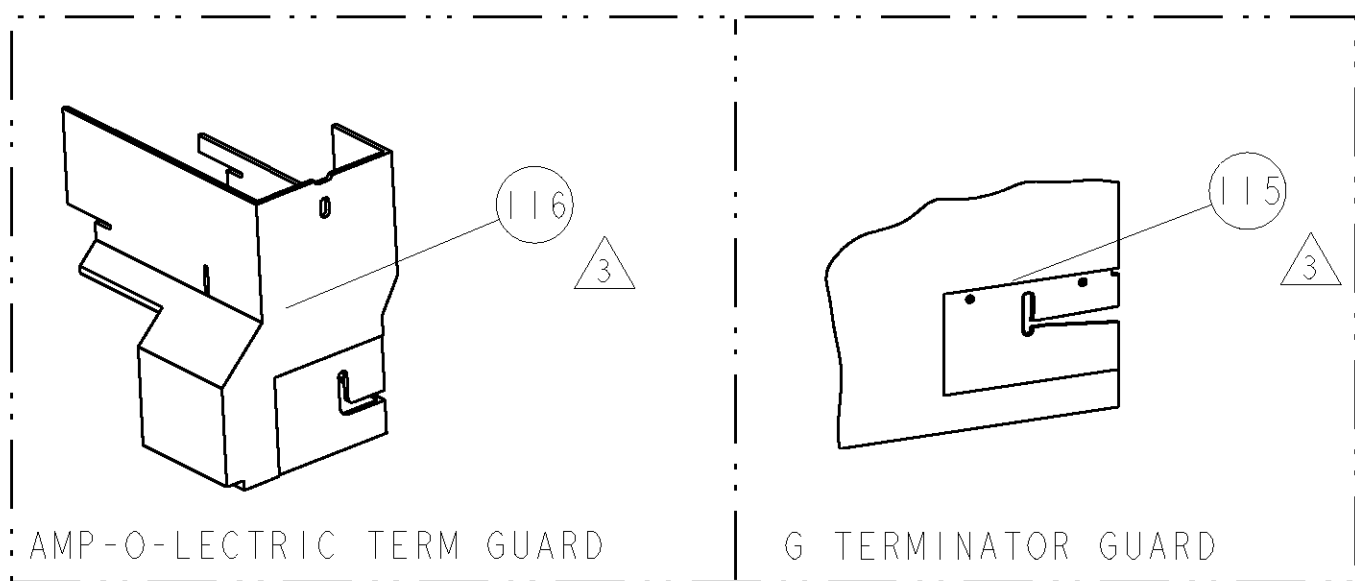


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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855312-1	A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1855312-2	A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1855312-3	A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
7-1855312-7	A	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ CUT TO LENGTH AT ASSEMBLY.

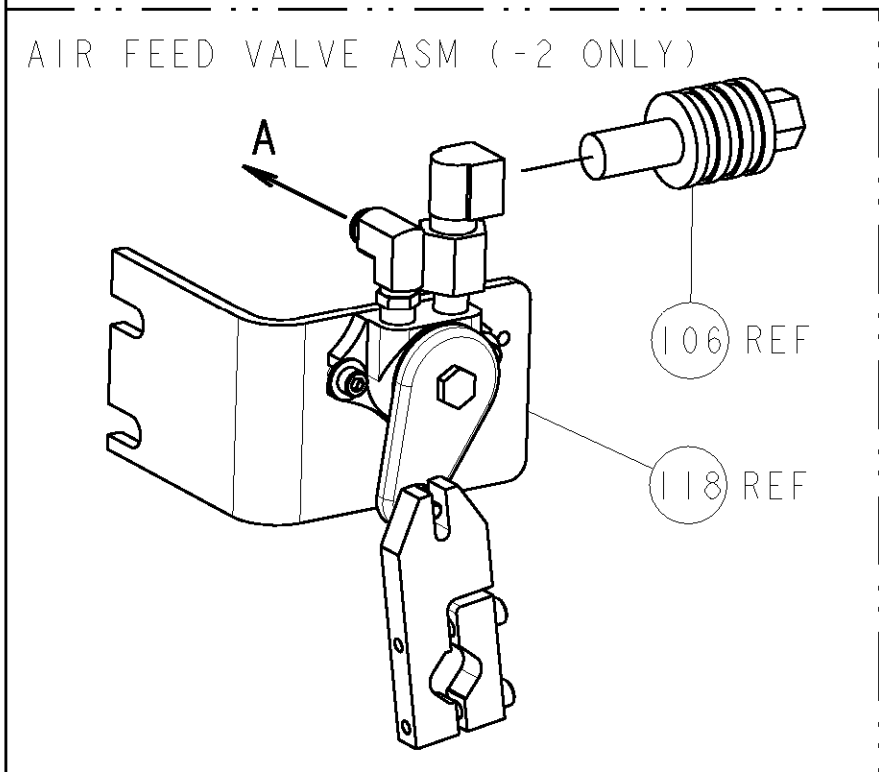
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: RING TONGUE					
TE PN	PACKARD PN	PACKARD TERMINAL - PACKARD CRIMP SPECS			
1949428	15354754				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	2.95±0.05mm [.116±.002]		(2) 2mm ² or (2) 14AWG	C5
-	-	-		-	-
-	-	-		-	-
-	-	-		-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	4.50mm [.177]	F	(2) 2mm ² or (2) 14AWG
-	-	INSUL	6.60mm [.260]	F	Ø 4.5mm MAX
WIRE STRIP LENGTH		TERM APPL SPEC	APPLICATOR INSTRUCTIONS		SET UP GAGE
7.7-8.5mm		NONE	FEED 19.9mm 408-8040		458637-1

-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	1	1	1	-	3-679651-0	FRONT STRIP GUIDE	96
-	2	2	2	-	1-21000-6	SCR, SKT HD CAP 4-40 X .625	95
-	1	1	1	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	88
-	1	1	1	-	1-455888-1	SPACER, CRIMPER	82
-	2	2	2	-	1-21002-4	SCR, BTN SKT HD CAP 4-40 X .375	79
-	1	1	1	-	1633580	FENCE	78
-	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	68
-	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	61
-	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	-	1-694433-8	FEED PAWL	56
-	2	2	2	-	3-21000-0	SCR, SKT HD CAP 8-32 X .875	53
-	1	1	1	-	2-21006-1	SCR, SET, CUP POINT 4-40 X .250	52
-	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	-	1583893-3	HOLDER, SLUG BLADE	50
-	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	-	1-455673-5	RAM, SIDE FEED	44
-	1	1	1	-	690686-3	CRIMPER, BOLT SPECIAL	41
-	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	-	469367-8	SHIM	38
-	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	-	1633091-6	ASSEMBLY, STRIP GUIDE	29
-	2	2	2	-	1-22282-3	SPRING, COMPRESSION	27
-	1	1	1	-	240793-4	LEVER, DRAG RELEASE	26
-	1	1	1	-	5-690754-1	DRAG, SPECIAL	25
-	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	23
-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	-	1-458230-8	STRIPPER	19
-	2	2	2	-	2-21002-1	SCR, BTN SKT HD CAP 8-32 X .375	16
-	1	1	1	-	1583857-3	SHEAR, LOWER	15
-	-	-	-	..	-	-	13
-	-	-	-	..	-	-	12
-	1	1	1	-	1-1583859-1	BLADE, SLUG	10
-	-	-	-	..	-	-	9
-	1	1	1	-	1633582-1	ANVIL, COMBINATION	8
-	-	-	-	..	-	-	6
-	1	1	1	-	1-240641-8	SPACER	5
-	1	1	1	-	238009-3	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	-	1633511-9	CRIMPER, INSULATION F	3
-	1	1	1	-	1-455888-5	SPACER, CRIMPER	2
-	1	1	1	-	7-1673600-7	CRIMPER, WIRE	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		19JUL2007		Tyco Electronics	
INCHES		9 PLC ±.01		R. KNEPPER		24AUG2007		Harrisburg, PA 17105-3608	
		2 PLC ±.01		T. ELBIN		19JUL2007		NAME	
		3 PLC ±.01		T. BENCHOFF				PRODUCT SPEC	
		4 PLC ±.0001						APPLICATION SPEC	
		FINISH						SIZE	
MATERIAL								CAGE CODE	
								DRAWING NO	
								RESTRICTED TO	
								A1 00779	
								C=1855312	
								CUSTOMER DRAWING	
								SCALE	
								3:5	
								SHEET	
								OF 1	
								REV	
								A	



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