

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1239054-1	A	-	BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1239054-1	A	-	BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1239054-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA	AMP	TERMINAL	AMP	CRIMP SPECS
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TERMINAL NAME: LANGUETTE 8MM

CRIMP	SIZE	TYPE	RANGE
WIRE	3.05 [.120 IN]	F	1.00-3.00mm ²
INSUL	4.06 [.160 IN]	F	2.40-3.70 [.094-.146 IN]
WIRE STRIP LENGTH			APPL INSTRUCTION
6.00-6.80 [.236-.268 IN]			408-8323 

TERMINAL	PRONER DWG	-		FEED
APPL SPEC	N°70232	-		34.00 [1.339 IN]

TERMINALS APPLIED

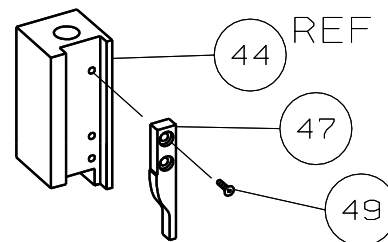
[illegible][illegible]

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CUT TO LENGTH AT ASSY.

VIEW B ROTATED 180°

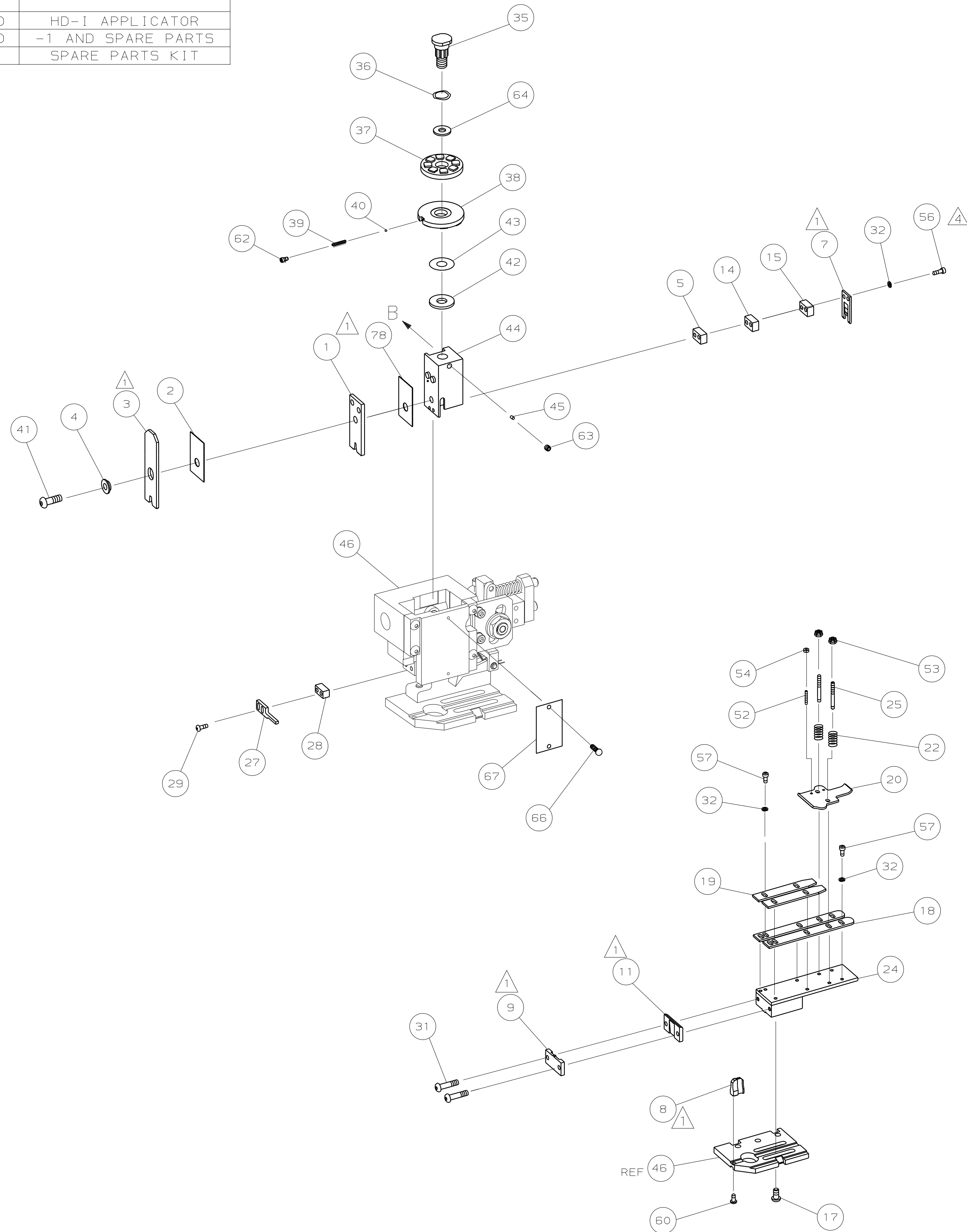
POST-FEED 40 mm STROKE

POST-FEED 30 mm STROKE



LEADMAKER OR BENCH G

K TERMINATOR BENCH MACHINE



-	1	1	4-455888-9	SPACER, CRIMPER	78
-	1	1	1239054	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1338705-2	DOCUMENTATION PACKAGE	71
					70
					69
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-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE (#2X.19) ID PLATE	66
					65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	1	1	18023-9	SCR,SKT CAP (M4X6) CP DSC	62
					61
-	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
					59
					58
-	6	6	18023-9	SCR,SHC (M4X6) STRIP GUIDE	57
-	2	2	1-18023-5	SCR,SHC (M4X25) SLUG BLADE	56
					55
-	2	2	18029-1	NUT, HEX (M3) DRAG	54
-	2	2	986965-1	NUT,HEX SL (M4) DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET (M3X10) DRAG	52
					51
					50
-	1	1	18024-3	SCR,BHC (M3X10) CAM	49
					48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	690124-1	WASHER, RAM	42
-	1	1	992285-2	SCREW,BHC (M8X25) CRIMPER	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1-1320922-1	DISC, INSULATION	38
-	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
					34
					33
-	8	8	18025-2	WASHER, LOCK (M4) SHEAR BL	32
-	2	2	1-18024-0	SCR,BHC (M4X20) SHEAR PL	31
					30
-	2	2	18024-8	SCR,BHC (M4X12) STRIPPER	29
-	1	1	1-690451-8	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER	27
					26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-1	PLATE, STRIP GUIDE	24
					23
-	2	2	4-22281-1	SPRING, DRAG	22
					21
-	1	1	1338665-1	DRAG, STOCK	20
-	2	2	1338664-1	GUIDE, UPPER STRIP	19
-	2	2	1338663-3	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC (M6X12) STRIP GD PL	17
					16
-	1	1	7-240641-4	SPACER, SLUG BLADE	15
-	1	1	2-240641-3	SPACER, SLUG BLADE	14
					13
					12
-	1	1	240644-1	PLATE, REAR SHEAR	11
					10
-	1	1	690482-4	PLATE, FRONT SHEAR	9
1	2	1	2-1333220-2	ANVIL	8
-	1	1	690474-4	BLADE, SLUG	7
					6
-	1	1	5-240641-4	SPACER, SLUG BLADE	5
-	1	1	3-238009-4	SPACER, BLOCK CRIMPER	4
1	2	1	9-683453-7	CRIMPER, INSULATION	3
-	1	1	455888-7	SPACER, CRIMPER	2
1	2	1	456409-7	CRIMPER, WIRE	1
-77	-71	-1	PART NO	DESCRIPTION	ITEM NO

		-77 -71 -1		PART NO		DESCRIPTION		ITEM NO		
				← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)						
QTY REQD PER ASSY				PARTS LIST						
		DIMENSIONS: mm [INCHES]		MATL		HT TR		FIN		
		DO NOT SCALE PRINT.								
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 200CT04		APP 200CT04				
		1 PLC DEC ± -		M.CLIFFORD		F.BACKHURST				
		2 PLC DEC ± -		CHK -		REL 12-11-04		AMP Tyco Electronics Harrisburg, PA 17105-3608		
		3 PLC DEC ± -				M.CLIFFORD				
		ANGLES ± -		NAME				MACHINE REF		
		SURF TEXTURE: ✓		END FEED HD-I APPLICATOR				HD-I APPL		
MC NOV04		REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX		SCALE -		D DWG NO		1239054		
APP DATE								SHEET 1 OF 1 REV A		
		CASE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO -	

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[1239054-1](#)