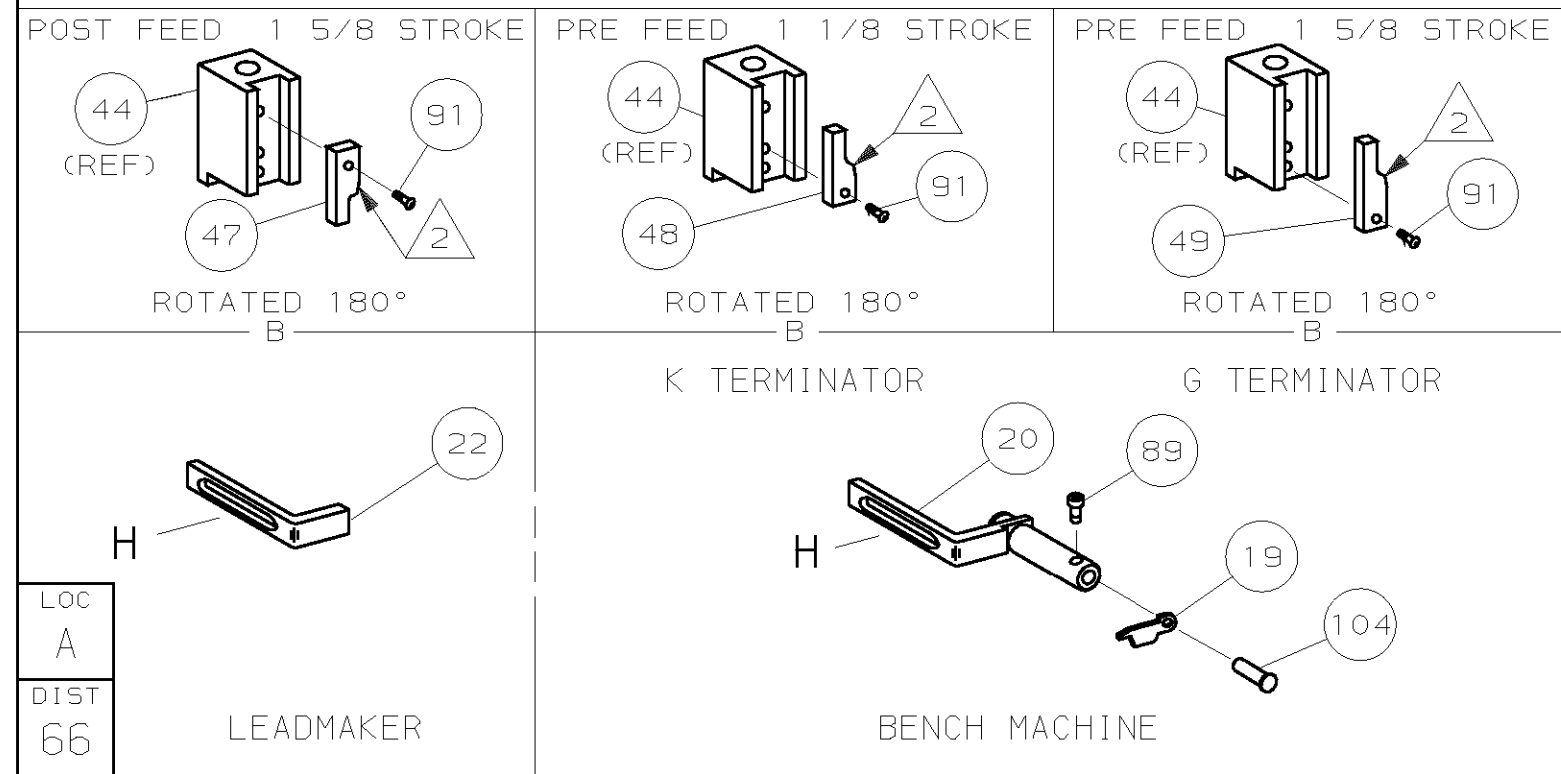
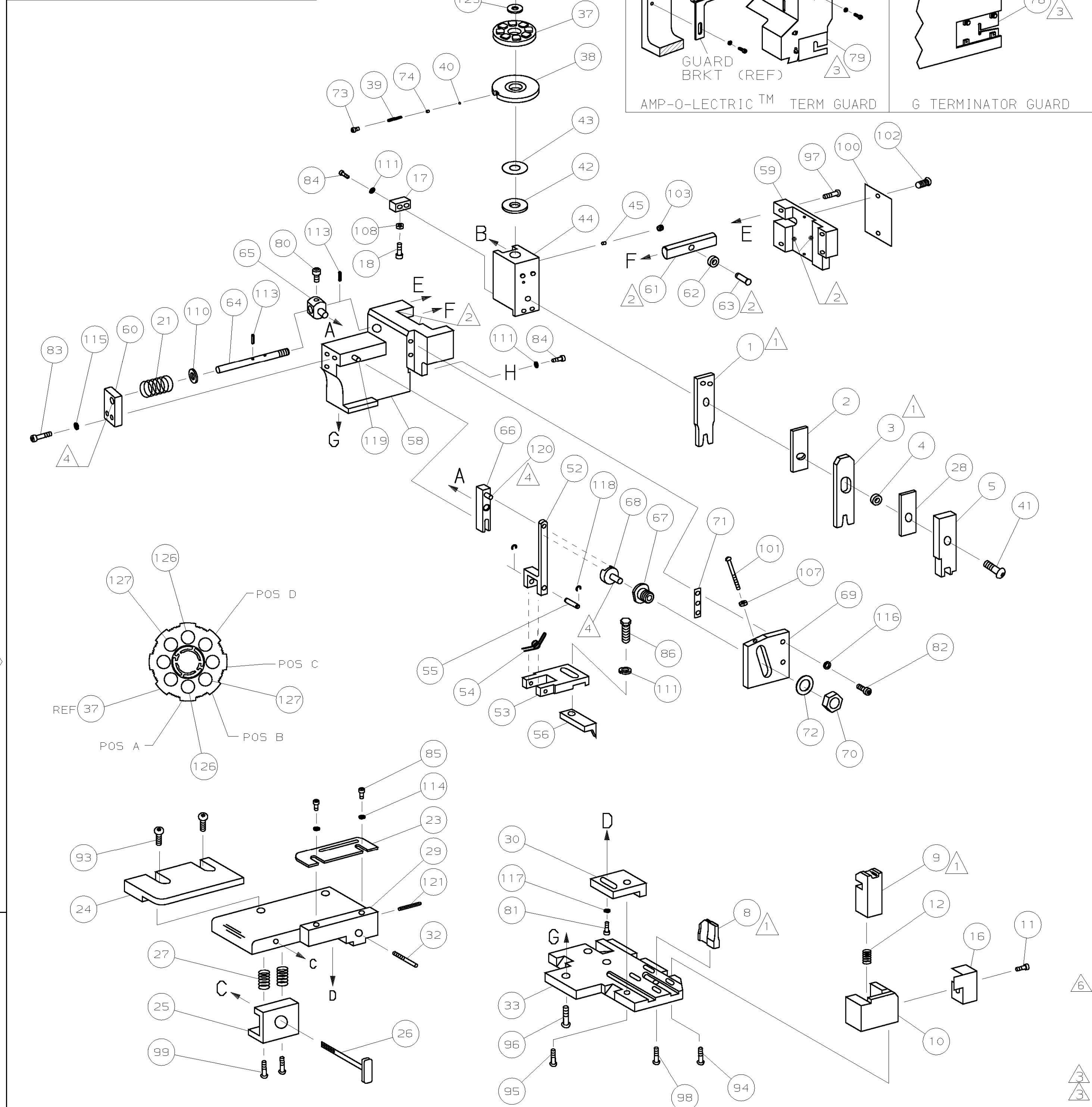


PART NUMBER	REV	FIRST USED
680831-1	B	122500-1
680831-2	B	565435-5
680831-3	B	354500-1



- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
6 CUT TO LENGTH AT ASSY.

TERMINAL NAME: TAB CONTACT FOR AMPSLIM											
			353069-1		CRIMP DATA (AMP TERMINAL)						
					PAD LTR	CRIMP HEIGHT		WIRE SIZE			
					A	.018 ±.002 [0.46 ±0.05mm]		28			
					B	.017 ±.002 [0.43 ±0.05mm]		30			
					C	NOT		USED			
					D	NOT		USED			
					CRIMP	SIZE	TYPE	RANGE			
					WIRE	.033 [0.84mm]	F	28-30			
					INSUL	.037 [0.94mm]	F	ø.020-ø.035			
WIRE STRIP LENGTH			TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	LAYOUT	
.063-.094			114-5225		.315		408-8040		458637-1	L2246	
										129	
										128	
2	2	2	-	C	3-354779-4	PIN, WIRE DISC(.3160)B					127
2	2	2	-	C	3-354779-2	PIN, WIRE DISC(.3150)A					126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION					125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE					124
1	1	1	-	-	4088040	SF APPL INST 408-8040					123
											122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL					121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (ø.187x.50)LEVER					120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (ø.187x1.25)HOUSING					119
REF	REF	REF	-	A	21045-3	RING,RET "C"(ø.187)FD FING PIN					118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK					117
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)ADJ PLATE					116
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)FEED GDE ROD					115
2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE					114
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(ø.125x.50)ADJ ROD					113
											112
4	4	4	-	A	21024-4	WASHER,LOCK (#8)STRIPPER					111
REF	REF	REF	-	A	21899-4	WASHER,FLAT(ø5/16)SCREW ADJ					110
											109
1	1	1	-	A	21018-5	NUT,HEX(NO.6)HOLDDOWN					108
REF	REF	REF	-	A	21068-5	NUT,HEX(6-32)FEED ADJ					107
											106
											105
1	1	-	-	A	992031-1	PIN, CLEVIS					104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM					103
2	2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE					102
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ					101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION					100
2	2	2	-	A	3-21002-0	SCR,BHC(10-32x.88)DRAG					99
1	1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL					98
REF	REF	REF	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP					97
REF	REF	REF	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING					96
REF	REF	REF	-	A	2-21002-7	SCR,BHC(10-32x.50)56 ADJ BLOCK					95
2	2	2	-	A	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN					94
2	2	2	-	A	2-21002-2	SCR,BHC(8-32x)R STP GDE					93
											92
1	1	1	-	A	1-21002-7	SCR,BHC(6-32x.38)CAM					91
											90
1	1	-	-	A	7-21000-9	SCR,SHC(4-40x.19)STRIPPER					89
											88
											87
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER					86
2	2	2	-	A	1-21000-3	SCR,SHC(4-40x.25)F STP GUIDE					85
3	3	3	-	A	2-21000-7	SCR,SHC(8-32x.50)STRIPPER					84
REF	REF	REF	-	A	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD					83
REF	REF	REF	-	A	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK					82
1	1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)56 ADJ BL					81
REF	REF	REF	-	A	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK					80
-	REF	-	-	B	455749-1	GUARD, WINDOW					79
REF	-	-	-	B	679532-1	INSERT, GUARD					78
											77
											76
											75
1	1	1	-	A	690603-1	SPRING, ASSIST					74
1	1	1	-	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC					73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL					72
REF	REF	REF	-	A	690517-1	SPACER					71
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION			ITEM NO	
					PARTS LIST						

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