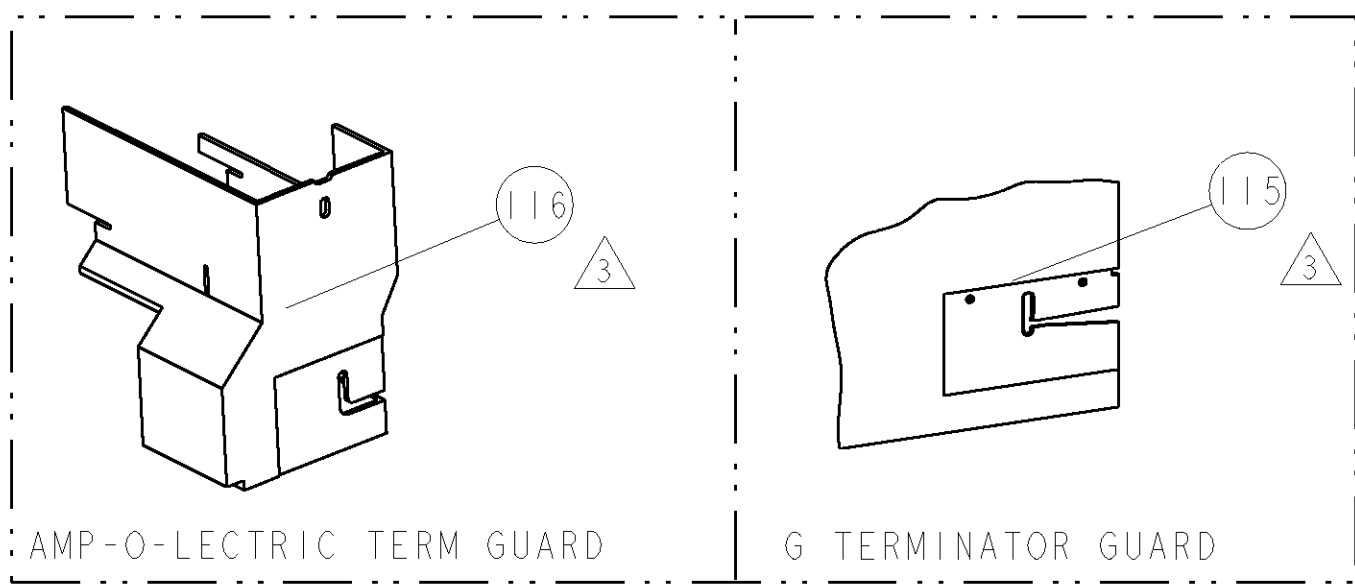
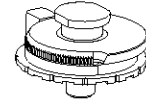


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855265-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855265-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855265-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855265-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855265-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ CUT TO LENGTH AT ASSEMBLY.

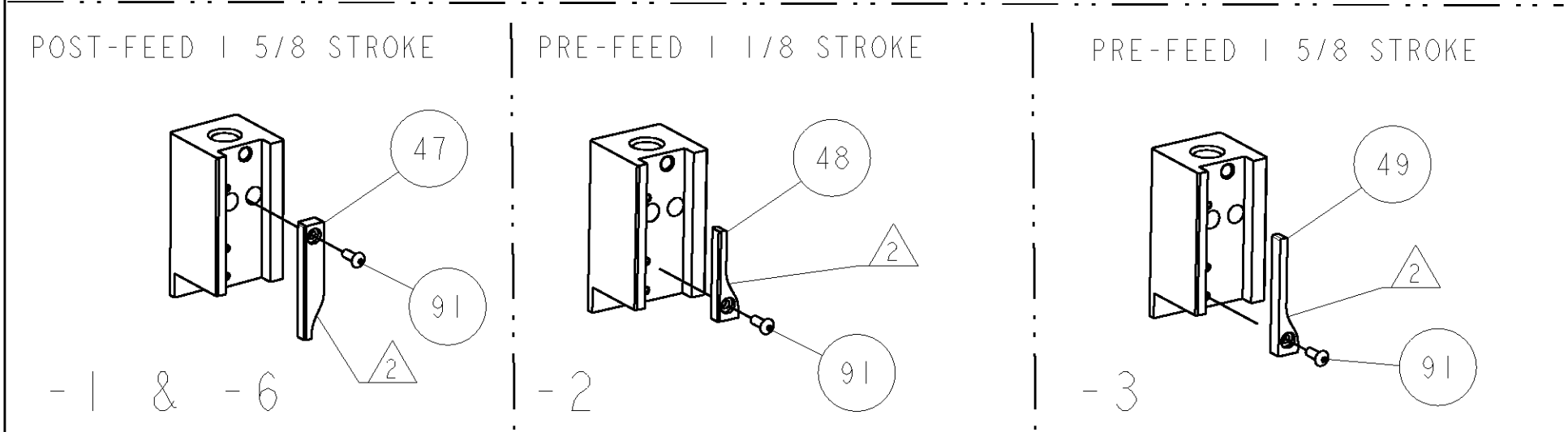
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: FEMALE 58 SERIES TERMINAL									
TYCO PN	MFR PN	PACKARD TERMINAL - TYCO CRIMP SPECS							
1949344-1	12010601					REF SETTING			
-	-	CRIMP HEIGHT		WIRE SIZE		A4			
-	-	2.46±0.05mm[.097±.002]		(2) 2mm2		C2			
-	-	2.21±0.05mm[.087±.002]		(1) 2mm2+(1) 1mm2		E3			
-	-	1.93±0.05mm[.076±.002]		(1) 1mm2+(1) 0.8mm2		E9			
-	-	1.88±0.05mm[.074±.002]		(2) 0.8mm2					
-	-	CRIMP	SIZE	TYPE	RANGE				
-	-								
-	-					WIRE	.140 [3.56mm]	F	0.8mm-2.0mm
-	-					INSUL	.280 [7.11mm]	F	Ø.140 MAX
WIRE STRIP LENGTH 3.56mm-4.75mm		TERM APPL SPEC NONE		FEED .800		APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1	

△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	2-189124-1	GUIDE, FRONT STRIP	96
	-	2	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	95
	-	1	1	1	1	-	4-21028-0	PIN, SLOTTED SPRING .094 X .750	94
	-	1	1	1	1	-	690432-3	ADJUSTMENT SCREW	93
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	691668-1	GUARD, REAR CHIP	90
	-	1	1	1	1	-	240641-5	SPACER	81
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	4	4	4	4	-	21024-2	WASHER, SPRG LOCK, REG NO 4	68
	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	61
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCREW, MACH, HEX HD, 8-32 x .312	59
	-	1	1	1	1	-	694433-2	FEED PAWL	56
	-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
△	-	2	2	2	2	-	3-21000-0	SCR, SKT HD CAP 8-32 X .875	53
	-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	1-455673-4	RAM, SIDE FEED	44
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	469367-4	SHIM	40
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	-	1-469367-1	SHIM	38
	-	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
	-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1-844048-1	PLATE, REAR STRIP GUIDE	29
	-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
	-	1	1	1	1	-	240793-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	-	690438-2	FRONT STRIP GUIDE	24
	-	1	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	23
	-	1	-	-	1	-	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	1	1	-	-	691353-1	STRIPPER	19
	-	1	1	1	1	-	690518-4	HOLD DOWN, TERMINAL	18
	-	2	2	2	2	-	1-21000-8	SCR, SKT HD CAP 6-32 X .250	16
	-	1	1	1	1	-	690464-4	SHEAR PLATE, REAR	15
	-	1	1	1	1	-	690462-1	SHEAR HOLDER, REAR	14
△	-	1	1	1	1	-	690463-2	FLOATING SHEAR, REAR	13
△	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	1	1	1	1	1	-	1-1633332-1	ANVIL, COMBINATION	8
	-	1	1	1	1	-	2-240641-9	SPACER	7
	-	1	1	1	1	-	690468-1	DEPRESSOR SHEAR, REAR	6
	-	1	1	1	1	-	3-238009-8	BLOCK, FL CRIMPER SPACER	4
△	1	1	1	1	1	-	7-683453-2	CRIMPER, INSULATION PREMIUM	3
△	-	1	1	1	1	-	455888-5	SPACER, CRIMPER	2
	1	1	1	1	1	-	1-456411-5	CRIMPER, WIRE PREMIUM	1
-77 -6 -3 -2 -1 U/M							PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES		CHK B. HIGMAN 25MAR2007	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. BENCHOFF	PRODUCT SPEC	
1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.0001		APPLICATION SPEC		RESTRICTED TO
ANGLES ±.0001		WEIGHT		
FINISH		CUSTOMER DRAWING		REV A
MATERIAL		SCALE 3:5 SHEET 1 OF 1		



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