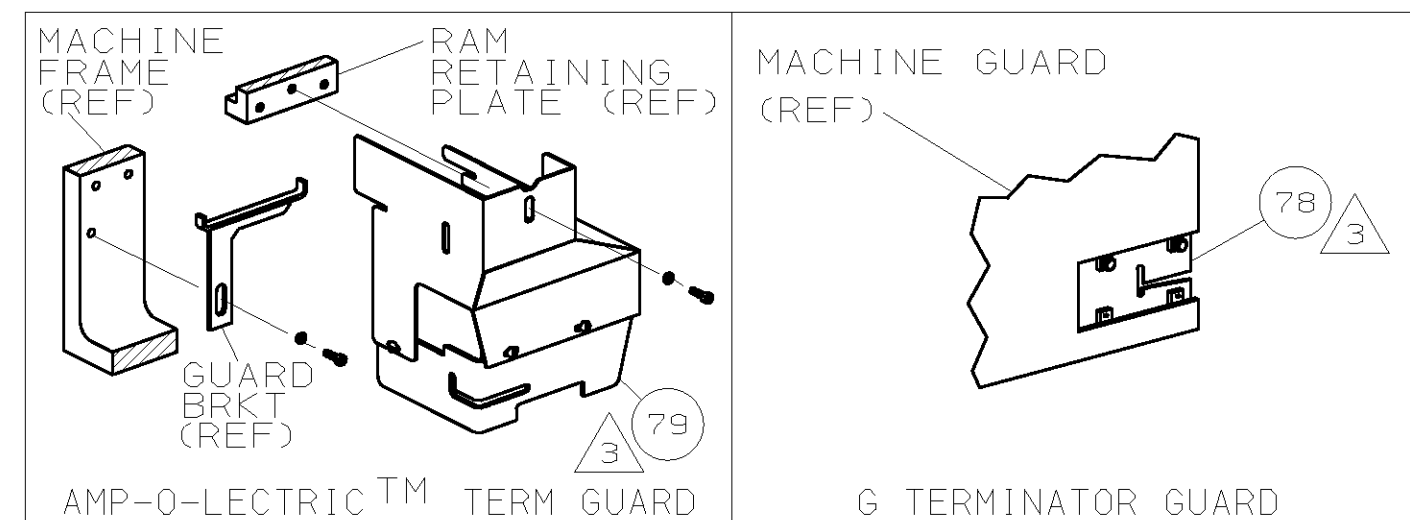


OBSELETE



CRIMPING DATA				
PAD LTR	CRIMP HEIGHT		WIRE SIZE	
A	.067 ±.002		14	
B	.057 ±.002		16	
C	.051 ±.002		18	
D NOT			USED	
CRIMP	SIZE	TYPE	RANGE	
WIRE	.100	F	18-14	
INSUL	.180	F	.130-.180	
FEED .685	APPL INST 408-8039		SET UP GAGE 458638-1	LAYOUT 17
WIRE STRIP LENGTH		.205-.235		

-1		LEADMAKER			MECH POST FEED		
-3		BENCH MODEL K			MECH PRE FEED		
-5		BENCH MODEL G			MECH PRE FEED		
REF	REF	REF	-	A	22594-8	NUT, HEX	70
REF	REF	REF	-	B	240628-1	PLATE, ADJ	69
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	B	240633-1	BUSHING	67
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	A	240632-2	SCR, ADJ	64
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	B	240658-1	CAM, ROLLER	62
REF	REF	REF	-	B	454398-1	ROD, FEED	61

							60
REF	REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	REF	-	D	453736-1	HOUSING	58
							57
							56

REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	B	240635-1	FINGER, FEED	53
REF	REF	REF	-	B	240634-1	LEVER, TERMINAL	52

							51
							50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47

							46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455674-1	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42

1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
1	1	1	-	A	23241-6	BALL, STEEL	40
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	1	-	C	690142-1	DISC, INSULATION	38
1	1	1	-	D	354272-1	WIRE DISC PLASTIC	37

1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
							34
							33
1	1	1		D	458080-1	APPLICATOR, BASIC (SUB ASSY)	22

				B	3-690451-1	APPLICATOR, BASIC (30B-A331)	32
							31
							30
							29
1	1	1	-	B	3-690451-2	SPACER, STRIPPER	28
1	1	1			3-690451-3	STRIPPER	27

1	1	1	-	A	240639-1	STRIPPER	27
REF	REF	REF	-	C	455676-1	PLATE, BASE	26
2	2	2	-	A	22354-8	DRAG, STUD	25
1	1	1	-	B	455678-1	PLATE, STRIP GUIDE	24
1	1	1	-	C	240825-2	PLATE, STRIP HOLD DOWN	23


2	2	2	-	A	4-22281-1	SPRING, DRAG	22
							21
1	1	1	-	A	454177-1	DRAG, STOCK	20
							19
2	2	2	-	C	454204-3	GUIDE, STRIP (FRONT)	18

REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	17
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	16
							15
							14
							13

1	1	1	-	A	23846-1	SPRING, HOLD DOWN	12
1	1	1	-	B	240644-1	PLATE, REAR SHEAR	11
							10
1	1	1	-	B	690495-3	PLATE, FRONT SHEAR	9
1	1	1	-	D	240693-1	ANVIL	8

1	1	1	-	B	690474-5	BLADE, SLUG	7
1	1	1	-	D	3-455892-0	HOLD DOWN, TERMINAL	6
1	1	1	-	C	3-240641-7	SPACER, SLUG BLADE	5
1	1	1	-	B	238009-1	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	456134-6	CRIMPER, INSULATION	3

1	1	1	-	B	455888-7	SPACER, CRIMPER	2
1	1	1	-	C	456407-9	CRIMPER, WIRE	1
-5	-3	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
<div style="display: flex; align-items: center;"> <div style="border: 1px solid black; width: 40px; height: 40px; margin-right: 10px; position: relative;"> <div style="position: absolute; top: 50%; left: 50%; transform: translate(-50%, -50%); font-size: 2em;">X</div> </div> <div>             ← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)           </div> </div>							

QTY REQD PER ASSY		PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL -		HT TR -	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		FIN -			
2 PLC DEC ±		DR 5/25/94 APP 5-25-94 D.SALTZER T.BEDDICK		 AMP Incorporated Harrisburg, PA 17105-3508	
3 PLC DEC ±		CHK 5-25-94 REL 9/20/94 C.ERISMAN B. MORGAN			
4 PLC DEC ±					
ANGLES ± -		NAME END FEED HDM APPLICATOR MACHINE REF			
SURF TEXTURE: ✓		MINI APPL			
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		SCALE -		D	
		DWG NO 687948		SHEET 1 OF 1	
CASE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING			
					RESTRICTED TO

2	2	2	-	C	2-354779-0	PIN, WIRE DISC (.3090)C	128
2	2	2	-	C	354779-8	PIN, WIRE DISC (.3030)B	127
2	2	2	-	C	8-354778-7	PIN, WIRE DISC (.2930)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
REF	REF	REF	-	A	21045-3	RING, RET "C" (Ø.187) FD PIN	124
							123
REF	REF	REF	-	A	5-21028-1	PIN, STD SPRING (Ø.12) FD ADJ ROD	122
							121
REF	REF	REF	-	A	1-21030-7	PIN, DOWEL (Ø.187x1.50) HSG	120
REF	REF	REF	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER	119
							118
							117
REF	REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16) SCR ADJ	116
							115
REF	REF	REF	-	A	21024-5	WASHER, LOCK (NO.10) FD ADJ PL	114
2	2	2	-	A	21024-5	WASHER, LOCK (NO.10) SHEAR PL	113
REF	REF	REF	-	A	21024-5	WASHER, LOCK (NO.10) FD ROD GDE	112
							111
7	7	7	-	A	21024-4	WASHER, LOCK (NO.8) SHEAR BL	110
							109
2	2	2	-	A	21018-4	NUT, HEX (4-40) DRAG	108
REF	REF	REF	-	A	21018-5	NUT, HEX (6-32) FD ADJ PL	107
							106
2	2	2	-	A	21022-2	NUT, HEX SL (8-32) DRAG STUD	105
							104
							103
2	2	2	-	A	4-21078-8	SKT SKT SET (4-40x.75) DRAG	102
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 ) RAM	101
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	99
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	97
							96
2	2	2	-	A	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) HSG CAP	94
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	4	4	-	A	3-21002-3	SCR, BHC (1/4-20x.50) ST GD PL	92
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) BASE PL	91
							90
							89
							88
5	5	5	-	A	2-21000-6	SCR, SHC (8-32x.38) SLUG BLADE	87
							86
2	2	2	-	A	2-21000-9	SCR, SHC (8-32x.75) R STP GUIDE	85
REF	REF	REF	-	A	3-21000-7	SCR, SKT CAP (10-32x.75) FD GDE	84
							83
REF	REF	REF	-	A	3-21000-6	SCR, SKT CAP (10-32x.62) FD ADJ P	82
REF	REF	REF	-	A	3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BL	81
2	2	2	-	A	3-21000-8	SCR, SKT CAP (10-32x.88) SH PL	80
-	REF	-	-	A	455745-1	GUARD, WINDOW	79
REF	-	-	-	A	679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR, SKT CAP (6-32x.25) CP DSC	73
REF	REF	REF	-	A	458109-1	WASHER, FLAT (SPECIAL)	72
REF	REF	REF	-	A	690517-1	SPACER	71
-5	-3	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
QTY REQD PER ASSY				PARTS LIST			

POST-FEED 1 5/8 STROKE		PRE-FEED 1 1/8 STROKE		PRE-FEED 1 5/8 STROKE	
G OR T TERMINATOR LEADMAKER		K TERMINATOR BENCH MACHINE		G TERMINATOR BENCH MACHINE	
A					
66					

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.

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