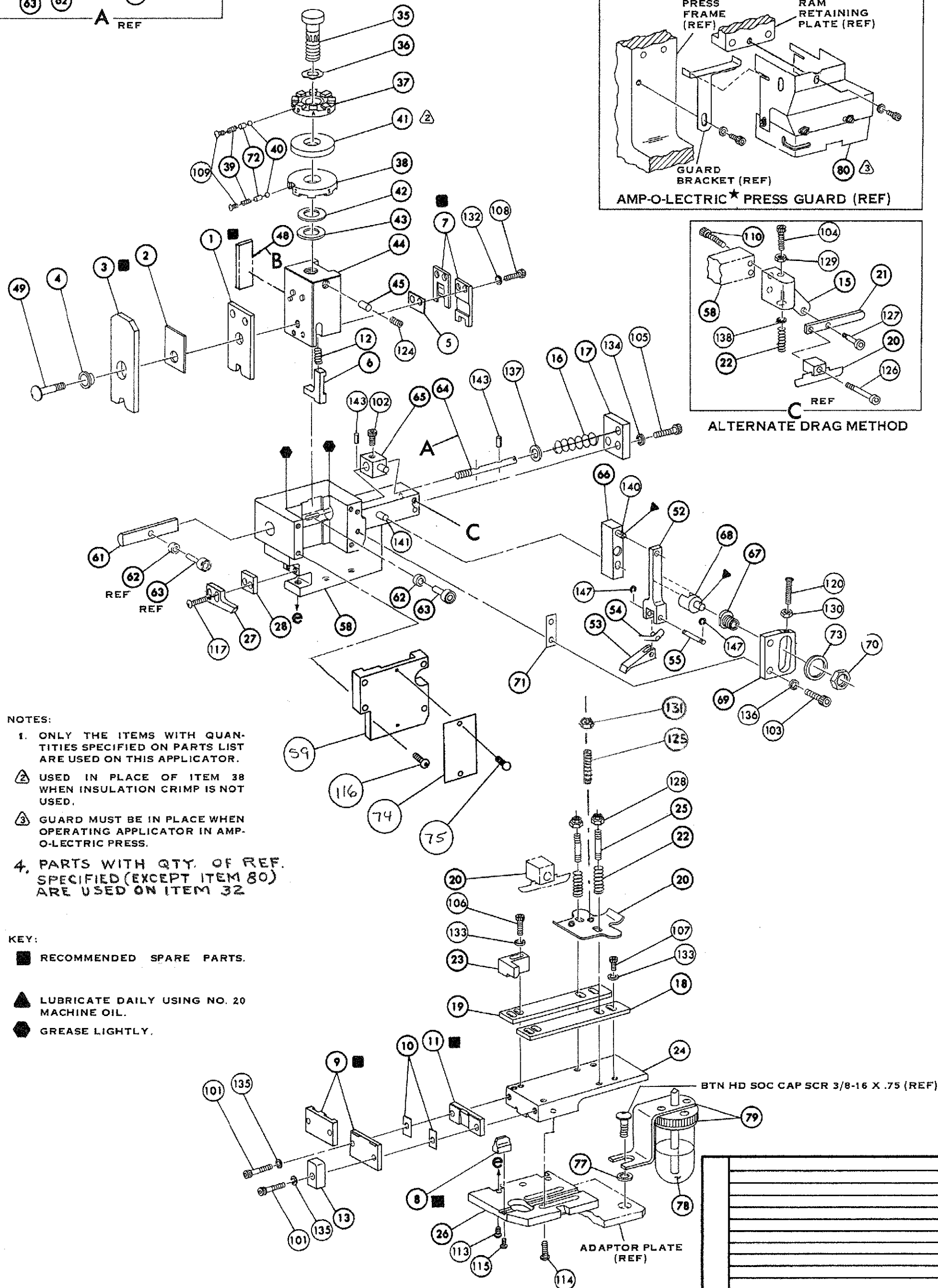
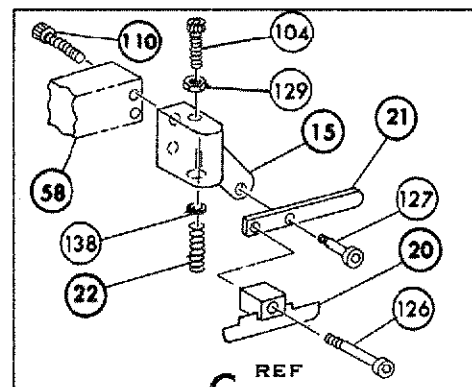
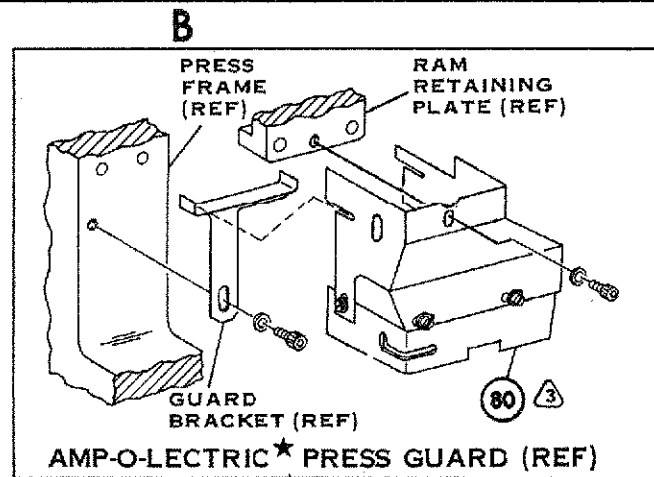
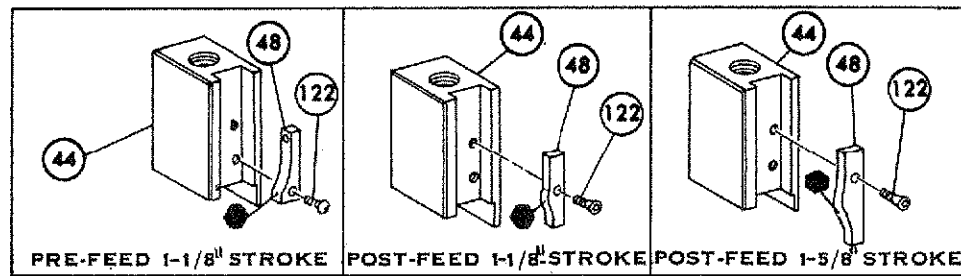
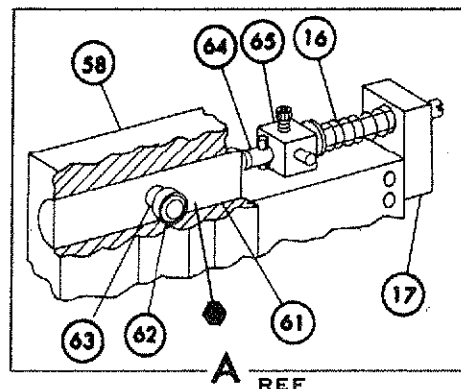




- NOTES:
1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - ④ USED IN PLACE OF ITEM 38 WHEN INSULATION GRIMP IS NOT USED.
 - ④ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC PRESS.
 4. PARTS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 80) ARE USED ON ITEM 32.

- KEY:
-  RECOMMENDED SPARE PARTS.
 -  LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 -  GREASE LIGHTLY.

[illegible]

TERM APPL SPEC 114-2084

CRIMPING DATA				THIS APPLICATOR WILL APPLY	
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		350568
A	.085	14			
B	.075	16			
C	.071	18			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	PRESS REF.	
WIRE	110	F	.630	~	
INSULATION	~	~			
INSULATION RANGE	WIRE RANGE	APPLICATOR INSTRUCTION			
~	18-14	at 8039			
REMARKS AMPOMATOR					
SET UP GAGE		LAYOUT NO.		 AMP INCORPORATED HARRISBURG, PENNA.	
458638-1		HD 668			
DRAWN R. BENNETT 8-24-73		APPROVED Ken Noyes 11-16-73			
CHECKED 8-27-73 (K. Miller)		BEL. 11-16-73 M. Woodruff		LOC	NO.
SCALE NONE		NAME HD		A	C
MINIATURE QUICK CHANGE APPLICATOR				REV.	
END-FEED (SPADE)				687921-1 D	

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