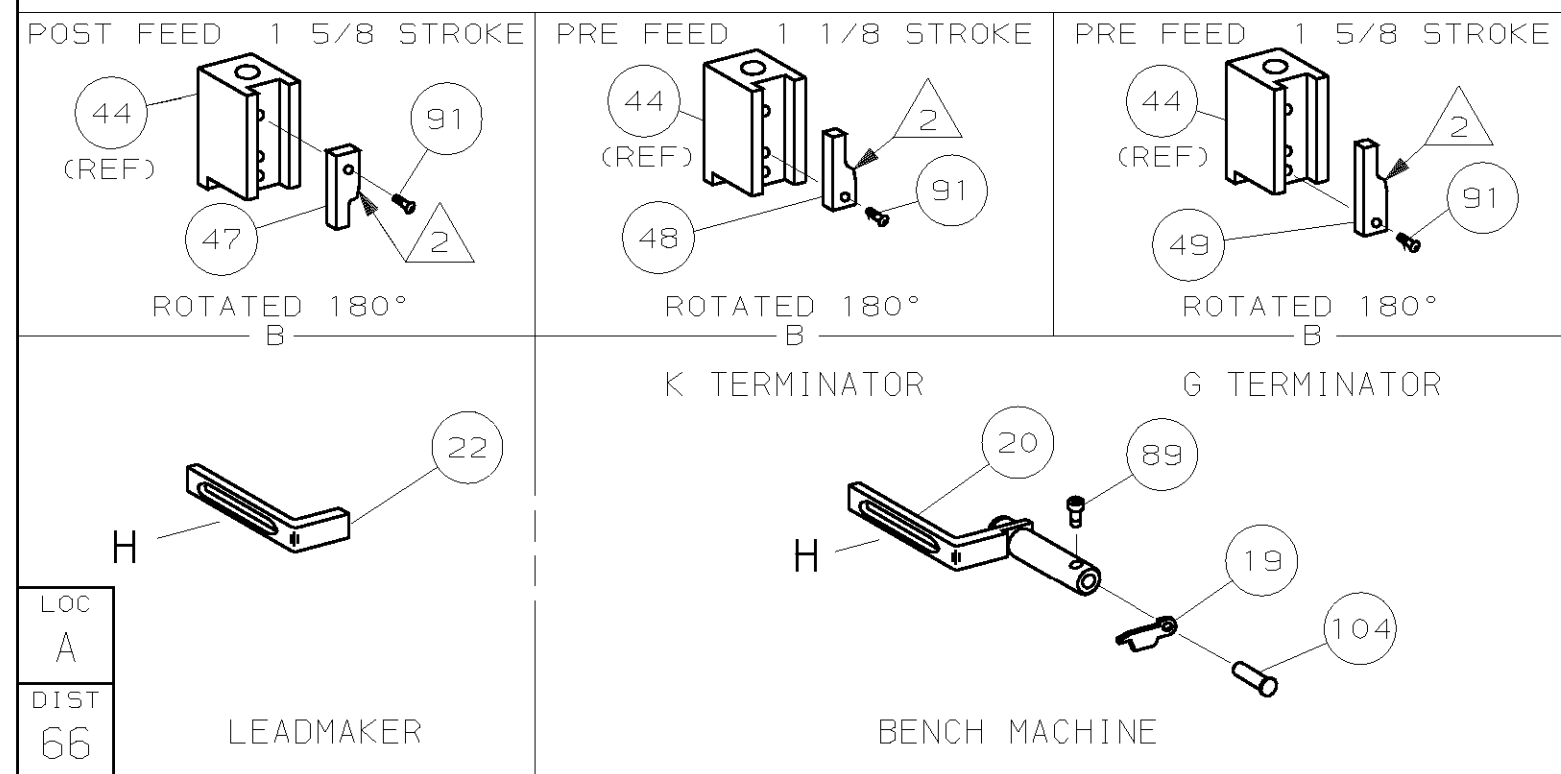
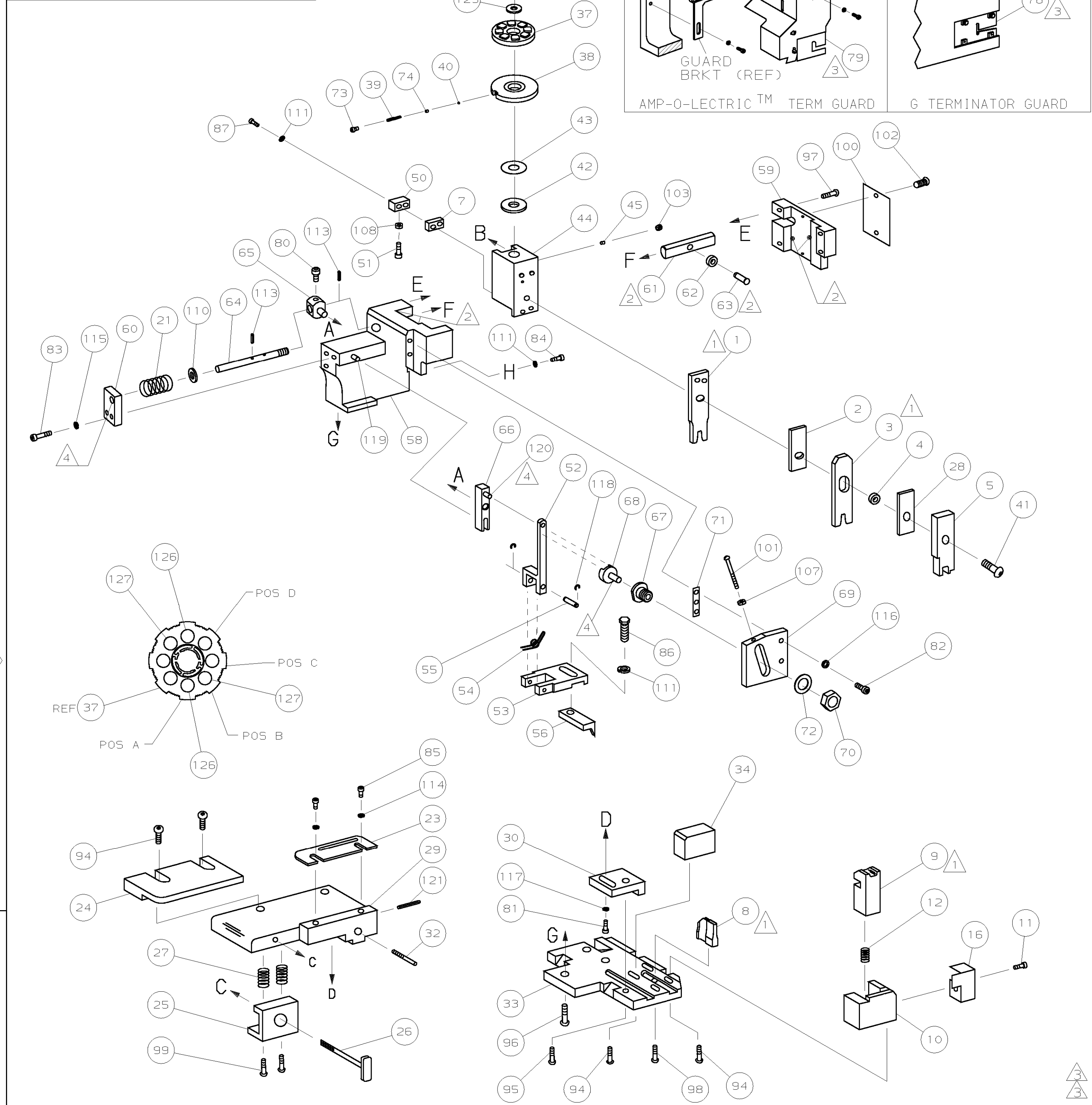


PART NUMBER	REV	FIRST USED
1385197-1	A	122500-1
1385197-2	A	565435-5
1385197-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: CONTACT ASSEMBLY, SOCKET ECU1 GENERATION II										
776326-2				AMP/TERMINAL AMP CRIMP SPECS						
				PAD LTR	CRIMP HEIGHT			WIRE SIZE		
				A	.059 ±.002 [1.50 ±0.05mm]			16		
				B	.054 ±.002 [1.37 ±0.05mm]			18		
				C	NOT			USED		
				D	NOT			USED		
				CRIMP	SIZE		TYPE	RANGE		
				WIRE	.073 [1.88mm]		F	18-16		
				INSUL	.100 [2.54mm]		0	2.0-2.5mm		
WIRE STRIP LENGTH .193-.209			TERM APPL SPEC 114-6071		FEED .318		APPL INSTRUCTION 408-8040		SET UP GAGE 458637-1	LAYOUT L2456
										129
										128
2	2	2	-	C	1-354779-9	PIN, WIRE DISC (.3085)B				127
2	2	2	-	C	354779-6	PIN, WIRE DISC (.3020)A				126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION				125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE				124
1	1	1	-	-	4088040	SF APPL INST 408-8040				123
										122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL				121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (Ø.187x.50)LEVER				120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (Ø.187x1.25)HOUSING				119
REF	REF	REF	-	A	21045-3	RING,RET "C"(Ø.187)FD FING PIN				118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK				117
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)ADJ PLATE				116
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)FEED GDE ROD				115
2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE				114
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD				113
										112
4	4	4	-	A	21024-4	WASHER,LOCK (#8)STRIPPER				111
REF	REF	REF	-	A	21899-4	WASHER,FLAT (Ø5/16)SCREW ADJ				110
										109
1	1	1	-	A	21018-5	NUT,HEX (NO.6)HOLDDOWN				108
REF	REF	REF	-	A	21068-5	NUT,HEX (6-32)FEED ADJ				107
										106
										105
1	1	-	-	A	992031-1	PIN, CLEVIS				104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM				103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE				102
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ				101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION				100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG				99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL				98
REF	REF	REF	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP				97
REF	REF	REF	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HOUSING				96
REF	REF	REF	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLOCK				95
6	6	6	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN				94
										93
										92
1	1	1	-	A	1-21002-7	SCR,BHC (6-32x.38)CAM				91
										90
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER				89
										88
2	2	2	-	A	2-21000-8	SCR,SHC (8-32x.58)DEP-HOLD				87
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER				86
2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25)F ST GUIDE				85
1	1	1	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER				84
REF	REF	REF	-	A	3-21000-7	SCR,SHC (10-32x.75)FEED ROD GD				83
REF	REF	REF	-	A	3-21000-6	SCR,SHC (10-32x.62)FD ADJ BLK				82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL				81
REF	REF	REF	-	A	3-21000-4	SCR,SHC (10-32x.38)PIVOT BLK				80
-	REF	-	-	B	455749-1	GUARD, WINDOW				79
REF	-	-	-	B	679532-1	INSERT, GUARD				78
										77
										76
										75
1	1	1	-	A	690603-1	SPRING, ASSIST				74
1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL)INS DISC				73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL				72
REF	REF	REF	-	A	690517-1	SPACER				71
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION			ITEM NO
QTY REQD PER ASSY				PARTS LIST						

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